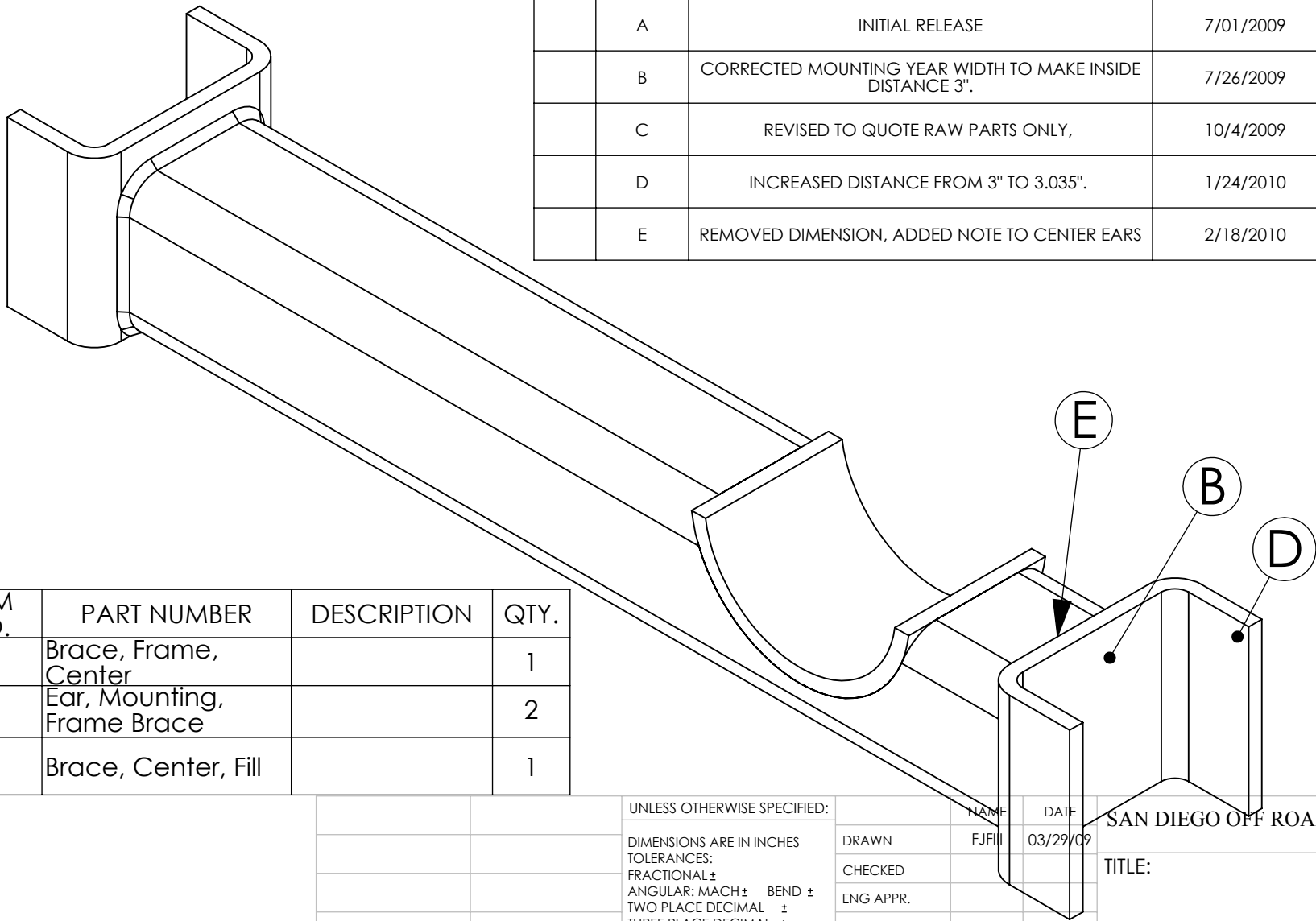
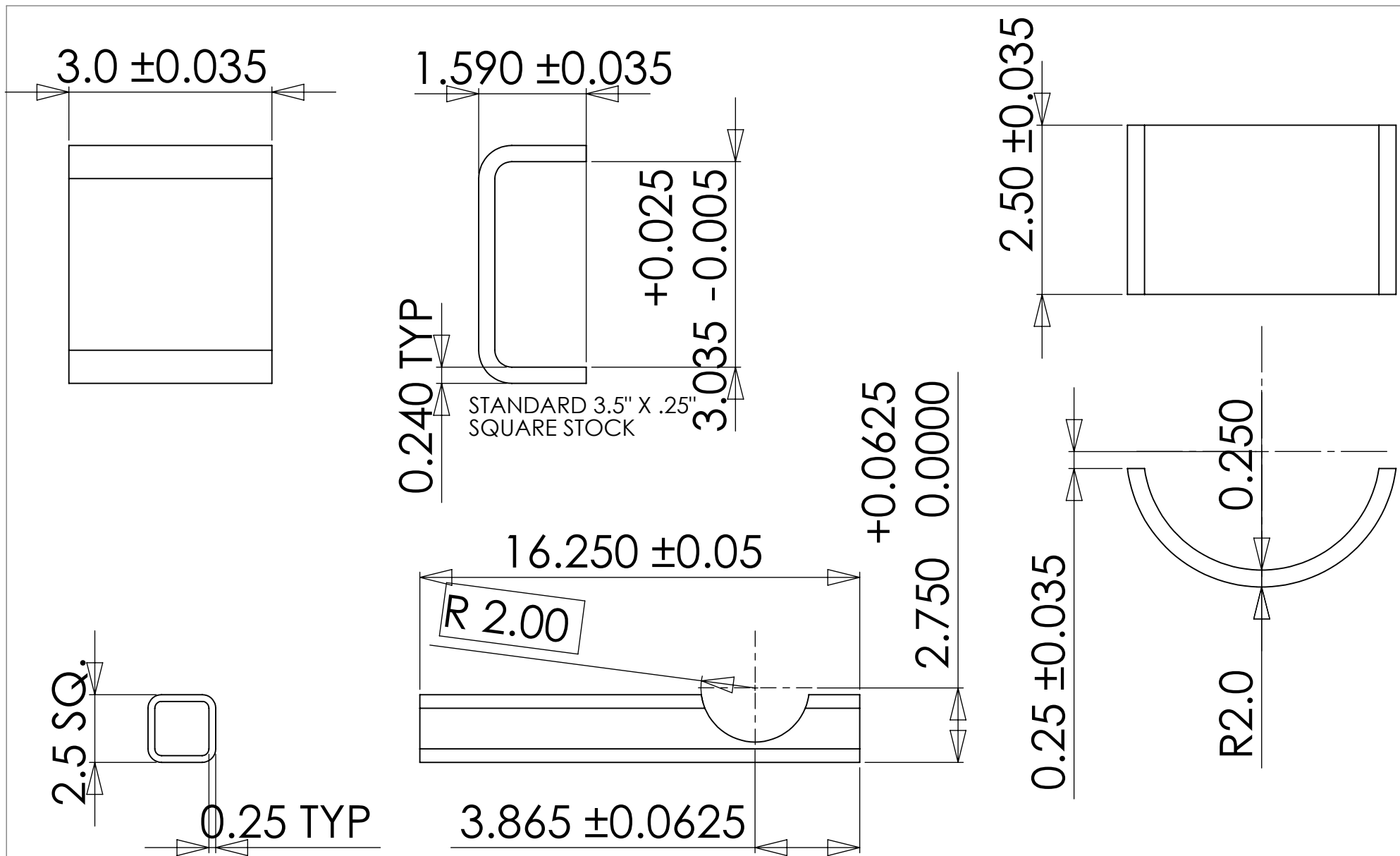


