

# Advanced Automotive Engineering

## PIPE VIBRATION

Mechanical Vibration

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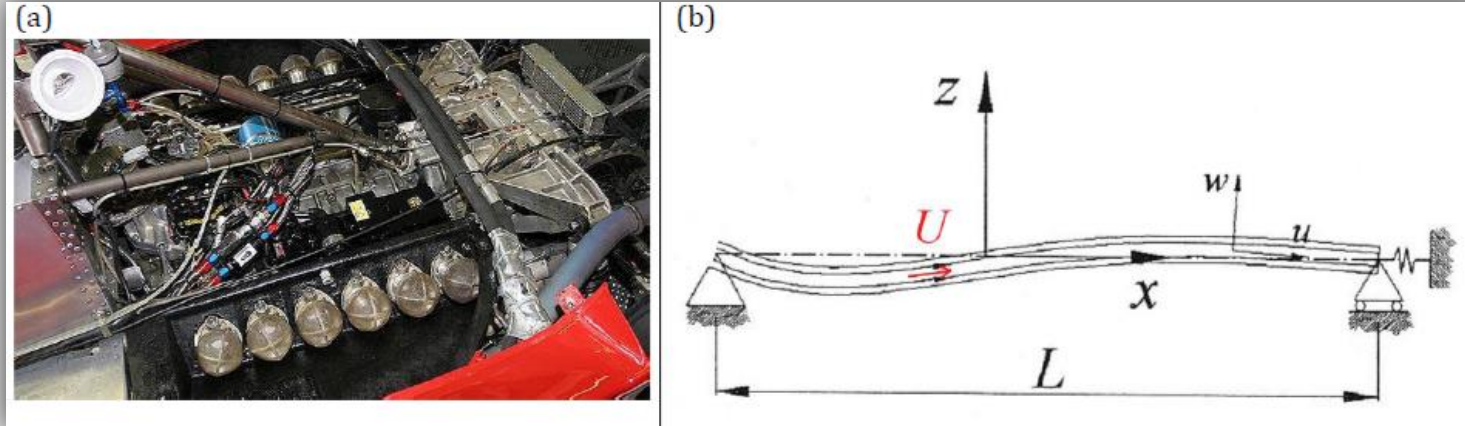
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# INTRODUCTION



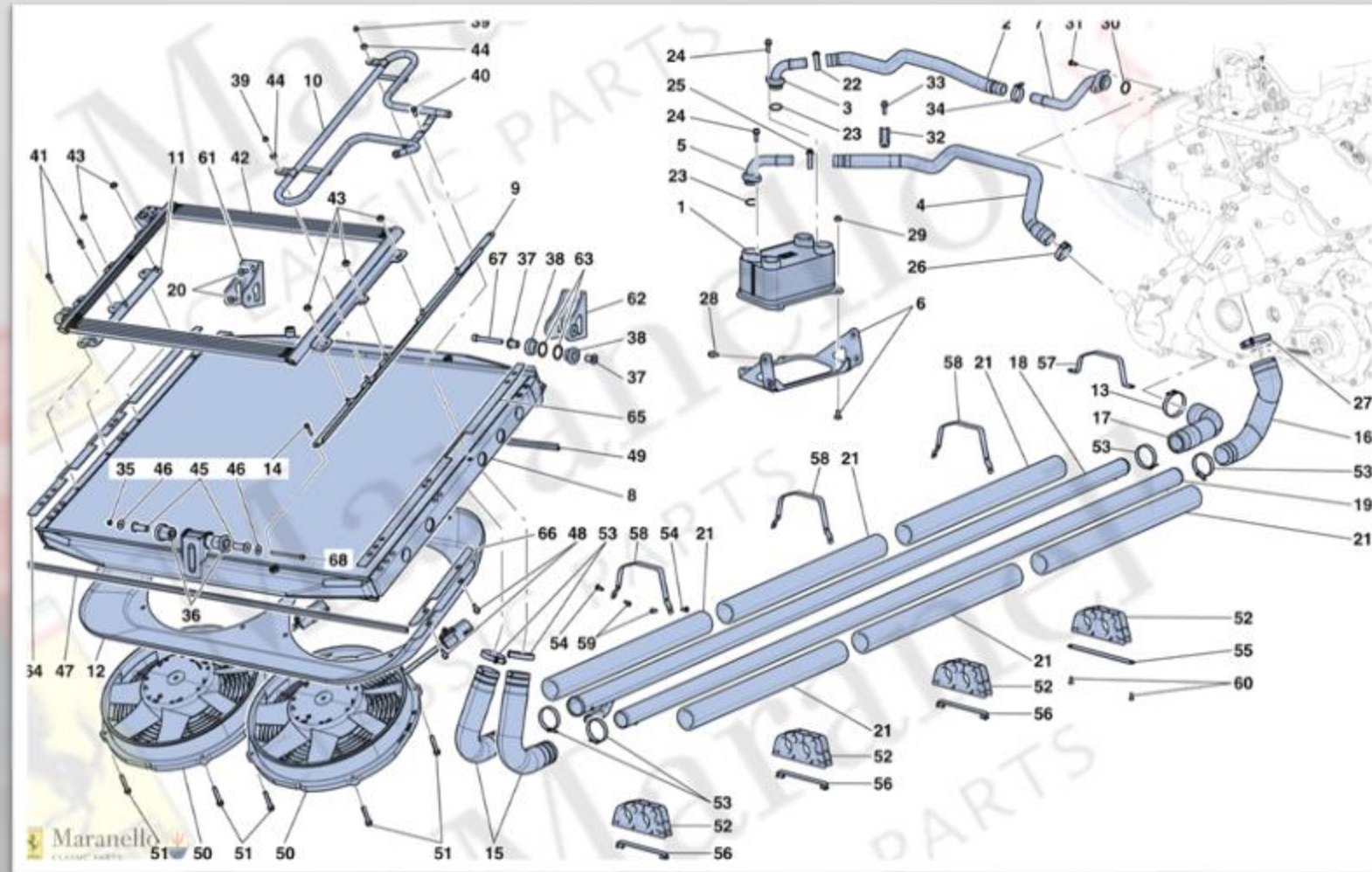
- Pipe with a flowing fluid  $U = \text{const.}$
- Transversal oscillation  $w$

# TARGETS

1.  $f_i$  v. s.  $U$ ,  $U_c$
2. Mode shapes and representation of one mode
3. Transient response when the system is excited with a point force located in mid-span

# CASE OF STUDY

Ferrari LaFerrari: pipes from front radiator to rear engine



# MODEL HYPOTHESIS

1. Euler-Bernoulli beam equation
2. Both supported ends
3. Small section compared to length (slender pipe)
4. Incompressible fluid
5. Coriolis and centrifugal forces
6. Axial displacements negligible compared to the transversal ones



# SYSTEM PARAMETERS

Rubber reinforced pipe with flowing water	
Fluid density (water) [ $\rho_f$ ]	$1077 \text{ kg/m}^3$
Flow rate at max rpm [ $Q$ ]	$4 \text{ l/s}$
Length [ $L$ ]	$2 \text{ m}$
External diameter [ $D_o$ ]	$19 \text{ mm}$
Thickness [ $t$ ]	$3,9 \text{ mm}$
Rubber density [ $\rho_p$ ]	$2300 \text{ kg/m}^3$
Young modulus [ $E$ ]	$100 \text{ Mpa}$
Poisson coefficient [ $\nu$ ]	$0,49$
Viscosità cinematica [ $\eta$ ]	$3,98 \cdot 10^{-6} \text{ m}^2/\text{s}$

# SYSTEM PARAMETERS

- Internal diameter:  $D_i = D_o - 2t = 11,2 \text{ [mm]}$
- Mean velocity:  $U = \frac{Q}{2A} = 20,3 \left[ \frac{m}{s} \right]$ ; *NOTICE! 2 pipes.*
- Flexural inertia moment:  $I = \frac{\pi(D_o^4 - D_i^4)}{64} = 5,62 \cdot 10^{-9} \text{ [m}^4\text{]}$
- $\bar{p} = 2 \cdot 10^5 \text{ [Pa]}$
- $\bar{T} = 100 \text{ [N]}$
- Friction effect:  $Re = \frac{UD_i}{\eta}$   
 $Re < 2300 \quad \lambda = \frac{75}{Re}$   
 $Re \geq 2300 \quad \lambda = 0,3164/Re^{1/4}$   
In our case, when  $U = \text{const.}$ ,  $Re \geq 2300, \lambda = 0.205$ .

# EOM, PDE

From:

$$EI \frac{\partial^4 w}{\partial x^4} + \left\{ MU^2 \left( \frac{\lambda L}{4D_i} + 1 \right) - \bar{T} + \bar{p}A(1 - 2\nu) \right\} \frac{\partial^2 w}{\partial x^2} + 2MU \frac{\partial^2 w}{\partial x \partial t} + (M + m) \frac{\partial^2 w}{\partial t^2} = 0$$

Simplifications:

$$\bar{T} = 0; \bar{p} = 0; \lambda = 0$$

Hence:

$$EI \frac{\partial^4 w}{\partial x^4} + MU^2 \frac{\partial^2 w}{\partial x^2} + 2MU \frac{\partial^2 w}{\partial x \partial t} + (M + m) \frac{\partial^2 w}{\partial t^2} = 0$$



# GALERKIN METHOD

EOM, PDE, compact form:

$$\ddot{w}(x, t) + \mathcal{L}(w(x, t)) = 0$$

where

$$\mathcal{L}(\cdot) = \frac{EI}{M + m} \frac{\partial^4 w}{\partial x^4} + \frac{1}{M + m} \left\{ MU^2 \left( \frac{\lambda L}{4D_i} + 1 \right) - \bar{T} + \bar{p}A(1 - 2\nu) \right\} \frac{\partial^2 w}{\partial x^2} + \frac{2MU}{M + m} \frac{\partial^2 w}{\partial x \partial t}$$

Displacement, Galerkin form:

$$w(x, t) = \sum_{j=1}^N q_j(t) \phi_j(x)$$

Substituting and projecting in Hilbert space (functions internal product thus integration):

$$\int_0^L [(M + m) \phi_j \phi_n] dx \ddot{q}_n + \int_0^L [2MU \phi_j^I \phi_n] dx \dot{q}_n + \int_0^L \left[ EI \phi_j^{IV} + \left( MU^2 \left( \frac{\lambda L}{4D_i} + 1 \right) - \bar{T} + \bar{p}A(1 - 2\nu) \right) \phi_j^{II} \right] \phi_n dx q_n = 0$$

$$\text{i.e.} \quad \mathbf{M} \ddot{\mathbf{q}} + \mathbf{C} \dot{\mathbf{q}} + \mathbf{K} \mathbf{q} = \mathbf{0}$$

# GALERKIN METHOD, DISPLACEMENT

$$w(x, t) = \sum_{j=1}^N q_j(t) \phi_j(x)$$

Trial function  $\phi_j$  must respect boundary conditions.

Hinged trial function:  $\phi_j(x) = \sin\left(\frac{j\pi x}{L}\right)$  with  $j = 1, \dots, 7$

# CRITICAL VELOCITY

- Simple model, hinged pipe
- Dimensionless velocity:  $u = \sqrt{\frac{M}{EI}} UL$
- When  $u \rightarrow \pi \Rightarrow f_1 \rightarrow 0$  and buckling of beam
- $U_c = \frac{\pi}{L} \sqrt{\frac{EI}{M}}$

## IMPULSE POINT LOAD

- Creation impulse located in the middle.

$$F(x, t) = F_1(t) \delta(x - x_F) \quad \text{where} \quad x \in (0, L) \quad t > 0 \quad \text{and} \quad x_F = \frac{L}{2}$$

- Galerkin's projection

$$\int_0^L F_1(t) \delta\left(x - \frac{L}{2}\right) \phi_j dx = F_1(t) \phi_j\left(\frac{L}{2}\right)$$

# WHAT WE HAVE DONE

STANDARD PROJECT			FURTHER DEVELOPMENT	
Point 1.1	simple model	$U_c < U$	Point 2	$\frac{dU}{dt}, \bar{p}, \bar{T}, \lambda$
Point 1.2	$\bar{p}$	$U_c < U$	Point 3	$\overline{\frac{dU}{dt}}, \bar{p}, \bar{T}, \lambda$
Point 1.3	$\lambda$	$U_c < U$	Point 1	clamped, $\bar{p}, \bar{T}, \lambda$
Point 1.4	$\bar{T}$	$U_c > U$	Point 2	clamped, $\bar{p}, \bar{T}, \lambda, \frac{dU}{dt}$
Point 1.5	$\bar{p}, \bar{T}, \lambda$		Point 3	clamped, $\bar{p}, \bar{T}, \lambda, \frac{dU}{dt}$
Point 2.1	$\bar{p}, \bar{T}, \lambda$			
Point 2.2	$\bar{p}, \bar{T}, \lambda$	$U = 0$		
Point 3.1	$\bar{p}, \bar{T}, \lambda$			

All points matrices  $\mathbf{M}, \mathbf{C}, \mathbf{K}$  calculated NUMERICALLY:

$x$  discretized with 10000 points

$t$  discretized every 1 *ms*, window of 10 s

Points 1.5, 2.1, 2.2, 3.1 checked calculating matrices  $\mathbf{M}, \mathbf{C}, \mathbf{K}$  SIMBOLICALLY.

