### SPECIFICATION OF LCD MODULE

| CUSTOMER<br>客户名称           |                |
|----------------------------|----------------|
| PART NO.<br>产品型号           | JHD659 M10 1.1 |
| PRODUCTS TYPE<br>产品内容      |                |
| REMARKS<br>备注              |                |
| SIGNATURE BY CUST<br>客户签署: | OMER           |

| APPROVED BY<br>李伟浩<br>JHD |  |  |
|---------------------------|--|--|
|---------------------------|--|--|

深圳市晶汉达电子有限公司

# **LCM System**

| 1  | LCD Type                           |                  |                                |
|----|------------------------------------|------------------|--------------------------------|
|    | S - STN                            | F - FSTN         | D - DFSTN                      |
| 2  | Viewing Angle                      |                  |                                |
|    | D - Lower 6:00                     | U - Upper 12:00  | O - Others                     |
| 3  | Display Mode Yellow Green positive | Blue Negative    | Grey positive                  |
|    | FSTN positive                      | FSTN negative    |                                |
| 4  | Polarizer Mode Reflective          | Transflective    | Transmissive                   |
| 5  | Connector Pin                      | Heat sealed      | Zebra                          |
| 6  | Thickness of Glass                 |                  |                                |
|    | 1.1mm                              | 0.4mm            |                                |
|    | 0.55mm                             | 0.7mm            |                                |
| 7  | Backlight Mode:                    |                  |                                |
|    | LED                                | CCFL             |                                |
| 8  | Backlight Color Blue Red           | Amber White      | Yellow Green Without backlight |
| 9  | Temperature Grade                  |                  |                                |
|    | Normal temperature                 | Wide temperature | Super wide temperature         |
| 10 | CG-ROM  01 for English + Japa      | nese language    |                                |

#### •REVISION RECORD

| REV. NO. | REV.<br>DATE | DESCRIPTION OF REVISION   | PAGE     | REMARK |
|----------|--------------|---|----------|--------|
| 1.0      | 10/12/03     | INITIAL RELEASE   | ALL      |        |
| 1.1      | 10/31/07     | <ol> <li>Change: Specification Edition.</li> <li>Modify: OUTLINE DRAWING.</li> <li>JHD659M10</li> </ol> | ALL<br>5 |        |
|          |              |   |          |        |
|          |              |   |          |        |
|          |              |   |          |        |
|          |              |   |          |        |
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|          |              |   |          |        |

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# 1. FEATURES

16 Characters \* 2 Lines •Display construction ······· •Display mode ······ STN(Y/G)Positive Transmissive ..... •Display type •Backlight ····· LED/5.0V(Y/G)6 o' clock •Viewing direction ······ 0 to 50℃ •Operating temperature ······· -10 to 60°C •Storage temperature ······ •Controller ······ SPLC780D or Equivalence •Driving voltage ······ Single power 1/16 duty, 1/5 bias •Driving method ······ ••••• COB (Chip On Board) 6800 4/8-bit parallel •Number of data line ······ •Connector ······ PIN

# 2. MECHANICAL DATA

| ITEM                      |              | WIDTH | HEIGHT      | THICKNESS | UNIT |
|---------------------------|--------------|-------|-------------|-----------|------|
| Modu                      | Module size  |       | 80. 0 36. 0 |           | mm   |
| View                      | ing area     | 64. 5 | 14. 5       | ı         | mm   |
|                           | Construction |       | dots        |           |      |
| character                 | Size         | 2. 95 | 4. 35       | ı         | mm   |
|                           | Pitch        | 3. 65 | 5. 05       | -         | mm   |
| D - 4                     | Size         | 0. 55 | 0. 50       | -         | mm   |
| Dot                       | Pitch        | 0.60  | 0. 55       | -         | mm   |
| Diameter of mounting hole |              |       | mm          |           |      |
| W                         | eight        |       |             | g         |      |

MODEL: JHD659

# 3. ABSOLUTE MAXIMUM RATINGS

(TA = 25, Vss=0V)

| Item                            | Symbol           | MIN.   | Max.    | Unit          |
|---------------------------------|------------------|--------|---------|---------------|
| Supply Voltage (Logic)          | VDD-VSS          | 0      | 7.0     | V             |
| Supply Voltage<br>(LCD Driveer) | V <sub>LCD</sub> | VDD-12 | VDD+0.3 | V             |
| Input Voltage                   | V <sub>IN</sub>  | -0.3   | VDD+0.3 | V             |
| Operating temperature           | Тор              | 0      | 50      | ${\mathbb C}$ |
| Storage temperature             | Tsto             | -10    | 60      | $^{\circ}$    |

