QUICK FATIGUE TOOL FOR MATLAB®

User Settings Reference Guide

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1. Job file options

1.1 Overview

The job file contains a list of options which define a specific analysis. The options are separated into the following categories:

- 1. Job
- 2. Material
- 3. Loading
- 4. High frequency loadings
- 5. Abaqus RPT / data set file
- 6. Analysis
- 7. Surface finish / notch effects
- 8. Virtual strain gauges
- 9. Output requests
- 10. ODB Interface
- 11. BS 7608 weld definition
- 12. Additional material data

Job files are created either from the template located in *Project\job\template_job.m*, or from a user-defined text file. Guidance on creating and submitting jobs for analysis is provided in Section 2.4 "Configuring and running an analysis" of the *Quick Fatigue Tool User Guide*.

If the user modified the template job file and wishes to revert back to the original, a back-up template is contained in *Application Files\default\default job.m*.

1.2 Job file options table

The following table provides a description of each option in the job file.

1.2.1 Job definition

Option	Usage
JOB_NAME	Specify the name of the analysis job. This is also the name given to the results output directory. Job file usage: JOB_NAME='job name'
JOB_DESCRIPTION	Specify a description of the analysis. Job file usage: JOB_DESCRIPTION='job description'
CONTINUE_FROM	Specify the name of the job onto which field data from the current job will be superimposed. Job file usage: CONTINUE_FROM='job name'
DATA_CHECK	Specify the analysis type.
DATA_CHECK	Job file usage: DATA_CHECK={0.0 1.0} Run the pre-processor and the analysis processor: DATA_CHECK=0.0 Run the pre-processor only: DATA_CHECK=1.0 The job files are checked for consistency and no fatigue analysis is performed. The message (.msg) file is still written to the output directory.

1.2.2 Material

MATERIAL	Specify the materials used for analysis. The .mat file extension is optional.	
	Job file usage for a single analysis group: MATERIAL='material-name.mat'	
	Job file usage for n analysis groups: MATERIAL={'material-1.mat',, 'material-n.mat'}	

USE_SN	Specify the source of the stress-life data.
	Job file usage: USE_SN={0.0 1.0}
	Use Basquin (fatigue strength) coefficients ${\sigma_f}'$ and b : USE_SN =0.0
	Use stress-life $(S - N)$ data points: USE_SN =1.0

SN_SCALE	Specify uniform scale factors for S -values on the stress-life curve.	
	Job file usage for a single analysis group: $\mathbf{SN_SCALE}=k$	
	Job file usage for n analysis groups: $\mathbf{SN_SCALE}=[k_1,\dots,k_n]$	
	This option must be used in conjunction with stress-life $(S-N)$ data points: USE_SN=1.0	

SN_KNOCK_DOWN	Specify individual scale factors for \mathcal{S} -values on the stress-life curve.
	Job file usage for a single analysis group: SN_KNOCK_DOWN={'knockdown-file-name.*'}
	Job file usage for n analysis groups: SN_KNOCK_DOWN={'knockdown-file-name-1.*',, [],, 'knockdown-file-name-n.*'}
	Square brackets ([]) are used to indicate groups for which no knockdown factors are defined.
	This option must be used in conjunction with stress-life $(S-N)$ data points: USE_SN =1.0

1.2.3 Loading

DATASET	Specify stress data for fatigue analysis.
	Job file usage for uniaxial load history: DATASET=' '
	Job file usage for simple loading: DATASET='dataset-file-name.*'
	Job file usage for multiple load history (scale and combine): DATASET={'dataset-file-name-1.*',, 'dataset-file-name-n.*'}
	Job file usage for dataset sequence loading: DATASET={'dataset-file-name-1.*',, 'dataset-file-name-n.*'}
	Unless the loading is a dataset sequence, this option must be used in conjunction with HISTORY .

HISTORY	Specify load history data for fatigue analysis.

Job file usage for uniaxial load history: **HISTORY=**{'history-file-name.*' | $[h_1,...,h_n]$ }

Job file usage for simple loading:

HISTORY={'history-file-name.*' | $[h_1,...,h_n]$ }

Job file usage for multiple load history (scale and combine): **HISTORY**={'history-file-name-1.*',..., 'history-file-name-n.*'}

Simple and scale and combine loadings must be used in conjunction with **DATASET**.

For scale and combine loading, this option can be defined by any combination of load history files and numerical inputs.

Job file usage for dataset sequence loading: **HISTORY**=[]

UNITS Specify the units of the stress data.

Job file usage:

UNITS={'user' | 'pa' | 'kPa' | 'MPa' | 'psi' | 'ksi' | 'Msi'**}**

If **UNITS**='user', a conversion factor must also be specified with **CONV**.

CONV Specify the conversion factor for user-defined units.

Job file usage:

CONV=k

The stress dataset units are converted according to the following relation:

 $[Pa] = k \cdot [dataset]$

LOAD_EQ	Specify the loading equivalence in terms of a unit and its magnitude.
	Job file usage: LOAD_EQ={k, 'unit'}
	The default load equivalence is 1.0 repeat.

SCALE	Specify load history scale factors.
	Job file usage for uniaxial load history and simple loading: $ \label{eq:continuous} \textbf{SCALE} = k $
	Every point in the load history is scaled by k .
	Job file usage for multiple load history (scale and combine): $ \mathbf{SCALE} = [k_1,, k_n] $
	Every point in load history n is scaled by k_n .
	Job file usage for dataset sequence loading:
	Every point in dataset n is scaled by k_n .

OFFSET	Specify load history offset values.
	Job file usage for uniaxial load history and simple loading: $ \textbf{OFFSET} = k $
	Every point in the load history is offset by k .
	Job file usage for multiple load history (scale and combine): $ \textbf{OFFSET} = [k_1,, k_n] $
	Every point in load history n is offset by k_n .
	This option cannot be used with dataset sequence loading.

REPEATS	Specify the number of repeats of the loading.
	Job file usage: REPEATS=k

1.2.4 High frequency loading

1.2.4 High frequency loading	
HF_DATASET	Specify high frequency stress data for fatigue analysis.
	Job file usage for uniaxial load history: HF_DATASET=' '
	Job file usage for simple loading: HF_DATASET='dataset-file-name.*'
	Job file usage for multiple load history (scale and combine): HF_DATASET={'dataset-file-name-1.*',, 'dataset-file-name-n.*'}
	Job file usage for dataset sequence loading: HF_DATASET={'dataset-file-name-1.*',, 'dataset-file-name-n.*'}
	Unless the loading is a dataset sequence, this option must be used in conjunction with HF_HISTORY .
HF_HISTORY	Specify high frequency load history data for fatigue analysis.
	Job file usage for uniaxial load history: $HF_HISTORY=\{\ history-file-name.*' \mid [h_1,,h_n]\}$
	Job file usage for simple loading: $ \textbf{HF_HISTORY=}\{ ^{} history\text{-}file\text{-}name.*^{} \mid [h_{1},,h_{n}] \} $
	Job file usage for multiple load history (scale and combine): HF_HISTORY={'history-file-name-1.*',, 'history-file-name-n.*'}
	Simple and scale and combine loadings must be used in conjunction with HF_DATASET .
	For scale and combine loading, this option can be defined by any combination of load history files and numerical inputs.
	Job file usage for dataset sequence loading: HF_HISTORY=[]
	combination of load history files and numerical inputs. Job file usage for dataset sequence loading:

HF_TIME	Specify the time period for the low and high frequency data sets.
	Job file usage: $\mathbf{HF_TIME} = \{t_1, t_2\}$
	t_1 is the time period of the low frequency data t_2 is the time period of the high frequency data
	This option must be used in conjunction with HF_DATASET and HF_HISTORY .

HF_SCALE	Specify load history scale factors for high frequency loading.
	Job file usage for uniaxial load history and simple loading: $\mathbf{HF_SCALE} = k$
	Every point in the load history is scaled by k .
	Job file usage for multiple load history (scale and combine): $ \label{eq:hf_scale} \textbf{HF_SCALE} = [k_1, \dots, k_n] $
	Every point in load history n is scaled by k_n .
	Job file usage for dataset sequence loading: $ \label{eq:hf_scale} \textbf{HF_SCALE} = [k_1, \dots, k_n] $
	Every point in dataset n is scaled by k_n .
	This option must be used in conjunction with HF_DATASET and HF_HISTORY .

1.2.5 Abaqus RPT / dataset file

PLANE_STRESS	Specify how Quick Fatigue Tool treats the element format of stress datasets.
	Job file usage: PLANE_STRESS={0.0 1.0}
	Allow datasets with 3D elements only: PLANE_STRESS=0.0
	Allow datasets with 2D and 3D elements: PLANE_STRESS=1.0

1.2.6 Analysis

Specify analysis groups for individual property assignments.
Job file usage: GROUP={'group-file-name-1.*',, 'group-file-name-n.*'}
Use the DEFAULT parameter to specify a group containing items which are not excluded by any preceding group:
GROUP ={'group-file-name-n.*',, 'DEFAULT'}
Use of the DEFAULT parameter by itself includes all analysis items in a single group.

