

#	Process/categories	Identifier	CAF's challenges (literature)	Dependencies	Sources	Input (Requirements)	Output	Possible AI tools
1	Define research question	1.1	Availability of contextual information	Access to contextual information for process models, business rules, policy documents, legal and regulatory requirements that aid and process mining (Mamou et al., Mamudu and Bandaru)	Mamou et al., Mamudu and Bandaru	Process models, business rules, policy documents, legal and regulatory requirements, possible projection-members	selected business process, composed project team, project goals, defined questions	manual task, But "random" Process Analyses, like with the Process Insights Engine (Veit et al.), may result in (new) research questions.
		1.2	Planning (Process selection)	It is unclear what process properties are important (Grissold et al.)	Mamudu and Bandaru, Grissold et al.			
		1.3	Team configuration	The composition of teams and expert groups involved in process mining projects. Two main configurations namely: Established units: An internal team dedicated to executing process mining activities. E.g., a Centre of Excellence (CoE) Ad-hoc units: A group of experts assembled from different departments within the organization to execute process mining projects as and when required (Mamudu and Bandaru)  Lack of interdisciplinary and cross-functional teams: PM suffers from a lack of interdisciplinary and cross-functional teams covering sponsors, IT, and data specialists as well as business users and project managers (Martin et al.)	Mamudu and Bandaru, Martin et al.			
2	Data collection	2.1	Event data availability	The extent to which historical event data is available for process mining analysis (Mamudu and Bandaru)  Constraining data access barriers: Limited data access across departmental and organizational boundaries restricts PM (Martin et al.)  The availability of event data needed for PM is limited (Martin et al.)  Restricting data privacy regulations: Compliance with data privacy and security regulations limits the extent of what can be discovered and analyzed through PM (Martin et al.)  Difficult handling of unstructured data: PM provides limited support for exploring unstructured data that is not available in activity-based semantics or even format (Martin et al.)  There is an asymmetry in terms of the permission to access and use of relevant data (Grissold et al.)  Delays can occur due to data access, which is often tied to organizational barriers (Grissold et al.)	Mamudu and Bandaru, Martin et al., Grissold et al.	process description, located systems & databases, database documentation, which historical event data are available	access to the databases, data privacy regulations clarified, raw data exported, conceptual data model	Database crawler to find the belonging databases, tables and entities, Apache OpenNLP, Web Scraping Applications
		2.2	Data extraction expertise	The required data analytics expertise for the extraction and integration of event data for process mining (Mamudu and Bandaru)	Mamudu and Bandaru, Martin et al.			
		2.3	Extraction	Teams who are responsible for data integration often have difficulties to obtain the data since they are not involved in the decision-making (Grissold et al.)  Complicating the data integration process: extracting event data and transferring process knowledge between business experts and process analysts (Mamudu and Bandaru)	Mamudu and Bandaru, Grissold et al.			
		2.3	Extraction		Mamudu and Bandaru			
3	Data pre-processing	3.1	Data preprocessing	Provisions for the extraction and preparation of event data from single or multiple sources for process mining based on lessons learnt (Mamudu and Bandaru)  Complex data preparation: Substantial effort is required for data selection and pre-processing (Martin et al.)  There are data fractions when process run on different systems (Grissold et al.)	Mamudu and Bandaru, Martin et al.	exported raw data	filtered event-log based on the research questions	Automated Event-log creation (López de Marfí et al., PIAOINME (Kourami et al.))
		3.2	Event-log quality considerations	The data quality considerations and minimum requirements to be met by event logs for process mining (Mamou et al., Mamudu and Bandaru)  Source or event data are often in accurate, noisy, and/or incomplete (Martin et al.)	Mamou et al., Mamudu and Bandaru, Martin et al.			
4	Mining & analyses	4.1	General	Applying process mining techniques to answer questions and gain insights (Mamou et al.)  Insufficient technical skills: The lack of sufficient training in technical skills required to implement PM is detrimental to setting up and conducting PM (Martin et al.)  Process managers miss information about how certain variables can inform decision-making (Grissold et al.)	Mamou et al., Martin et al., Grissold et al.	Event-Log, Process model, research questions	required insights with different views, based on the research questions also a optimized process model	Process Insights Engine: From Process Discovery to Process Intelligence (Veit et al.)  Nidizati: an Advanced Predictive Process Monitoring Toolkit (Rissel et al.)
		4.2	Mining and Analysis	Integration of process mining capabilities with other data analysis capabilities (Mamudu and Bandaru)	Mamudu and Bandaru, Martin et al.			
		4.3	Tool capabilities: Integration capabilities	Challenging (real-time) system integration: Insufficient real-time system connectivity or integration into existing IT infrastructure negatively impacts deriving insights through PM (Martin et al.)	Mamudu and Bandaru, Martin et al.			
		4.4	Tool capabilities: Analytical Scalability	The tool's ability to analyze data for insights into single, multiple and i/cn processes (Mamudu and Bandaru)	Mamudu and Bandaru, Martin et al.			
		4.5	Tool capabilities: Analytical Scalability	Fragmented solutions: There is a lack of comprehensive PM solutions supporting a wide range of connected use cases (Martin et al.)  Miscommunication techniques used to PM may lead to overcomplicated and hardly understandable business process models (Martin et al.)	Mamudu and Bandaru, Martin et al.			
		4.6	Tool capabilities: Analytical Scalability	PM lacks advanced features such as automation, simulation, and data visualization (Martin et al.)	Martin et al.			
		4.7	Tool capabilities: Process discovery	Automated process model discovery and process visualization from event data (Mamudu and Bandaru)	Mamudu and Bandaru, Martin et al.			
		4.8	Tool capabilities: Process discovery	Difficult analysis of process exceptions: PM lacks support for deriving insights from process exceptions (Martin et al.)	Mamudu and Bandaru, Martin et al.			
		4.9	Tool capabilities: Process discovery	Using process mining tools for results items, aggregate events, enrich or filter logs to generate the required insights from event logs (Mamudu and Bandaru)	Mamudu and Bandaru			
		4.10	Tool capabilities: Conformance checking/Compliance	Detection of deviations from process norms using event data (Mamudu and Bandaru)	Mamudu and Bandaru			
		4.11	Tool capabilities: Process Benchmarking	Using event data for comparison of process behavior and process performance (Mamudu and Bandaru)	Mamudu and Bandaru, Martin et al.			
5	Results	5.1	Stakeholder evaluation	Insufficient prescriptive capabilities: PM tools are limited regarding their prescriptive capabilities (Martin et al.)  No challenges found	Mamudu and Bandaru, Martin et al.	insights with different views, prepared in an understandable way for the stakeholders (presentation, etc.), direct suggestions for improvement which should be made	Enthusiastic stakeholders who will continue to support PM in the future.	Artificial Intelligence Enabled Project Management (Taboada et al., PIAOINME (Kourami et al.))
		5.2	Evaluation	Relating analysis results to improvement ideas to achieve project goals (Mamudu and Bandaru)	Mamudu and Bandaru, Bokhari et al., Said et al.			
		5.3	Process improvement and support	One of the challenges in process mining projects is often that the process analysts are not domain experts for the process they are analyzing (Bokhari et al., Said et al.), which means that they may have difficulties determining the causes of unexpected analysis results  Using gained insights to modify the actual process execution (Mamudu and Bandaru)	Mamudu and Bandaru			



