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# **Single-Photon Detection in CMOS**

Matteo Perenzoni  
Integrated Radiation & Image Sensors - FBK  
[perenzoni@fbk.eu](mailto:perenzoni@fbk.eu)

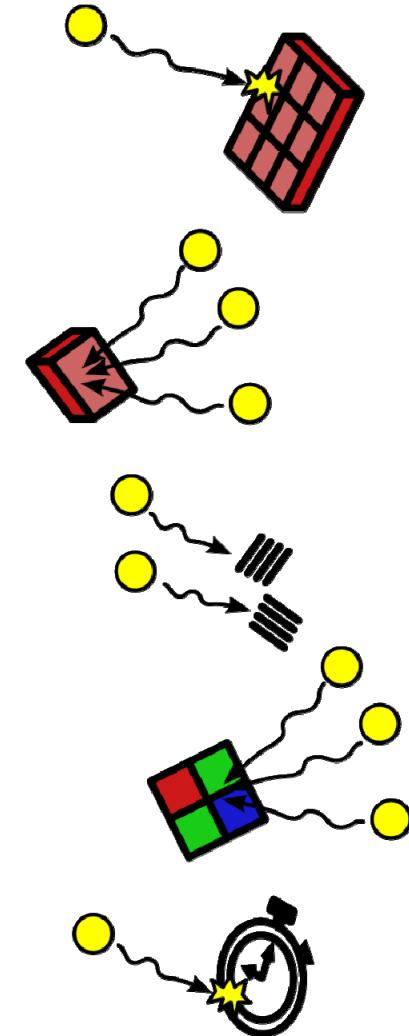
February 11, 2018

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# Motivation: Why Single-Photon?

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- Eyes are sensitive to intensity and color (wavelength)
- But there is much more!
- Think about gathering all about every single photon:
  - Position
  - Direction
  - Polarization
  - Wavelength
  - Time



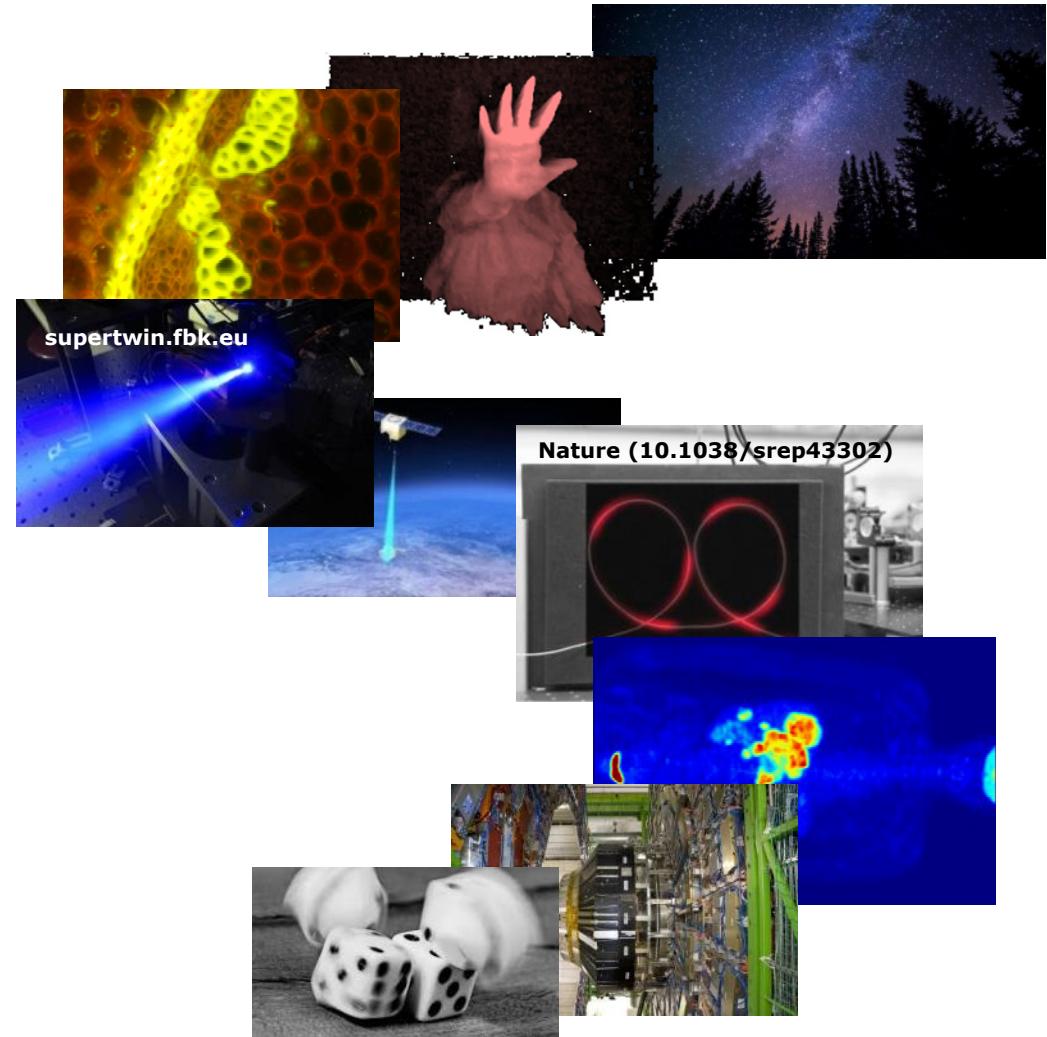
**With single-photon sensing and imaging, more dimensions can be added to the measured space of information**

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# Motivation: Examples of Single-Photon

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- Low-light imaging
  - Time-of-flight (single point, imaging)
  - Fluorescence microscopy
  - Quantum physics (entangled photons)
  - Quantum communications
  - Fast optical events
  - Biomedical imaging (PET)
  - High-energy physics
  - Quantum Random Number Generation
- 
- Many of these require imaging
    - Pixels → very small area required!



# Outline

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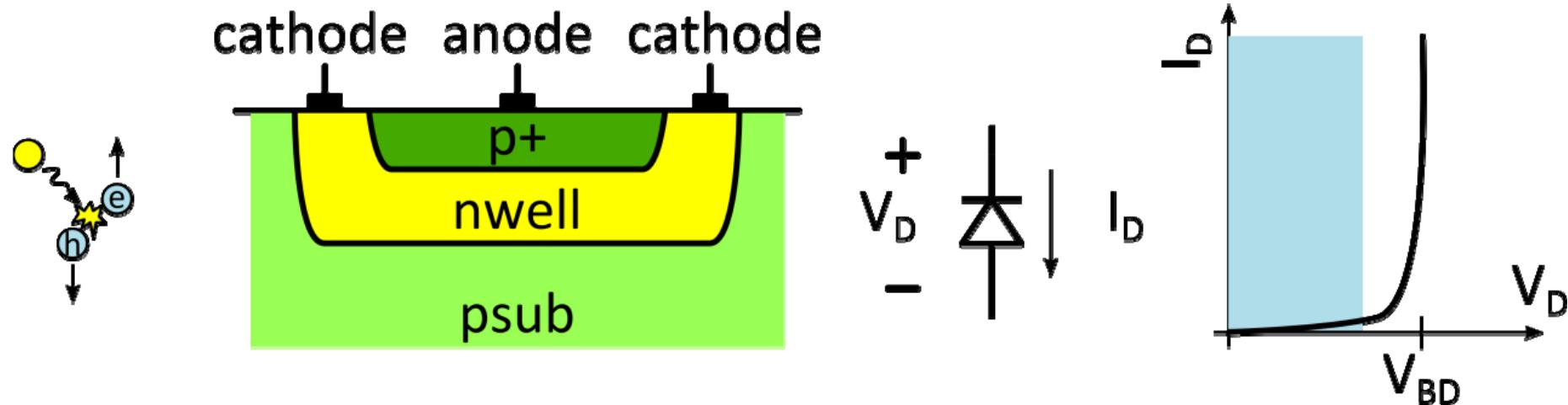
- The Device
  - SPAD Frontend Circuits
  - Building Blocks for SPAD Sensors
  - SPAD-based Architectures
  - Summary
-

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How to catch one photon at a time

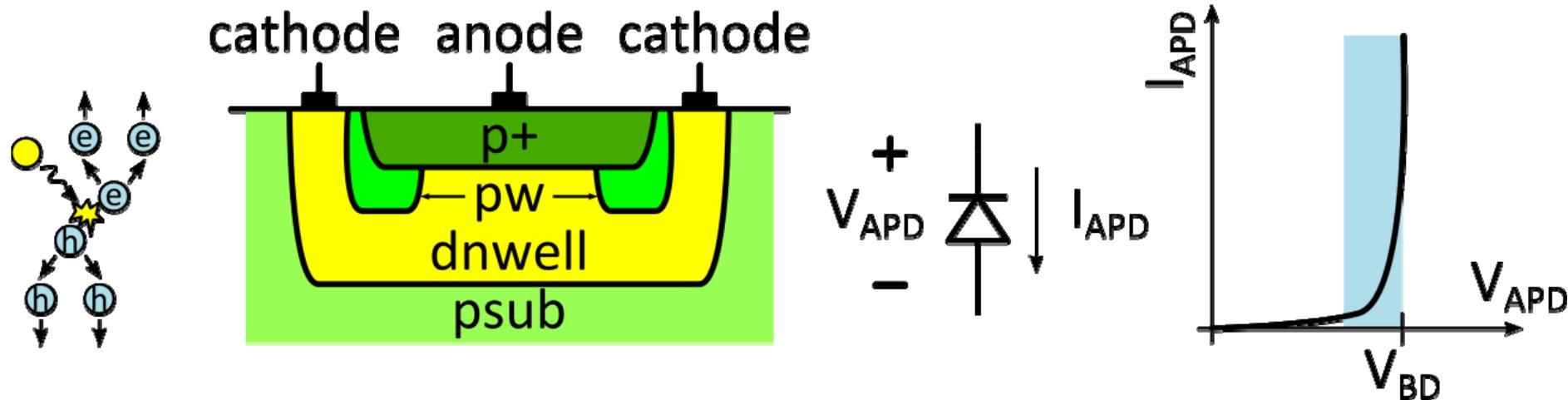
# **THE DEVICE**

# Light Detection in CMOS



- Typical sensor is a reverse biased diode (photodiode)
- Each photon may interact with Si and generate an electron (photoelectron)
- Reverse bias field brings the generated charge to the electrodes
  - Output: photocurrent
- Typically: one absorbed photon  $\approx$  one electron-hole pair
- Need many photons to observe a relevant signal

# Increasing the Field: Avalanche PD



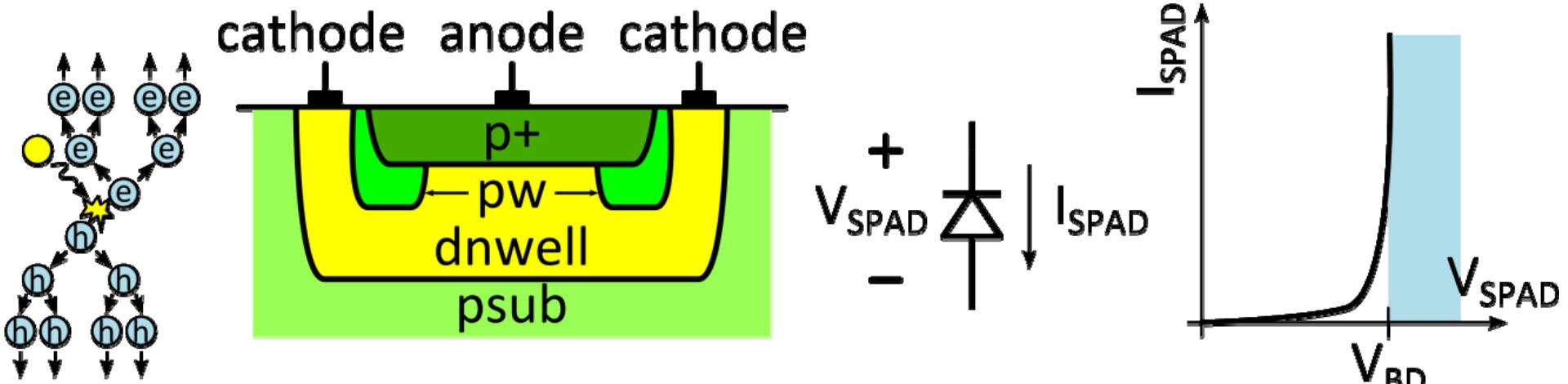
- Increasing the reverse bias brings the field to a critical level
- If a photon generates an electron, it is accelerated and \*may\* impact
- Result: one absorbed photon  $\approx 10\text{-}1000$  electrons
  - this is called “internal gain”  **$M$**
- Still an analog device
  - affected by noise

[McIntyre 1972]

Excess noise factor     $F = \frac{\beta}{\alpha} M \left(1 - \frac{\beta}{\alpha}\right) \left(2 - \frac{1}{M}\right)$

