Allen Bradley Ports

0/1 - GS1 – Field Reset Lights

2/3 – GS2 – Sub Light

4/5 – GS3 – Speaker Counter

6/7 – GS4 – Speaker Light

8/9 – GS5 – Speaker Motors

10/11 – Station 3 A-stop and E-stop

12/13 – Station 2 A-stop and E-stop

14/15 – Station 1 A-stop and E-stop

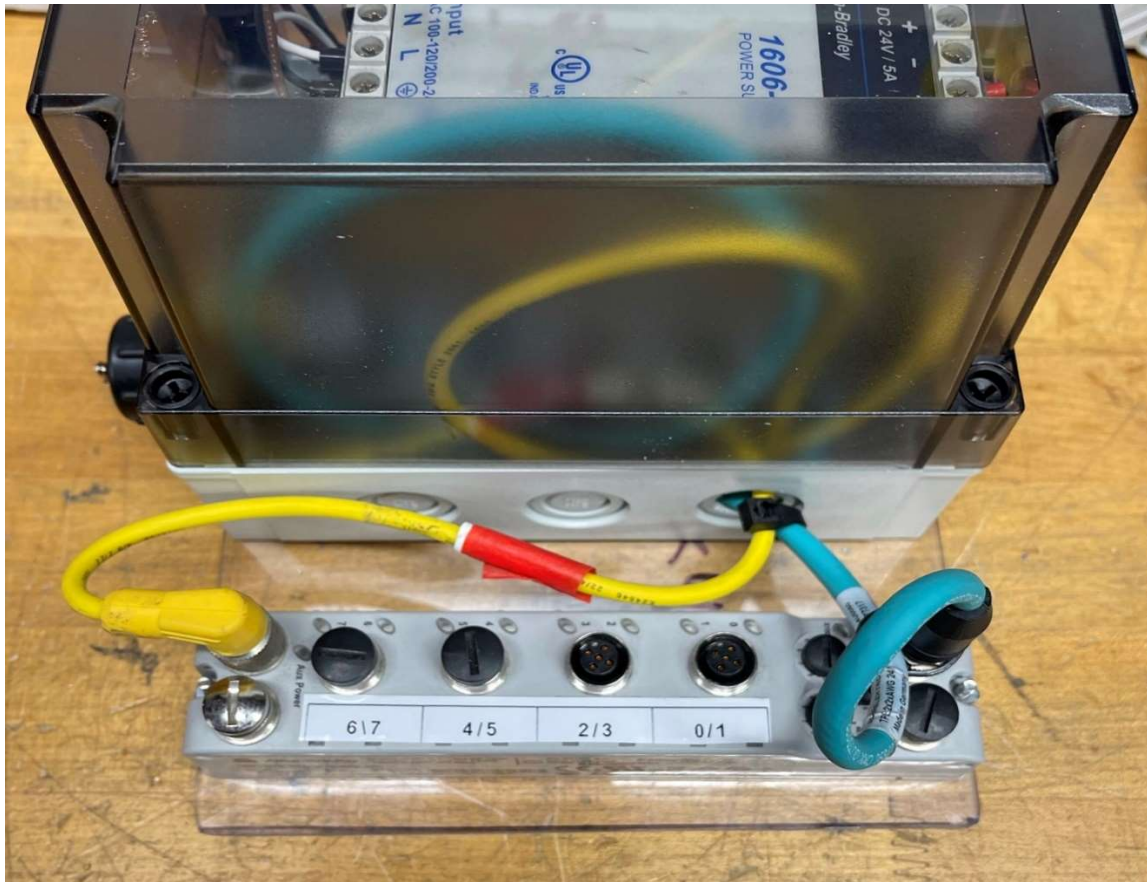Use the on-board switch to connect to Team Signs and any other devices.

Connect ethernet trunk to scoring table to UPLINK port on side of case.

Route cable for each driver station to Station 1, 2 & 3 ports on top of case.

The case should be in the base of the speaker.

IO Link Setup

CH0/1 – Amp Counters

CH2/3 – CH-A- Amp Button, CH-B- Co Op Button

CH4/5 – Amp Light

CH6/7 – Co Op Light

Route power and network back to DS SCC's