# 4. ELECTRICAL CHARACTERISTICS

(VDD 4.5 to 5.5V, TA = 25)

| Characteristic               | Symbol            | Condition  | Min                  | Тур         | Max                | Unit |  |
|------------------------------|-------------------|--|----------------------|-------------|--------------------|------|--|
| Operating Voltage            | $V_{DD}$          | -  | 4.5                  | -           | 5.5                | V    |  |
| Operating Current            | I <sub>DD</sub>   | Internal oscillation or external clock (V <sub>DD</sub> = 5.0V, fosc = 270kHz) | Sani                 | 0.35        | 0.6                | mA   |  |
| Input Voltage (1)            | V <sub>IH1</sub>  |  | 2.2                  | -           | $V_{DD}$           | V    |  |
| (except OSC1)                | $V_{IL1}$         |  | -0.3                 | -           | 0.6                | V    |  |
| Input Voltage (2)            | V <sub>IH2</sub>  | -  | V <sub>DD</sub> -1.0 |             | $V_{DD}$           | V    |  |
| (OSC1)                       | $V_{IL2}$         | -  | -0.2                 | <u> 2</u> 9 | 1.0                | V    |  |
| Output Voltage (1)           | V <sub>OH1</sub>  | I <sub>OH</sub> = -0.205mA   | 2.4                  | -           | -                  |      |  |
| (DB0 to DB7)                 | V <sub>OL1</sub>  | I <sub>OL</sub> = 1.2mA  | -                    | =           | 0.4                | V    |  |
| Output Voltage (2)           | V <sub>OH2</sub>  | I <sub>O</sub> = -40μA   | 0.9V <sub>DD</sub>   | =           | -                  |      |  |
| (except DB0 to DB7)          | V <sub>OL2</sub>  | I <sub>O</sub> = 40μA  | <del>1</del> 12      |             | 0.1V <sub>DD</sub> | V    |  |
| V 11 D                       | Vd <sub>COM</sub> | I <sub>O</sub> = ±0.1mA  | -                    | -           | 1                  | V    |  |
| Voltage Drop                 | $Vd_{SEG}$        | 1 <sub>0</sub> - ±0.1111A  | -                    | -           | 1                  | V    |  |
| Input Leakage Current        | I <sub>LKG</sub>  | $V_{IN}$ = 0V to $V_{DD}$  | -1                   | -           | 1                  |      |  |
| Input Low Current            | I <sub>IL</sub>   | $V_{IN}$ = 0V, $V_{DD}$ = 5V (pull up)   | -50                  | -125        | -250               | μΑ   |  |
| Internal Clock (external Rf) | f <sub>OSC1</sub> | Rf = $91k\Omega \pm 2\% \ (V_{DD} = 5V)$                                       | 190                  | 270         | 350                | kHz  |  |
|                              | f <sub>OSC</sub>  |  | 125                  | 270         | 350                | kHz  |  |
| External Clock               | duty              | -  | 45                   | 50          | 55                 | %    |  |
|                              | $t_R$ , $t_F$     |  | •                    |             | 0.2                | μΑ   |  |
| LCD Driving Voltage          | V <sub>LCD</sub>  | V <sub>DD</sub> -V5 (1/5, 1/4 bias)  | 3.0                  | -           | 13.0               | V    |  |

## 4.1 LED ELECTRICAL/OPTLCAL CHARACTERISTICS

| Item                     | Symbol | min | typ  | max  | Unit  | Condition |
|--------------------------|--------|-----|------|------|-------|-----------|
| Forward Voltage          | Vf     | ı   | 5. 0 | 5. 2 | V     | If=20mA   |
| Reverse Current          | Ir     | -   | 20   | -    | uА    | Vr=5V     |
| Dominant wave length     | λр     | 565 | -    | 575  | nm    | If=20mA   |
| Spectral Line Half width | Δλ     | -   | 30   | -    | nm    | If=20mA   |
| Luminance                | Lv     | -   | 60   | -    | cd/m² | If=20mA   |

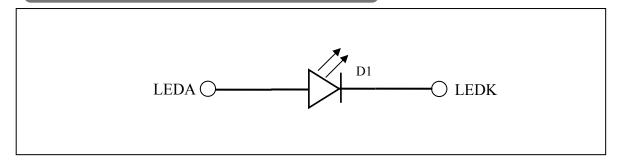
# **4.2LED ABSOLUTE MAXIMUM RATINGS**

| Item                             | Symbol | Condition | Rating | Unit |
|----------------------------------|--------|-----------|--------|------|
| Reverse Voltage                  | Vr     | Ta=25℃    | 5      | V    |
| Absolute maximum forward current | Ifm    | Ta=25℃    | 25     | mA   |
| Power description                | pd     | Ta=25℃    | 125    | mW   |