Beta for holes  
Alpha for electrons  
Beta < alpha

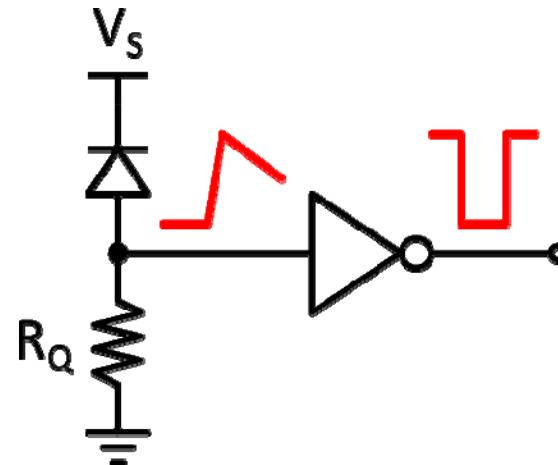
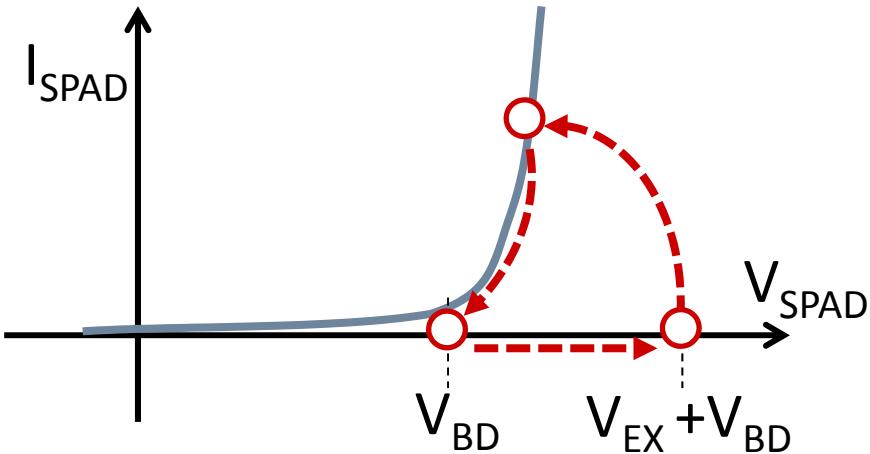
# Beyond VBD: the SPAD



- Beyond the breakdown voltage the diode operates in Geiger Mode
- Internal gain above  $10^5$ - $10^6$
- One photon  $\approx$  a self-sustained breakdown! Excess bias
- Basically, a digital device:
  - Avalanche  $\rightarrow$  huge signal  $\rightarrow$  not sensitive any more
- Extremely fast (10s of picoseconds!)  $V_{EX} = V_{SPAD} - V_{BD}$

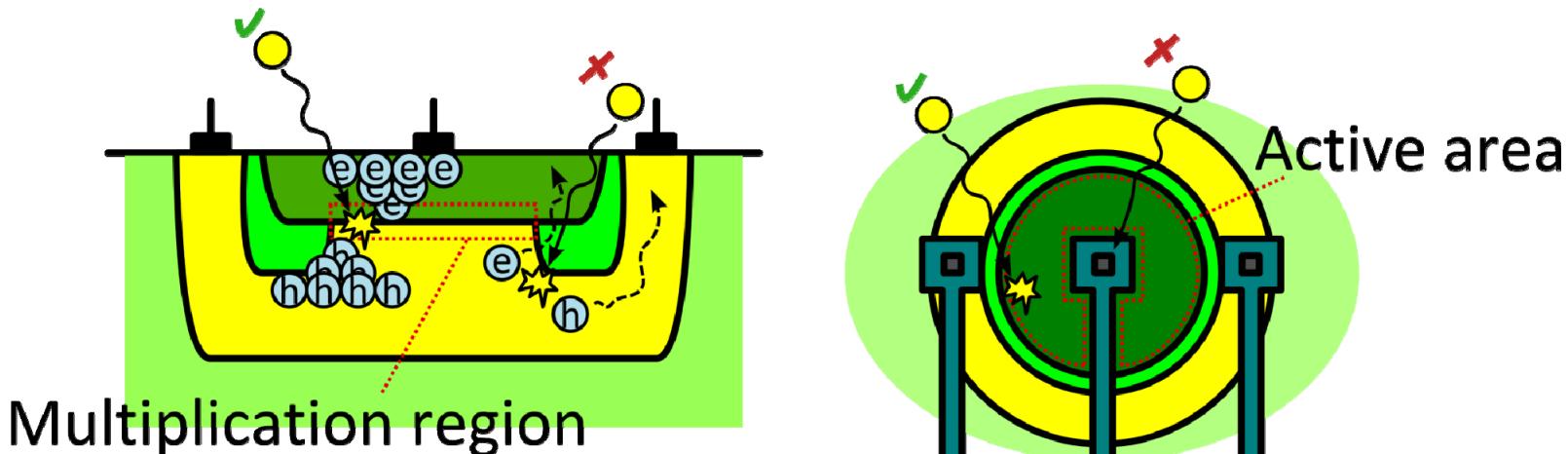
# SPAD Typical Operation

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- How to operate the SPAD to make it usable?
  - Three states
    - Bias beyond  $V_{\text{BD}}$
    - Avalanche (photon, noise)
    - Recharge (also called quenching)
  - Result: one photon >> one digital pulse
-

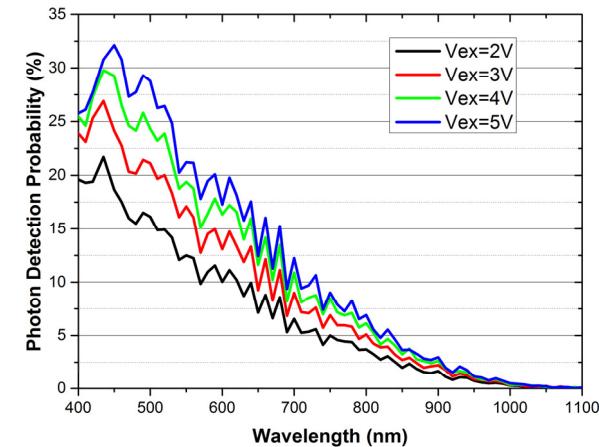
# SPAD Characteristics (I)



- Photon Detection Probability (PDP)
  - Avalanche probability when a photon hits the active area
- Photon Detection Efficiency (PDE)
  - Avalanche probability when a photon hits the pixel area

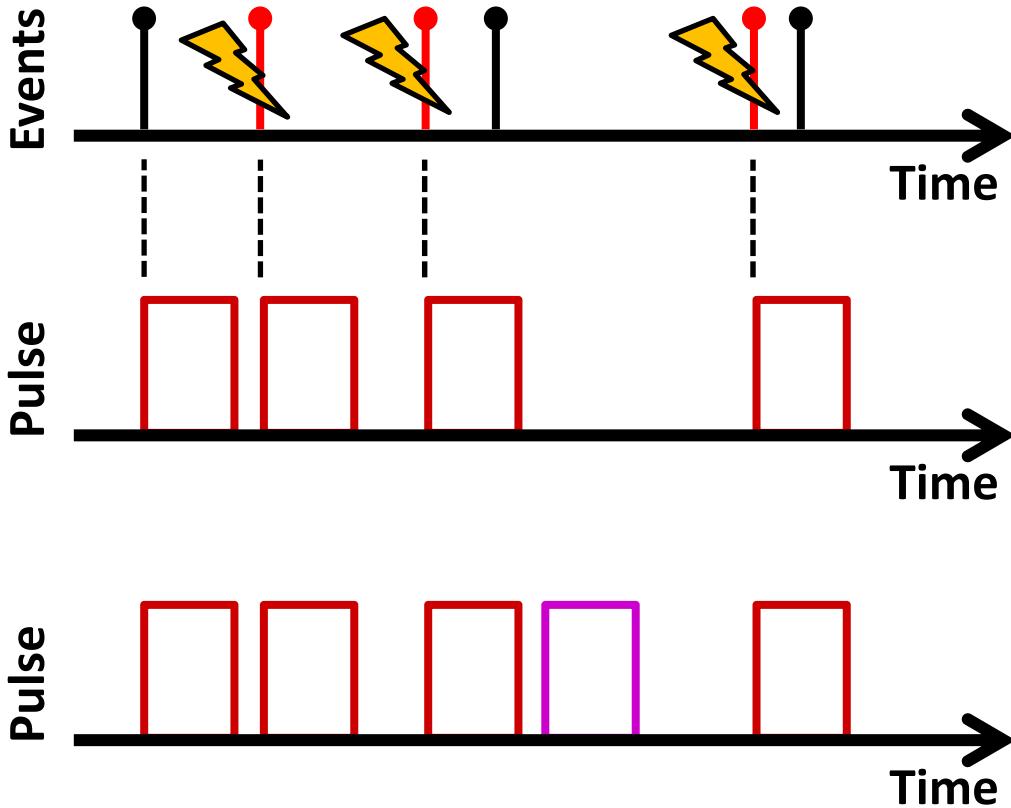
$$PDE = FF \cdot PDP$$

*Example [Xu2017]*

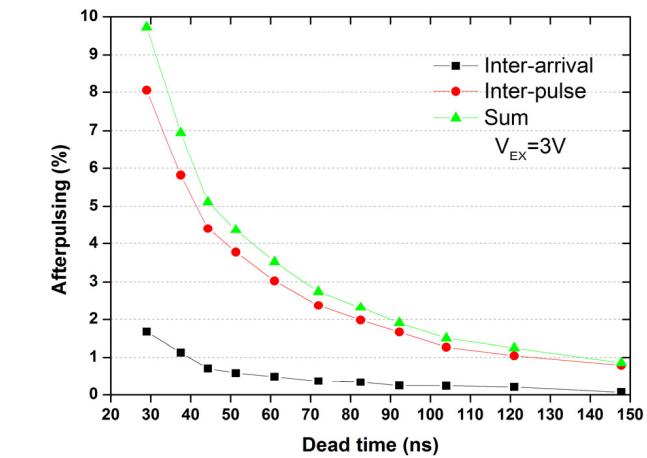
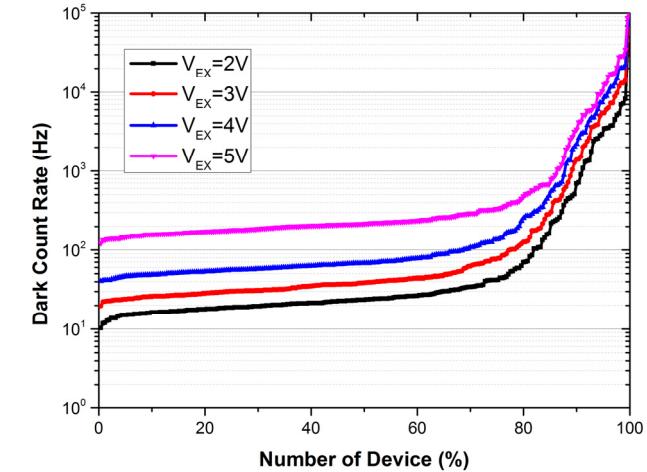


# SPAD Characteristics (II)

- Dark Count Rate (DCR)
- Dead Time
- Afterpulsing

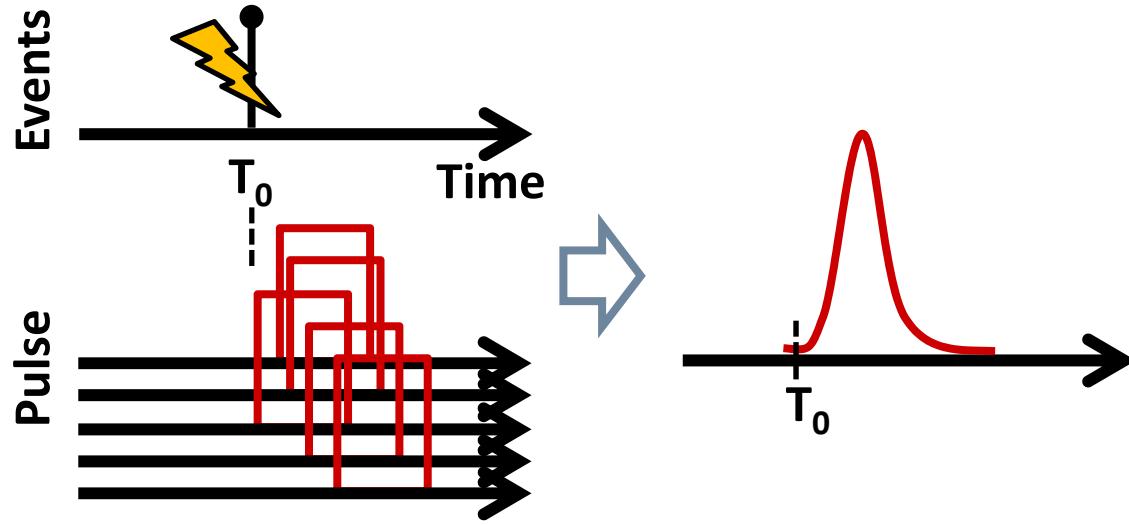


Example [Xu2017]