NOTICE! Point 1.5  $\lambda$  friction coefficient approximated turbulent for every  $U$

ODEs from PDEs solved always simbolicly with ode45 MATLAB function

# POINT 1, CODE

- Definition of parameters
- Definition of trial function  $\phi_j(x)$
- Matrices  $\mathbf{M}, \mathbf{C}, \mathbf{K}$  calculation as explained before (Galerkin)
- $\lambda_i = \omega_i^2 = \text{eig} \left( \mathbf{M}^{-1} \mathbf{K} \right)$
- Where  $\mathbf{K} = \mathbf{K}(U)$  and  $0 \text{ m/s} < U < 50 \text{ m/s}$
- Plot of  $f_1(U)$
- When  $U \rightarrow U_c$  (too high) buckling of the pipe,  $f_1 \rightarrow 0$

## POINT 2, CODE

- Definition of parameters
- Definition of trial function  $\phi_j(x)$
- Matrices  $\mathbf{M}, \mathbf{C}, \mathbf{K}$  calculation as explained before (Galerkin)
- $\mathbf{M}\ddot{\mathbf{q}} + \mathbf{C}\dot{\mathbf{q}} + \mathbf{K}\mathbf{q} = \mathbf{0}$

$$\ddot{\mathbf{q}} = -\frac{\mathbf{C}}{\mathbf{M}}\dot{\mathbf{q}} - \frac{\mathbf{K}}{\mathbf{M}}\mathbf{q}, \mathbf{p} = [\dot{\mathbf{q}}, \mathbf{q}]^T, \dot{\mathbf{p}} = [\ddot{\mathbf{q}}, \dot{\mathbf{q}}]^T$$
$$\dot{\mathbf{p}} = \begin{bmatrix} \ddot{\mathbf{q}} \\ \dot{\mathbf{q}} \end{bmatrix} = \begin{bmatrix} -\frac{\mathbf{C}}{\mathbf{M}} & -\frac{\mathbf{K}}{\mathbf{M}} \\ \mathbf{I} & \mathbf{0} \end{bmatrix} \begin{bmatrix} \dot{\mathbf{q}} \\ \mathbf{q} \end{bmatrix} = \begin{bmatrix} -\frac{\mathbf{C}}{\mathbf{M}} & -\frac{\mathbf{K}}{\mathbf{M}} \\ \mathbf{I} & \mathbf{0} \end{bmatrix} \mathbf{p}$$
$$\mathbf{A} = \begin{bmatrix} -\frac{\mathbf{C}}{\mathbf{M}} & -\frac{\mathbf{K}}{\mathbf{M}} \\ \mathbf{I} & \mathbf{0} \end{bmatrix}$$

- Eigenvectors of  $\mathbf{A}$ .
- $\dot{\mathbf{p}} = \mathbf{A} \cdot \mathbf{p}$ , symbolical resolution, ode45, initial conditions: eigenvectors 1st mode.
- $w(x, t) = \sum_{j=1}^N q_j(t) \phi_j(x)$
- Plot of 9s, every 1s.



## POINT 3, CODE

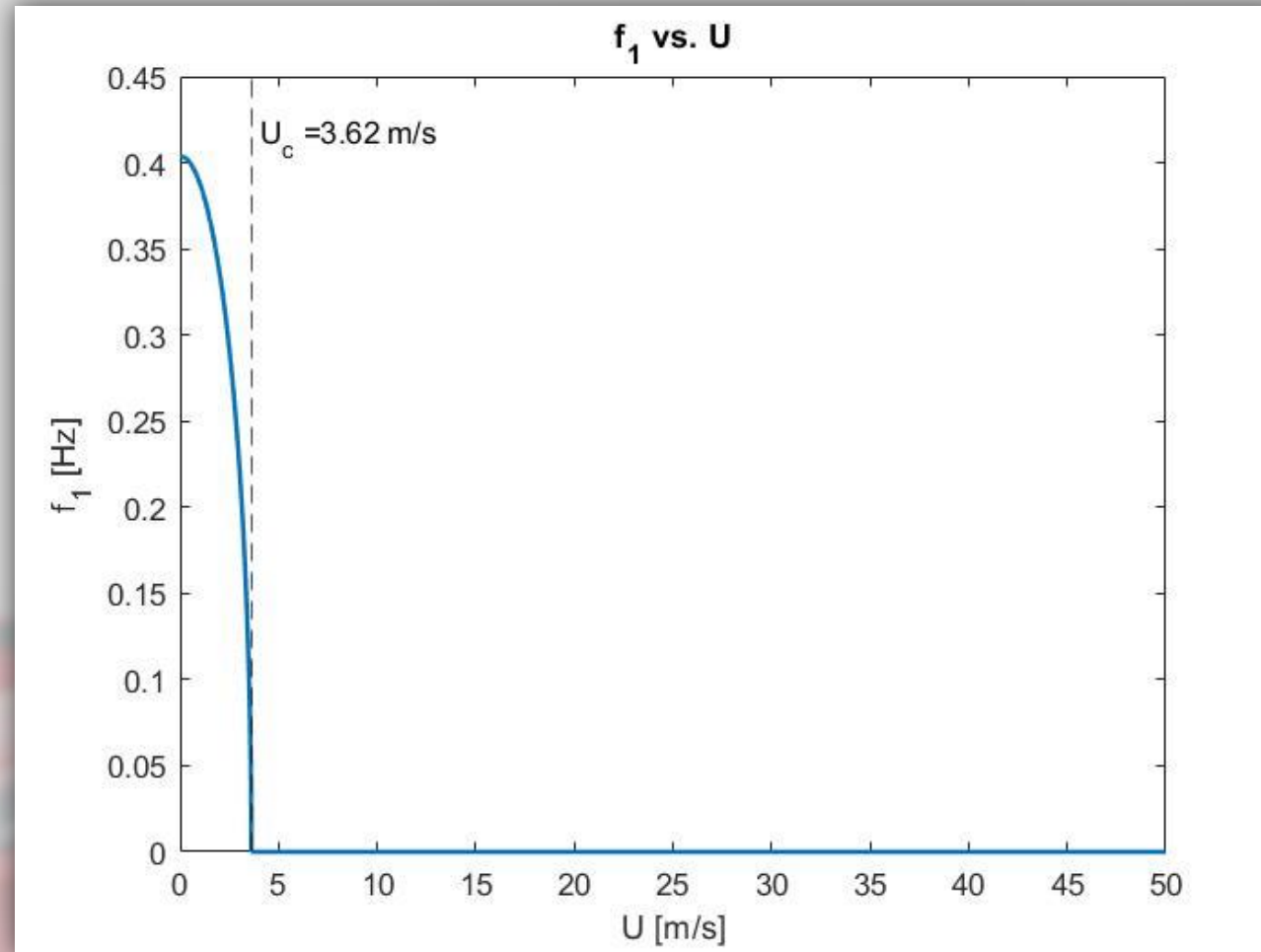
- Definition of parameters
- Definition of trial function  $\phi_j(x)$
- Matrices  $\mathbf{M}$ ,  $\mathbf{C}$ ,  $\mathbf{K}$  calculation as explained before (Galerkin)
- $\mathbf{A}$  like point 2
- Creation sinbump:

$$(duration[W], amplitude[A], time[P]) = (0,01s, 10N, 1s)$$

$$f(t) = A \left[ 0,5 + 0,5 \cos \left( 2\pi \frac{t-P}{W} \right) \right] [N] \quad t \in \left( P - \frac{W}{2}, P + \frac{W}{2} \right)$$

- $F_i = -f(t) * \phi_j \left( \frac{L}{2} \right) \quad j = 1, \dots, 7$
- $\dot{\mathbf{p}} = \mathbf{A} \cdot \mathbf{p} + \mathbf{F}$ , symbolical resolution, ode45, initial conditions:  $\mathbf{0}$
- $w(x, t) = \sum_{j=1}^N q_j(t) \phi_j(x)$
- Animation 10s, sampled every 5 ms

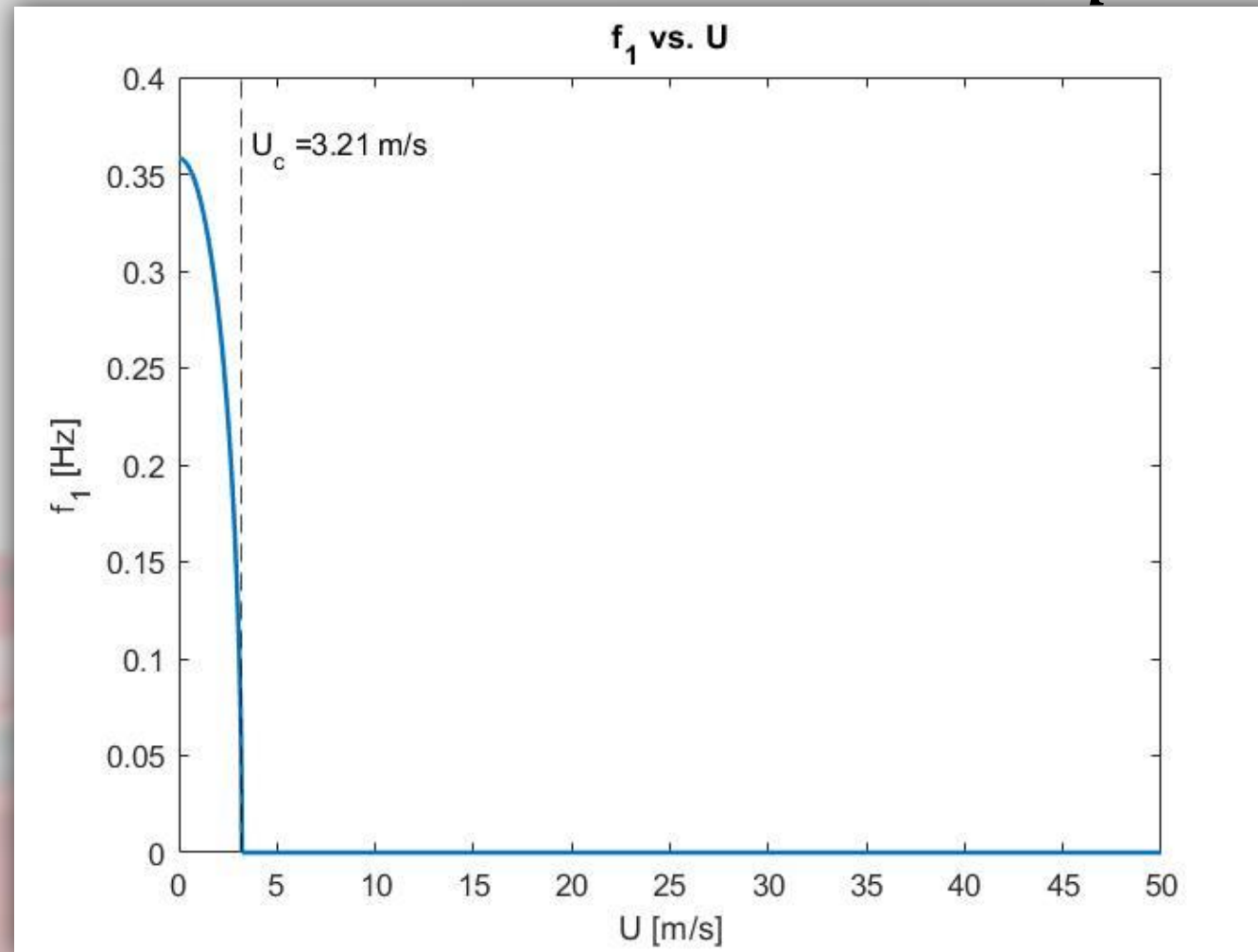
# RESULT: POINT 1.1, SIMPLE MODEL



Theoretical calculation corresponds to numerical result:

$$\frac{\pi}{L} \sqrt{\frac{EI}{M}} = \frac{\pi}{2[m]} \sqrt{\frac{100[MPa] * 5.62 * 10^{-9}[m^4]}{1077[kg/m^3] * \pi * 5.6^2 * 10^{-6}[mm^2]}} = 3.62 \left[ \frac{m}{s} \right] = U_c < U = 20.3 \left[ \frac{m}{s} \right]$$