# 4.2.1 LED ARRAY BLOCK DIAGRAM

(LED DICE 1 dices)

MODEL: JHD659



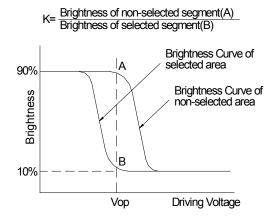
# **4.2.2 LED POWER SOURCE**

|     | Option | Power source | Jumper setting  |
|-----|--------|--------------|-----------------|
| LED | A      | 15A/16K      | <b>R7=110</b> Ω |
| LED |        |              |                 |
|     |        |              |                 |

# **5. ELECTRO-OPTICAL CHARACTERISTICS**

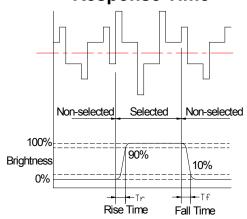
| ITEM                 | SYMBOL | CONDITION                   | MIN.    | TYP.  | MAX. | UNIT | NOTE |
|----------------------|--------|-----------------------------|---------|-------|------|------|------|
| Contrast ratio       | K      | $\Phi = 0_0$                | 1.4     | 4     | -    | -    | 1    |
| Response time (rise) | Tr     | $\Phi = 0_0$ $\theta = 0_0$ | -       | 130   | -    | ms   | 2    |
| Response time (fall) | Tf     | $\Phi = 0_0$ $\theta = 0_0$ |         | 130   | -    | ms   | 2    |
| Vice in a confi      | Φ      | V >1 4                      | -30 +30 |       | 0    | 1    | 0    |
| Viewing angle        | θ      | K ≥1.4                      | -4      | 10 +1 | 5    | deg. | 3    |

Note 1: Definition of Contrast Ratio "K"

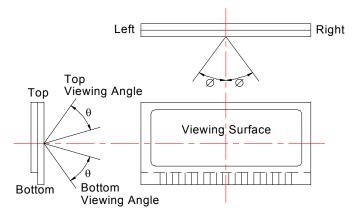


Note 2: Definition of Optical Response Time

MODEL: JHD659

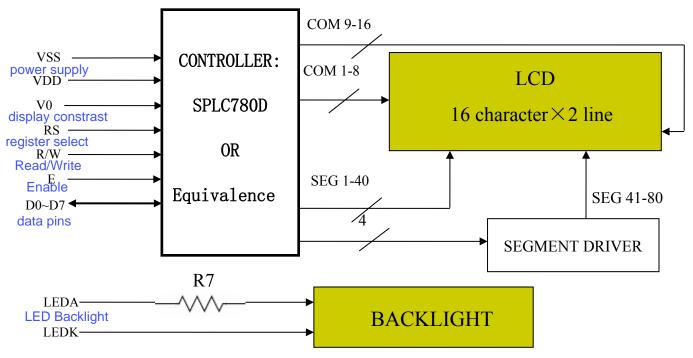


**Note 3: Definition of Viewing Angle** 



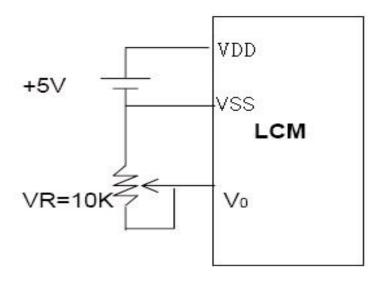
Please select either top or bottom viewing angle

# **6. BLOCK DIAGRAM**



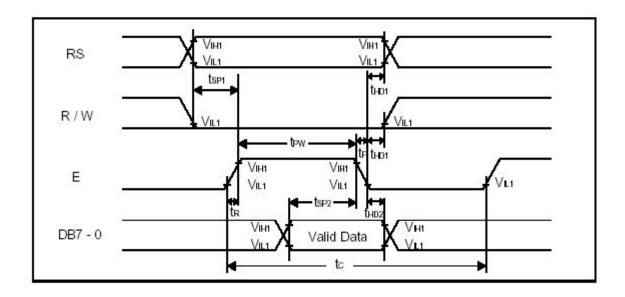
The LCD can be controlled in two modes: 4-bit or 8-bit. The 4-bit mode requires seven I/O pins from the Arduino, - D4-D7 - while the 8-bit mode requires 11 pins - D0-D7.