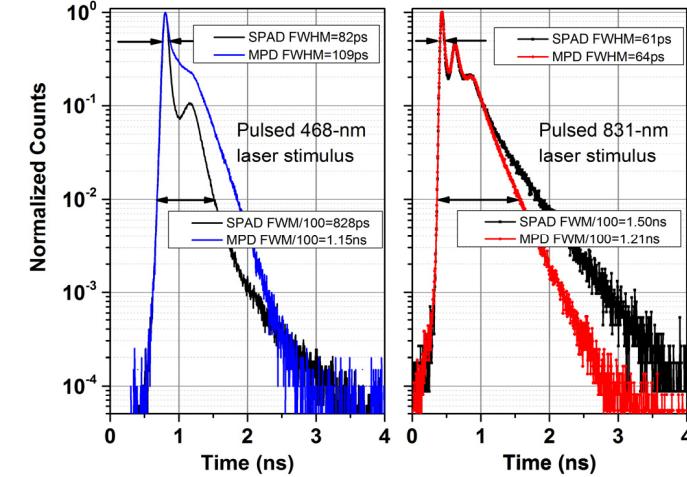


# SPAD Characteristics (III)

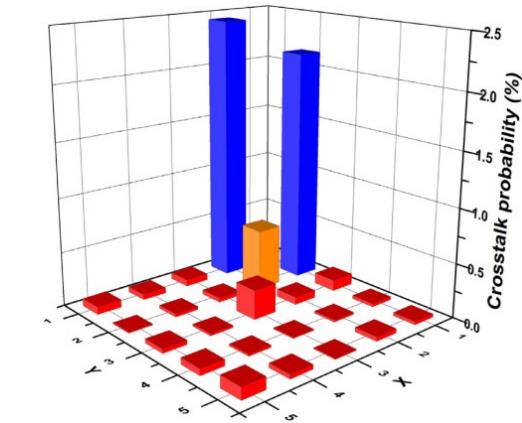
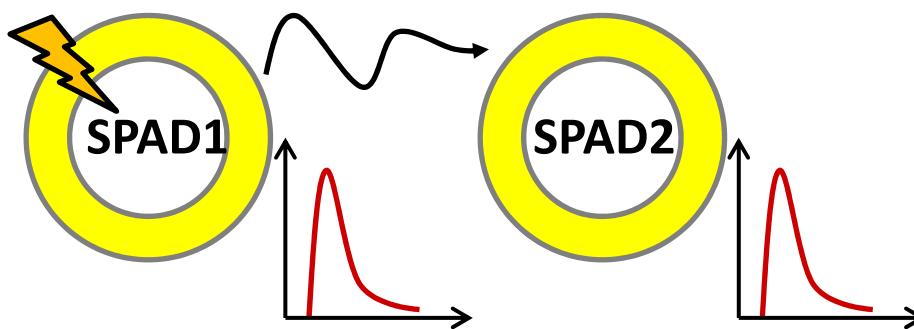
## ☐ Timing jitter



*Example [Xu2017]*

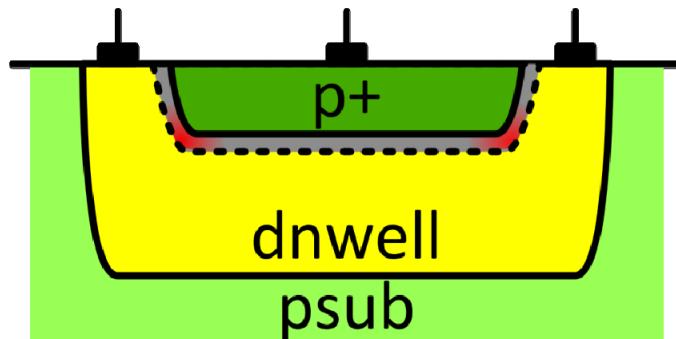


## ☐ Crosstalk

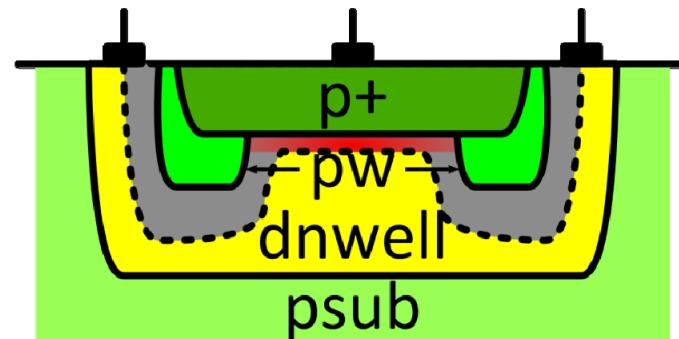


# How to make a SPAD in CMOS

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No guard-ring: early breakdown



Guard-ring: uniform avalanche area

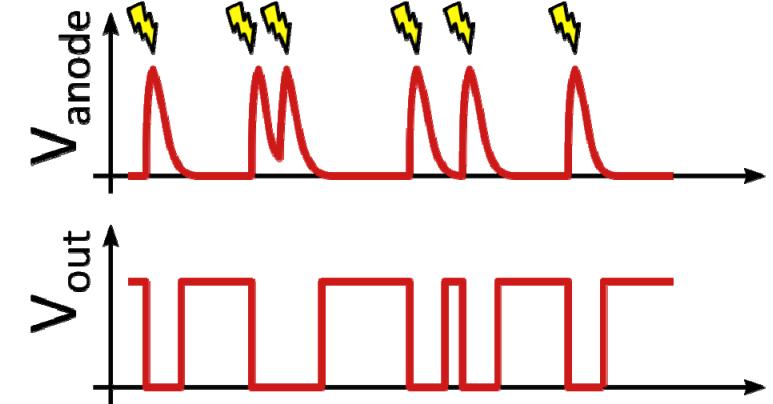
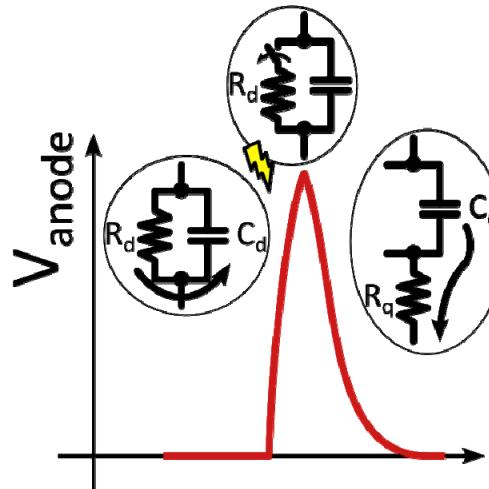
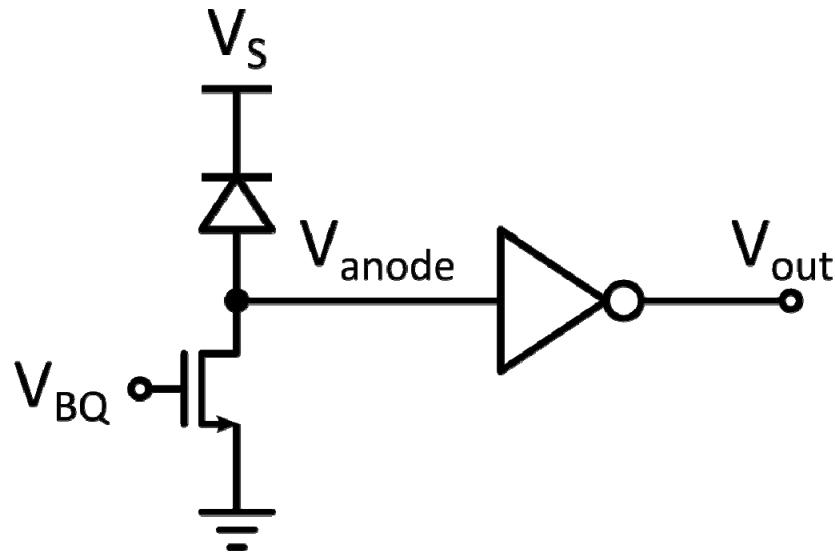
- SPAD designed in CMOS have to coexist with circuits → design rules
- First goals in designing a SPAD
  - To create a junction where to apply a high field
  - To prevent early breakdown at edges (guardring)
- Improvements
  - Increase PDP, reduce DCR, make it faster, make it smaller, reduce crosstalk, ...
  - Small SPADs, [AlAbbas2017]:  $8.25\mu\text{m}$  in 40nm tech

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How to bring the wild SPAD under control

# **SPAD FRONTEND CIRCUITS**

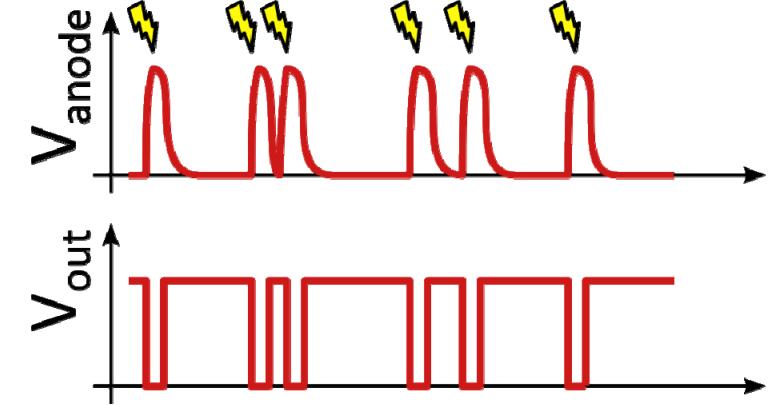
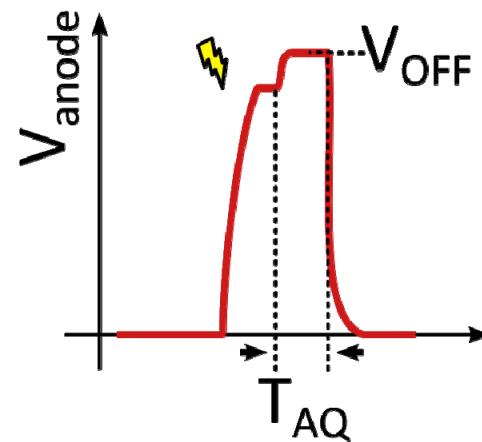
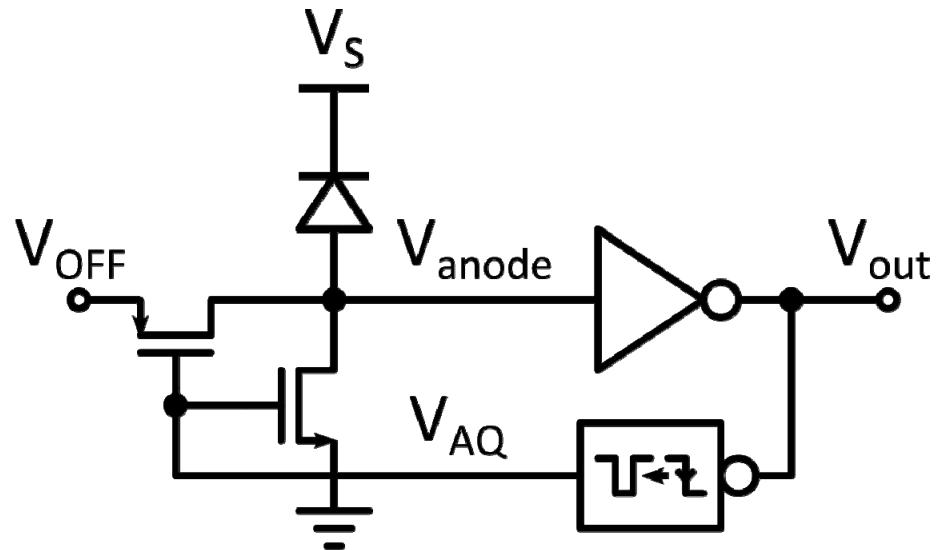
# Passive Quenching



- SPAD recharge is done through a resistor (or a MOS) [Cova1996]
- MOS can be used as
  - Resistor  $R_Q$  (long MOS, high  $V_{BQ}$ )
  - Current source (med-L MOS, low  $V_{BQ}$ )
- Very compact in area and low power: suitable for arrays