ALGORITHM	Specify the fatigue analysis algorithm.
	Job file usage: ALGORITHM={'DEFAULT' 'UNIAXIAL STRAIN' 'SBBM' 'NORMAL' 'FINDLEY' 'INVARIANT' 'WELD' 'NASALIFE' 'UNIAXIAL STRESS' 'USER'}
	The parameters of ALGORITHM are described in Section 6.1 "Analysis algorithms" of the <i>Quick Fatigue Tool User Guide</i> .

MS_CORRECTION	Specify the mean stress correction.
	Job file usage: MS_CORRECTION={'DEFAULT' 'MORROW' 'GOODMAN' 'SODERBERG' 'WALKER' 'SWT' 'GERBER' 'RATIO' 'NONE'}
	Specify a user-defined mean stress correction: MS_CORRECTION='user-msc-file-name.msc'
	The parameters of MS_CORRECTION are described in Section 7.1 "Mean stress corrections" of the Quick Fatigue Tool User Guide.

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Specify the analysis region.

Job file usage:

ITEMS={'ALL' | 'SURFACE' | 'MAXPS' | 'file-name.*' | $[k_1,...,k_n]$ }

Analyse all items:

ITEMS='ALL'

Restrict the analysis region to surface elements from an Abaqus Output Database (.odb) file:

ITEMS='SURFACE'

When the SURFACE parameter is specified, this option must be used in conjunction with OUTPUT_DATABASE, PART_INSTANCE and RESULT_POSITION.

Restrict the analysis region to the item with the largest principal stress range:

ITEMS='MAXPS'

Restrict the analysis region to items listed in a text file: **ITEMS**='file-name.*'

The text file may be a user-defined item ID list, or one of the following files generated by Quick Fatigue Tool: 'hotspots.dat', surface_items.dat', 'warn_lcf_items.dat', 'warn_overflow_items.dat' or 'warn_yielding_items.dat'.

Restrict the analysis region to a list of item IDs: ITEMS= $[k_1,...,k_n]$

When **ITEMS** is defined as a list of item IDs, Quick Fatigue Tool uses k to search the row numbers of the stress dataset. Since the order of dataset items can be arbitrary, the ID k_n does not necessarily correspond to element n.

DESIGN_LIFE Specify the design life of the component.

Job file usage:

DESIGN_LIFE= $\{'CAEL' \mid k\}$

Specify the design life as the material's constant amplitude

endurance limit: **DESIGN_LIFE=**'CAEL'

If the analysis contains multiple group definitions with **GROUP**, the constant amplitude endurance limit is taken from the material defined in the last group.

Specify a user-defined design life:

DESIGN_LIFE=k

The design life is given in cycles to failure (N_f) .

FACTOR_OF_STRENGTH Enable Factor of Strength (FOS) iterations.

Job file usage:

FACTOR_OF_STRENGTH= $\{0.0 \mid 1.0\}$

FATIGUE_RESERVE_FACTOR

Specify the life envelope for the Fatigue Reserve Factor (FRF) calculation.

Job file usage for a single analysis group:

FATIGUE_RESERVE_FACTOR={1.0 | <u>2.0</u> | 3.0 | 'frf-file-name.msc'}

Specify the Goodman envelope:

FATIGUE_RESERVE_FACTOR=1.0

Specify the Goodman B envelope:

FATIGUE_RESERVE_FACTOR=2.0

If the proof stress is not defined, the standard Goodman envelope will be used by default.

Specify the Gerber envelope:

FATIGUE_RESERVE_FACTOR=3.0

Specify a user-defined FRF envelope:

FATIGUE_RESERVE_FACTOR='frf-file-name.msc'

Job file usage for n analysis groups:

FATIGUE_RESERVE_FACTOR= $\{k_1,...,k_n\}$

This value of k can be any combination of FRF envelope files and numerical inputs.

HOTSPOT

Save items below the design life to a text file.

Job file usage:

HOTSPOT= $\{0.0 \mid 1.0\}$

This option must be used in conjunction with **DESIGN_LIFE**.

1.2.7 Surface finish / notch effects

1.2.7 Surface finish / notch effects				
KT_DEF	Specify the surface finish of the component.			
	Job file usage for a single analysis group: KT_DEF={k 'kt-file-name.kt' 'ktx-file-name.ktx'}			
	Define the surface finish as the surface finish factor, K_t : $\mathbf{KT_DEF} = k$			
	Define the surface finish as a function of R_a data: $\mathbf{KT_DEF}='kt\text{-}file\text{-}name.kt'}$			
	Define the surface finish as a function of R_z data: ${\it KT_DEF}='ktx-file-name.ktx'$			
	Job file usage for n analysis groups: $\mathbf{KT_DEF} = \{k_1,, k_n\}$			
	The value of k can be any combination of R_a data files, R_z data files and numerical inputs.			

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Specify the curve given by R_a or R_z data.

option must be used in conjunction with KT_CURVE.

Job file usage for a single analysis group:

 $KT_CURVE=k$

If **KT_DEF** is specified for R_a data, k is the surface finish curve. If **KT_DEF** is specified for R_z data, k is the surface roughness.

Unless the surface finish is defined as the surface finish factor, this

Job file usage for n *analysis groups:*

KT_CURVE =
$$\{k_1,..., [],..., k_n\}$$

Square brackets ([]) are used to indicate groups for which the surface finish is defined as the surface finish factor, K_t .

The value of k can be any combination of R_a data files, R_z data files and numerical inputs.

This option must be used in conjunction with **KT_DEF**.

NOTCH_CONSTANT

Specify the fatigue notch factor, K_f , as a function of K_t . The method used to calculate K_f is specified by the notchSensitivityMethod environment variable.

Job file usage for a single analysis group:

 $NOTCH_CONSTANT=k$

Job file usage for n analysis groups:

NOTCH_CONSTANT=[k_1 ,..., k_n]

Unless **notchSensitivityMethod** is specified as *Peterson* or *Notch sensitivity*, this option must be used in conjunction with

NOTCH_RADIUS.

This option is ignored if the calculated surface finish factor is 1.0.

NOTCH_RADIUS

Specify the notch root radius.

Job file usage for a single analysis group:

NOTCH_RADIUS=*k*

Job file usage for n analysis groups:

NOTCH_RADIUS=[k_1 ,..., k_n]

Use Peterson or Notch sensitivity to calculate K_f :

NOTCH_RADIUS=[]

Unless notchSensitivityMethod is specified as Peterson or Notch

sensitivity, this option must be used in conjunction with

NOTCH_CONSTANT.

R	ES	IDI	U.	Δ	L

Specify an in-plane residual stress.

Job file usage for a single analysis group:

RESIDUAL=k

The residual stress is applied uniformly to all analysis items.

Job file usage for n analysis groups:

RESIDUAL=[k_1 ,..., k_n]

The residual stress, k_n , is applied uniformly to group n.

Positive values of \boldsymbol{k} correspond to a tensile residual stress; negative values are compressive.

The residual stress is given in megapascals (MPa).

1.2.8 Virtual strain gauges

GAUGE_LOCATION

Define virtual gauges to simulate a rectangular rosette strain gauge at selected analysis items.

Job file usage:

GAUGE_LOCATION={ ${}^{!}m_{1}.s_{1}{}^{!}, {}^{!}m_{2}.s_{2}{}^{!}, ..., {}^{!}m_{n}.s_{n}{}^{!}$ }

 $m_n.s_n$ is the main and sub position ID of the location of gauge n. The IDs must be separated by a decimal point.

For integration point or element-nodal positions, m_n is the element number and s_n is the integration point/node number.

For centroidal or unique nodal positions, m_n is the centroid/node number, and s_n is always 1.0.

This option must be used in conjunction with **GAUGE_ORIENTATION**.