## 7. POWER SUPPLY

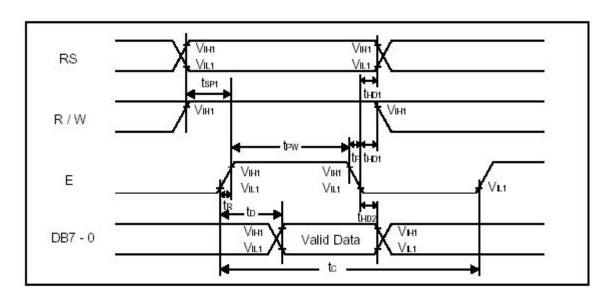


# 8. TIMING DIAGRAM

#### • WRITE OPERATION



#### READ OPERATION



晶汉达·JHD

MODEL: JHD659

# 9. AC CHARACTERISTICS

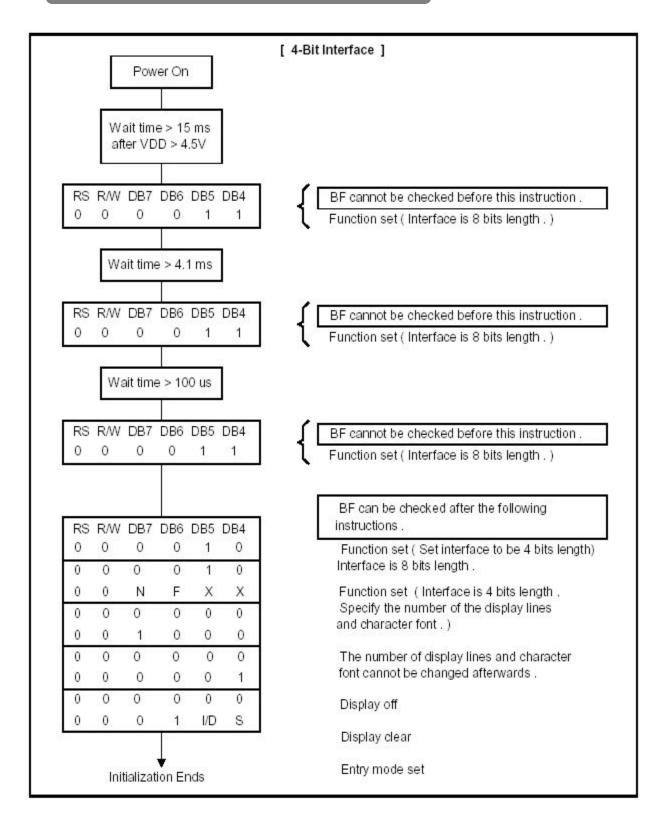
#### • WRITE MODE

|                    |              |      | Limit | ×    |      | LET THOUGH AND A LABOR OF |  |
|--------------------|--------------|------|-------|------|------|---------------------------|--|
| Characteristics    | Symbol       | Min. | Тур.  | Max. | Unit | Test Condition            |  |
| E Cycle Time       | tc           | 1000 | -     | 2    | ns   | Pin E                     |  |
| E Pulse Width      | tpw          | 450  | 141   | -    | ns   | Pin E                     |  |
| E Rise/Fall Time   | tr, tr       | -    | -     | 25   | ns   | Pin E                     |  |
| Address Setup Time | tsp1         | 60   | -     | -    | ns   | Pins: RS, R/W, E          |  |
| Address Hold Time  | tho1         | 20   | -     | -    | ns   | Pins: RS, R/W, E          |  |
| Data Setup Time    | tsp2         | 195  | 3-3   | -    | ns   | Pins: DB7 - 0             |  |
| Data Hold Time     | <b>t</b> HD2 | 10   | 386   | -    | ns   | Pins: DB7 - 0             |  |

#### • READ MODE

|                        | 1.020000104-00200 |      | Limit             | _    | Unit | Test Condition  |
|------------------------|-------------------|------|-------------------|------|------|-----------------|
| Characteristics        | Symbol            | Min. | Тур.              | Max. |      |                 |
| E Cycle Time           | tc                | 1000 | 42                | 25   | ns   | Pin E           |
| E Pulse Width          | tw                | 450  |                   | Ψ.   | ns   | Pin E           |
| E Rise/Fall Time       | tr, tr            | -    |                   | 25   | ns   | Pin E           |
| Address Setup Time     | tser              | 60   | -                 | - 10 | ns   | Pins: RS, R/W,E |
| Address Hold Time      | thor              | 20   | 850               | ±1   | ns   | Pins: RS, R/W,E |
| Data Output Delay Time | to                |      | 35.               | 360  | ns   | Pins: DB7 - 0   |
| Data hold time         | tHD2              | 5.0  | 8 <del>7</del> 11 | 5    | ns   | Pin DB7 - 0     |