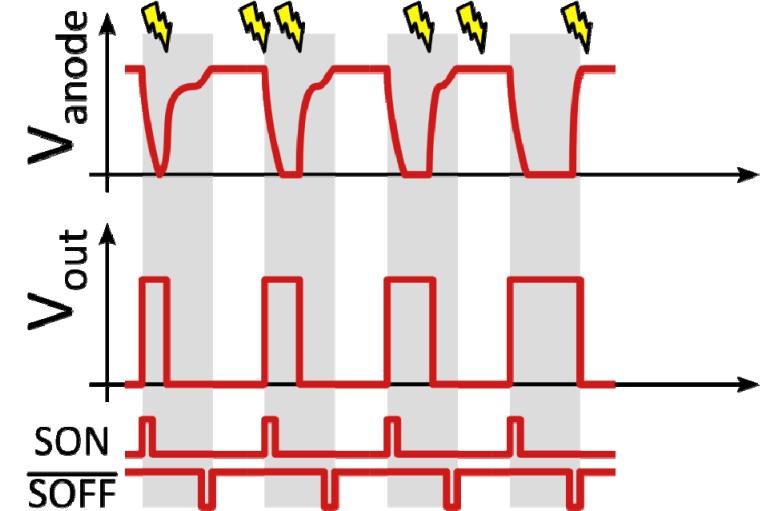
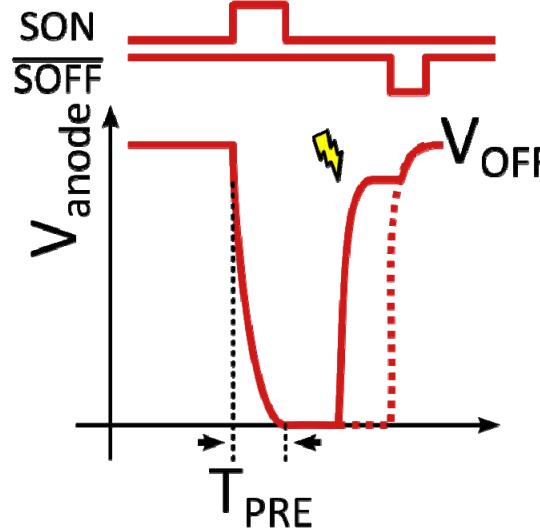
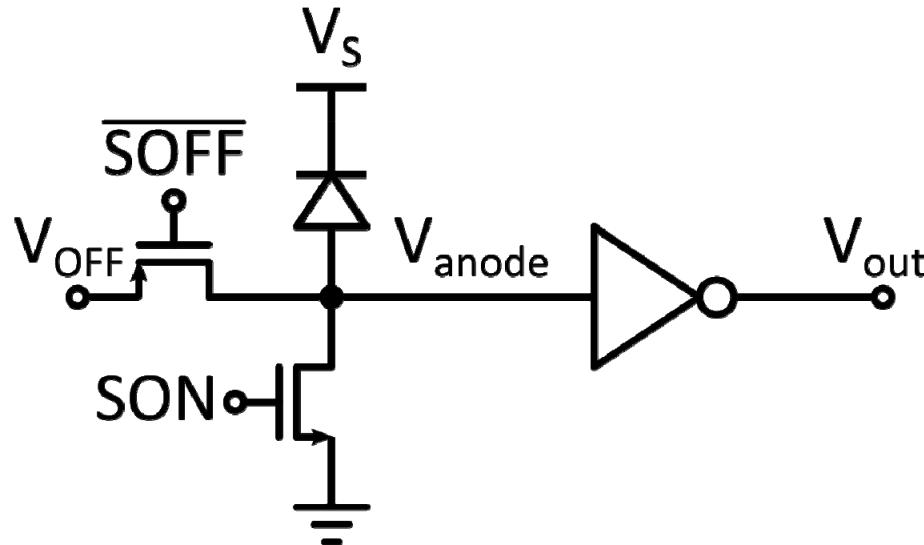
$$\frac{V_{EX}}{R_q} \ll \frac{V_{OFF}}{R_d} \quad \text{Min } R_Q$$
$$T_{dead} \approx C_d R_q \quad \text{Max } R_Q$$

# Active Quenching



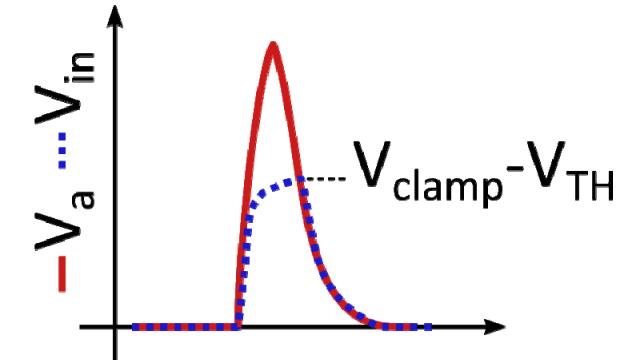
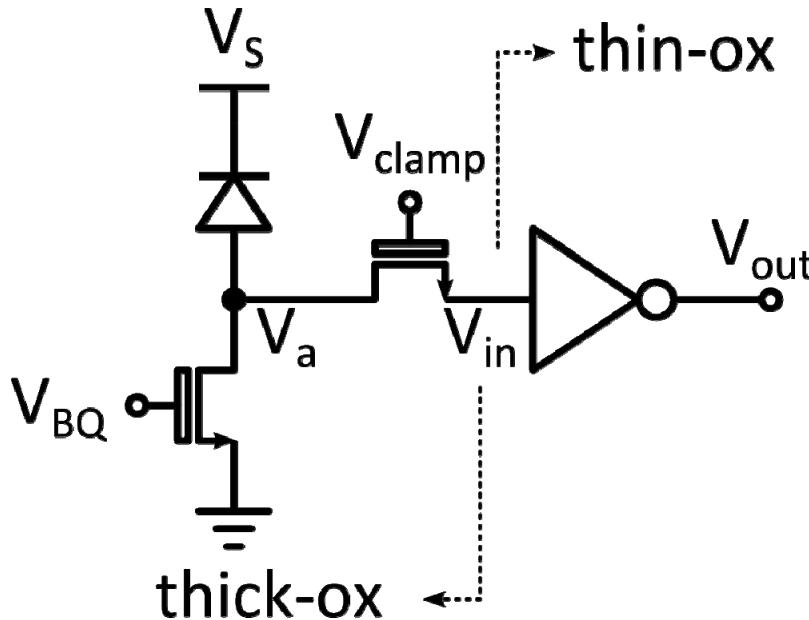
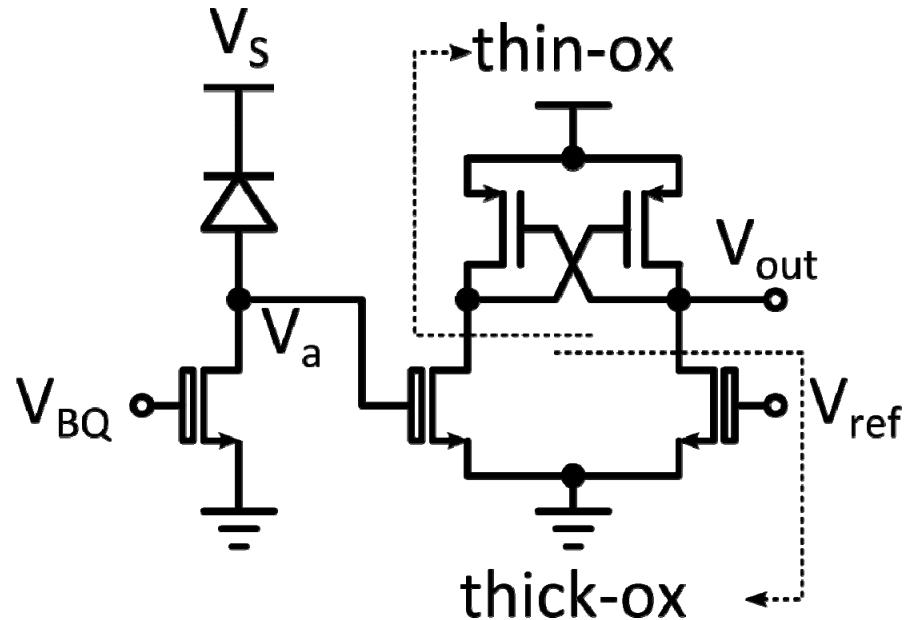
- SPAD is actively recharged [Cova1996]:
  - avalanche is detected and recharge is forced
- Very short deadtime
- Large in area and potentially power hungry → single detector or small arrays

# High-Z Quenching



- SPAD is precharged and left in Hi-Z state
  - Avalanche stops automatically when  $V_{SPAD} < V_{BD}$
- Typically, synchronous operation: precharge is cyclically repeated
- Periodical discharge can be used to reduce afterpulsing
- Very compact in area: suitable for arrays

# SPAD Output Voltage

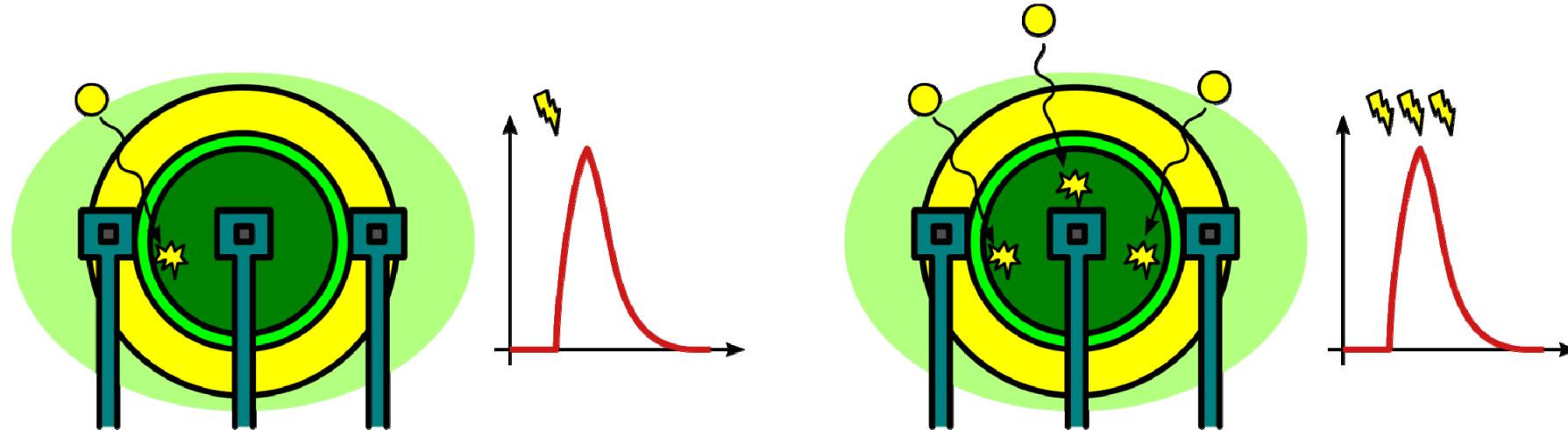


- Typical voltage domain of digital logic: 1.8V, 1.2V, ...
- Typical excess bias of SPAD for optimal PDP/timing: 3-5V
- Solutions
  - Level translator
  - Clamping transistor

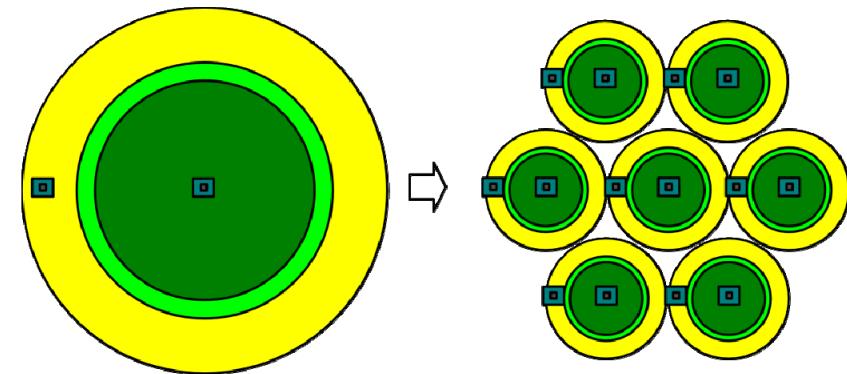
→ Level translators  
needed!

# Multiple: the Silicon Photomultiplier (SiPM)

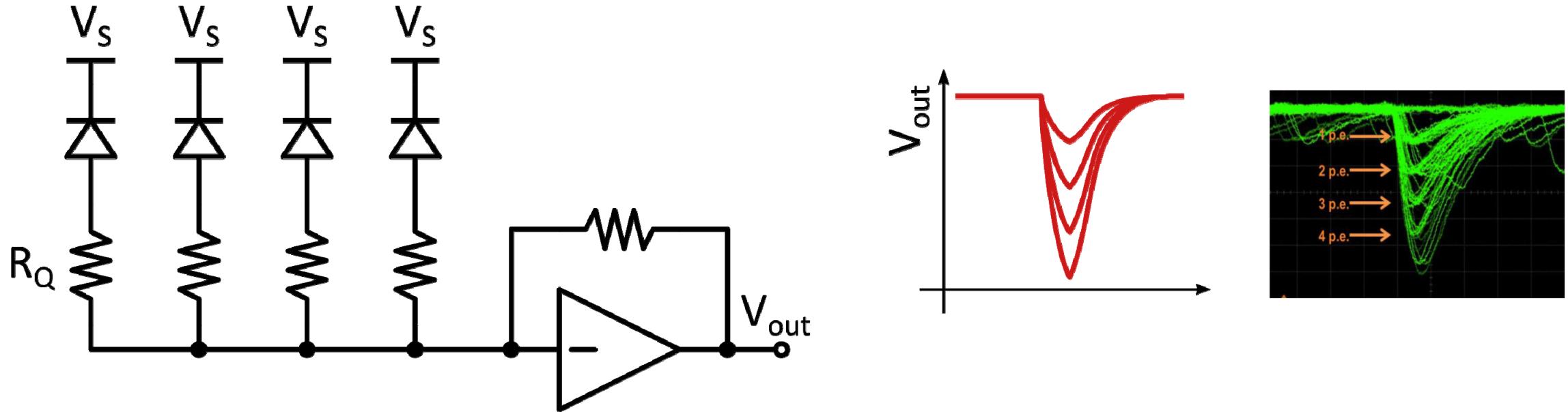
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- One SPAD → one photon (at least during dead time)
- Why not putting inside your “detecting unit” more than a SPAD?
- Concept: **silicon photomultiplier**