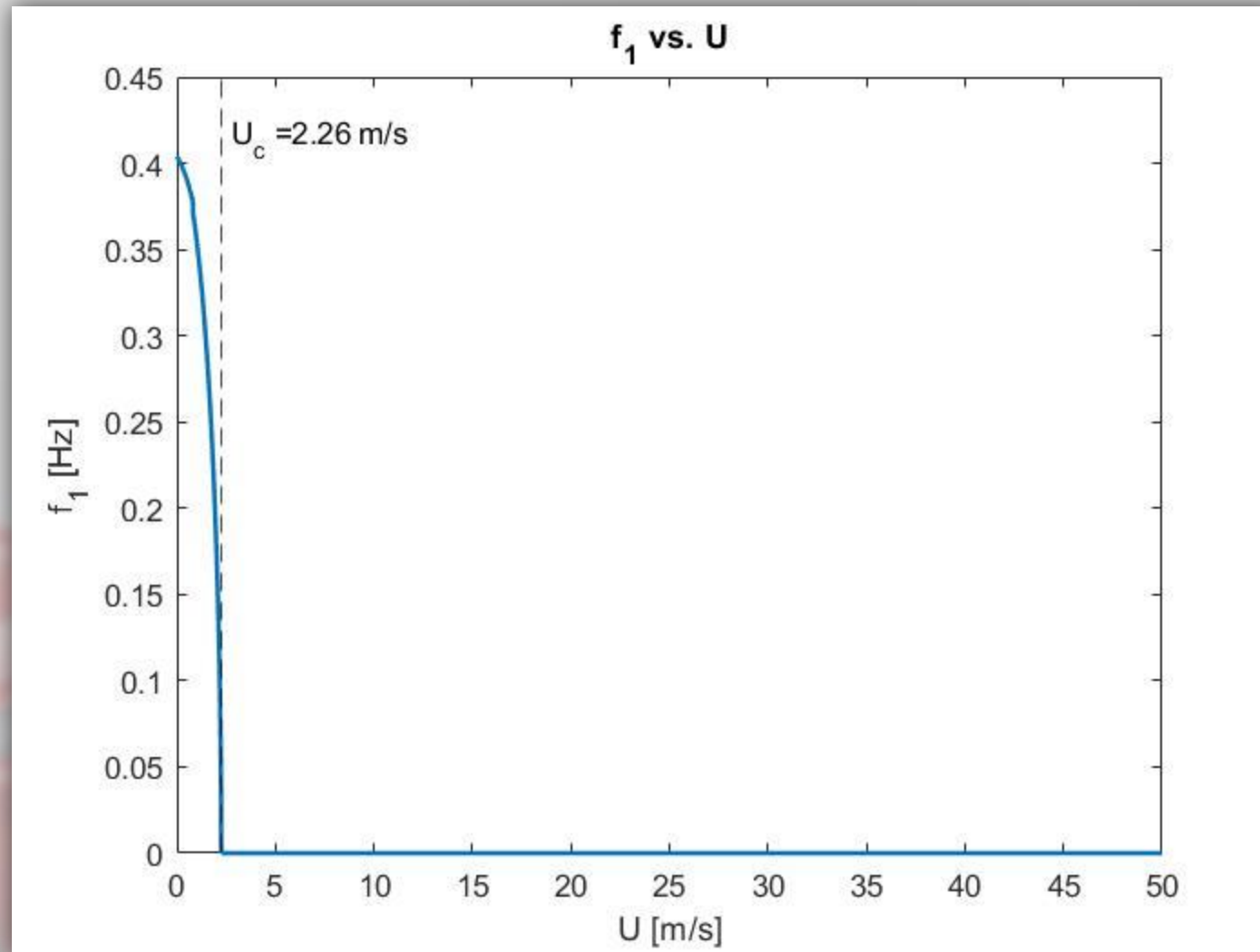
# RESULT: POINT 1.2, ONLY $\bar{p}$



Real  $\bar{p} = 2 * 10^5 [Pa]$  but  $U_c < 0 \Rightarrow$  Fake  $\bar{p} = 2 * 10^4 [Pa]$ , for didactic purpose.

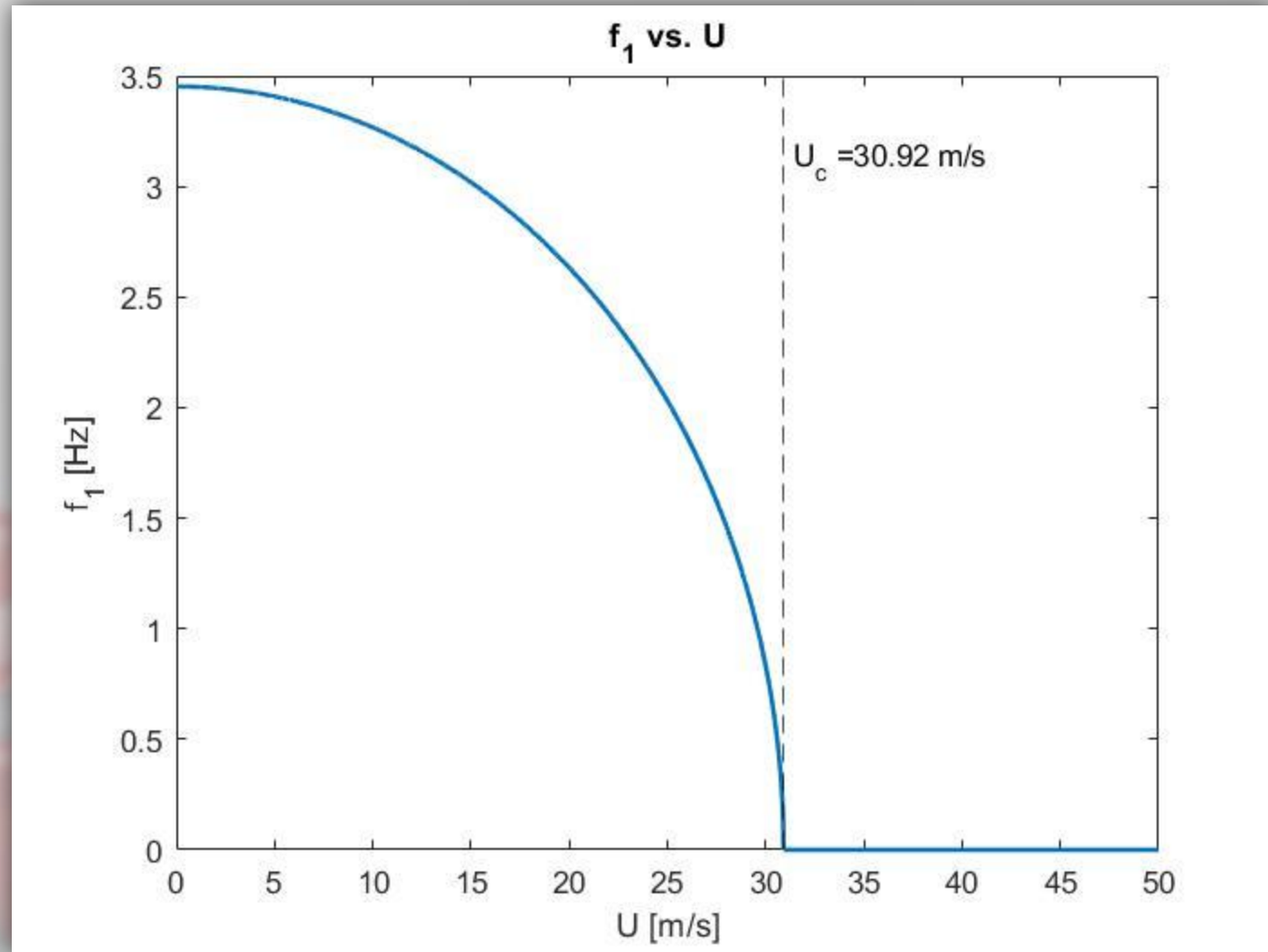
$$0 < U_c < U = 20.3 \left[ \frac{m}{s} \right]$$