## **10. INITIALIZATION SEQUENCE**



MODEL: JHD659

# 11. INSTRUCTION SET

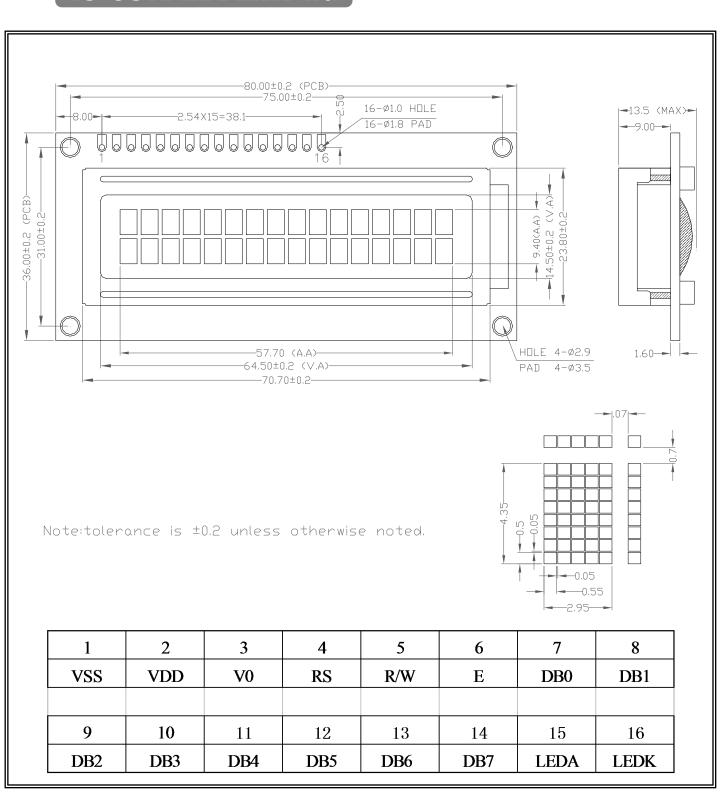
| 001414115                     | COMMAND CODE  |     |     |            |     |   |                  | 001414110 0005   | E-CYCLE   |     |  |                          |
|-------------------------------|---|-----|-----|------------|-----|---|------------------|--|---|-----|--|--------------------------|
| COMMAND                       | RS  | R/W | DB7 | DB6        | DB5 | DB4   | DB3              | DB2  | DB1   | DB0 | COMMAND CODE                                       | f <sub>osc</sub> =250KHz |
| SCREEN<br>CLEAR               | 0   | 0   | 0   | 0          | 0   | 0   | 0                | 0  | 0   | 1   | Screen Clear, Set AC to 0<br>Cursor Reposition     | 1.64ms                   |
| CURSOR<br>RETURN              | 0   | 0   | 0   | 0          | 0   | 0   | 0                | 0  | 1   | *   | DDRAM AD=0, Return,<br>Content Changeless          | 1.64ms                   |
| INPUT SET                     | 0   | 0   | 0   | 0          | 0   | 0   | 0                | 1  | I/D   | S   | Set moving direction of cursor,<br>Appoint if move | 40us                     |
| DISPLAY<br>SWITCH             | 0   | 0   | 0   | 0          | 0   | 0   | 1                | D  | С   | В   | Set display on/off,cursor on/off,<br>blink on/off  | 40us                     |
| SHIFT                         | 0   | 0   | 0   | 0          | 0   | 1   | S/C              | R/L  | *   | *   | Remove cursor and whole display,DDRAM changeless   | 40us                     |
| FUNCTION<br>SET               | 0   | 0   | 0   | 0          | 1   | DL  | N                | F  | *   | *   | Set DL,display line,font                           | 40us                     |
| CGRAM<br>AD SET               | 0   | 0   | 0   | 1          |     |   | AC               | CG   |   |     | Set CGRAM AD, send receive data                    | 40us                     |
| DDRAM<br>AD SET               | 0   | 0   | 1   | ADD        |     |   |                  |  |   |     | Set DDRAM AD, send receive data                    | 40us                     |
| BUSY/AD<br>READ CT            | 0   | 1   | BF  | AC         |     | Executing internal function, reading AD of CT | 40us             |  |   |     |  |                          |
| CGRAM/<br>DDRAM<br>DATA WRITE | 1   | 0   |     | DATA WRITE |     | Write data from CGRAM or DDRAM                | 40us             |  |   |     |  |                          |
| CGRAM/<br>DDRAM<br>DATA READ  | 1   | 1   |     | DATA READ  |     | Read data from CGRAM or DDRAM                 | 40us             |  |   |     |  |                          |
|                               | I/D=1: Increment Mode; I/D=0: Decrement Mode S=1: Shift S/C=1: Display Shift; S/C=0: Cursor Shift R/L=1: Right Shift; R/L=0: Left Shift DL=1: 8D DL=0: 4D N=1: 2R N=0: 1R F=1: 5x10 Style; F=0: 5x7 Style BF=1: Execute Internal Function; BF=0: Command Received |     |     |            |     |   | Curso<br>t Shift | DDRAM: Display data RAM CGRAM: Character Generator RAM ACG: CGRAM AD ADD: DDRAM AD & Cursor AD AC: Address counter for DDRAM & CGRAM | E-cycle<br>changing<br>with main<br>frequency.<br>Example:<br>If fcp or<br>f <sub>osc</sub> =270KHz<br>40us x<br>250/270<br>=37us |     |  |                          |

