## 3D printable translational stage for LaVision Light Sheet Microscope

In this technical note we present a fully 3D printable linear stage designed to give the researchers a tool to acquire equally spaced images using the LaVision Light sheet Microscope. The pitch of the M2 thread measures 0.4 mm therefore, rotational movements of half or even a quarted of revolution of the screw placed on the middle will be linear increments of 200 and 100  $\mu$ m respectively. The range of movement of the platform is 36 mm.

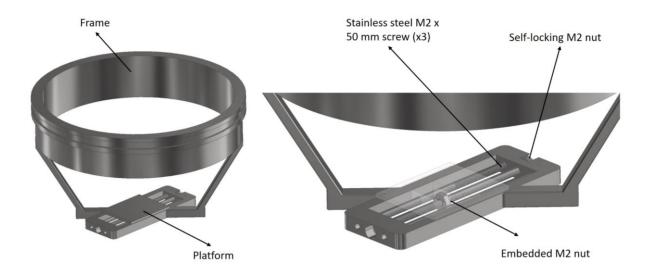


Figure 1: Design of the stage on the CAD software.

## Bill of materials

Part	Quantity	Reference
Custom	1	
frame	1	STL/STEP file
Platform	1	STL/STEP file
		https://www.amazon.co.uk/sourcingmap-Stainless-Steel-Phillips-Screws/dp/B012TDJE3O/ref=asc_df_B012TDJE3O/?tag=googshopuk-
M2 x 50	3	21&linkCode=df0&hvadid=272054178218&hvpos=&hvnetw=g&hvrand=
mm screws	3	16044810879815880919&hvpone=&hvptwo=&hvqmt=&hvdev=c&hvdvc mdl=&hvlocint=&hvlocphy=9045999&hvtargid=pla- 319427555651&psc=1
M2 nut	1	https://uk.rs-online.com/web/p/hex-nuts/2484551/ https://www.amazon.co.uk/Stainless-Self-locking-Anti-loose-Locknut-M2-100Pcs/dp/B075V8KNWY/ref=sr_1_3_sspa?dchild=1&keywords=M2+self
M2 self- locking nut	1	+locking+nut&qid=1601645287&sr=8-3-spons&psc=1∣=A5QX2SUPA7LK7&spLa=ZW5jcnlwdGVkUXVhbGlmaWVyPUFNQ1BIWFFYMIIzV0UmZW5jcnlwdGVkSWQ9QTAyMDg1NDQzVjdXTTdXRlpXWkNOJmVuY3J5cHRIZEFkSWQ9QTA1NDg0MjEzVThRSzRXQkI1UjMyJndpZGdldE5hbWU9c3BfYXRmJmFjdGlvbj1jbGlja1JlZGlyZWN0JmRvTm90TG9nQ2xpY2s9dHJ1ZQ==

## **Assembly instructions**

This device has been printed using a Form 3 3D printer filled with clear V4 resin. It has been printed using the standard settings (100 µm resolution).

- 1- Remove the support material of both pieces.
- 2- Use a hand tap set M2 size to thread the holes for the screws.



Figure 2: M2 tap hand tool (left) and Threaded M2 holes (right).

- 3- Insert the two M2 screws that act as a guides while you place the platform holes on the path of the screws.
- 4- Now insert the embedded M2 nut and insert the center M2 screw threading inside the embedded nut
- 5- Insert the M2 self-locking nut on the other side of the central screw, this nut limits the axial displacement of the screw. The nut has to be threaded on the nylon side. Alternatively, a regular M2 nut can be used with thread locking glue inside the thread (RS Components 693-848).





Figure 2: Completed assembly.