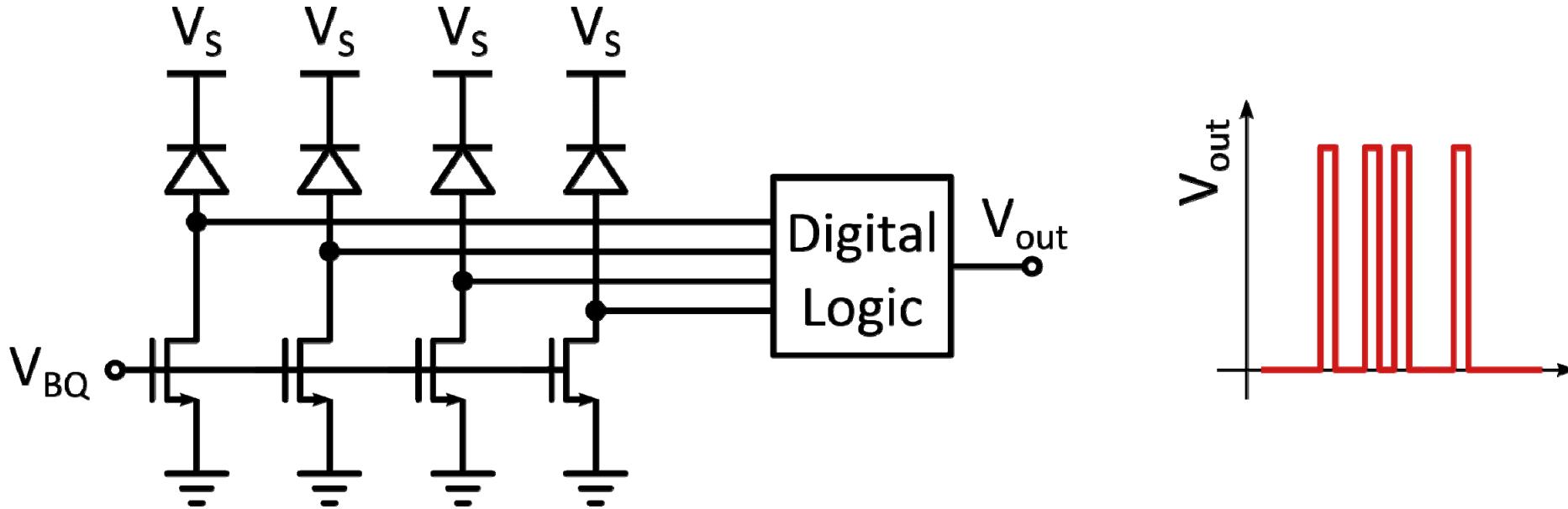


# Multiple: the analog SiPM (a-SiPM)



- **Analog SiPM**
- Many SPADs with quenching resistor connected in parallel
  - Measure the current
  - Count the photons with quantization
- Typical solution for custom technology SPAD [Piemonte2016]

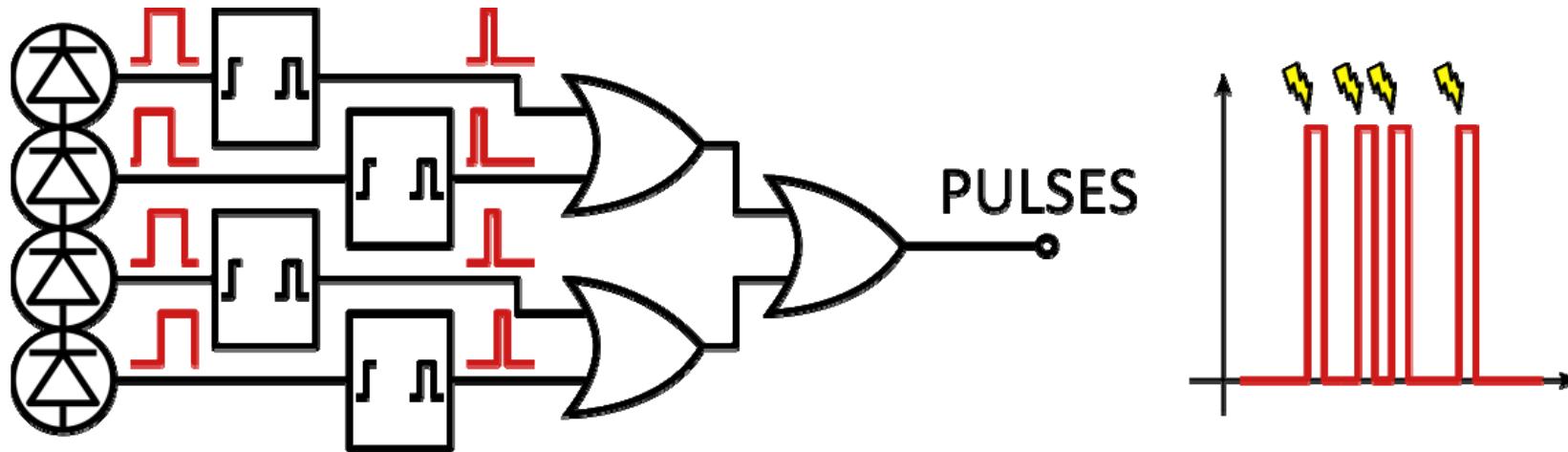
# Multiple: the digital SiPM (d-SiPM)



- **Digital SiPM**
- Multiple SPADs and front-ends digitally combined
  - Use digital signals
  - More electronics, but more functions
- Typical solution for CMOS SPAD [Braga2014]

# Frontend for dSiPM

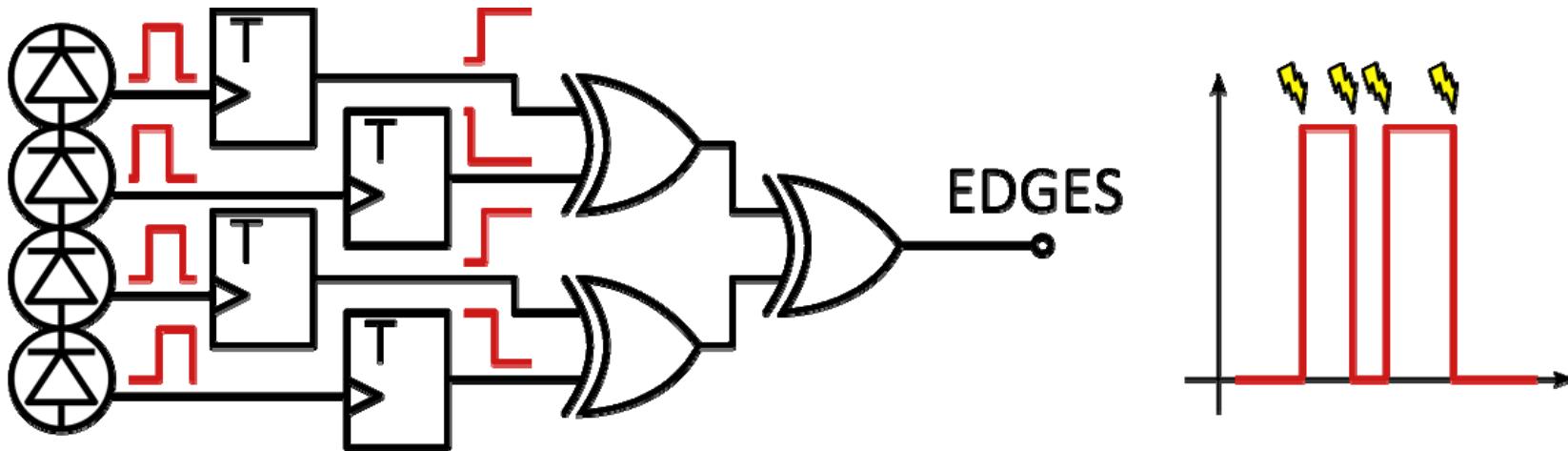
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- Convey on one single wire the **pulses** of N SPADs
  - Time-compression
    - Shorten pulse (monostable)
    - Combine (OR-tree)
  - Small area, bandwidth limited by pulse width ( $\approx 100$ s of ps)
-

# Frontend for dSiPM

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- Convey on one single wire the SPADs avalanches as **edges**
- Edge encoding
  - Pulse to edge (toggle FF)
  - Combine (XOR-tree)
- More area but double bandwidth ( $\approx$  or below 100ps)

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How to extract what we need from a SPAD output

# **BUILDING BLOCKS FOR SPAD SENSORS**

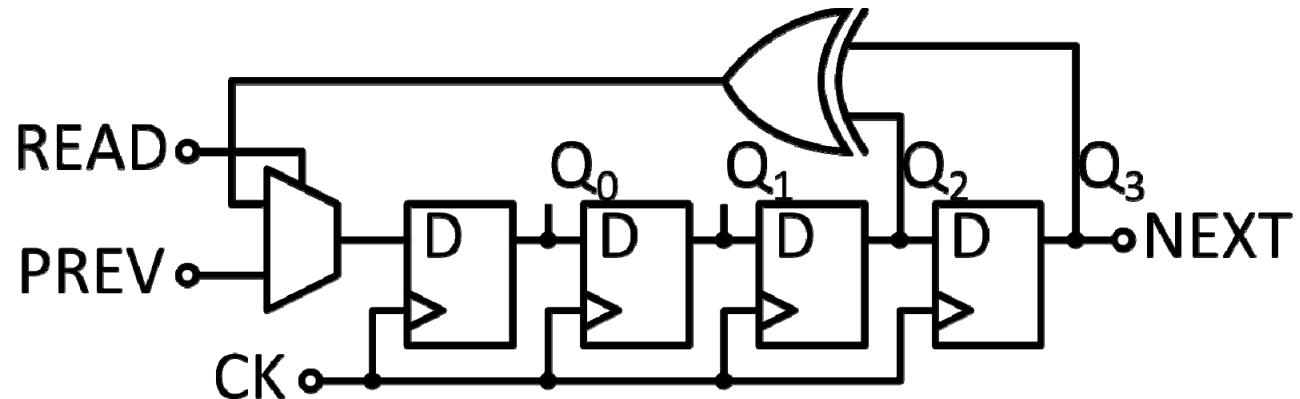
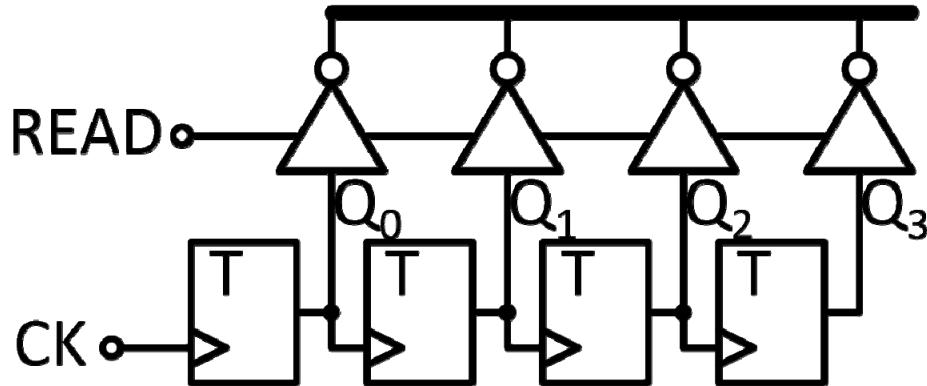
# Number of Photons: Counting

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- Intensity imaging
  - low-light imaging
  - time-gated observation
- Digital counter
  - Precise, reliable, robust
  - Large area (toggle flipflops, output bus, ...)
- Analog counter
  - Noisy and non-uniform
  - Small area
  - Still need to convert to digital

# Digital Photon Counting

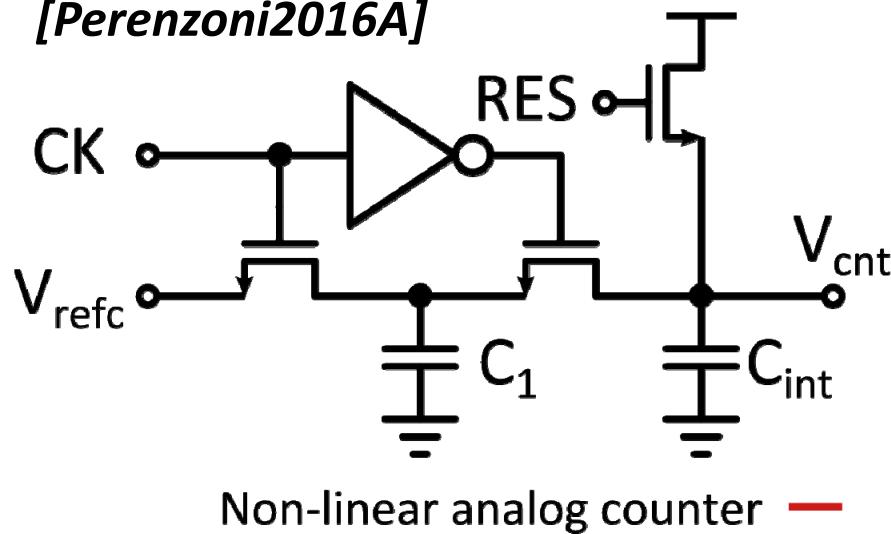
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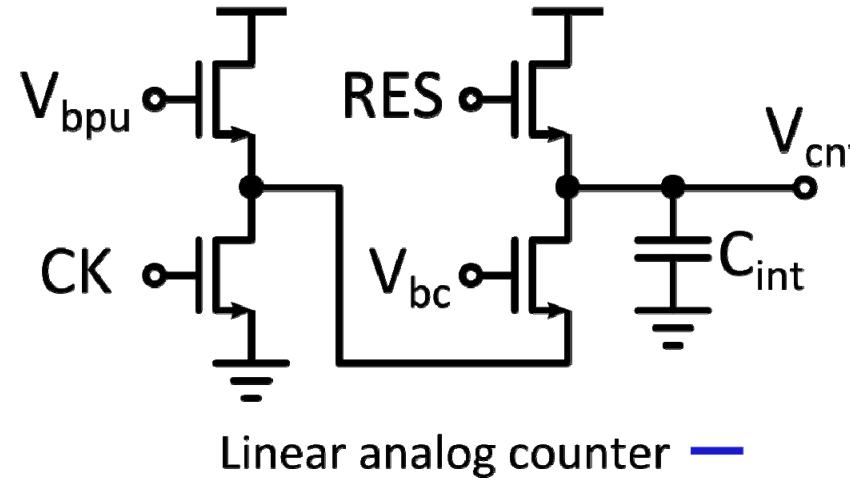
- Easiest: ripple counter
- A bit more clever: linear feedback shift register (LFSR)
  - Advantage: serial readout, only one bitline
  - Disadvantage: cannot make operations
- How to save more area? Dynamic logic, but light can erase it!