GAUGE_ORIENTATION	Specify gauge orientations for virtual strain gauges.
	Job file usage: GAUGE_ORIENTATION ={[α_1 , β_1 , γ_1], [α_2 , β_2 , γ_2],, [α_n , β_n , γ_n]}
	$lpha_n$ is the angle measured counter clockwise from the positive global (Cartesian) x-direction to rosette arm A of gauge n .
	eta_n is the angle measured counter clockwise from rosette arm A to B of gauge n .
	γ_n is the angle measured counter clockwise from rosette arm B to ${\it C}$ of gauge $n.$
	Angles are measured in degrees.
	Define gauge orientations using flags instead of angles: GAUGE_ORIENTATION={'RECTANGULAR' 'DELTA'}
	The parameter RECTANGULAR corresponds to gauge angles $[\alpha, \beta, \gamma] = [0, 45, 45].$
	The parameter DELTA corresponds to gauge angles $[\alpha, \beta, \gamma] = [30, 60, 60].$

1.2.9 Output requests

1.2.5 Output requests	
OUTPUT_FIELD	Specify a field data output request.
	Job file usage: OUTPUT_FIELD={0.0 1.0}
	(<u>ese</u> ese)
OUTPUT_HISTORY	Specify a history data output request.
	Job file usage: OUTPUT_HISTORY={0.0 1.0}
OUTPUT_FIGURE	Specify a MATLAB figure output request.
	Job file usage: OUTPUT_ FIGURE={0.0 1.0}
	<u> </u>

1.2.10 Abaqus ODB interface

OUTPUT_DATABASE	Specify an Abaqus Output Database (.odb) file to associate with

the fatigue analysis.

Job file usage:

OUTPUT_DATABASE='odb-file-name.odb'

This option is required if **ITEMS**='SURFACE', and when fatigue results are written to the .odb file.

This option must be used in conjunction with PART_INSTANCE, EXPLICIT_FEA, STEP_NAME and RESULT_POSITION.

PART_INSTANCE

Specify the part instance in the Abaqus .odb file to which field

data is written.

Job file usage:

PART_INSTANCE='part-instance'

Specify multiple part instances for results output:

PART_INSTANCE={'part-instance-1',..., 'part-instance-n'}

EXPLICIT_FEA

Specify the analysis procedure which was used to calculate the FE

stresses.

Job file usage:

EXPLICIT_FEA= $\{0.0 | 1.0\}$

Specify output for a valid Abaqus/Explicit .odb file:

EXPLICIT_FEA=1.0

Specify output for a valid Abaqus/Standard .odb file:

EXPLICIT_FEA=0.0

Quick Fatigue Tool requires this information from the user in

order to avoid errors from the Abaqus Python API.

STEP_NAME

Specify the name appended to the results ODB step.

Job file usage:

STEP_NAME='step-name'

This option is not compulsory. If the ODB step name is not specified, Quick Fatigue Tool uses a default step name.

RESULT_POSITION

Specify the results position of the exported field data.

Job file usage:

RESULT_POSITION={'ELEMENT NODAL' | 'UNIQUE NODAL' |

'INTEGRATION POINT' | CENTROID'}

1.2.11 BS 7608 weld definition

WELD CLASS

Specify the $S_r - N$ curve for the BS 7608 analysis algorithm.

Job file usage:

WELD_CLASS='weld-identifier'

Specify the $S_r - N$ curve as the weld class:

WELD_CLASS={'B' | 'C' | 'D' | 'E' | 'F' | 'F2' | 'G' | 'W' | 'S' | 'T'}

Specify the $S_r - N$ curve as an axially-loaded bolt:

WELD CLASS='X'

Specify the $S_r - N$ curve as user-defined data:

WELD_CLASS={'user-weld-file-name.sn', ['ROW' | 'COL']}

The ROW and COL parameters tell Quick Fatigue Tool in which

direction the user-data should be read.

If the S_r-N curve is specified as user-defined data and the second parameter is omitted, the COL parameter is assumed.

This option must be used in conjunction with

DEVIATIONS_BELOW_MEAN, FAILURE_MODE and

CHARACTERISTIC LENGTH.

YIELD_STRENGTH

Specify the yield strength of the weld plate material for BS 7608 analysis.

Job file usage:

YIELD_STRENGTH=k

The yield strength is given in megapascals (MPa).

This option is not compulsory. If the yield strength is not specified, Quick Fatigue Tool does not define the extrapolation limit for

large cycles.

UTS Specify the ultimate tensile strength of the bolt section for

BS 7608 analysis

Job file usage:

UTS=k

The ultimate tensile strength is given in megapascals (MPa).

This option is only required for axially-loaded bolts.

DEVIATIONS_BELOW_MEAN Specify the number of standard deviations below the mean

 $S_r - N$ curve for BS 7608 analysis.

Job file usage:

 ${\tt DEVIATIONS_BELOW_MEAN} = k$

FAILURE_MODE Specify the crack initiation criterion for BS 7608 analysis.

Job file usage:

FAILURE_MODE={'NORMAL' | 'SHEAR' | 'COMBINED'}

CHARACTERISTIC_LENGTH Specify the characteristic length for BS 7608 analysis.

Job file usage:

CHARACTERISTIC_LENGTH=k

The characteristic length is given in millimetres (mm).

If **WELD_CLASS** is specified as a weld, the characteristic length defines the plate thickness. If **WELD_CLASS** is specified as an axially-loaded bolt, the characteristic length defines the bolt

diameter.

This option is not required if the characteristic length is unimportant. If the characteristic length is not specified, Quick Fatigue Tool will not correct the loading for the effect of

plate thickness (or bolt diameter).

SEA_WATER Specify the environmental conditions for BS 7608 analysis.

Job file usage:

SEA_WATER= $\{0.0 | 1.0\}$

Specify fresh air as the environment:

SEA_WATER=0.0

Specify sea water as the environment:

SEA_WATER=1.0

If the environmental condition is specified as fresh air, Quick Fatigue Tool does not apply the correction for salt water corrosion.

1.2.12 Additional material data

Specify the secondary Basquin exponent, b2, to be used above a

user-defined knee point.

Job file usage:

B2=k

This option must be used in conjunction with **B2_NF**.

B2_NF Specify the life above which the secondary Basquin's exponent,

b2, is used.

Job file usage:

 $B2_NF=k$

UCS Specify the ultimate compressive strength.

Job file usage:

UCS=k

The ultimate compressive strength is given in megapascals (MPa).

This option is not compulsory. The ultimate compressive strength is used by **FATIGUE_RESERVE_FACTOR** to normalize the compressive side of the FRF envelope. If the ultimate compressive strength is not specified, Quick Fatigue Tool uses the ultimate tensile strength to normalize compressive cycles for the FRF

calculation.

2. Environment variables

2.1 Overview

The environment file contains a list of variables which define the general behaviour of Quick Fatigue Tool. Environment variables are applied *globally* and *locally*. Global environment variables define the behaviour of the program for all analysis jobs executed in the current Quick Fatigue Tool directory, whereas local environment variables define the behaviour of the program for a specific job.

Environment variables are created using the setappdata() method:

setappdata(0, 'environment-variable-name', value)

2.2 Global environment file

The global environment variables are contained in *Application_Files\default\environment.m*. Changes made to this file will affect all jobs submitted in the current working directory. In the event that the user wishes to revert to the original environment settings, a list of environment variables with their default values can be found in *Application_Files\default\default\default\environment.m*.

2.3 Local environment files

Local environment variables may be defined for a particular job. This is done by making a copy of the global environment file and placing it in *Project\job*. Alternatively, the user may create a blank text file and specify only the environment variables they wish to define for that job. However, for the analysis to run properly, the global environment file must always be available.

The local environment file must obey the naming convention *<jobName>_env.m*, otherwise it will not be processed by Quick Fatigue Tool.

2.4 Processing of environment variables

At the beginning of each analysis, Quick Fatigue Tool searches *Application_Files\default* for the global environment file. It then searches for any files named *<jobName>_env.m* in the MATLAB search path, followed by *Project\job*. Local environment settings supersede global environment settings, and environment files placed in *Project\job* supersede all other environment files.

Before each analysis, it is compulsory for all environment variables to be defined. Even if the user specifies non-default values in a local environment file, the global environment file must still exist and contain all of the variables. If the global environment file is modified or lost, and the default environment file is no longer available, the fastest way to recover the settings is to re-download the application from the MATLAB File Exchange.

2.5 Environment variables table

The following table provides a description of each variable in the environment file.

2.5.1 Load gating

Variable	Usage
gateTensors	Specify the gating criterion for tensor histories.
3	Environment file usage: gateTensors={0.0 1.0 2.0}
	Retain all data points in the tensor history: gateTensors=0.0
	Gate tensors as % of the maximum tensor value: gateTensors=1.0
	This setting must be used in conjunction with tensorGate.
	Gate tensors using Nielsony's method: gateTensors=2.0
tensorGate	Specify the tensor gating value.
	Environment file usage: tensorGate=k
	The gating value is given as the percentage of the maximum value in the tensor history (%).
	This setting is only required if gateTensors=1.0.

gateHistories	Specify the pre-gating criterion for load histories.
---------------	--

Environment file usage:

gateHistories={0.0 | 1.0 | 2.0}

Retain all data points in the load history:

gateHistories=0.0

Gate tensors as % gate:

gateHistories=1.0

This setting must be used in conjunction with historyGate.