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# 12. FONT TABLE

| N 67                |                    |             |            |           |      | _        |            | i i      | - 10           |          |             |          |                     |
|---------------------|--------------------|-------------|------------|-----------|------|----------|------------|----------|----------------|----------|-------------|----------|---------------------|
| b7-<br>b3 b4<br>-b0 | 0000               | 0010        | 0011       | 0100      | 0101 | 0110     | 0111       | 1010     | 1011           | 1100     | 1101        | 1110     | 1111                |
| 0000                | CG/<br>RAM<br>/(1) | 19          |            | 3         | F    |          | <b>F</b>   |          |                | 9        | ₩.          | Ο        | p                   |
| 0001                | (2)                | i           | <u>i</u> . | F         | Q    | -≣1      | 씍          | E!       | Ţ <sup>j</sup> | #        | Ľ.          | ä        |                     |
| 0010                | (3)                | II          | 2          | 3         | R    | b        | <b>}</b>   | <b>!</b> | ď              | ij       | ×           |          |                     |
| 0011                | (4)                | #           | 3          |           | 5    | <b>.</b> | <b>5</b> . | _i       | ņ              | Ŧ        | ₩           | €.       | 00                  |
| 0100                | (5)                | #           | 4          |           |      |          | <u>†</u> . |          |                | ŀ        | †7          | ]4       | <u>::</u>           |
| 0101                | (6)                | <b>"</b> ." | 5          | E         | U    | ₽        | u          |          | 7              | <b>;</b> | 1           | IS       | Ü                   |
| 0110                | (7)                | 8:          | 5          | <b> -</b> | Ų    | f        | Ų          | ij       | Ħ              |          | ==          | p        | Σ                   |
| 0111                | CG/<br>RAM<br>(8)  |             | 7          | G         | W    | 9        | W          | 7        | #              | X        | <b>"</b>    | -        | Щ                   |
| 1000                | CG/<br>RAM<br>/(1) | (           | 3          | -         | X    | ŀ'n      | ×          | 4        | <b>.</b> ;;    | <b>;</b> | Ų           | ŗ        | $\overline{\times}$ |
| 1001                | (2)                | )           | 9          | I         | Y    | i        | 닐          | -5       | 7              | į        | ij          | [        | <b>!</b>            |
| 1010                | (3)                | *           | #<br>#     |           | Z    |          | Z          | I        |                | ï        | <b>]</b> ,- |          | 7                   |
| 1011                | (4)                | +           | :          | K         |      | k        | €          | 才        | <b>#</b>       |          |             | ×        | Fi                  |
| 1100                | (5)                |             | <          | <u>L</u>  | ¥    | 1        |            | †7       | <u>:</u> ,i    | ","      | ŋ           | #        | P                   |
| 1101                | (6)                | ••••        |            | M         | ]    | m        | }          | _1_      | Z              | **,      | _,          | <b>±</b> | <b>÷</b>            |
| 1110                | (7)                |             | >          | N         | • •  | rı       | <b>-</b> } | 3        | 臣              | #        | **          | rā       |                     |
| 1111                | CG/<br>RAM<br>(8)  | .*          | ?          | O         |      | 0        | ÷          | ij       | <b>'.</b> .!   | Ţ        |             | ö        |                     |

