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| Exchange of Human Resources, because of absence (e.g. sickness, vacation,). | The requirements definition is incomplete, insufficient and changes appear in the course of the project. The customer might try to widen the scope of the project. | Project is out of scope. Project faces delays regarding milestones and time. Budget is out of scope. |
|---|---|--|
| Traffic jam on the way to work for employees. | Lack of communication within the team. Intercultural missunderstanding within the team. team. Indian team members can not deliver in time. | The requirements of the security of information and data protection were not complied with in the project. (Governmental requirements). |
| Minor deviance of the executed tasks from the action plan. | Key contacts are not specifically defined or do not have enough time for their tasks. | Customer's IT department is not ready for CRM implementation. |

Low