Gate tensors using Nielsony's method:

gateHistories=2.0

historyGate Specify the history gating value.

Environment file usage:

historyGate=k

The gating value is given as the percentage of the maximum value

in the load history (%).

This setting is only required if gateHistories=1.0.

noiseReduction Specify noise reduction to be applied to the load history.

Environment file usage:

noiseReduction= $\{0.0 \mid 1.0\}$

This setting must be used in conjunction with

numberOfWindows.

numberOfWindows Specify the number of averaging windows used by the noise

reduction algorithm.

Environment file usage:

numberOfWindows=k

2.5.2 Group definition

groupDefinition	Specify how Quick Fatigue Tool recognises analysis groups.
	Environment file usage: groupDefinition={0.0 1.0}
	Program controlled: groupDefinition=0.0
	If the group definition file does not contain position IDs, the group is treated as an item ID list.
	Always treat the group as a subset of the FEA model: groupDefinition=1.0

2.5.3	Surface detection	
	searchRegion	Specify the scope of the surface detection algorithm.
		Environment file usage: searchRegion={0.0 1.0}
		Search elements within the dataset file(s): searchRegion=0.0
		This setting only applies when RESULT_POSITION={'ELEMENT NODAL' 'CENTROID'}.
		Search elements within the ODB part instance: searchRegion=1.0
	shellFaces	Specify how the surface detection algorithm treats shell elements.
		Environment file usage: shellFaces={0.0 1.0}
		Treat the shell surface as the whole shell: shellFaces=0.0
		Treat the shell surface as free shell faces: shellFaces=1.0

2.5.4 Mean stress correction

modifiedGoodman	Specify the formulation for the Goodman mean stress correction.
-----------------	---

Environment file usage for a single analysis group: modifiedGoodman={0.0 | 1.0}

Use the standard Goodman envelope: modifiedGoodman=0.0

Use the modified Goodman envelope: modifiedGoodman=1.0

This setting requires a value for the proof stress. If no proof stress is available, the standard Goodman envelope is used by default.

Environment file usage for n analysis groups: modifiedGoodman= $[k_1, \dots, k_n]$

goodmanMeanStressLimit

Specify the horizontal (mean stress) axis intercept for the Goodman mean stress correction.

Limit the Goodman envelope to the ultimate tensile strength: **goodmanMeanStressLimit=**'UTS'

Limit the Goodman envelope to the proof stress: goodmanMeanStressLimit='PROOF'

Limit the Goodman envelope to the S-N intercept (1 repeat): goodmanMeanStressLimit='S-N'

Specify a user-defined Goodman envelope limit stress: goodmanMeanStressLimit=k

The limit stress is given in megapascals (MPa).

This setting is ignored when modifiedGoodman=1.0.

Environment file usage for n analysis groups: goodmanMeanStressLimit= $\{k_1, ..., k_n\}$

The value of k can be any combination of string and numerical inputs.

wal	kerGamma!	Source

Specify how the Walker gamma parameter (γ) is calculated.

Environment file usage:

walkerGammaSource= $\{1.0 \mid 2.0 \mid 3.0\}$

Define γ from regression fit (Walker):

walkerGammaSource=1.0

Define γ from standard values (Dowling):

walkerGammaSource=2.0

This setting is recommended only for steel and aluminium.

Specify a user-defined value of γ :

walkerGammaSource=3.0

userWalkerGamma

Specify a user-defined value of the Walker gamma parameter when walkerGammaSource=3.0.

Environment file usage for a single analysis group:

userWalkerGamma=k

Environment file usage for n analysis groups:

userWalkerGamma=[k_1 ,..., k_n]

2.5.5 Rainflow cycle counting

rainflowAlgorithm	Specify the rainflow cycle counting algorithm.
-------------------	--

Environment file usage:

rainflowAlgorithm= $\{1.0 \mid \underline{2.0}\}$

Use De Morais method:

rainflowAlgorithm=1.0

This method has been deprecated. The Vallance method is

recommended.

Use Vallance method:

rainflowAlgorithm=2.0

rainflowMode Specify the order of operations of rainflow cycle counting for the

Stress-based Brown-Miller analysis algorithm.

Environment file usage:

rainflowMode= $\{1.0 \mid 2.0\}$

Combine parameters, count cycles:

rainflowMode=1.0

Count parameters, combine cycles:

rainflowMode=2.0

2.5.6 Shell elements

shellLocation	Specify the default face from which to read shell element stresses
---------------	--

in an Abaqus .rpt file.

Environment file usage:

shellLocation= $\{1.0 \mid 2.0\}$

Use LOC 1 (SNEG):

shellLocation=1.0

Use LOC 2 (SPOS):

shellLocation=2.0

2.5.7	Nonlinear material properties		
	nlMaterial	Specify the material model to be used for stress-based fatigue analysis.	
		Environment file usage: nlMaterial={0.0 1.0}	
		Use the linear elastic (Hookean) material model: nlMaterial=0.0	
		Use the nonlinear elastic (Ramberg-Osgood) material model: nlMaterial=1.0	
		This setting must be used in conjunction with cssTolerance and cssMaxIterations.	
	cssTolerance	Specify the precision of the nonlinear elastic solver.	
		Environment file usage: cssTolerance=k	
		The default value of k is 3e-04.	
CS	cssMaxIterations	Specify the maximum number of iterations for the nonlinear elastic solver.	
		Environment file usage: cssMaxIterations=k	

The default value of k is 5.5e+06.

2.5.8 Nodal elimination

2.5.8	Nodal elimination	
	nodalElimination	Specify the nodal elimination algorithm.
		Environment file usage: nodalElimination={0.0 <u>1.0</u> 2.0}
		Do not perform nodal elimination: nodalElimination=0.0
		Perform nodal elimination based on material constant amplitude endurance limit: nodalElimination=1.0
		Perform nodal elimination based on design life: nodalElimination=2.0
		The design life is specified with DESIGN_LIFE .
f	thresholdScaleFactor	Specify the conditional stress scaling factor for the nodal elimination algorithm.
		Environment file usage: thresholdScaleFactor=k

2.5.9 Yield calculation

yieldCriterion	Specify the static yield strength calculation.
	Environment file usage: yieldCriterion={0.0 1.0 2.0}
	Do not perform yield calculations: yieldCriterion=0.0
	Yield calculations based on the total strain energy theory: yieldCriterion=1.0
	Yield calculations based on the shear strain energy theory: yieldCriterion=2.0
	yieldCriterion

The default value of k is 0.8 (80%).

2.5.10 Critical plane analysis

2.5.10	Critical plane alialysis	
	stepSize	Specify the step size for the critical plane analysis algorithm.
		Environment file usage: stepSize=k
		The step size is given in degrees, and must be a factor of 180.
		The default value of k is 10.0.

checkLoadProportionality Specify an additional check to modify the critical plane step size if the load history is proportional. Environment file usage:

checkLoadProportionality= $\{\underline{0.0} \mid 1.0\}$

Use the step size specified by **stepSize**: **checkLoadProportionality**=0.0

Check for load proportionality: checkLoadProportionality=1.0

If the load history is proportional, the value of **stepSize** may be overridden to decrease the analysis time.

This setting must be used in conjunction with **proportionalityTolerance**.

proportionalityTolerance	Specify the tolerance angle for the load proportionality check. The
	load is considered to be proportional if the maximum deviation in
	the principal directions does not exceed this angle.

Environment file usage: proportionalityTolerance=k

The tolerance angle is given in degrees.

The default value of k is 1.0.

cpSample

Specify the sample rate for the critical plane analysis plots.

 ${\it Environment file usage:}$

cpSample=k

The sample rate is given as an integer.

The re-sample rate only affects the smoothness of the MATLAB figure data. It does not affect the tabulated data from which the plots are created.

•

The default value of k is 0.0.

cpShearStress

Specify how the maximum shear stress history is determined on the critical plane.