Supports



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6	Stakeholder Support and involvement	6.1	Management support	Top-Level Management/Senior Executives support (Mamou et al., Mamudu and Bandaru)  Initiating, funding, and conducting PM initiatives requires a strong management commitment (Martin et al.)  Process managers need guidance to convince decision-makers (Grissold et al.)	Mamou et al., Mamudu and Bandaru, Martin et al., Grissold et al.	Time, money, persuasion and training (workshops)	Informed and educated stakeholders with an understanding of the importance of PM to the business and the PM project being completed	manual task, PIAOINME (Kourami et al.)
		6.2	External stakeholder support	Engagement with external collaborators or industry partners (such as suppliers) who influence an organization's business process and how they are executed (Mamudu and Bandaru)  Transparency may lead to distrust and perceived surveillance (Grissold et al.)	Mamudu and Bandaru, Grissold et al.			
		6.3	Subject matter experts (SMEs)	SMEs of a particular business domain who contribute to process mining efforts (Mamudu and Bandaru)	Mamudu and Bandaru			
		6.4	User groups	The contribution of ultimate users (such as first-line personnel) to process mining outcomes (Mamudu and Bandaru)	Mamudu and Bandaru			
		6.5	Process mining expertise	The required know-how needed to execute process mining initiatives and interpret outcomes (Mamudu and Bandaru)	Mamou et al., Mamudu and Bandaru			
		6.6	Process analyst expertise	The required expertise for designing, streamlining, and re-engineering business processes (Mamou et al., Mamudu and Bandaru)  Insufficient analytical skills: The lack of fundamental analytical skills, including business process modeling and optimization, impedes deriving value from PM (Martin et al.)  Insufficient domain expertise: The lack of comprehensive domain and business expertise inhibits the ability to customize PM as well as to adequately interpret the results (Martin et al.)	Mamou et al., Mamudu and Bandaru, Martin et al.			
		6.7	Training	The required education and/or certification of stakeholders on the appropriate execution of process mining initiatives for the intended results (Mamudu and Bandaru)  Insufficient technical skills: The lack of sufficient training in technical skills required to implement PM is detrimental to setting up and conducting PM (Martin et al.)	Mamudu and Bandaru, Martin et al.			
7	Organizational and strategic alignment	7.1	Change Management	The series of activities that ensure that the needed change emanating from process mining results is to be implemented in the organization (Mamudu and Bandaru)  Unclear organizational anchoring: It is unclear how PM expertise should be anchored within the organization (Martin et al.)  It is important to cope with the increased transparency created through process mining (Grissold et al.)	Mamudu and Bandaru, Martin et al., Grissold et al.	These are general challenges and concerns belonging PM. Thus not a concrete phase in the PM-process. For this reason there are no direct inputs or Outputs	These are general challenges and concerns belonging PM. Thus not a concrete phase in the PM-process. For this reason there are no direct inputs or Outputs	Artificial Intelligence Enabled Project Management (Taboada et al.)
		7.2	Project Management	The management of activities and resources, such as time and cost throughout all phases of the process mining project to obtain the defined project outcomes (Mamou et al., Mamudu and Bandaru)	Mamou et al., Mamudu and Bandaru			
		7.3	Unclear success factors	It is unclear which organizational values and priorities ensure an efficient and effective use of PM (Martin et al.)	Martin et al.			
		7.4	Elusive business value	The business value of PM is difficult to determine with regard to the alignment of strategic and operational goals as well as the quantification of costs and benefits (Martin et al.)	Martin et al., Grissold et al.			
		7.5	Missing implementation guidance	Process managers do not know how to calculate the business value of PM activities (Grissold et al.)  There is a lack of comprehensive guidance on the implementation of PM for different organizations, domains, contexts, and strategic goals (Martin et al.)	Martin et al.			