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	7/01/2009	FJF
	B	CORRECTED MOUNTING YEAR WIDTH TO MAKE INSIDE DISTANCE 3".	7/26/2009	FJF
	C	REVISED TO QUOTE RAW PARTS ONLY,	10/4/2009	FJFIII
	D	INCREASED DISTANCE FROM 3" TO 3.035".	1/24/2010	FJFIII
	E	REMOVED DIMENSION, ADDED NOTE TO CENTER EARS	2/18/2010	FJFIII



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Brace, Frame, Center		1
2	Ear, Mounting, Frame Brace		2
3	Brace, Center, Fill		1

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		DIMENSIONS ARE IN INCHES		DRAWN	FJFIII	
		TOLERANCES:		CHECKED	03/29/09	
		FRACTIONAL ±		ENG APPR.		
		ANGULAR: MACH ± BEND ±		MFG APPR.		
		TWO PLACE DECIMAL ±		Q.A.		SIZE DWG. NO. A Brace, Frame, 86-94 4wd Rev E
		THREE PLACE DECIMAL ±		COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				SCALE: 1:5 WEIGHT: SHEET 1 OF 3
		CARBON STEEL STRUCUTRAL				
		FINISH				
		POWDERCOAT GLOSS BLACK				
		DO NOT SCALE DRAWING				