Environment file usage: cpShearStress={1.0 | 2.0}

Maximum chord method: cpShearStress=1.0

Maximum resultant shear stress method:

cpShearStress=2.0

2.5.11	Sign convention	
	signConvention	Specify the convention for signed parameters.
		The signed quantity is the resultant shear stress on the critical plane when: ALGORITHM={'SBBM' 'NORMAL' 'FINDLEY' 'WELD'}
		The signed quantity is the von Mises stress when:
		ALGORITHM={'NASALIFE'}
		The signed quantity is the effective stress when: ALGORITHM={'INVARIANT'}
		Environment file usage: signConvention={1.0 2.0 3.0}
		Take the sign from the hydrostatic stress: signConvention=1.0
		Take the sign from the largest stress: signConvention=2.0
		Take the sign from Mohr's circle:

signConvention=3.0

2.5.12 Analysis algorithm

2.5.12 Analysis algorithm	
importMaterialState	Specify that the stress-strain configuration from the previous analysis is imported when using the Uniaxial Strain-Life algorithm with CONTINUE_FROM= 'job name'.
	Environment file usage: importMaterialState={0.0 1.0}
	Reset the stress-strain configuration: importMaterialState=0.0
	Import the stress-strain configuration from the previous job: importMaterialState=1.0
plasticSN	Specify which region(s) of the stress-life curve to consider for analysis when using the stress-based Brown-Miller analysis algorithm.
	Environment file usage: plasticSN={0.0 1.0}

Use the elastic region of the S-N curve only ($\sigma_f{}',b$): plasticSN=0.0	
Include the plastic region of the S-N curve $(\sigma_f{}',b,\varepsilon_f{}',c)$: plasticSN=1.0	

findleyNormalStress	Specify how the normal stress is matched with shear cycles for Findley's Method.
	Environment file usage: findleyNormalStress={1.0 2.0 3.0}
	Use the maximum normal stress of the load history: findleyNormalStress=1.0
	Use the maximum normal stress over the maximum shear cycle: findleyNormalStress=2.0
	Use the average normal stress over the maximum shear cycle: findleyNormalStress=3.0

stressInvariantParameter

Specify the damage parameter for the Stress Invariant Parameter algorithm.

Environment file usage:

stressInvariantParameter={0.0 | 1.0 | 2.0 | 3.0 | 4.0}

Program controlled:

stressInvariantParameter=0.0

von Mises:

stressInvariantParameter=1.0

Principal:

stressInvariantParameter=2.0

Hydrostatic:

stressInvariantParameter=3.0

Tresca:

stressInvariantParameter=4.0

nasalifeParameter

Specify the effective stress parameter for the NASALIFE analysis algorithm.

Environment file usage:

nasalifeParameter={1.0 | 2.0 | 3.0 | 4.0 | 5.0}

Manson-McKnight:

nasalifeParameter=1.0

Sines:

nasalifeParameter=2.0

Smith-Watson-Topper:

nasalifeParameter=3.0

R-Ratio Sines:

nasalifeParameter=4.0

Effective:

nasalifeParameter=5.0

2.5.13 Compressive cycles

ndCompression	Specify the treatment of fully-compressive cycles.
	Environment file usage: ndCompression={0.0 1.0}
	Fully-compressive cycles can be damaging: ndCompression=0.0
	Fully-compressive cycles are non-damaging: ndCompression=1.0

2.5.14 Fatigue/endurance limit

fatigueLimitSource

Specify how the fatigue limit is calculated.

Environment file usage: fatigueLimitSource={1.0 | 2.0 | 3.0}

Calculate the fatigue limit from stress-life data: fatigueLimitSource=1.0

If **USE_SN**=0.0, the fatigue limit is calculated from $\sigma_{\infty} = \sigma'_f(N_{\infty})^b$, where σ_{∞} is the fatigue limit stress, σ'_f is the fatigue strength coefficient, N_{∞} is the constant amplitude endurance limit $(2N_f)$ and b is the fatigue strength exponent.

If **USE_SN=1.0**, the fatigue limit is calculated from the S-N data points. If a user-defined value of N_{∞} is found in the material, the fatigue limit is calculated interpolating the S-N curve at N_{∞} . If N_{∞} is not explicitly defined, the fatigue limit is taken as the last S-value on the S-N curve.

Calculate the fatigue limit from the algorithm-specific equation: fatigueLimitSource=2.0

The algorithm-specific equations only apply when **ALGORITHM=**{'SBBM' | 'FINDLEY'}.

Stress-based Brown-Miller (without fatigue ductility):

$$\sigma_{\infty} = \sigma'_f (1.65 N_{\infty})^b$$

Stress-based Brown-Miller (with fatigue ductility):

$$\sigma_{\infty} = E\left(\frac{1.65\sigma'_f}{E}(N_{\infty})^b + 1.75\varepsilon'_f(N_{\infty})^c\right)$$

Findley's method:

$$\sigma_{\infty} = \tau^*_{f}(N_{\infty})^b$$

Specify a user-defined fatigue limit: fatigueLimitSource=3.0

This setting must be used in conjunction with userFatigueLimit.

user		

Specify the user-defined value of the endurance limit if **fatigueLimitSource**=3.0.

Environment file usage for a single analysis group: userFatigueLimit=k

Environment file usage for n analysis groups: userFatigueLimit=[k_1 ,..., k_n]

The user-defined fatigue limit is given in megapascals (MPa).

Custom values of the fatigue limit are not supported when **ALGORITHM=**'WELD'.

ndEndurance

Specify whether cycles below the endurance limit can be damaging.

Environment file usage: ndEndurance={0.0 | 1.0 | 2.0}

Program-controlled: ndEndurance=0.0

Cycles below the endurance limit are damaging: ndEndurance=1.0

Cycles below the endurance limit are non-damaging: ndEndurance=2.0

This setting must be used in conjunction with modifyEnduranceLimit.

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mount	LIIG	ai aiicci	

Specify endurance limit modification for damaging cycles.

Environment file usage:

modifyEnduranceLimit= $\{0.0 \mid \underline{1.0}\}$

Damaging cycles do not affect the endurance limit:

modifyEnduranceLimit=0.0

Damaging cycles reduce the endurance limit:

modifyEnduranceLimit=1.0

The endurance limit is only modified if ndEndurance=2.0.

This setting must be used in conjunction with enduranceScaleFactor and cyclesToRecover.

enduranceScaleFactor

Specify the amount by which the endurance limit is scaled after a damaging cycle.

Environment file usage: enduranceScaleFactor=k

The default value of k is 0.25 (25%).

This setting is only enforced if **modifyEnduranceLimit=1.0**.

cyclesToRecover

Specify the number of non-damaging cycles before the endurance limit returns to its original value, if modifyEnduranceLimit=1.

Environment file usage: cyclesToRecover=k

The default value of k is 50.

This setting is only enforced if **modifyEnduranceLimit=1.0**.

2.5.15 Factor of strength

fosTarget	Specify the target for Factor of Strength (FOS) calculations. Environment file usage: fosTarget={1.0 2.0} Target FOS towards design life: fosTarget=1.0 This setting defines the FOS target as the life specified by DESIGN_LIFE.
	Target FOS towards infinite life (N_{∞}) : fosTarget=2.0 This setting defines the FOS target as the constant amplitude endurance limit defined in the material.
fosMaxValue	Specify the maximum FOS value that can be reported. Environment file usage: $fosMaxValue=k$ The default value of k is 2.0.
fosMaxFine	Specify the upper bound of the region in which fine FOS increments are performed. Environment file usage: $fosMaxFine=k$ The default value of k is 1.5.
fosMinFine	Specify the lower bound of the region in which fine FOS increments are performed. $ Environment\ file\ usage: \\ fosMinFine=k $ The default value of k is 0.8.

fosMinValue	Specify the minimum FOS value that can be reported.
	Environment file usage: fosMinValue=k
	The default value of k is 0.5.
fosCoarseIncrement	Specify the step size for FOS iterations outside the fine region.
	Environment file usage: fosCoarseIncrement=k
	The default value of k is 0.1.
fosFineIncrement	Specify the step size for FOS iterations within the fine region.
	Environment file usage: fosFineIncrement=k
	The default value of k is 0.01.
fosMaxCoarselterations	Specify the maximum coarse FOS iteration stop condition.
	Environment file usage: fosMaxCoarseIterations=k
	The default value of k is 8.0.
fosMaxFineIterations	Specify the maximum fine FOS iteration stop condition.
	Environment file usage: fosMaxFineIterations=k
	The default value of k is 12.0.

fosTolerance

Specify the FOS tolerance stop condition. The solution is accepted if the calculated FOS is within this percentage of the target life.

Environment file usage:

fosTolerance=k

The limit stress is given in percent (%).

The default value of k is 5.0.

fosBreakAfterBracket

Specify the FOS bracket stop condition.

Environment file usage:

 $fosBreakAfterBracket = \{0.0 \mid 1.0\}$

Continue FOS calculations after the calculated life crosses the

target life:

fosBreakAfterBracket=0.0

Accept the solution if the calculated life crosses the target life:

fosBreakAfterBracket=1.0

fosAugment

Specify augmented FOS iterations.

Environment file usage:

fosAugment= $\{0.0 \mid 1.0\}$

Disable augmentation:

fosAugment=0.0

Enable augmentation:

fosAugment=<u>1.0</u>

If the current FOS increment meets the threshold criterion, the

increment is scaled by a specified factor.

This setting must be used in conjunction with

fosAugmentThreshold and fosAugmentFactor.

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Specify the threshold value for augmented FOS iterations.