# RESULT: POINT 1.3, ONLY $\lambda$



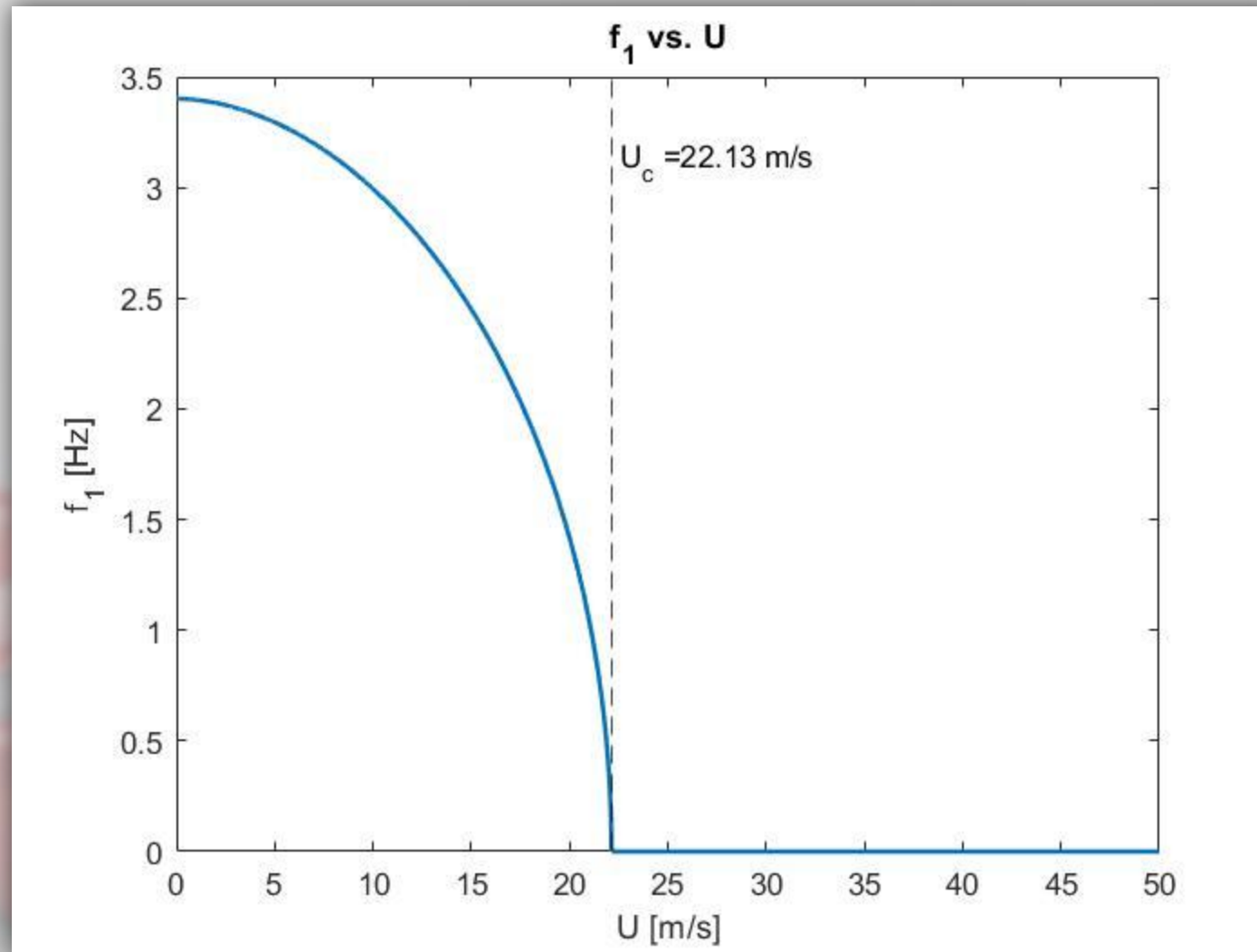
$$U_c < U$$

# RESULT: POINT 1.4, ONLY $\bar{T}$



$$U_c > U$$

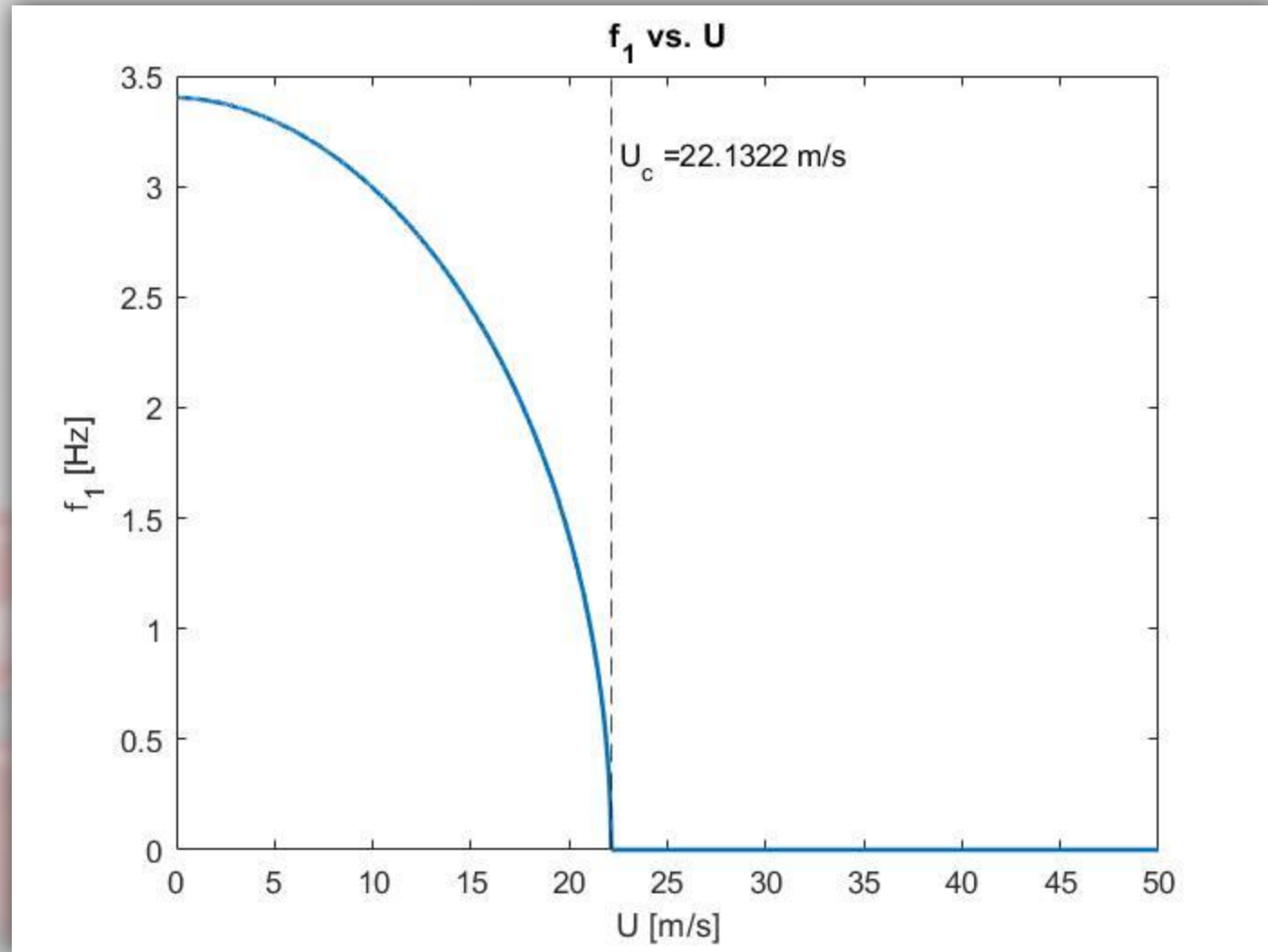
# RESULT: POINT 1.5, COMPLETE MODEL $\bar{p}, \bar{T}, \lambda$



Numerical approach,  $U_c > U$

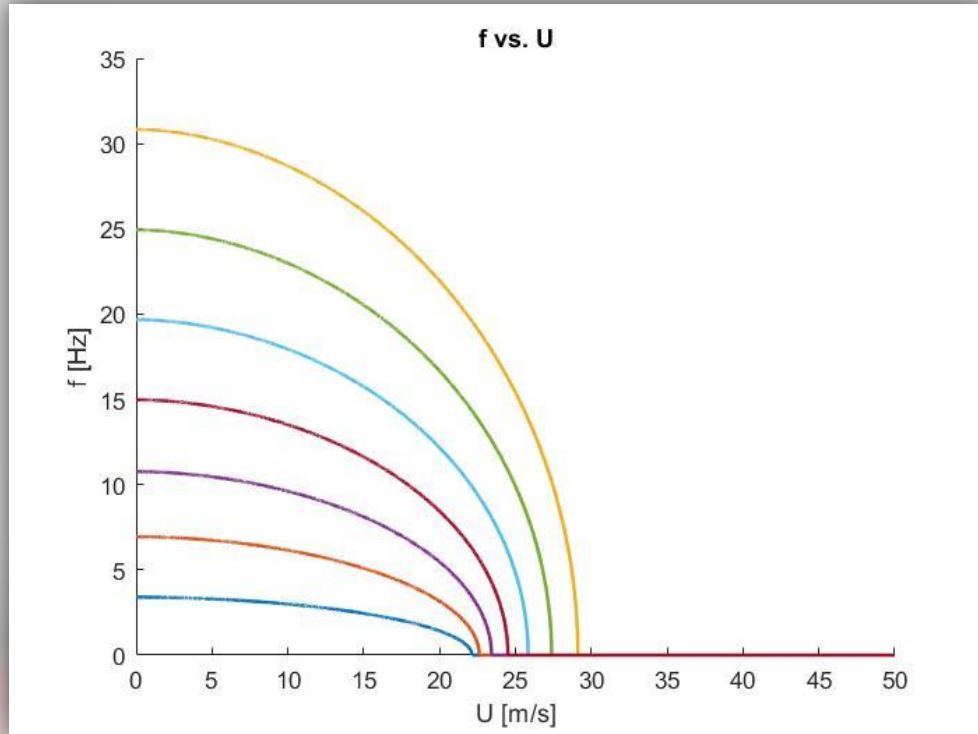


# RESULT: POINT 1.5, COMPLETE MODEL $\bar{p}, \bar{T}, \lambda$

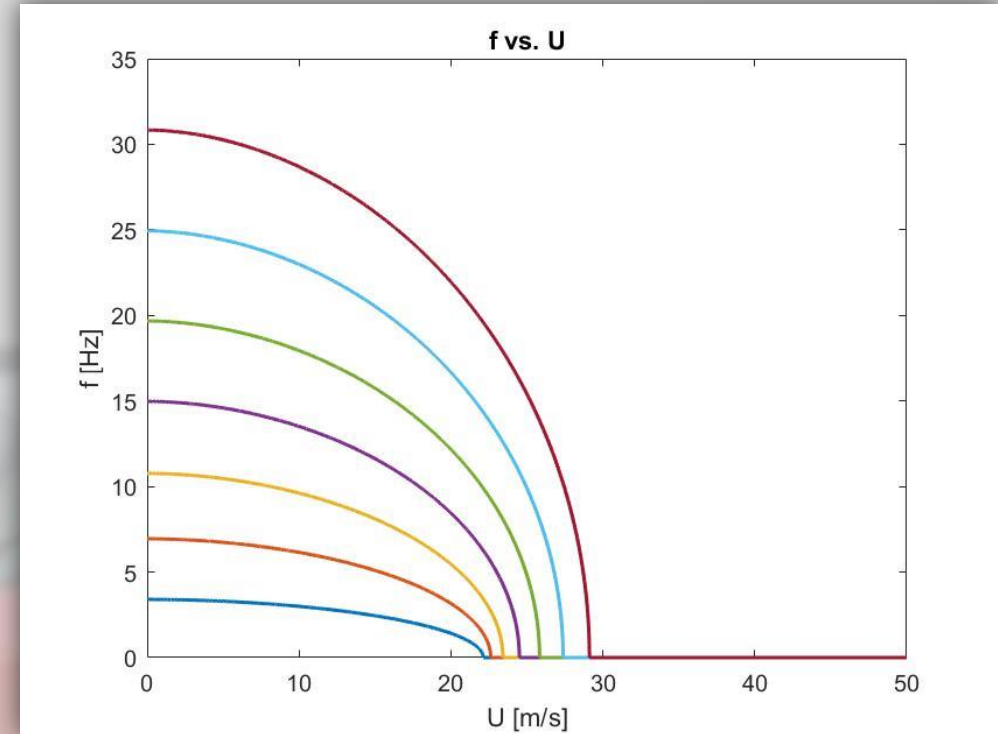


Symbolic approach,  $U_c > U$

# RESULT: POINT 1.5, COMPLETE MODEL $\bar{p}, \bar{T}, \lambda$



Symbolic approach



Numerical approach

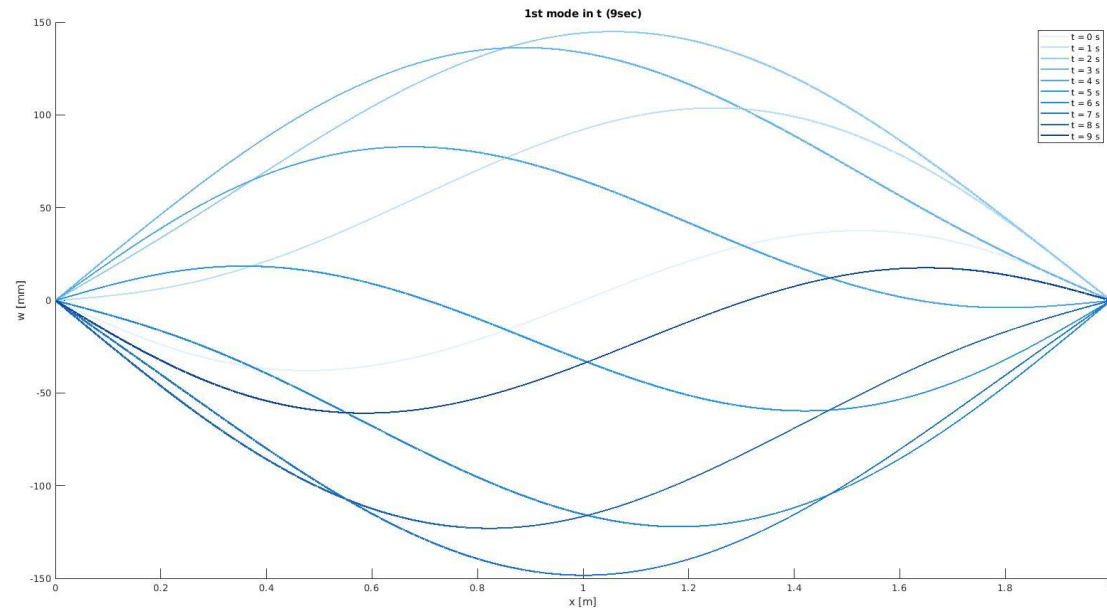
Natural frequencies vs.  $U$

# RESULT: POINT 1.5, COMPLETE MODEL $\bar{p}, \bar{T}, \lambda$

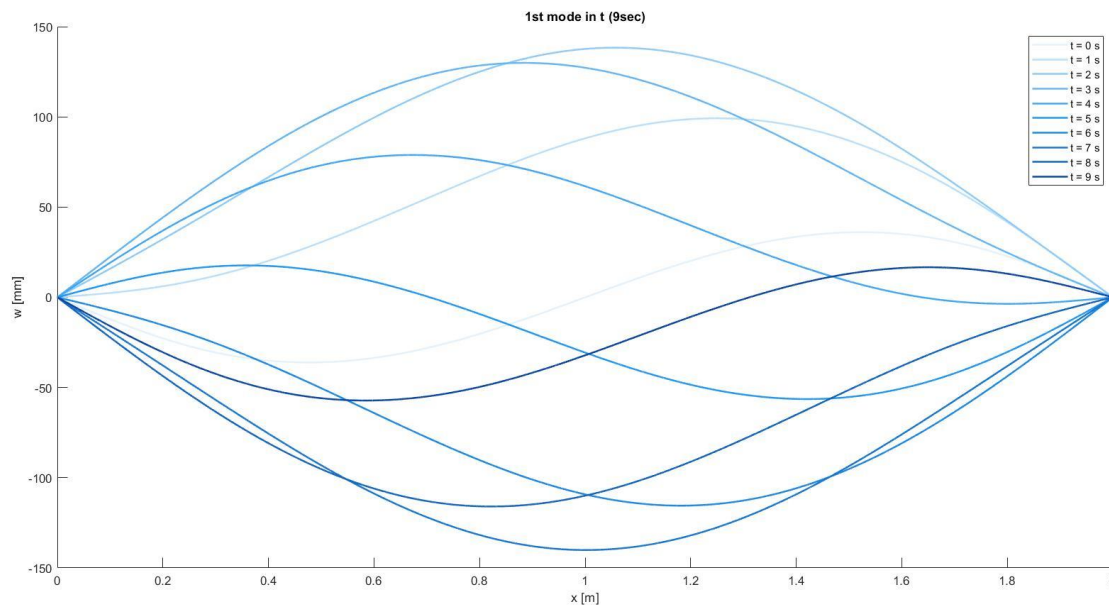
Natural frequencies for  $U = 20.3 \left[ \frac{m}{s} \right]$