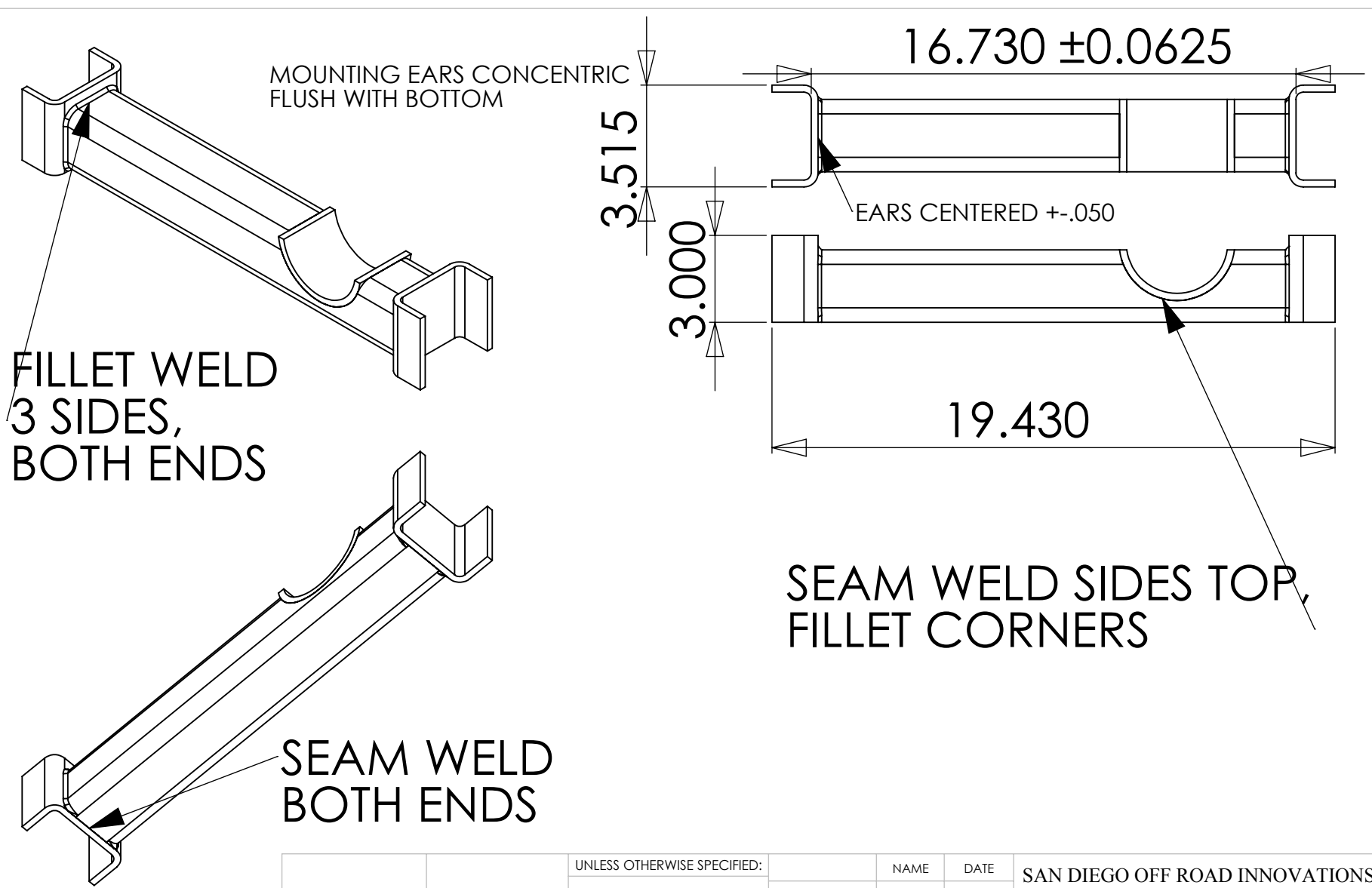


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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±
		MATERIAL --
		FINISH --
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

SAN DIEGO OFF ROAD INNOVATIONS LLC		
DWG. NO.		
SIZE A	Brace, Frame, 86-94 4wd Rev E	REV. E
SCALE:1:5	WEIGHT:	SHEET 2 OF 3



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	FJFIII	03/29/09
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

SAN DIEGO OFF ROAD INNOVATIONS LLC			
TITLE:			
SIZE	DWG. NO.	REV	
A	Brace, Frame, 86-94 4wd Rev E	E	
SCALE: 1:5	WEIGHT:	SHEET 3 OF 3	