Environment file usage: fosAugmentThreshold=k

The next FOS increment is scaled if the following condition is satisfied:

$$\frac{N_i - N_{i-1}}{N_t} < k$$

Where N_i is the current calculated FOS value, N_{i-1} is the previously calculated FOS value and N_t is the target life.

The default value of k is 0.2.

fosAugmentFactor

Specify the scale factor for augmented FOS iterations.

Environment file usage: fosAugmentFactor=k

The default value of k is 5.0.

fosDiagnostics

Specify diagnostic output for the FOS calculation.

Environment file usage: fosDiagnostics={0.0 | 1.0}

Do not write diagnostic output:

fosDiagnostics=0.0

Create a MATLAB figure of the FOS iteration history:

fosDiagnostics=1.0

This setting is ignored if **ITEMS** is defined for a single item.

2.5.16 Fatigue reserve factor

frfInterpOrder	Specify the interpolation order for user-defined Fatigue Reserve
	Factor (FRF) data.

Environment file usage:

frfInterpOrder={'NEAREST' | 'LINEAR' | 'SPLINE' | 'PCHIP'}

Use nearest neighbour interpolation:

frfInterpOrder='NEAREST'

Use linear interpolation: frfInterpOrder='LINEAR'

Use spline interpolation: frfInterpOrder='SPLINE'

Use PCHIP interpolation: frfInterpOrder="PCHIP"

This option is only required when

FATIGUE_RESERVE_FACTOR='frf-file-name.msc'.

frfNormParamMeanT

Specify the normalization parameter of tensile mean stress data for user-defined FRF envelopes.

Normalize the data with the ultimate tensile strength: frfNormParamMeanT='UTS'

Normalize the data with the ultimate compressive strength: frfNormParamMeanT='UCS'

Normalize the data with the proof stress:

frfNormParamMeanT='PROOF'

Specify a user-defined normalization parameter:

frfNormParamMeanT=k

Environment file usage for n analysis groups:

frfNormParamMeanT= $\{k_1,...,k_n\}$

The value of k can be any combination of string parameters and numerical values.

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Specify the normalization parameter of compressive mean stress data for user-defined FRF envelopes.

Environment file usage for a single analysis group: frfNormParamMeanC={'UTS' | 'UCS' | 'PROOF' | k}

Normalize the data with the ultimate tensile strength: frfNormParamMeanC='UTS'

Normalize the data with the ultimate compressive strength: frfNormParamMeanC='UCS'

Normalize the data with the proof stress: frfNormParamMeanC='PROOF'

Specify a user-defined normalization parameter: frfNormParamMeanC=k

Environment file usage for n analysis groups: frfNormParamMeanC= $\{k_1,...,k_n\}$

The value of \boldsymbol{k} can be any combination of string parameters and numerical values.

frfNormParamAmp

Specify the normalization parameter of amplitude data for user-defined FRF envelopes.

Environment file usage for a single analysis group: $frNormParamMeanAmp={LIMIT' | k}$

Normalize the data with the fatigue limit: frfNormParamMeanAmp='LIMIT'

Specify a user-defined normalization parameter: frfNormParamMeanAmp=k

Environment file usage for n analysis groups: frfNormParamMeanAmp= $\{k_1,...,k_n\}$

The value of \boldsymbol{k} can be any combination of string parameters and numerical values.

full and	Charify the target for the EDE calculations
frfTarget	Specify the target for the FRF calculations.
	Environment file usage: frfTarget={1.0 2.0}
	Target FRF towards design life: frfTarget=1.0
	This setting defines the FRF target as the life specified by DESIGN_LIFE .
	Target FRF towards infinite life (N_{∞}) : frfTarget=2.0
frfMaxValue	Specify the maximum FRF value that can be reported.
	Environment file usage: frfMaxValue=k
	The default value of k is 10.0.
frfMinValue	Specify the minimum FRF value that can be reported.
	Environment file usage: frfMinValue=k
	The default value of k is 0.1.
frfDiagnostics	Diagnostic output for the FRF calculation when user-defined envelopes are specified.
	Environment file usage: $frfDiagnostics=\{[\]\ \ [k_1,,k_n]\}$
	Do not write diagnostic output: frfDiagnostics=[]
	Create MATLAB figures for the FRF calculation at items k_1 to k_n : fosDiagnostics=[k_1 ,, k_n]

2.5.17 Notch factor

notchFactorEstimation Specify the fatigue notch factor approximation method. This

variable must be used in conjunction with KT_DEF.

Environment file usage:

notchFactorEstimation={1.0 | 2.0 | 3.0 | 4.0 | 5.0 | 6.0}

Peterson:

notchFactorEstimation=1.0

Peterson B:

notchFactorEstimation=2.0

Neuber:

notchFactorEstimation=3.0

Harris:

notchFactorEstimation=4.0

Heywood:

notchFactorEstimation=5.0

If notchFactorEstimation={2.0 | 3.0 | 4.0 | 5.0},

NOTCH_CONSTANT, NOTCH_RADIUS must be specified.

Notch sensitivity:

notchFactorEstimation=6.0

This setting must be used in conjunction with **NOTCH_CONSTANT**.

2.5.18 Eigensolver

eigensolver Specify the Eigensolver used to calculate the principal stress

history.

Environment file usage:

eigensolver= $\{1.0 \mid \underline{2.0}\}$

Default MATLAB solver:

eigensolver=1.0

Luong:

eigensolver=2.0

2.5.19 MATLAB figure appearance

defaultLineWidth	Specify the default line width for MATLAB figures.
	Environment file usage: defaultLineWidth=k
	The default value of k is 1.0.
defaultFontSize_XAxis	Specify the default font size of the horizontal axis for MATLAB figures.
	Environment file usage: defaultFontSize_XAxis=k
	The default value of k is 12.0.
defaultFontSize_YAxis	Specify the default font size of the vertical axis for MATLAB figures.
	Environment file usage: defaultFontSize_YAxis=k
	The default value of k is 12.0.
defaultFontSize_Title	Specify the default font size of the title for MATLAB figures.
	Environment file usage:
	defaultFontSize_Title=k
	The default value of k is 14.0.
defaultFontSize_Ticks	Specify the default font size of axis ticks for MATLAB figures.
	Environment file usage: defaultFontSize_Ticks=k
	The default value of k is 12.0.

XTickPartition	Specify the number of vertical partitions for MATLAB figures.
	Environment file usage: XTickPartition =k
	The default value of k is 4.0.
gridLines	Specify grid lines for MATLAB figures.
	Environment file usage: gridLines={'OFF' 'ON'}
numberOfBins	Specify the number of range bins used for the Rainflow cycle histogram.
	Environment file usage: numberOfBins=k
	The number of bins, k , must be an integer.

2.5.20 Output individual control

```
figure_<name>
                         Specify individual variables to plot as a MATLAB figure.
                         Environment file usage:
                         figure_<name>={0.0 | 1.0}
                         Worst cycle (all items) Haigh diagram:
                         figure_ANHD=1.0
                         All cycles (worst item) Haigh diagram:
                         figure_HD=1.0
                         Knock-down S-N curve (per material):
                         figure_KDSN=1.0
                         von Mises stress history (worst item):
                         figure_VM=1.0
                         Principal stress histories (worst item):
                         figure_PS=1.0
                         Principal strain histories (worst item):
                         figure_PE=1.0
                         Normal and shear stress histories (worst item):
                         figure_CNS=1.0
                         Damage parameter history (worst item, critical plane):
                         figure_DPP=1.0
                         Damage history (worst item, critical plane)
                         figure_DP=1.0
                         Life history (worst item, critical plane):
                         figure_LP=1.0
                         Maximum shear stress history (worst item, critical plane):
                         figure_CPS=1.0
                         Maximum normal stress history (worst item, critical plane):
                         figure_CPN=1.0
                         Cumulative damage (worst item):
                         figure_DAC=1.0
                         Rainflow histogram (worst item):
                         figure_RHIST=1.0
```

Stress range cycle distribution (worst item):
figure_RC=1.0

Uniaxial load history:
figure_SIG=1.0

Stress tensor histories (worst item):

figure_LH=1.0

figureFormat Specify non-default file format for MATLAB figures.

Environment file usage:

figureFormat={'fig' | 'png' | 'jpg' | '*'}

Write MATLAB figures:

figureFormat='fig'

Write .png images: figureFormat='png'

Write .jpeg images:

figureFormat='jpg'

User-specified file:

figureFormat='extension label'

figure Visibility Specify figure visibility during postprocessor operations.