# Analog Photon Counting

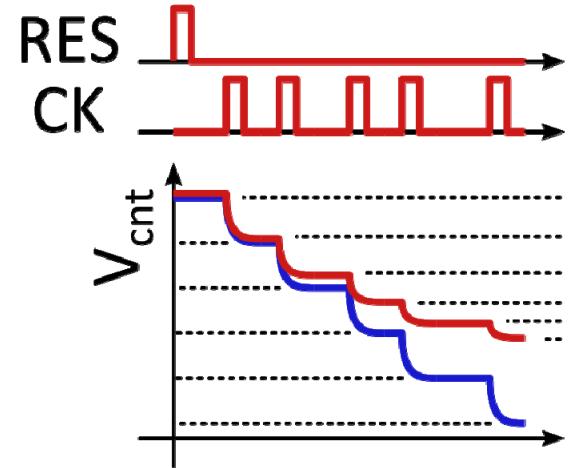
[Perenzoni2016A]



Non-linear analog counter —



Linear analog counter —



- Basic principle of analog counter: drop charge packets on a capacitor
  - Challenges:
    - Uniformity
    - Linearity
    - Noise
- Practical limit: 6-8bit  
Area can be very small ( $2T + 2C$ )

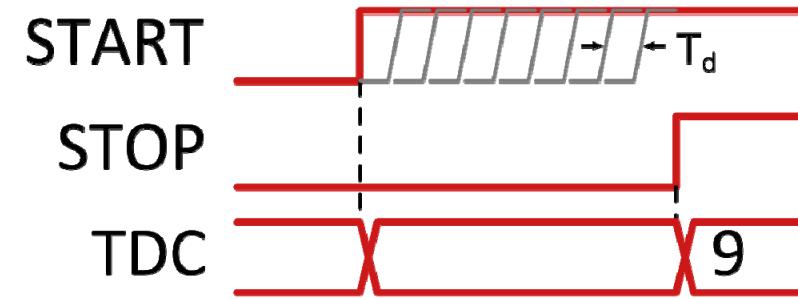
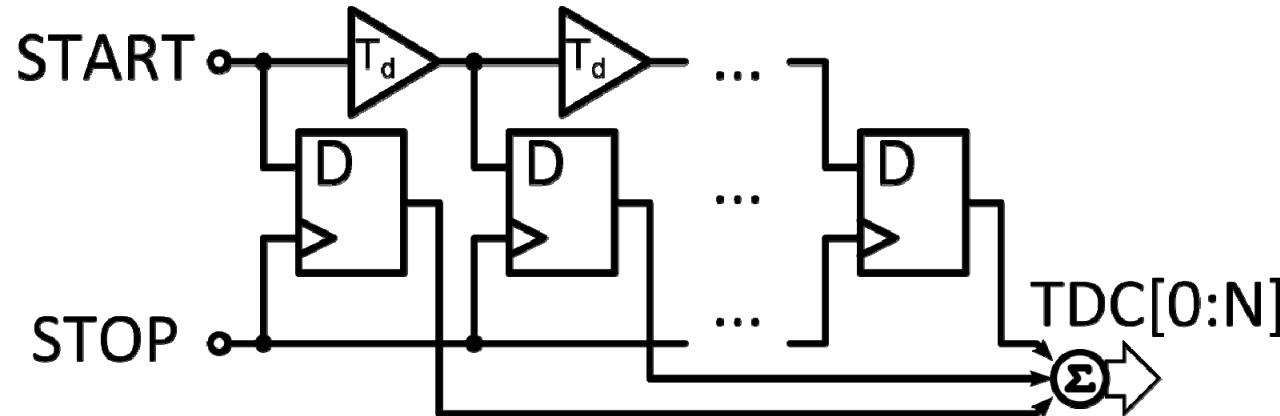
# Time of Arrival: Timestamping

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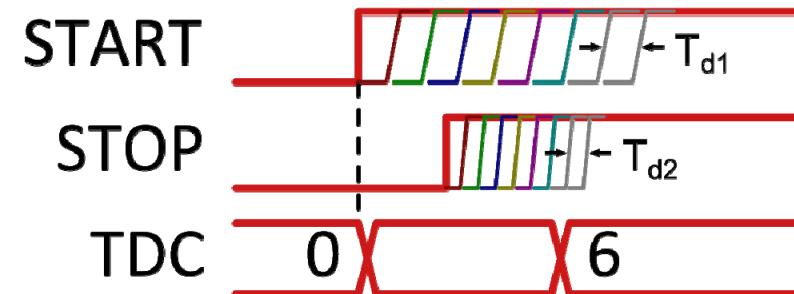
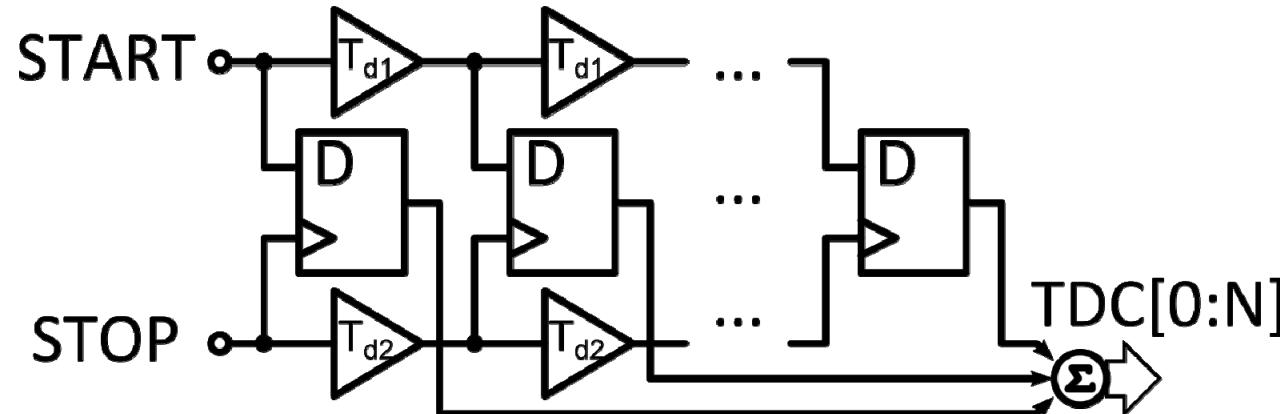
- SPAD + stopwatch
- Time-to-digital converter (TDC)
  - Relatively small architectures exist (still, as counters, depth matters)
  - Not exactly low power
- Time-to-analog converter (TAC)
  - Non-uniformity
  - Noise
  - Still need to convert to digital

# Timestamping: linear TDC



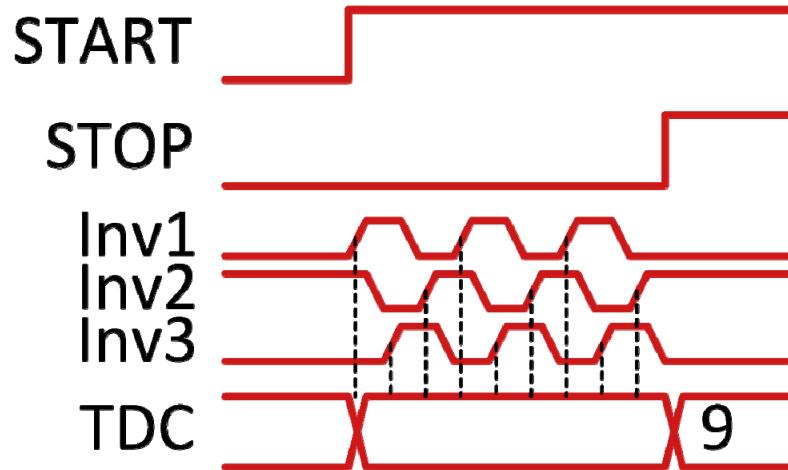
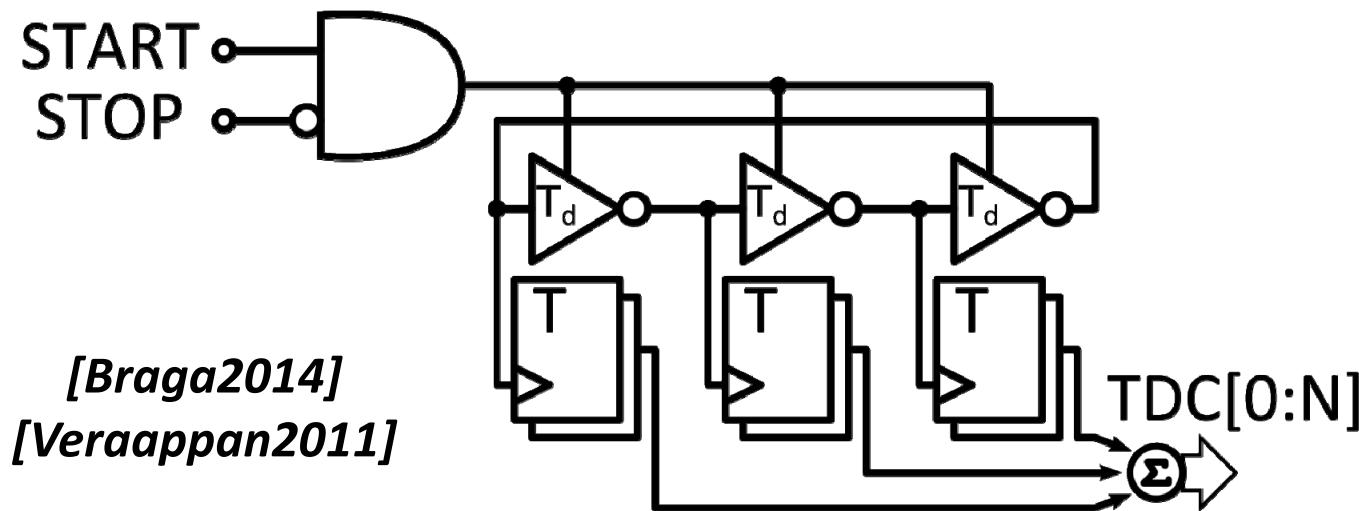
- Flash linear TDC
  - Long delay lines with sampling DFFs
  - Resolution  $T_d$  (gate delay)
  - Area consuming

# Timestamping: Vernier TDC



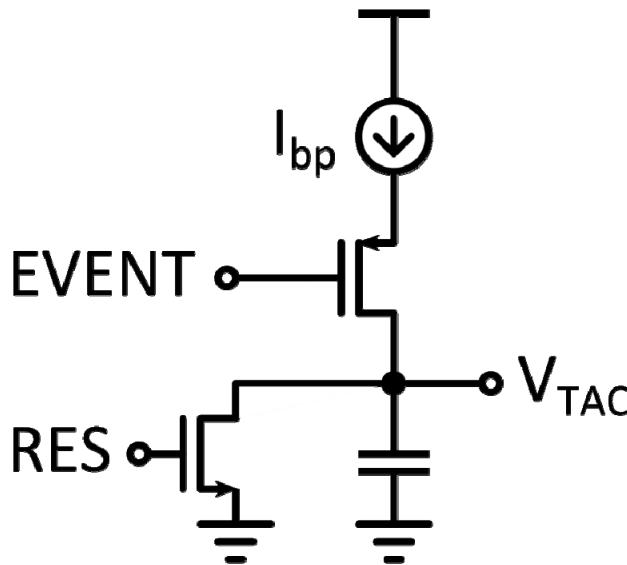
- Flash Vernier TDC
  - Propagate START and STOP on two slightly different delay lines with  $T_{d2} < T_{d1}$
  - Resolution  $T_{d1} - T_{d2}$  (sub- gate delay)
  - Area consuming