i	$f_i [Hz]$
1	1.3170
2	2.9825
3	5.2304
4	8.1798
5	11.8851
6	16.3713
7	21.6502

# RESULT: POINT 2.1, $U = 20.3[m/s]$

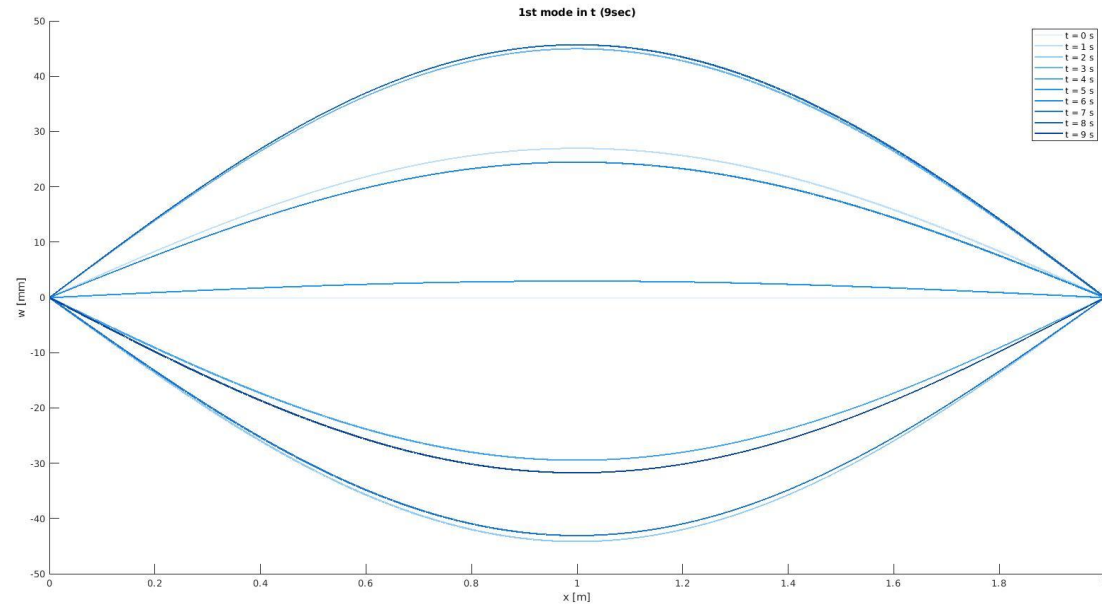


Symbolic approach

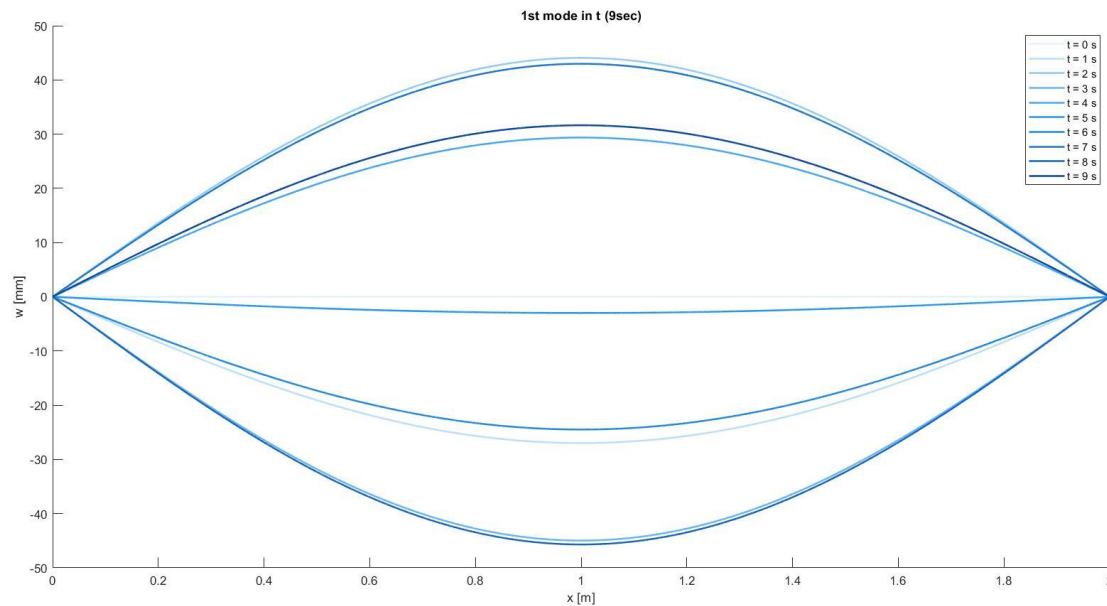


Numerical approach

# RESULT: POINT 2.2, $U = 0[m/s]$



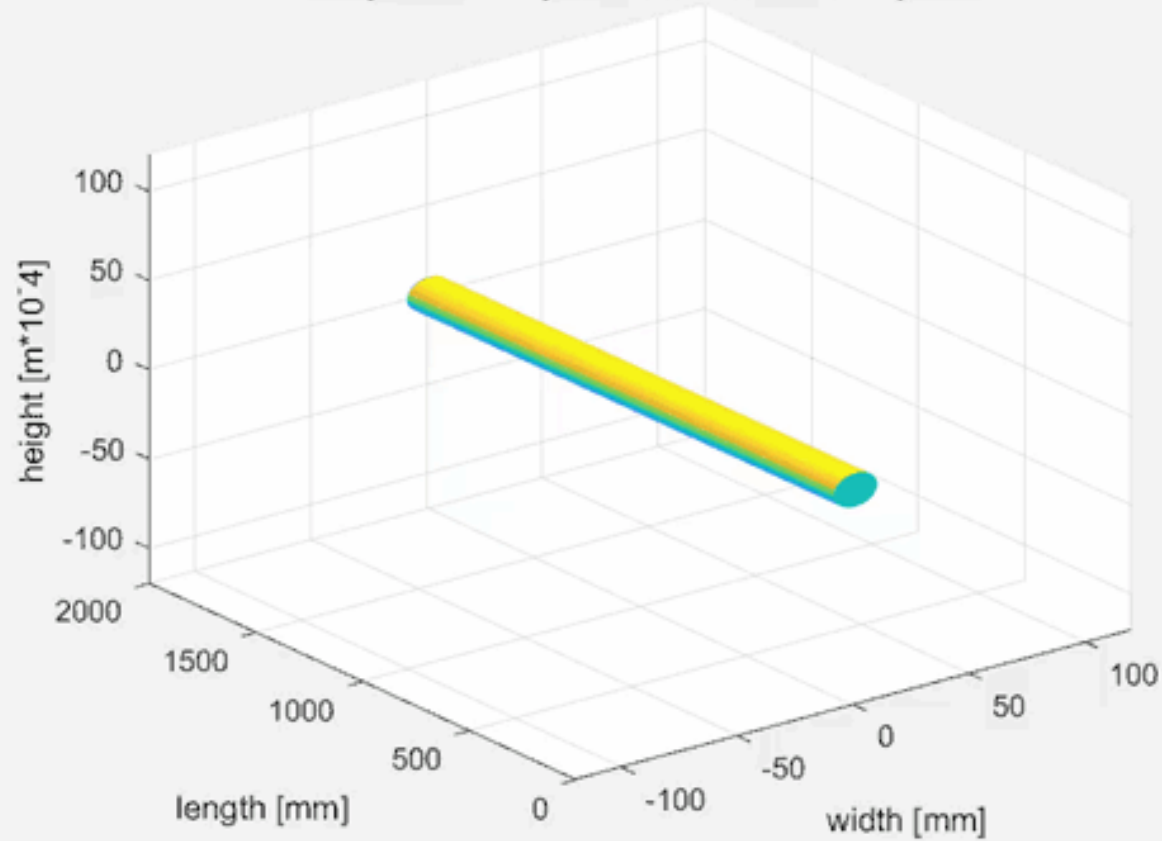
Symbolic approach



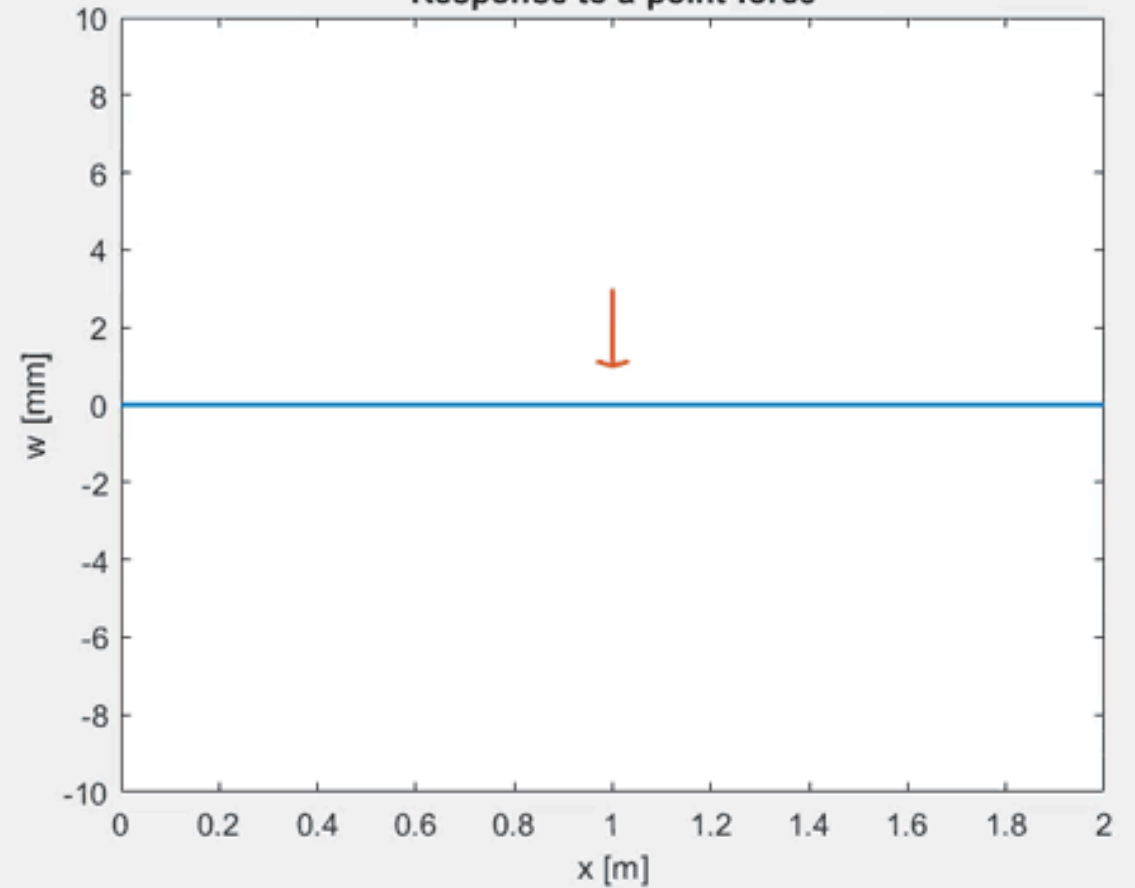
Numerical approach

# RESULT: POINT 3.1, $U = \text{const.}$

Response to a pulse force in the mid-point



Response to a point force

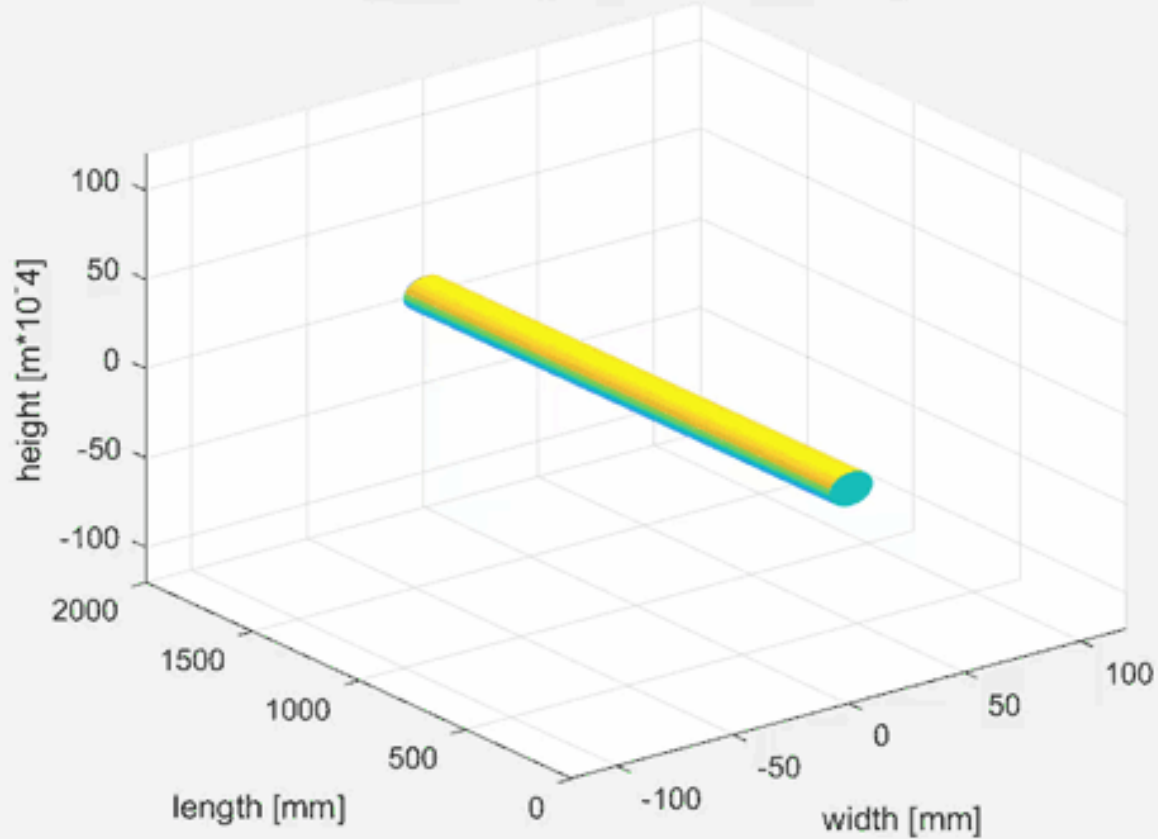


## Numerical approach

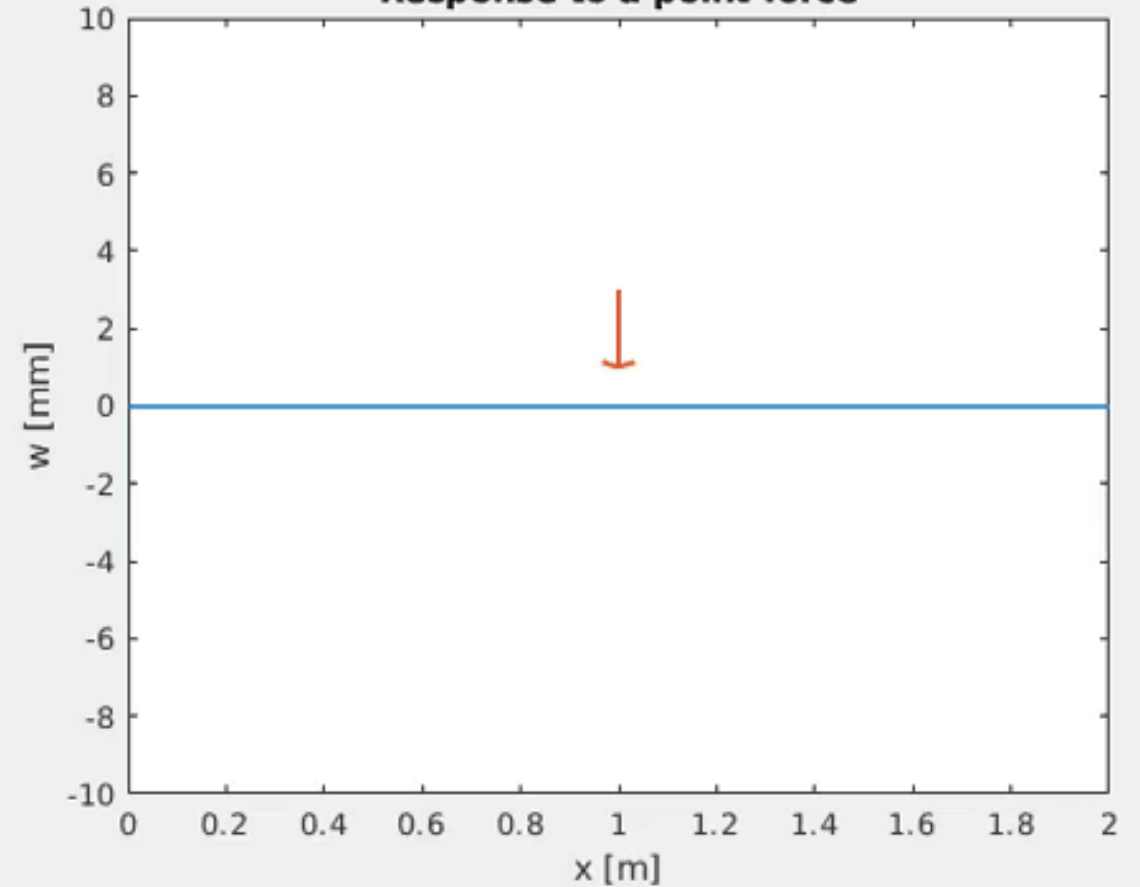


# RESULT: POINT 3.1, $U = \text{const.}$

Response to a pulse force in the mid-point



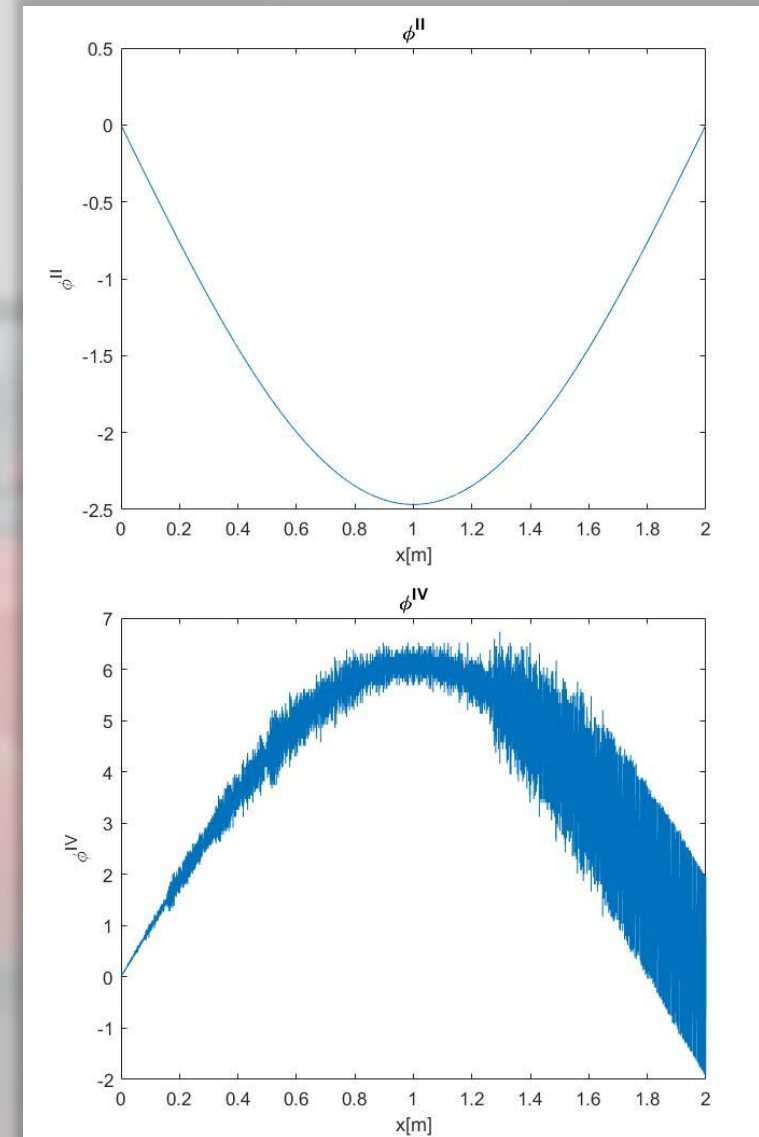
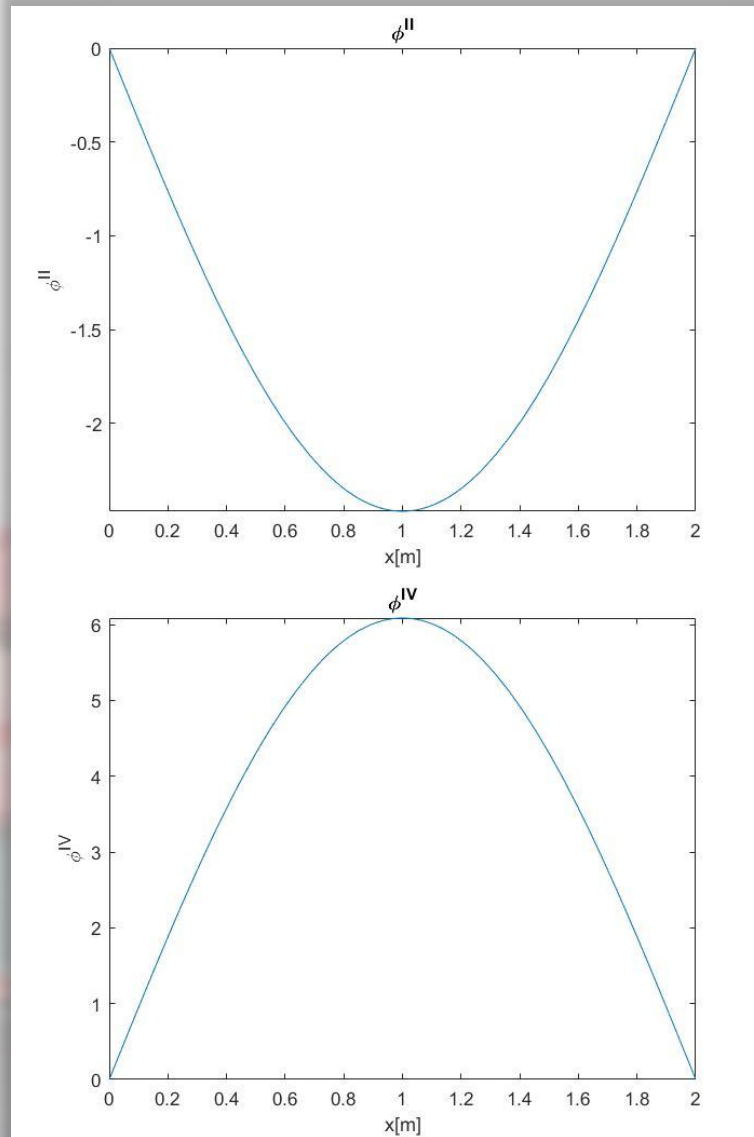
Response to a point force



Symbolic approach