## **13. OUTLINE DRAWING**

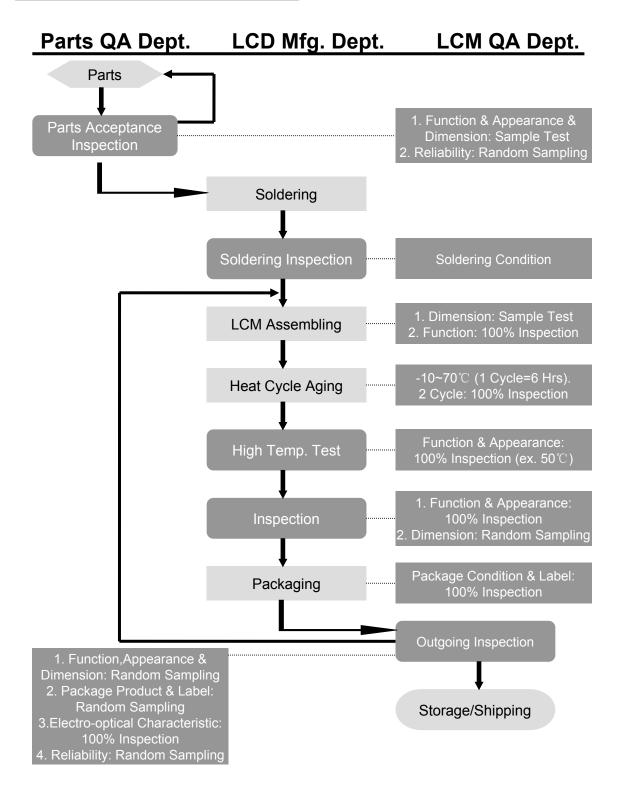


# 14. INTERFACE

| PIN NO. | SYMBOL | DESCRIPTION             | FUNCTION                     |  |  |  |
|---------|--------|-------------------------|------------------------------|--|--|--|
| 1       | VSS    | GROUND                  | 0V (GND)                     |  |  |  |
| 2       | VDD    | POWER SUPPLY FOR LOGIC  | +5V                          |  |  |  |
|         | עטע    | CIRCUIT                 | +50                          |  |  |  |
| 3       | V0     | LCD CONTRAST            |                              |  |  |  |
| 3       | ٧٥     | ADJUSTMENT              |                              |  |  |  |
| 4       | RS     | INSTRUCTION/DATA        | RS = 0: INSTRUCTION REGISTER |  |  |  |
| 4       | No.    | REGISTER SELECTION      | RS = 1 : DATA REGISTER       |  |  |  |
| 5       | R/W    | READ/WRITE SELECTION    | R/W = 0 : REGISTER WRITE     |  |  |  |
| 3       | IV W   | READ/WRITE SELECTION    | R/W = 1 : REGISTER READ      |  |  |  |
| 6       | Е      | ENABLE SIGNAL           |                              |  |  |  |
| 7       | DB0    |                         |                              |  |  |  |
| 8       | DB1    |                         |                              |  |  |  |
| 9       | DB2    |                         |                              |  |  |  |
| 10      | DB3    | DATA INPUT/OUTPUT LINES | 8 BIT: DB0-DB7               |  |  |  |
| 11      | DB4    | DATA INPUT/OUTPUT LINES | 8 BH. DB0-DB7                |  |  |  |
| 12      | DB5    |                         |                              |  |  |  |
| 13      | DB6    |                         |                              |  |  |  |
| 14      | DB7    |                         |                              |  |  |  |
| 15      | LEDA   | SUPPLY VOLTAGE FOR      | +5V                          |  |  |  |
| 13      |        | LED+                    | Ι ,                          |  |  |  |
| 16      | LEDK   | SUPPLY VOLTAGE FOR LED- | 0V                           |  |  |  |

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# 15. QC/QA PROCEDURE



MODEL: JHD659

# **16. RELIABILITY**

•Operating life time: Longer than 50000 hours (at room temperature without direct irradiation of sunlight)

#### •Reliability Characteristics:

| Item          | Test  | Criterion  |  |  |  |
|---------------|---|--|--|--|--|
| High temp     | 50℃ / 200 Hrs   | ■Total current consumption should be                   |  |  |  |
| Low temp.     | 0℃ / 200 Hrs  | below double of initial value                          |  |  |  |
| High humidity | 40°C * 90%RH / 200 Hrs  | ■Contrast ratio should<br>be within initial            |  |  |  |
| Thermal shock | $0^{\circ}$ C→25°C→50°C→25°C /5 Cycles (30min) (5min) (30min) (5min)  | value±50%<br>■No defect in cosmetic<br>and operational |  |  |  |
| Vibration     | 1. Operating time: Thirty minutes exposure in each direction (x, y, z) 2. Sweep Frequency (1min):10Hz→ 55Hz →10Hz 3. Amplitude: 0.75mm double amplitude | function is allowable                                  |  |  |  |