# Timestamping: Ring-oscillator TDC

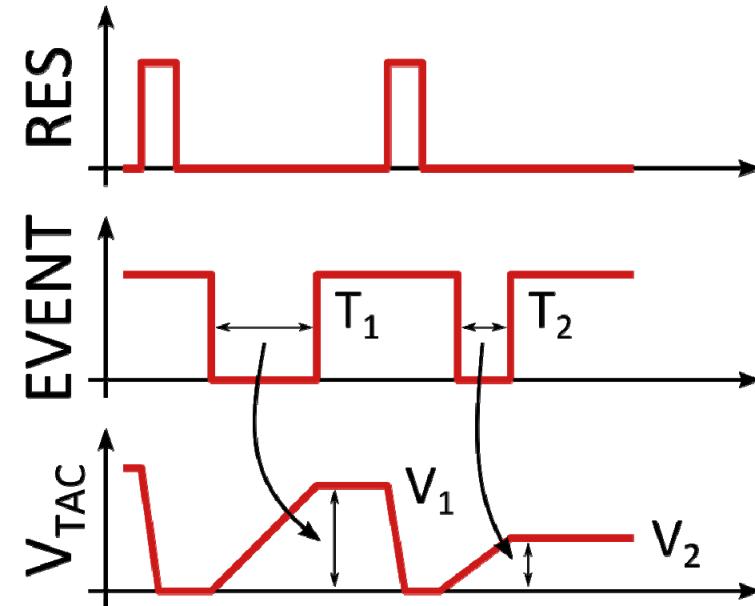
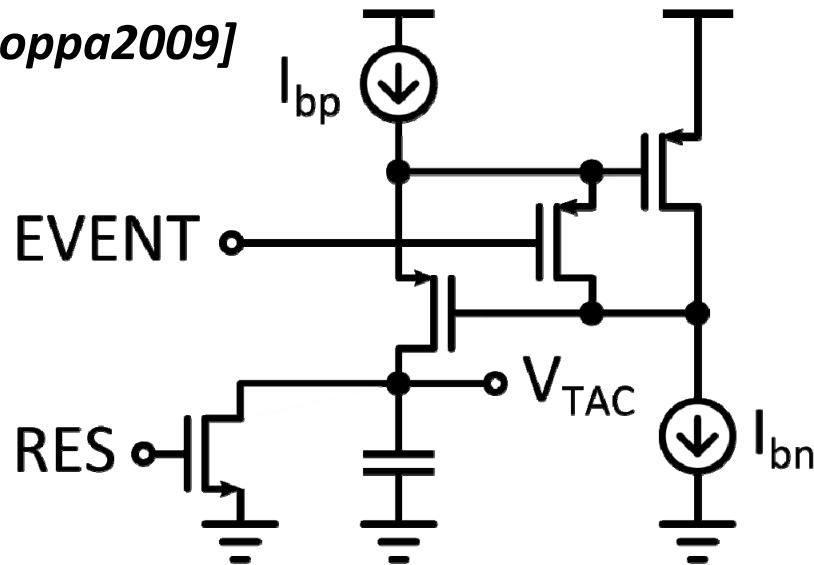


- Small area:
  - fold the delay line into a RO
  - count cycles
  - sub-period interpolation
- Fast RO  $\rightarrow$  Relevant power consumption
- High depth  $\rightarrow$  Relevant area consumption

# Timestamping: TAC



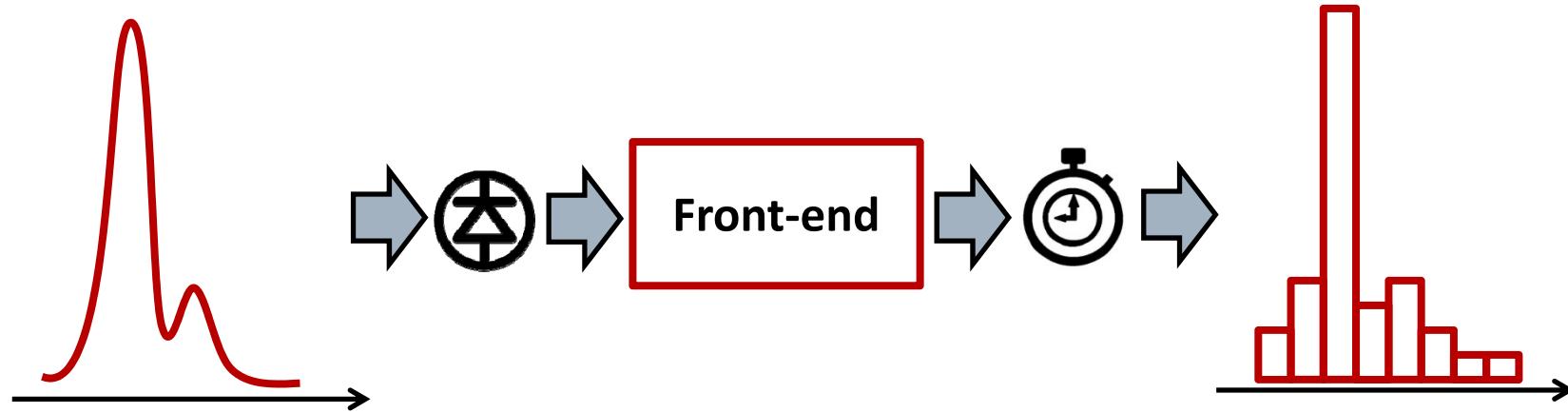
[Stoppa 2009]



- Very similar to analog counter, sharing pros and cons
  - Uniformity
  - Linearity
  - Noise
- Potentially very compact, main issues: robustness, need for calibration

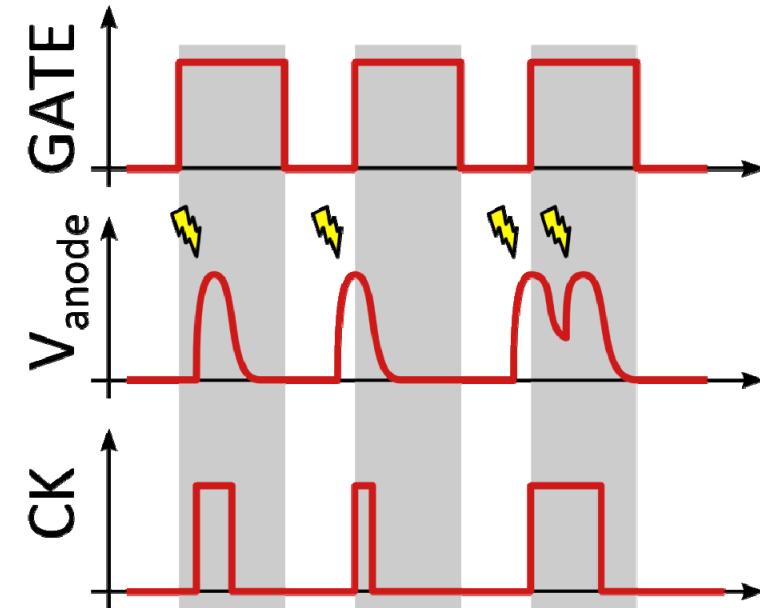
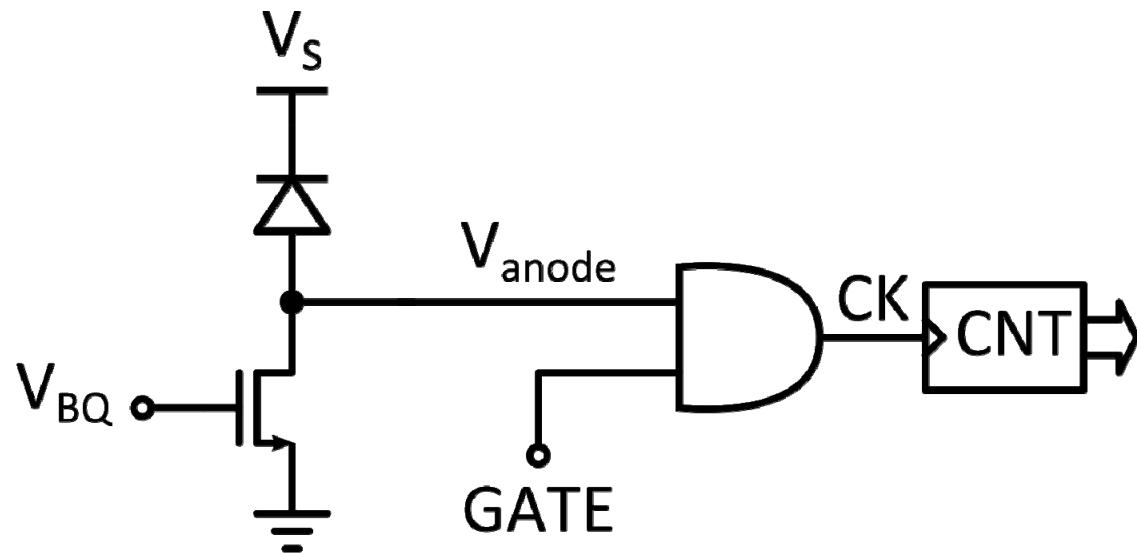
# Counting and Timestamping

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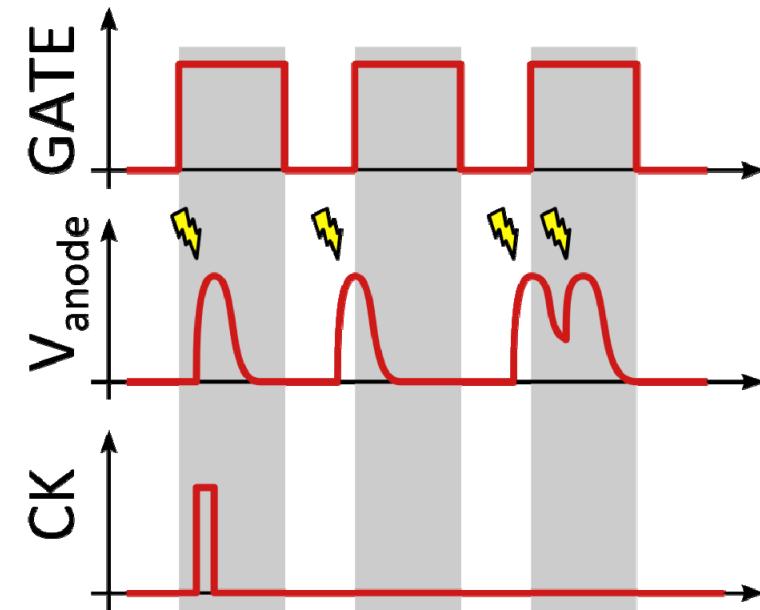
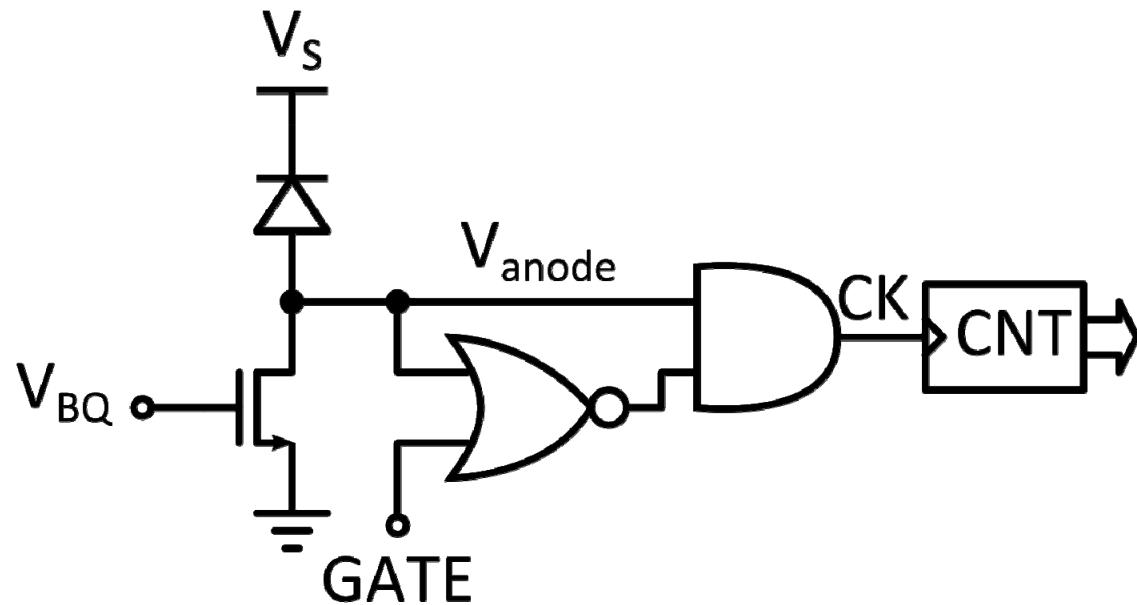
- Time-correlated single-photon counting (TCSPC)
    - Compiling an histogram of photon arrival times
  - Problem: amount of data produced
    - External accumulation → high framerate, small chip/pixels
    - Local accumulation → limited memory, large chip size
- Alternative solution:  
Time-Gating