Environment file usage:

figureVisibility={'OFF' | 'ON'}

Do not display figures during postprocessor:

figureVisibility='OFF'

Allow figures to display during postprocessor:

figureVisibility='ON'

file_F_OUTPUT_ <name></name>	Specify individual field data files.
	Environment file usage: file_F_OUTPUT_ <name>={0.0 1.0}</name>
	Field output (all items): file_F_OUTPUT_ALL=1.0
	Field output (worst item): file_F_OUTPUT_ANALYSED=1.0

file_H_OUTPUT_ <name></name>	Specify individual history data files.
	Environment file usage: file_H_OUTPUT_ <name>={0.0 1.0}</name>
	Load histories: file_H_OUTPUT_LOAD=1.0
	Cycle histories: file_H_OUTPUT_CYCLE=1.0
	Critical plane histories: file_H_OUTPUT_ANGLE=1.0
	Tensors histories: file_H_OUTPUT_TENSOR=1.0

fieldFormatString	Specify the print format for field output.
	Environment file usage: fieldFormatString='identifier'
	The default format is float ('f').

historyFormatString	Specify the print format for history output.
	Environment file usage: historyFormatString='identifier'
	The default format is float ('f').

echoMessagesToCWIN Specify echo of the message file to the command window.

Environment file usage:

echoMessagesToCWIN= $\{0.0 \mid 1.0\}$

Write message to message file only:

echoMessagesToCWIN=0.0

Echo message file output to the command window:

echoMessagesToCWIN=1.0

2.5.21 Application data

cleanAppData Specify when the application data should be cleaned.

Environment file usage:

cleanAppData={1.0 | 2.0 | 3.0 | 4.0}

Clean the application data before each analysis:

cleanAppData=1.0

Clean the application data after each analysis

cleanAppData=2.0

Clean the application data before and after each analysis

cleanAppData=3.0

Never clean the application data:

cleanAppData=4.0

2.5.22 Workspace caching

workspaceToFile	Specify caching of analysis data. Workspace variables and
	application data are into a MATLAB binary (.mat) file for
	debugging purposes. This variable must be used in conjunction
	with workspaceToFileInterval.

Environment file usage: workspaceToFile={0.0 | 1.0 | 2.0 | 3.0}

Do not cache analysis data: workspaceToFile=0.0

Cache analysis data every k analysis items: workspaceToFile=1.0

Cache analysis data at *k* evenly spaced analysis items: workspaceToFile=2.0

Cache analysis data from user-selected analysis item IDs: workspaceToFile=3.0

workspaceToFileInterval Specify the frequency, k, at v

Specify the frequency, k, at which analysis data is cached when workspaceToFile= $\{1.0 \mid 2.0 \mid 3.0\}$.

Environment file usage: workspaceToFileInterval=[k | {'OVERLAY' | 'RETAIN'}]

If workspaceToFile= $\{1.0 \mid 2.0\}$, k is the interval number.

If workspaceToFile=3.0, k is an analysis item ID list: workspaceToFileInterval= $[k_1,...,k_n]$

Overwrite the cache (single file): workspaceToFileInterval={k, 'OVERLAY'}

Retain a cache file for each value of k (multiple files): workspaceToFileInterval= $\{k, 'RETAIN'\}$

2.5.23 Abaqus ODB interface

autoExport_ODB Specify the master control for the Abaqus	us ODB interface.
--	-------------------

Environment file usage: autoExport_ODB={0.0 | 1.0}

Do not export field data to an .odb file:

autoExport_ODB=0.0

Allow field data to be exported to an .odb file:

autoExport_ODB=1.0

autoExport_stepType Specify the ODB step for exported field data.

Environment file usage:

autoExport_stepType={1.0 | 2.0}

Export field data to a new step: autoExport_stepType=1.0

Export field data to an existing step:

autoExport_stepType=2.0

autoExport_autoPosition Specify how the ODB interface determines the results element

position.

Environment file usage:

autoExport_autoPosition={0.0 | 1.0}

User specifies the results position:

autoExport_autoPosition=0.0

Allow ODB interface to choose the results position:

autoExport_autoPosition=1.0

This setting is only recommended if the results position is

unknown.

autoExport_upgradeODB

Specify whether the model ODB file should be upgraded before results export.

Environment file usage:

autoExport_ upgradeODB={0.0 | 1.0}

Do not upgrade the .odb file: autoExport_upgradeODB=0.0

Upgrade the .odb file before results export:

autoExport_upgradeODB=1.0

This setting must be used in conjunction with autoExport abqCmd.

autoExport_abqCmd

Specify the Abaqus API version used by the ODB Interface.

Environment file usage:

autoExport_ abqCmd='abaqus-idendification-string'

The Abaqus identification string is the name of the batch file which is used to launch Abaqus. This is usually located in Abaqus_installation_directory \Commands.

If autoExport_upgradeODB=1.0, the ODB interface will attempt to upgrade the model .odb file to the version specified by autoExport_abqCmd.

The default value of 'abaqus-idendification-string' is 'abaqus'.

autoExport_createODBSet

Specify an Abaqus ODB set containing the elements and nodes defined in the field data.

Environment file usage:

autoExport_createODBSet={0.0 | 1.0}

Do not write an element/node set to the .odb file:

autoExport_createODBSet=0.0

Write the element/nodes from the field data to the .odb file: autoExport_createODBSet=1.0

If the result position is unique nodal, a set of these nodes is written to the .odb file.

If the result position is element-nodal position, a set of these elements and nodes is written to the .odb file.

If the result position is integration point or centroidal, a set of these elements is written to the .odb file.

This option must be used in conjunction with autoExport_ODBSetName.

autoExport_ODBSetName

Specify the name of the ODB element/node set if autoExport_createODBSet=1.0.

Environment file usage:

autoExport_ODBSetName={ [] | 'name'}

Use a default set name:

autoExport_ODBSetName=[]

Specify a user-defined set name: autoExport_ODBSetName='name' autoExport executionMode

Specify the export execution mode.

Environment file usage:

autoExport_executionMode={1.0 | 2.0 | 3.0}

Create the .odb file, discard the Python script:

autoExport_executionMode=1.0

Create the .odb file, retain the Python script:

autoExport_executionMode=2.0

Write the Python script only; do not create the .odb file:

autoExport_executionMode=3.0

autoExport_selectionMode

Specify the output variable selection type.

Environment file usage:

autoExport_selectionMode={1.0 | 2.0 | 3.0}

Request output variables from a list:

autoExport_selectionMode=1.0

The output variable selection is taken from the definitions of

autoExport_<field>

Request preselected defaults:

autoExport_selectionMode=2.0

The following variables are requested by default:

ALGORITHM='WELD': LL, SMAX, WCM, WCA

Field data is not exported for the following analyses:

ALGORITHM={'UNIAXIAL STRESS' | 'UNIAXIAL STRAIN'}

All other analyses:

LL, FRFR, FRFV, FRFH, FRFW, SMAX, WCM, WCA

If the Factor of Strength or yield calculations are enabled, the FOS

and YIELD variables are automatically written to the ODB.

Request all available output variables:

autoExport_selectionMode=3.0

```
autoExport_<field>
                          Specify the fields to be written to the .odb when
                          autoExport_selectionMode=1.0.
                          Environment file usage:
                          autoExport_<field>={0.0 | 1.0}
                          LOG10 (Life):
                          autoExport_LL=1.0
                          Life:
                          autoExport_L=1.0
                          Damage:
                          autoExport_D=1.0
                          Damage (at design life):
                          autoExport_DDL=1.0
                          Factor of Strength
                          autoExport_FOS=1.0
                          Endurance safety factor
                          autoExport_SFA=1.0
                          Fatigue Reserve Factor (radial):
                          autoExport_FRFR=1.0
                          Fatigue Reserve Factor (vertical):
                          autoExport_FRFV=1.0
                          Fatigue Reserve Factor (horizontal):
                          autoExport_FRFH=1.0
                          Fatigue Reserve Factor (worst of three):
                          autoExport_FRFW=1.0
                          Maximum stress:
                          autoExport_SMAX=1.0
                          Maximum stress (normalized by proof stress):
                          autoExport_SMXP=1.0
                          Maximum stress (normalized by ultimate tensile strength):
                          autoExport_SMXU=1.0
                          Triaxiality factor:
                          autoExport_TRF=1.0
```

Worst cycle mean stress: autoExport_WCM=1.0

Worst cycle stress amplitude: autoExport_WCA=1.0

Worst cycle damage parameter: autoExport_WCDP=1.0

Worst cycle arctangent: autoExport_WCATAN=1.0

Yield flag: autoExport_YIELD=1.0

3. Material keywords

3.1 Overview

This section describes all of the keywords that are available for defining materials in a text file format in Quick Fatigue Tool. Materials are defined by lines in the text file. Three types of input lines are used in a material text file: *keyword* lines, *data* lines, and *comment* lines. A carriage return is required at the end of each line in a material text file.

