

Metaforge Repeat Order
Hardness 應測數目減半

1. Review Hardness Performance on Repeat Order in the past year

It is recommended Core Hardness Sampling is decreased to 8 pcs.

藉由以下取樣區間內的數據得知, supplier 控制硬度能力已趨穩定, 故建議 core hardness 檢驗支數由 15 pcs 減為 8 pcs 甚或更少.

Recommendation is based on following statistic:

下為取樣區間的統計數據呈現

取樣區間 Duration: Apr. 2018 ~ May.2019

取樣範圍

- 18 Parts(19 Orders)
- Heat treatment on part:
 - SAE J429 Gr-5: 17 parts
 - SAE J429 Gr-8: 1 part

PO	PN	Date	Qlab report Number	Standard	Result	Note
23342921	HJW5W	2018/6/25	R18090448	HRC 25~34	30~32	
2334140	HK6KY	2018/7/20	R18070903	HRC 25~34	30~31	8 pcs
2334293	HJW68	2018/7/31	R180741252	HRC 25~34	27~29	
2335142	HJWPP	2018/7/31	R18071253	HRC 25~34	30~31	
2336759	HK639	2018/7/31	R18071257	HRC 25~34	30~31	
2327029	HK63C	2018/7/31	R18071259	HRC 25~34	28~32	
2334140	HK6KY	2018/7/31	R18071255	HRC 25~34	30~31	7 pcs
2298648	HJWPQ	2018/8/3	R18071258A01	HRC 33~39	35~37	Gr-8
2335142	HJWJ9	2018/8/8	R18080352	HRC 25~34	31~32	with 2342279
2334429	HK6T0	2018/8/8	R18080360	HRC 25~34	27~29	
2298649	HJWP6	2018/8/13	R18080570	HRC 25~34	29~31	with 2343875, 11 pcs.
2346341	HJW6P	2018/9/14	R18090450	HRC 25~34	30~32	
2327029	HJW66	2018/9/19	R18090837	HRC 25~34	31~31	
2335142	HK6KW	2018/10/17	R18100677	HRC 25~34	26~28	
2298648	HJWPQ	2018/10/18	R18100681	HRC 33~39	37~38	Gr-8
2317799	HJWJK	2018/11/13	R18110428	HRC 25~34	29~31	
2347263	HMHV0	2018/11/13	R18110457	HRC 25~34	29~30	
2354903	HJWJ8	2018/12/20	R18120868	HRC 25~34	33~35	With 2333986 HRC 33~34, 1 pc failed at HRC 35
2357698	HJWJ9	2019/1/17	R19010700	HRC 25~34	30~32	
2357698	HJWMP	2019/1/18	R19010685	HRC 25~34	30~32	
2357698	HK639	2019/1/18	R19010704	HRC 25~34	28~31	
2359829	HJW62	2019/2/14	R19020254	HRC 25~34	30~32	
2358711	HJWPQ	2019/2/14	R19020253	HRC 33~39	37~38	Gr-8

