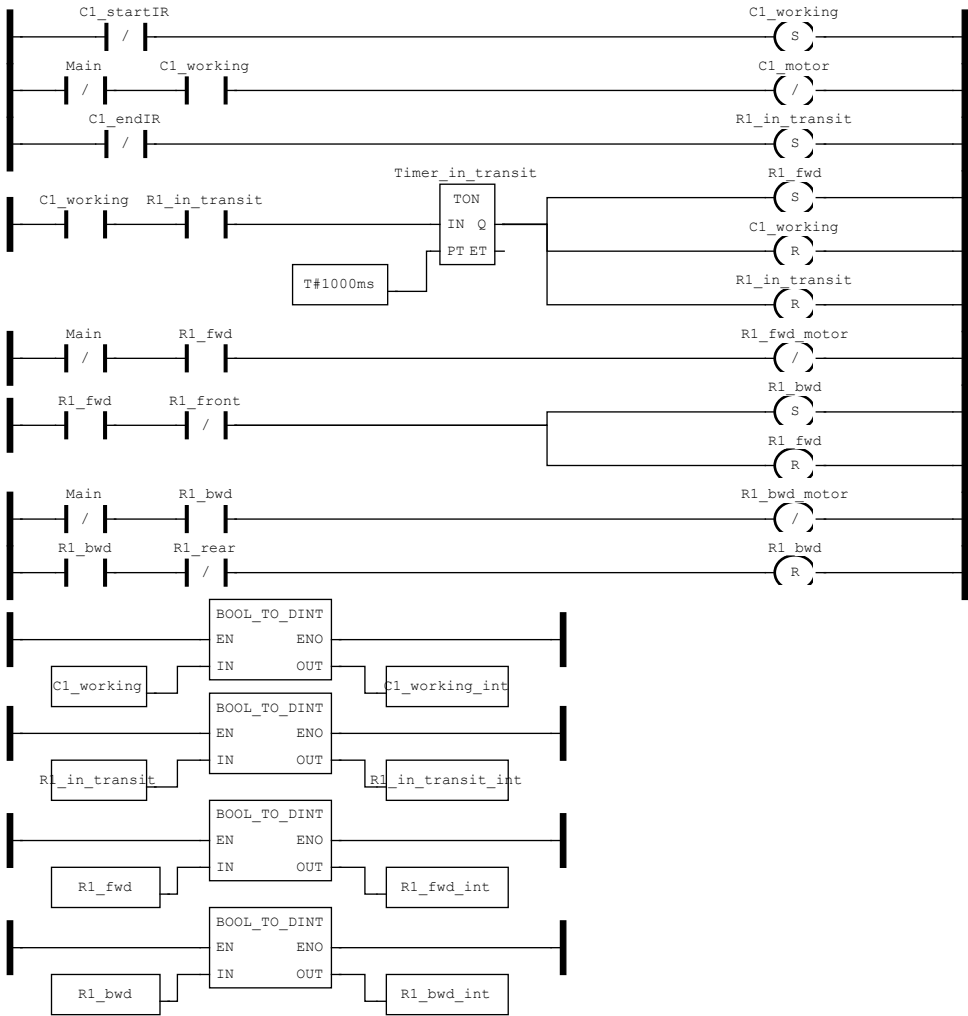


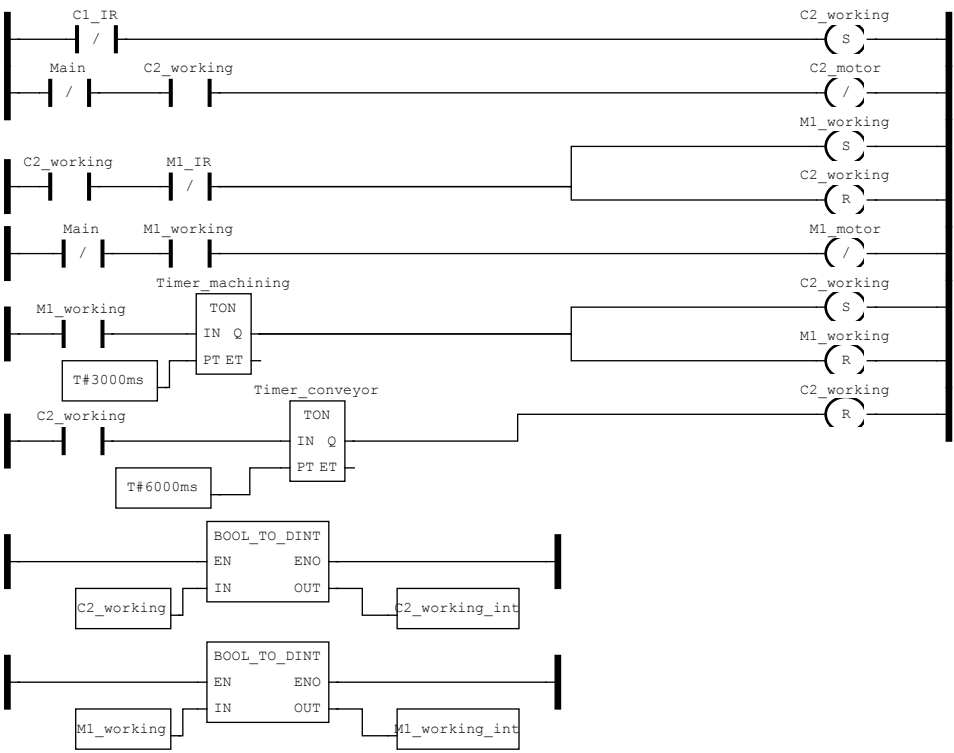
Cell1

Manufacturing cell 1: Conveyor 1 and ram 1
Note: all inputs and outputs wired normally closed



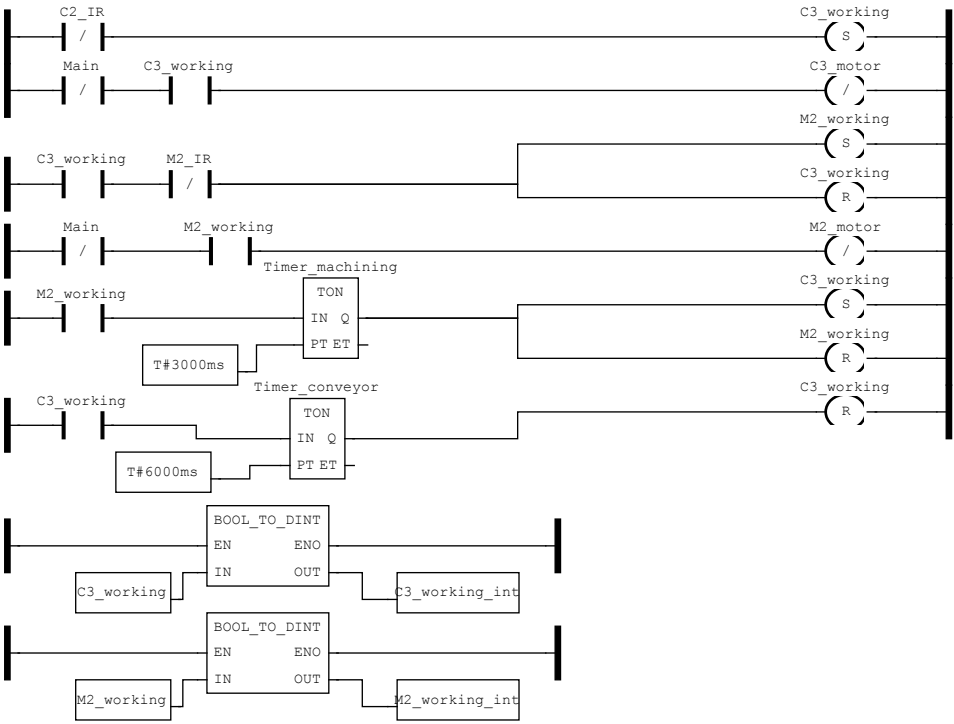
Cell2

Manufacturing cell 2: Conveyor 2 and machining station 1
All inputs and outputs wired normally closed



Cell3

Manufacturing cell 3: Conveyor 3 and machining station 2
All inputs and outputs wired normally closed



Cell4

Manufacturing cell 4: Conveyor 4 and ram 2
Note: all inputs and outputs wired normally closed