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## **17. Handling Precautions**

#### 1. Limitation of Application:

Jing Handa products are designed for use in ordinary electronic devices such as business machines, telecommunications equipment, measurement devices and etc. Please handle the products with care. (see below)

Jing Handa products are not designed, intended , or authorized for use in any application which the failure of the product cour result in a situation where personal injury or death may occur . these applications include, but are not limited to . life-sustaining equipment, nuclear control devices , aerospace equipment , devices related to hazardous or flammable materials , etc.[If Buy intends to purchase or use the Jing Handa Products for such unintended or unauthorized applications , Buyer must secure purchase or use by a responsible officer of Jing Handa Corporation.]Should Buyer purchase or use Jing Handa any such unintended or unauthorized application [ without such consent ]. Buyer shall indemnify and hold Jing Handa and its employees. subsidiaries, affiliates and distributors harmless against all claims, costs, damages and expenses , and attorney's fees, arising out of , directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that Jing Handa was negligent regarding the design or manufacture of the part. 2. Industrial Rights and Patents

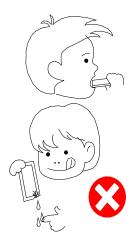
Jing Handa shall not be responsible for any infringement of industrial property rights of third parties in any country arising ou application or use of Jing Handa products, except which directly concern the structure or production of such products.

#### No Press and Shock!

# If pressure to LCD, orientation may be disturbed. LCD will broken by shock!

#### **Don't Swallow or Touch Liquid Crystal!**

Liquid Crystal may be leaked when display is broked. If it accidentally gets your hands, wash then with water!



MODEL: JHD659

#### Don't not Scratch!



#### No DC Voltage to LCD!

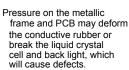
DC volrage or driveing higher than the specified voltage will reduce the lifetime of the LCD.

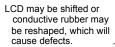




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## Don't Press the Metallic Frame and Disassen Slowly Peel Off Protective Film! the LCM





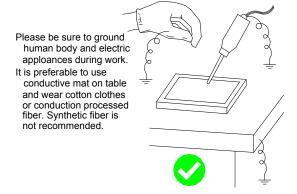


Avoid static electricity.



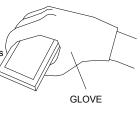
#### **Avoid Static Electricity!**

#### **Wear Gloves While Handing!**



It is preferable to wear gloves to avoid damaging the LCD.

Please do not touch electrodes with bare hands or make them dirty.



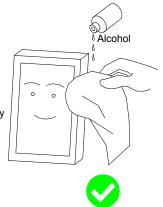


#### Keep Away From Extreme Heat and Humidity Use Alcohol to Clean Terminals!

LCD deteriorates.



When attaching with the heat seal or anisontropically conductive film, wipe off with alcohol before use.



#### Don't Drop Water on LCD!

Note that the presence of waterdrops or dew in the LCD panel may deteriorate the polarizer or corrade electrode.



#### **Precaution in Soldering LCD Module**

Basic instructions: Solder I/O terminals only.

Use soldering iron without leakage.

(1)Soldering condition to I/O terminals

Temperature at tip of the iron: 280±10℃

Soldering time: 3~4 sec.

Type of solder: Eutectic solder (containing colophony-flux)

\*Please do not use flux because it may soak into LCD Module or contaminate it.

\*It is preferable to peel off protective film on display surface after soldering I/O terminals is finished.

(2)Remove connector or cable

\*When you remove connector or cable soldered to I/O terminals, please confirm that solder is fully melted. If you remove by force, electrodes at I/O terminals may be damaged(or stripped off).

\*It is recommended to use solder suction machine.

#### Long-term Storage

If it is necessary to store LCD modules for a long time, please comply with the following procedures.

If storage condition is not satisfactory, display(especially polarizer) may be deteriorated or soldering I/O terminals may become difficult(some oxide is generated at I/O terminals plating).

- 1.Store as delivered by Jing Handa
- 2.If you store as unpacked,put in anti-static bag,seal its opening and store where it is not subjected to direct sunshine nor fluorescent lamp.
- 3.Store at temperature 0 to  $+35^{\circ}$ C and at low humidity.Please refer to our specification sheets for storage temperature range and humidity condition.

#### Long-term Storage

Please use power supply with built-in surge protection circuit.

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