# RESULT: POINT 1,2,3, COMPLETE MODEL

Symbolic vs. numerical derivatives of  $\phi_1(x)$



# FURTHER DEVELOPMENTS

- Simulation of a volumetric pump.

$$\frac{dU}{dt} \neq 0 \quad U = 20,3 + 0,15\sin(100 \cdot 2\pi \cdot t)$$

EOM, PDE

$$EI \frac{\partial^4 w}{\partial x^4} + \left\{ MU^2 \left( \frac{\lambda L}{4D_i} + 1 \right) - \bar{T} + \bar{p}A(1 - 2\nu) + M \frac{dU}{dt} (L - x) \right\} \frac{\partial^2 w}{\partial x^2} + 2MU \frac{\partial^2 w}{\partial x \partial t} + (M + m) \frac{\partial^2 w}{\partial t^2} = 0$$

Projecting in Hilbert space:

$$\int_0^L [(M + m)\phi_j \phi_n] dx \ddot{q}_n + \int_0^L [2MU \phi_j^I \phi_n] dx \dot{q}_n + \int_0^L \left[ EI \phi_j^{IV} + \left( MU^2 \left( \frac{\lambda L}{4D_i} + 1 \right) + \frac{dU}{dt} (L - x) - \bar{T} + \bar{p}A(1 - 2\nu) \right) \phi_j^{II} \right] \phi_n dx q_n = 0$$

- Clamped pipe, trial function:

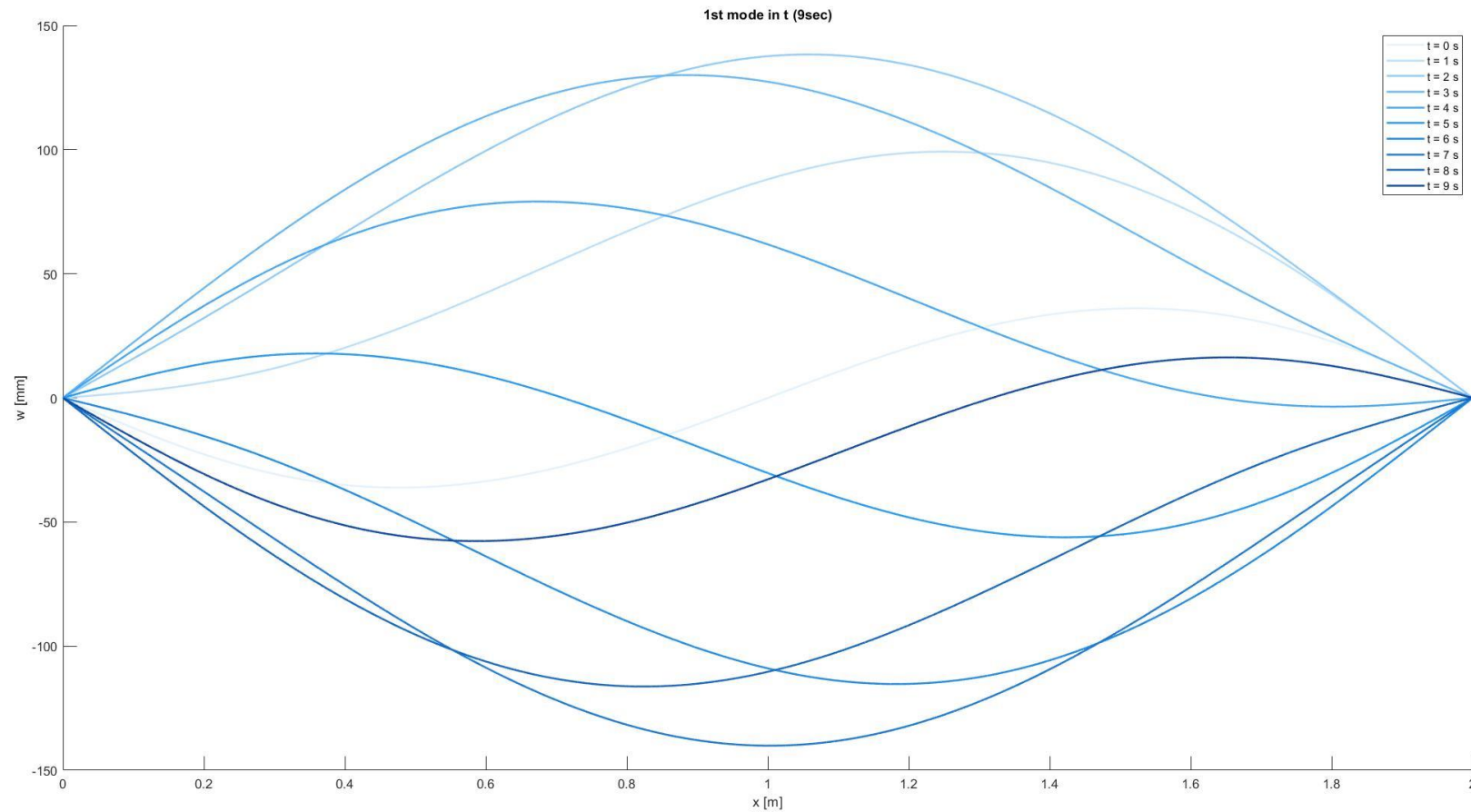
$$\phi_j(x) = \sinh(\beta_j x) - \sin(\beta_j x) + \alpha_j [\cosh(\beta_j x) - \cos(\beta_j x)] \text{ with } j = 1, \dots, 4$$

$$\text{with } \alpha_j = \frac{[\sinh(\beta_j L) - \sin(\beta_j L)]}{[\cos(\beta_j L) - \cosh(\beta_j L)]}$$

