1. Value Stream Map for the process of Wise Software Corp's software development

process

Process no	1	2	3	4	5 6	7 8	9	10	11	12	13 14	15	16 17	18	19	20 21	22	23	24	25	26 27
Non VA (min)	720	720		720	720	4320		1440		2880	1440		4320			7200			7200		720
VA (min)	10	1	1 60	1	30	240	30	60	30	60 30	4320	1440	10