- Keyword lines introduce options and often have parameters, which appear as words or phrases
 on the keyword line. Parameters can stand alone or have a value, and they may be required or
 optional.
- Data lines, which are used to provide numeric or alphanumeric entries, follow most keyword lines.
- Any line that begins with stars in columns 1 and 2 (**) is a comment line. Such lines can be placed
 anywhere in the file. They are ignored by Quick Fatigue Tool.

3.2 Keyword lines

The following rules apply when entering a keyword line:

- The first non-blank character of each keyword line must be a star (*).
- The keyword must be followed by a comma (,) if any parameters are given.
- Blanks on a keyword line are ignored.
- Keywords and parameters are not case sensitive.
- Keywords and parameters need not be spelled out completely, but there must be enough
 characters given to distinguish them from other keywords and parameters that begin in the
 same way.
- You should not use case as a method of distinguishing values. For example, Quick Fatigue Tool does not distinguish between the following definitions:

```
*USER MATERIAL, NAME=STEEL
*USER MATERIAL, NAME=Steel
```

3.3 Data lines

Data lines are used to provide data that are more easily given in lists than as parameters. Most options require one or more data lines; if they are required, the data lines must immediately follow the keyword line introducing the option. The following rules apply when entering a data line:

- All data lines must be separated by comas (,). An empty data field is specified by omitting data between commas.
- Empty data fields at the end of a line can be ignored.
- Floating point numbers can be given with or without an exponent. Any exponent, if input, must be preceded by E and an optional (-) or (+), as per the usual MATLAB syntax.

3.4 Material keywords table

The following table provides a description of each material keyword and their associated parameters.

*USER MATERIAL

Begin the definition of a material.

This option is used to indicate the start of a material definition.

Required parameter:

NAMF

Set this parameter to a label that will be used to refer to the material with the job file option **MATERIAL**.

There are no data lines associated with this option.

*DESCRIPTION

Provide a description of the material.

This option is used to provide a summary for the material.

There are no parameters associated with this option.

Data line to provide a description:

First line:

1. The description.

Repeat this data line as often as necessary to define the material description.

*DEFAULT ALGORITHM

Specify the default analysis algorithm.

This option is used to specify the analysis algorithm which is used when **ALGORITHM=**'DEFAULT' in the job file.

Required, mutually exclusive parameters:

{UNIAXIAL STRESS | UNIAXIAL STRAIN | SBBM | NORMAL | FINDLEY | INVARIANT | NASALIFE}

Uniaxial Stress-Life, Uniaxial Strain-Life, Stress-based Brown-Miller, Normal Stress, Findley's Method, Stress Invariant Parameter, and NASALIFE, respectively.

There are no data lines associated with this option.

*DEFAULT MSC

Specify the default mean stress correction.

This option is used to specify the mean stress correction which is used when **MS_CORRECTION**='DEFAULT' in the job file.

Required, mutually exclusive parameters:

{MORROW | GOODMAN | SODERBERG | WALKER | SWT | GERBER | RATIO | NONE }

There are no data lines associated with this option.

*CAEL

Specify the constant amplitude endurance limit.

This option is used to specify the constant amplitude endurance limit of the material. This is the life below which Quick Fatigue Tool assumes the material experiences no fatigue damage.

There are no parameters associated with this option.

Data line to define the constant amplitude endurance limit:

First (and only) line:

- 1. The constant amplitude endurance limit $(2N_f)$.
- 2. A flag (1 or 0) indicating if this variable is active in the material.

*REGRESSION

Specify the regression algorithm.

This option is used to specify the regression algorithm for undefined material properties.

Required, mutually exclusive parameters:

{UNIFORM | UNIVERSAL | MODIFIED | 9050 | NONE}

Uniform Law (Baumel & Seeger), Universal Slopes (Manson), Modified Universal Slopes (Muralidharan), 90/50 Rule, none, respectively.

There are no data lines associated with this option.

*MECHANICAL

Specify mechanical constants.

This option is used to define mechanical properties.

There are no parameters associated with this option.

Data lines to define mechanical properties:

First line:

- 1. Young's Modulus (E).
- 2. Poisson's ratio (ν).
- 3. Ultimate tensile strength (σ_U).
- 4. Yield (proof) stress (σ_Y).

Second (optional) line:

- 1. A flag (1 or 0) indicating if E is active in the material.
- 2. A flag (1 or 0) indicating if ν is active in the material.
- 3. A flag (1 or 0) indicating if σ_U is active in the material.
- 4. A flag (1 or 0) indicating if σ_Y is active in the material.

*FATIGUE

Specify fatigue properties.

This option is used to define fatigue properties. Fatigue properties can be supplied as constants for the stress-life and strain-life equations, and/or as test data defining the stress-life curve.

Required, mutually exclusive parameters:

{CONSTANTS | TEST DATA}

Data lines to define fatigue properties (CONSTANTS):

First line:

- 1. Fatigue strength coefficient (σ_f ').
- 2. Fatigue strength exponent (b).
- 3. Fatigue ductility coefficient (ε_f ').
- 4. Fatigue ductility exponent (c).

Second (optional) line:

- 1. A flag (1 or 0) indicating if σ_f is active in the material.
- 2. A flag (1 or 0) indicating if b is active in the material.
- 3. A flag (1 or 0) indicating if $\varepsilon_f{}'$ is active in the material.
- 4. A flag (1 or 0) indicating if c is active in the material.

Data lines to define fatigue properties (TEST DATA):

First line:

- 1. First N-value.
- 2. Corresponding S-value for the first load ratio.
- 3. Corresponding S-value for the second load ratio.

Continue this data line until the S-values are provided for all load ratios.

Second line:

- 1. Second N-value.
- 2. Corresponding S-value for the first load ratio.
- 3. Corresponding S-value for the second load ratio.

Repeat this data line as often as necessary to define all N-values. A minimum of two N-values is required.

*R RATIOS

Specify load ratios for S-N data.

This option is used to define a list of load ratios. It is only required if the TEST DATA parameter is used with *FATIGUE and more than one S-value is provided for each N-value.

There are no parameters associated with this option.

Data line to define load ratios:

First (and only) line:

1. First load ratio.

Continue this data line until the load ratios are provided for all S-N curves.

*CYCLIC

Specify cyclic properties.

This option is used to define cyclic hardening properties. These properties are required for the following features in Quick Fatigue Tool:

- plasticity correction;
- yield calculation; and
- damage calculation for Multiaxial Gauge Fatigue analysis.

There are no parameters associated with this option.

Data lines to define cyclic properties:

First line:

- 1. Cyclic strain hardening coefficient (K').
- 2. Cyclic strain hardening exponent (n').

Second (optional) line:

- 1. A flag (1 or 0) indicating if K' is active in the material.
- 2. A flag (1 or 0) indicating if n' is active in the material.

*NORMAL STRESS SENSITIVTY

Specify the normal stress sensitivity constant for Findley's Method.

This option is used to define the normal stress sensitivity constant, k, if **ALGORITHM**='FINDLEY' in the job file.

Required, mutually exclusive parameters:

{USER | SOCIE | GENERAL | DANGVAN | SINES | CROSSLAND}

Data line to specify a user-defined value of k (USER):

First (and only) line:

1. Normal stress sensitivity constant (k).

Data line to define k based on the general formula (GENERAL):

First (and only) line:

- 1. Reference load ratio (R_i) .
- 2. Tensile fatigue limit at R_i .
- 3. Torsional fatigue limit at R = -1.

Data line to define k based on the Dang Van formula (DANGVAN):

First (and only) line:

- 1. Tensile fatigue limit at R = -1.
- 2. Torsional fatigue limit at R = -1.

Data line to define *k* based on the Sines formula (SINES):

First (and only) line:

- 1. Tensile fatigue limit at R = -1.
- 2. Torsional fatigue limit at R = -1.
- 3. Ultimate tensile strength.

Data line to define k based on the Crossland formula (CROSSLAND):

First (and only) line:

- 1. Tensile fatigue limit at R = -1.
- 2. Torsional fatigue limit at R = -1.

*CLASS

Specify the material class.

This option is used to specify the material class.

If **ALGORITHM**='FINDLEY' in the job file, the material class is used along with the normal stress sensitivity constant, k, to determine the value of the modified fatigue shear strength coefficient, τ_f^* .

If **ndEndurance**=0 in the environment file, the material class is used to determine whether damage is calculated below the material's endurance limit.

Required, mutually exclusive parameters:

{WROUGHT STEEL | DUCTILE IRON | MALLEABLE IRON | WROUGHT IRON | CAST IRON | ALUMINIUM | OTHER}

There are no data lines associated with this option.

***END MATERIAL**

End the definition of a material.

This option is used to indicate the end of a material definition.

There are no parameters or data lines associated with this option.