# Process Technology: TSMC (CL013G)

#### **Features**

- Precise Optimization for TSMC's Eight-Layer Metal 0.13um (CL013G) CMOS Process
- High Density (area is 0.11mm<sup>2</sup>)
- Fast Access Time (1.77ns at fast@0C process 1.32V, 0°C)
- Fast Cycle Time (1.57ns at fast@0C process 1.32V, 0°C)
- One Read Port
- · Completely Static Operation
- Near-Zero Hold Time (Data, Address, and Control Inputs)

# **High-Speed Single-Port Synchronous Diffusion ROM**

# ImgROM 16384X8, Mux 32, Drive 6

#### **Memory Description**

The 16384X8 ROM is a high-performance, synchronous single-port, 16384-word by 8-bit memory designed to take full advantage of TSMC's eight-layer metal,  $0.13\mu m$  (CL013G) CMOS process.

The diffusion ROM's storage array is composed of diffusion-programmable single-transistor cells with fully static memory circuitry. The diffusion ROM operates at a voltage of  $1.2V \pm 10\%$  and a junction temperature range of  $-40.0^{\circ}$ C to  $+125^{\circ}$ C.

#### **Pin Description**

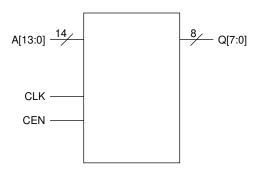
Pin	Description			
A[13:0]	Addresses (A[0] = LSB)			
CLK	Clock Input			
CEN	Chip Enable			
Q[7:0]	Data Outputs (Q[0] = LSB)			

#### Area

Area Type	Width (mm)	Height (mm)	Area (mm <sup>2</sup> )
Core	0.26	0.43	0.11
Footprint	0.27	0.44	0.12

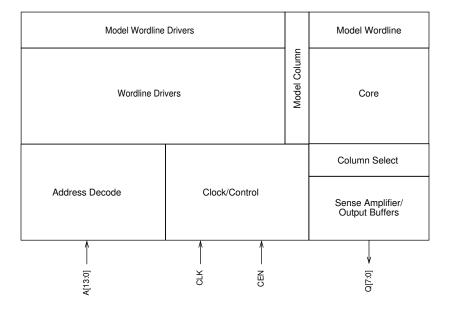
The footprint area includes the core area and userdefined power ring and pin spacing areas.

## **Symbol**



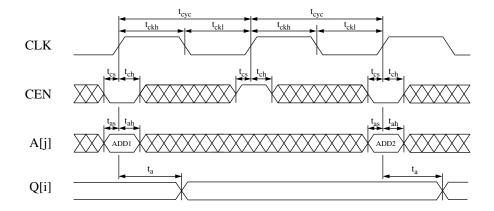


# **Diffusion ROM Block Diagram**



# **Diffusion ROM Timing Diagram**

Figure 1. Synchronous Single Read-Cycle Timing



Rising delays are measured at 50% of VDD and falling delays are measured at 50% of VDD. Rising and falling slews are measured from 10% VDD to 90% VDD.

## **Diffusion ROM Logic Table**

CEN	Data Out	Mode	Function
Н	Last Data	i Standny	Address inputs are disabled, and the port cannot be accessed for new reads. Data outputs remain stable.
L	ROM Data	l Read	Data on the output bus Q[n-1:0] is read from the memory location specified on the address bus A[m-1:0].

# **Diffusion ROM Timing**

Parameter	Symbol	Fast@-40C Process 1.32V, -40°C		Fast@0C Process 1.32V, 0°C		Typical Process 1.20V, 25°C		Slow Process 1.08V, 125°C	
	_	Min (ns)	Max (ns)	Min (ns)	Max (ns)	Min (ns)	Max (ns)	Min (ns)	Max (ns)
Cycle time	t <sub>cyc</sub>	1.06		1.13		1.57		2.59	
Access time <sup>1,2</sup>	ta	1.07			1.14		1.77		2.84
Address setup	t <sub>as</sub>	0.19		0.20		0.28		0.51	
Address hold	t <sub>ah</sub>	0.00		0.00		0.00		0.00	
Chip enable setup	t <sub>cs</sub>	0.23		0.25		0.34		0.60	
Chip enable hold	t <sub>ch</sub>	0.00		0.00		0.00		0.00	
Clock high	t <sub>ckh</sub>	0.04		0.04		0.06		0.09	
Clock low	t <sub>ckl</sub>	0.07		0.08		0.13		0.22	
Clock rise slew	t <sub>ckr</sub>		4.00		4.00		4.00		4.00
Output load factor (ns/pF)	K <sub>load</sub>		0.47		0.49		0.65		0.91

 $<sup>^{1} \ \</sup>text{Parameters have a load dependence } (K_{load}), \ \text{which is used to calculate: } \textit{TotalDelay} = \textit{FixedDelay} + (\textit{Kload} \times \textit{Cload}) \, .$ 

# Pin Capacitance

Pin	Fast@-40C Process 1.32V, -40°C	Fast@0C Process 1.32V, 0°C	Typical Process 1.20V, 25°C	Slow Process 1.08V, 125°C	
	Value (pF)	Value (pF)	Value (pF)	Value (pF)	
A[j]	0.029	0.030	0.028	0.026	
CLK	0.477	0.491	0.431	0.439	
CEN	0.007	0.007	0.007	0.007	

#### **Power**

# 1.00MHz Operation

Condition	Fast@-40C Process 1.32V, -40°C	Fast@0C Process 1.32V, 0°C	Typical Process 1.20V, 25°C	Slow Process 1.08V, 125°C
	Value (mA)	Value (mA)	Value (mA)	Value (mA)
AC Current	0.082	0.082	0.073	0.065
Peak Current	150.667	144.111	92.772	53.181
Deselected Current <sup>1</sup>	0.010	0.029	0.017	0.098
Standby Current <sup>2</sup>	0.004	0.024	0.012	0.094

<sup>&</sup>lt;sup>1</sup> Value assumes diffusion ROM is deselected, all addresses switch, and 50% of input pins switch. The logic-switching component of deselected power becomes negligibly small if the input pins are held stable by externally controlling these signals with chip

<sup>&</sup>lt;sup>2</sup> Access time is defined as the slowest possible output transition for the typical and slow corners, and the fastest possible output transition for the fast corner.

<sup>&</sup>lt;sup>2</sup> Value is independent of frequency and assumes all inputs and outputs are stable.

## **Clock Noise Limit**

Signal	Fast@-40C Process 1.32V, -40°C		1.32V40°C   1.32V. 0°C   1.20V. 2				Slow Process 1.08V, 125°C	
Signal	Pulse Width (ns)	Voltage (V)	Pulse Width (ns)	Voltage (V)	Pulse Width (ns)	Voltage (V)	Pulse Width (ns)	Voltage (V)
CLK	10.00	0.60	10.00	0.59	10.00	0.58	10.00	0.54

The clock noise limit is the maximum CLK voltage allowable for the indicated pulse width without causing a spurious memory cycle or other memory failure.

## **Power and Ground Noise Limit**

Signal	Fast@-40C Process 1.32V, -40°C	Fast@0C Process 1.32V, 0°C	Typical Process 1.20V, 25°C	Slow Process 1.08V, 125°C
	Voltage (V)	Voltage (V)	Voltage (V)	Voltage (V)
Power	0.13	0.11	0.12	0.11
Ground	0.13	0.11	0.12	0.11

The power/ground noise limit is the maximum supply voltage transition allowable without causing a memory failure.