$$\beta_j \text{ from B.C. } w(0) = w(L) = 0, w'(0) = w'(L) = 0$$

# RESULT: FURTHER DEVELOPMENT

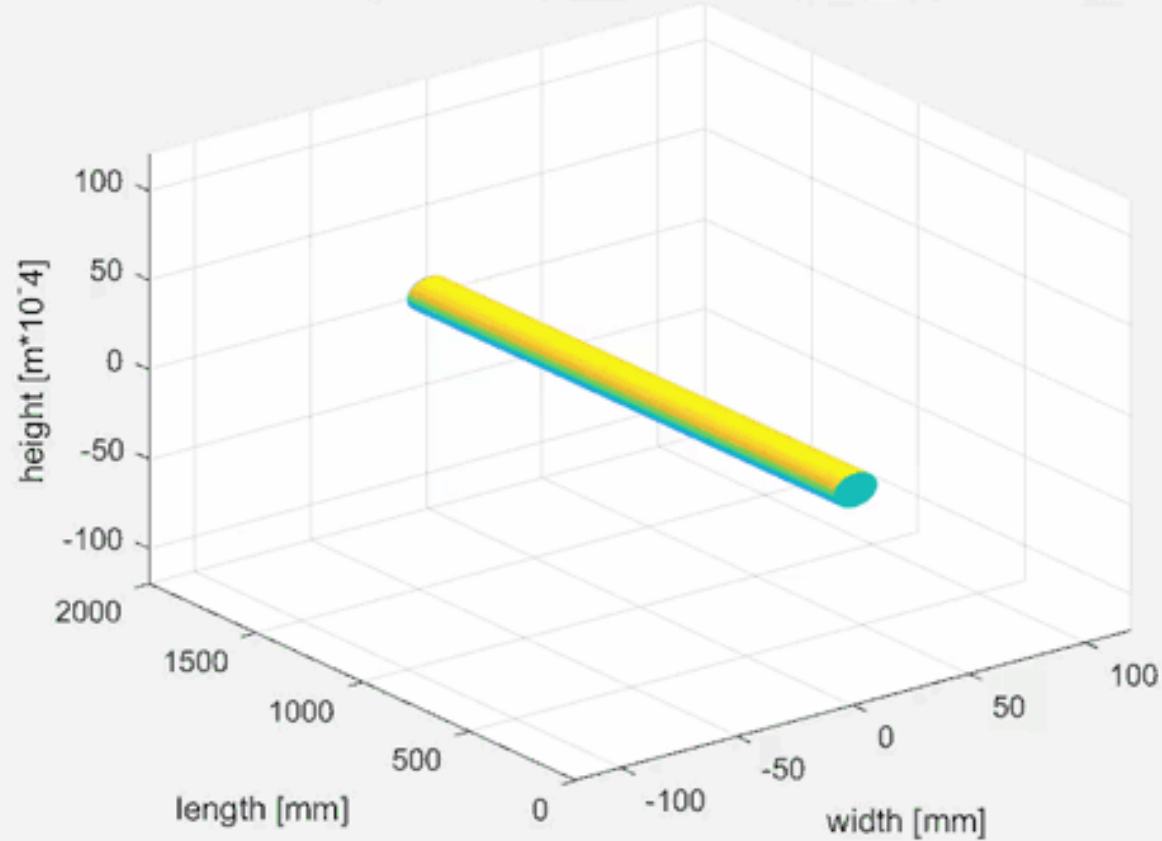
## POINT 2, $U \neq \text{const.}$



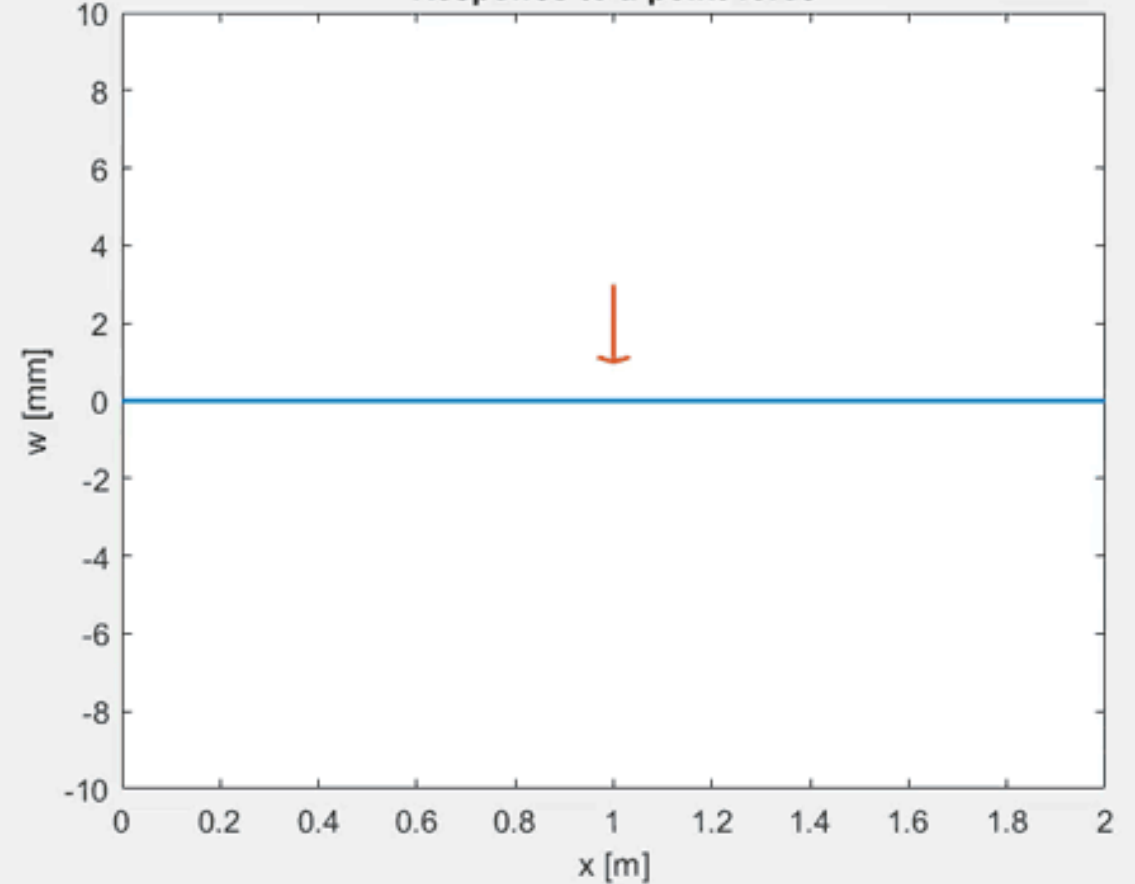
# RESULT: FURTHER DEVELOPMENT

## POINT 3, $U \neq \text{const.}$

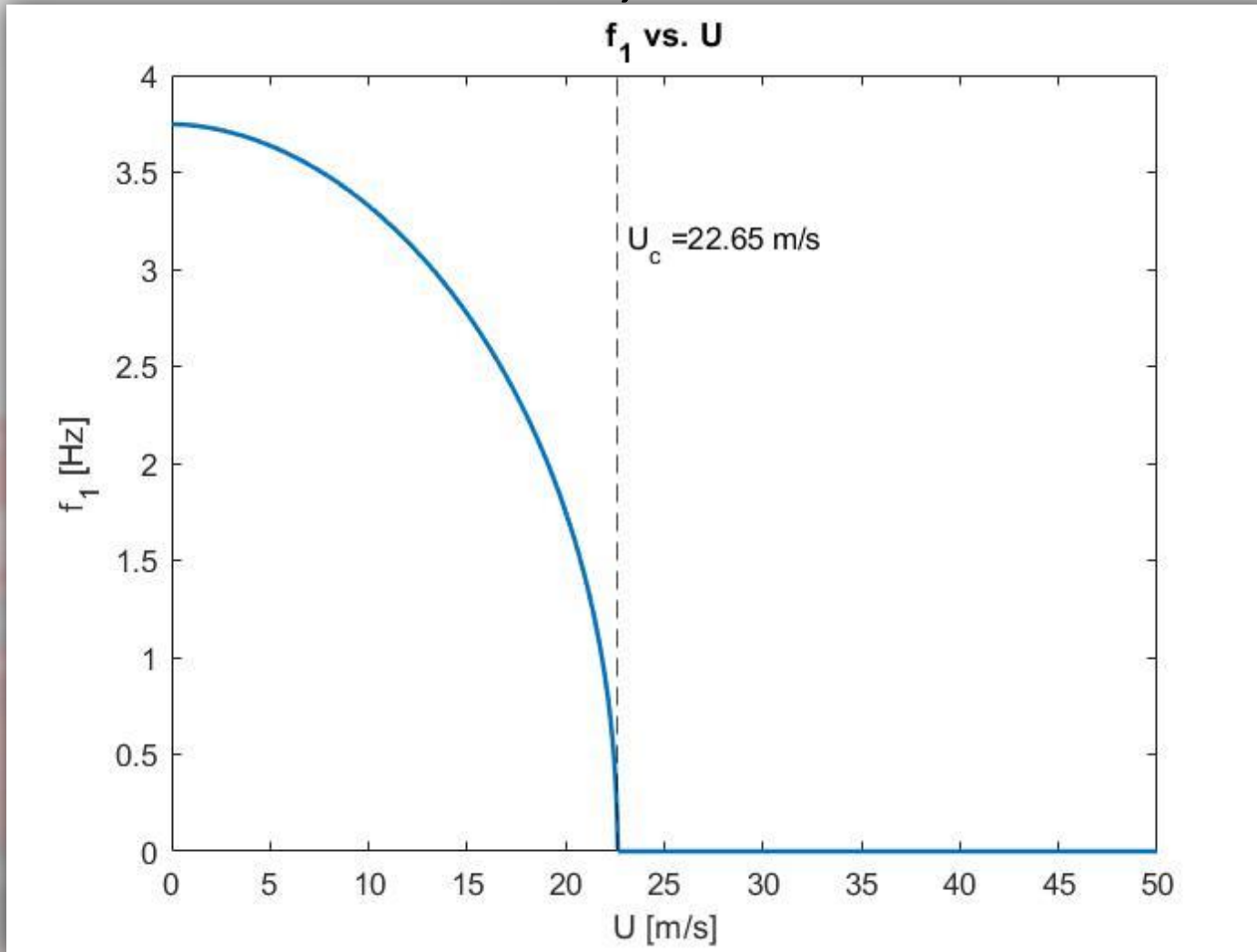
Response to a pulse force in



Response to a point force



# RESULT: FURTHER DEVELOPMENT POINT 1, CLAMPED

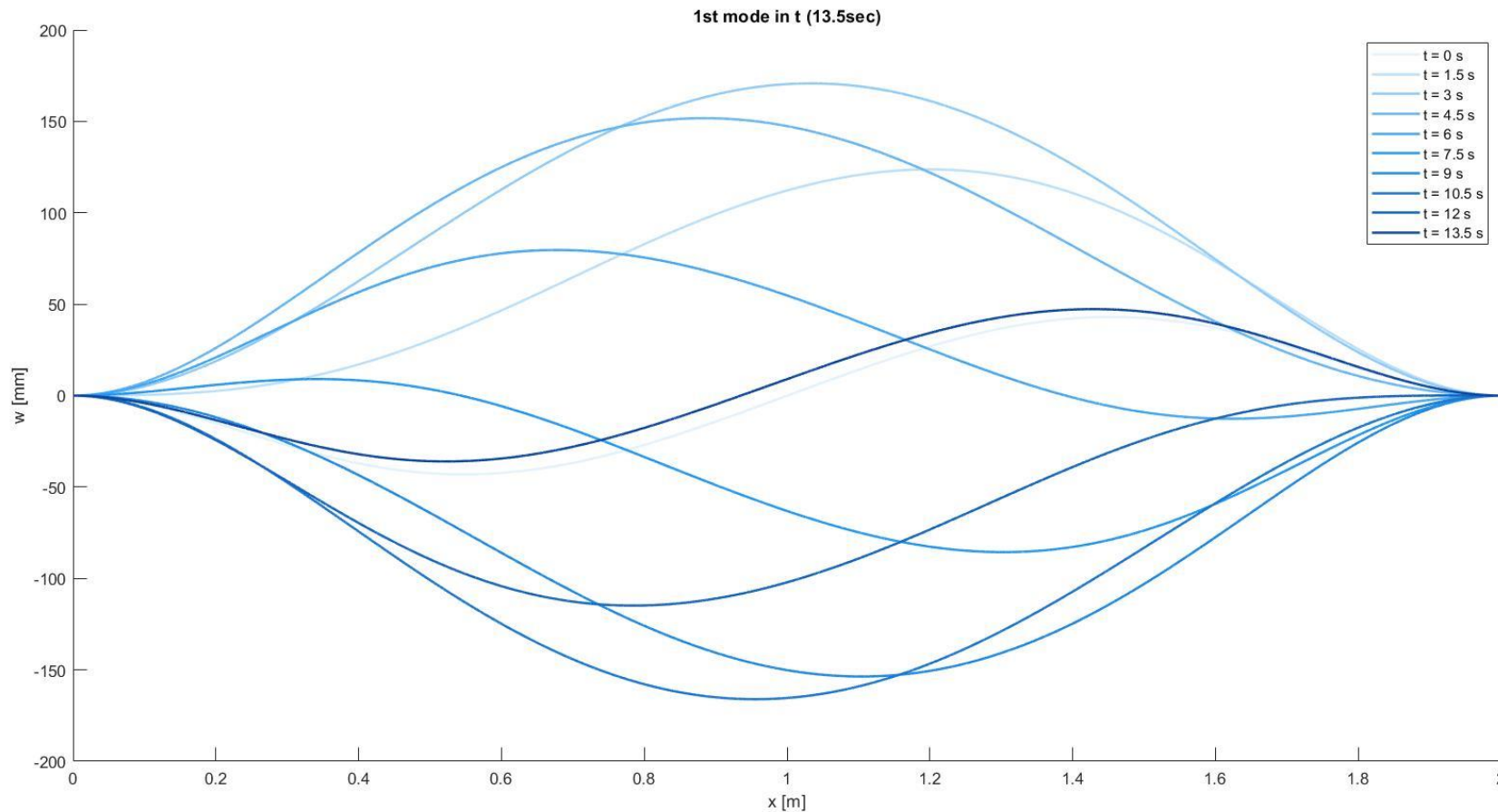


$$U_c > U$$



# RESULT: FURTHER DEVELOPMENT

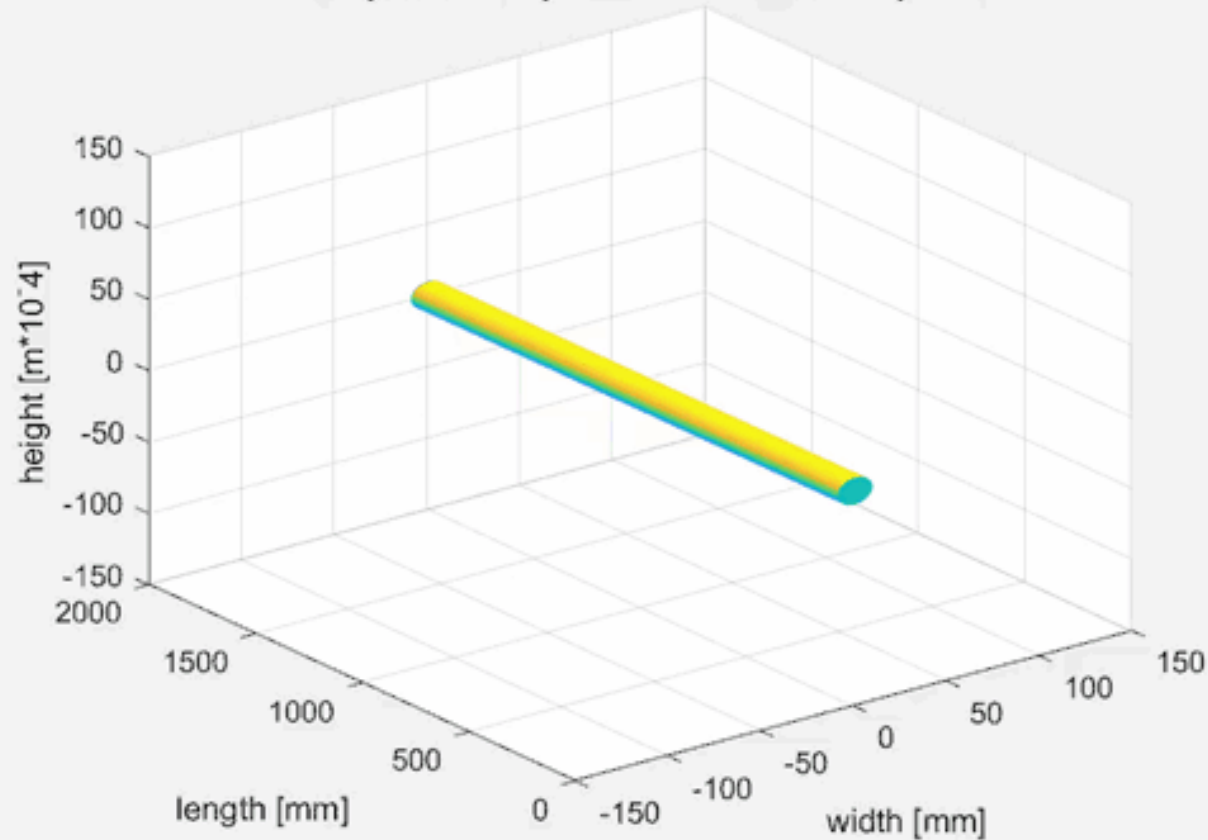
## POINT 2, CLAMPED, $U \neq \text{const.}$



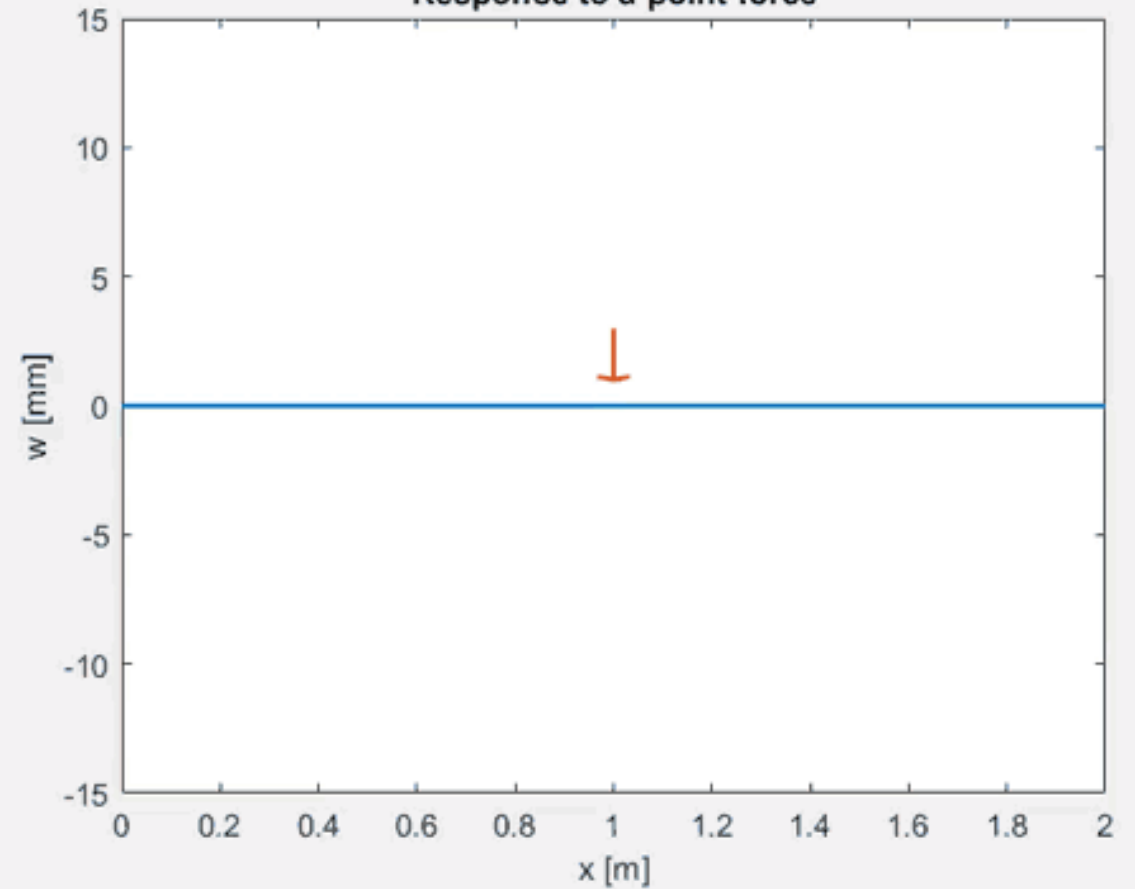
$$U = 20,3 + 0,15\sin(100 \cdot 2\pi \cdot t)$$

# RESULT: FURTHER DEVELOPMENT POINT 3, CLAMPED, $U \neq \text{const.}$

Response to a pulse force in the mid-point



Response to a point force



$$U = 20,3 + 0,15\sin(100 \cdot 2\pi \cdot t)$$

# CONCLUSIONS

## Point 1

- Achieved  $f_i$  v.s.  $U$ ,  $U_c$  for our complete model.
- Not complete models respect  $U_c$  condition only with  $\bar{T}$ .
- $f_i$  have the expected trend with increasing  $U$ , both in symbolic and in numeric approaches.
- Symbolic vs. numerical approaches have similar results, they can be considered validated.

## Point 2

- Mode shapes and representation of first mode have been calculated.
- Amplitude, more than 3 times bigger with  $U \neq 0$  than  $U = 0$ .
- Practically no difference between numerical and symbolic.
- Numerical and symbolic approaches can be considered validated.

# CONCLUSIONS

## Point 3

- Animation of transient response from pulse excitation in mid point of pipe has been achieved.
- The value of vibrations' amplitude is consistent with the length of the pipe (*6mm vs. 2m*).
- Numerical and symbolic approach have similar amplitudes of vibration, but symbolic has lower prevalent modes; in general we can consider both approaches validated.

## Symbolic vs. numeric

- For every point symbolic approach is slower than the numerical one because has higher computational load.
- The slight differences between symbolic and numeric approaches are due to different approximations of derivatives (mainly the 4°) of  $\phi_i(x)$  in point 1,2,3; in point 1 there is also the aforementioned approximations in  $\lambda$  (friction coefficient).

# CONCLUSIONS

## Further developments

- Point 2 with  $U \neq \text{const.}$ : is difficult to appreciate the difference with the case of  $U = \text{const.}$ , probably this is due to the chosen  $U$  timelaw, that has slight oscillation respect to mean value and it has also high frequency.
- Point 3 with  $U \neq \text{const.}$ : like Point 2 with  $U \neq \text{const.}$
- Clamped, Point 1:  $U_c$  slightly bigger than hinged,  $f_1$  for  $U = 0$  slightly higher than hinged.
- Clamped, Point 2: different modal form respect hinged one because different B.C., higher max amplitude of vibrations respect hinged one.
- Clamped, Point 3: like Clamped, point 2.

## Other possible improvements

- Consider gravity and dissipation effects.
- Consider nonlinear deformations.

# Advanced Automotive Engineering

**Any questions?**

Thank you



# REFERENCES

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