# SPAD Time-Gating



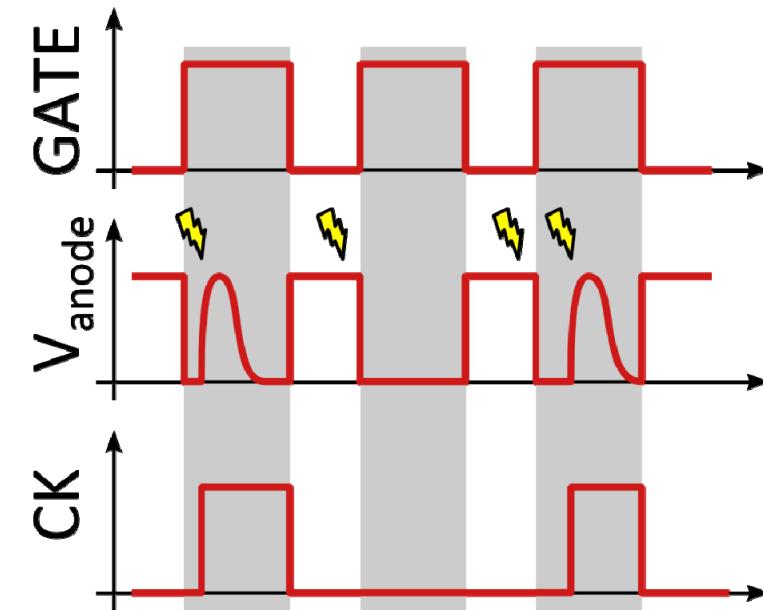
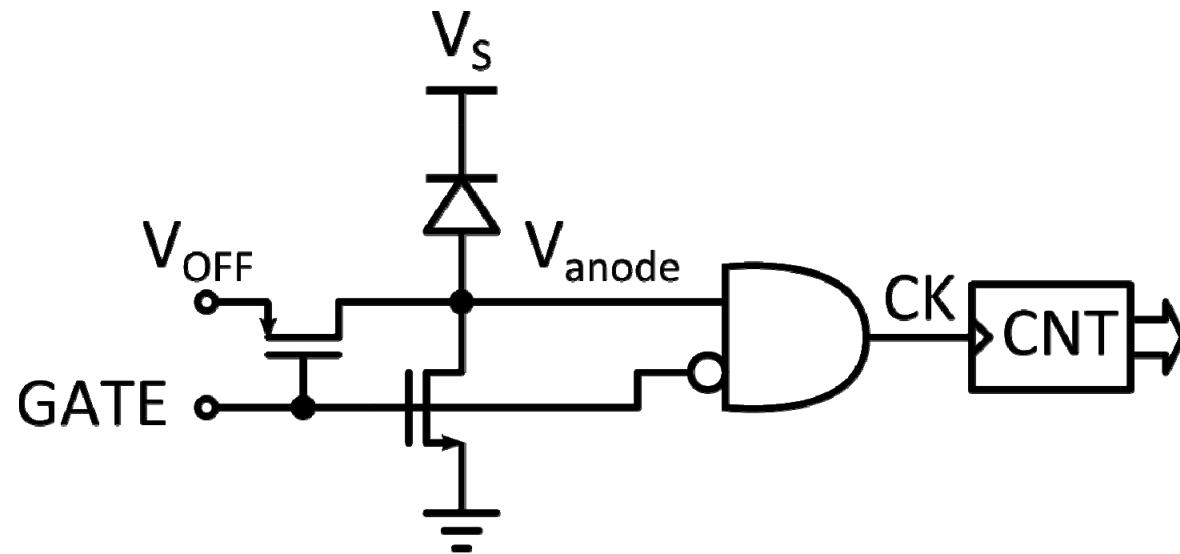
- **Standard digital gating**
- Pulses from SPAD are enabled by digital logic
  - Photons arriving just before are pushed inside the window
  - Potentially varying pulse width
  - Very simple to implement

# SPAD Time-Gating



- **Edge-sensitive gating**
- Only rising edge of SPAD pulse is used
  - Photons arriving just before are blinding the SPAD
  - Need careful tuning → good knowledge of SPAD pulse shape, or buffer
  - More area

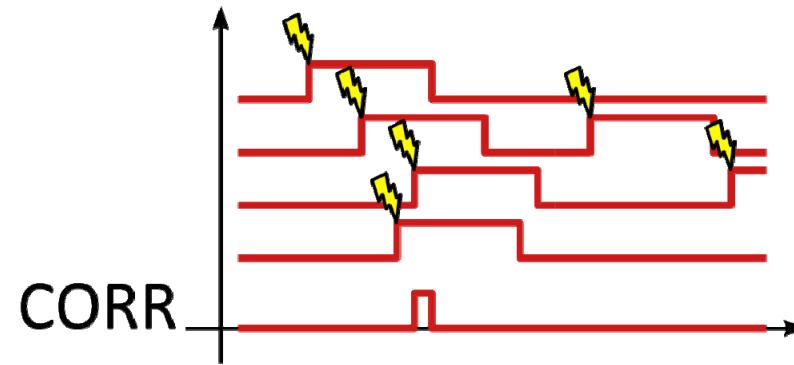
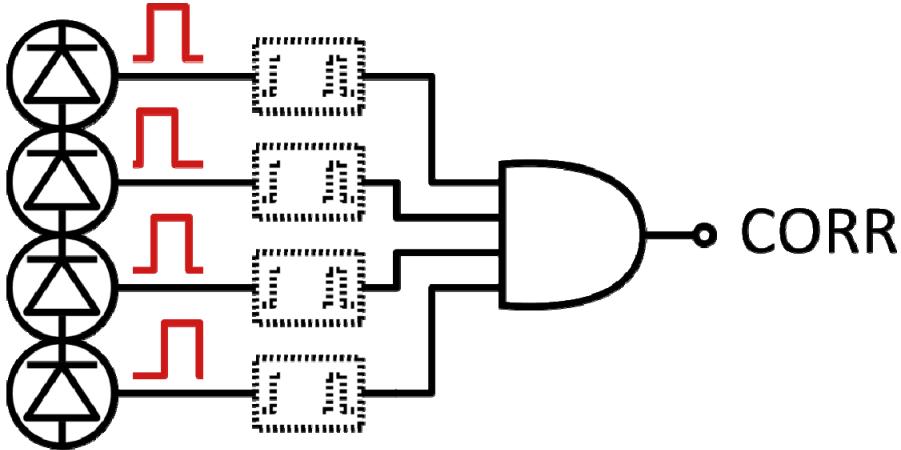
# SPAD Time-Gating



- **Turn-on gating**
- SPAD is turned on \*only\* when gate is enabled
  - Only photons within the window are counted
  - No blinding for photons arriving before
  - Challenges in array precharge distribution

# Photon Time Correlation

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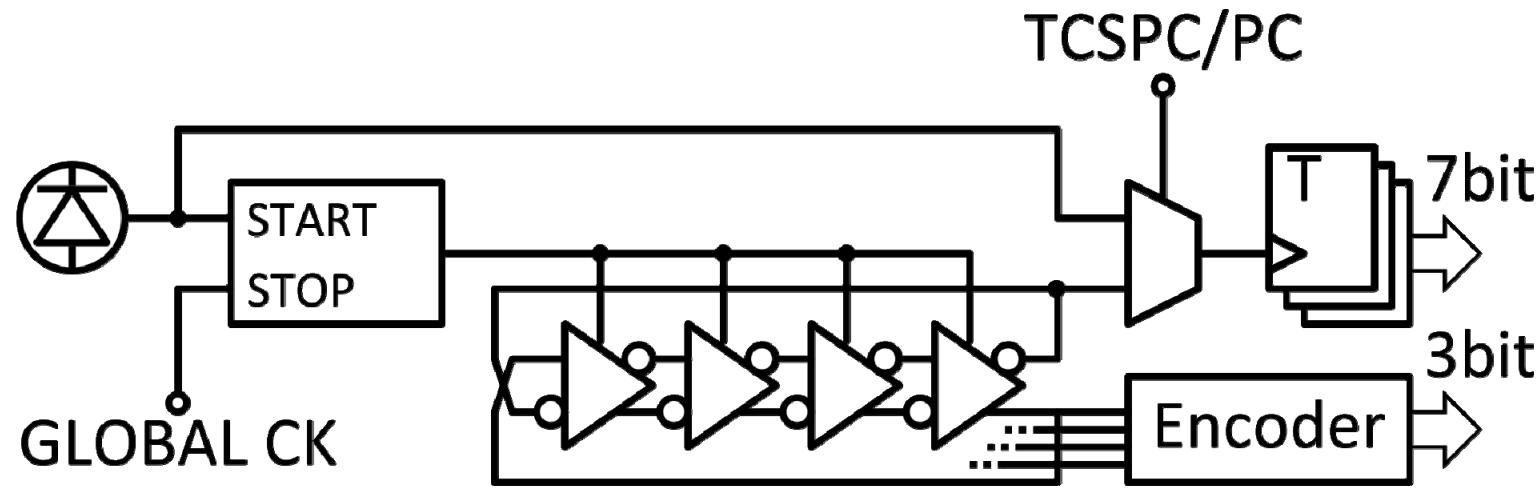
- Some applications require to do sth when **>N photons** are detected
- Exploit dead-time as correlation window
  - Not all Twin are usable, afterpulsing changes
- Add monostables
  - More area required but more flexible

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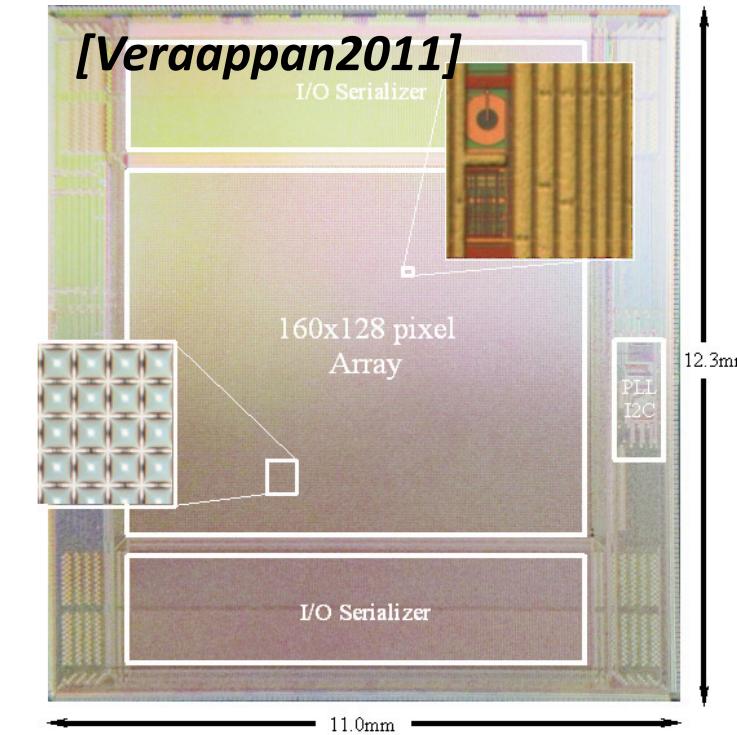
How to create your perfect SPAD-based recipe

# **SPAD-BASED ARCHITECTURES**

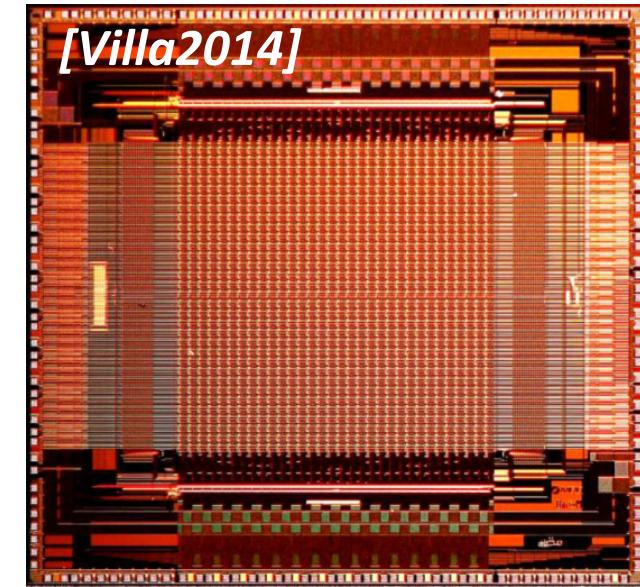
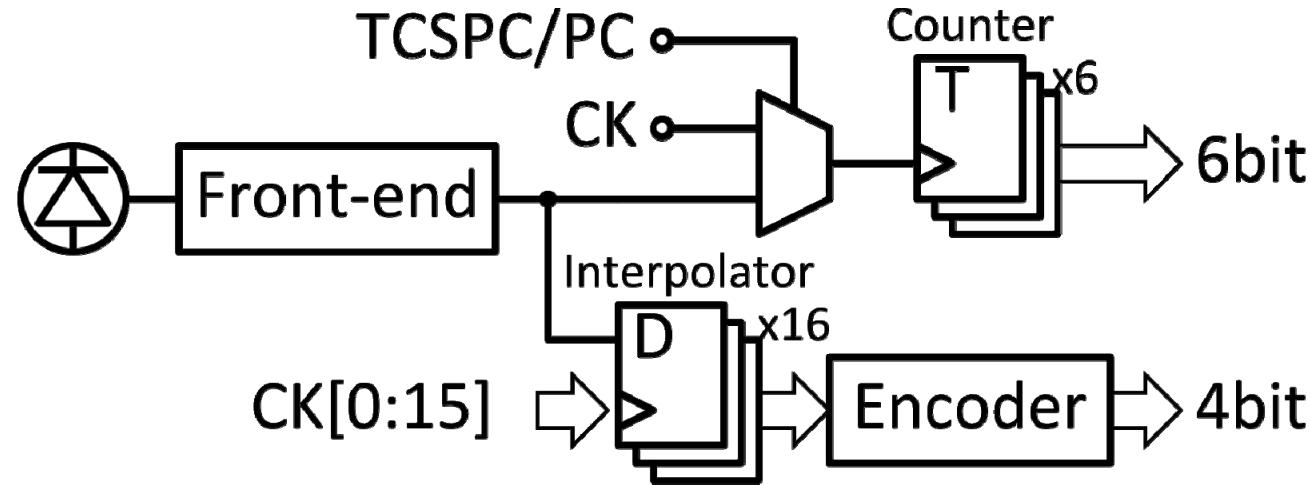
# SPAD TCSPC Imaging [Veraappan2011]



- 160x128-pixel array for TCSPC Imaging
  - 50 $\mu$ m pixel pitch, 1% fill-factor, 0.13 $\mu$ m tech
  - In-pixel 50ps TDC or 7bit counter
  - High-speed readout (1Mfps)
  - Applications: FLIM, ToF, high-speed

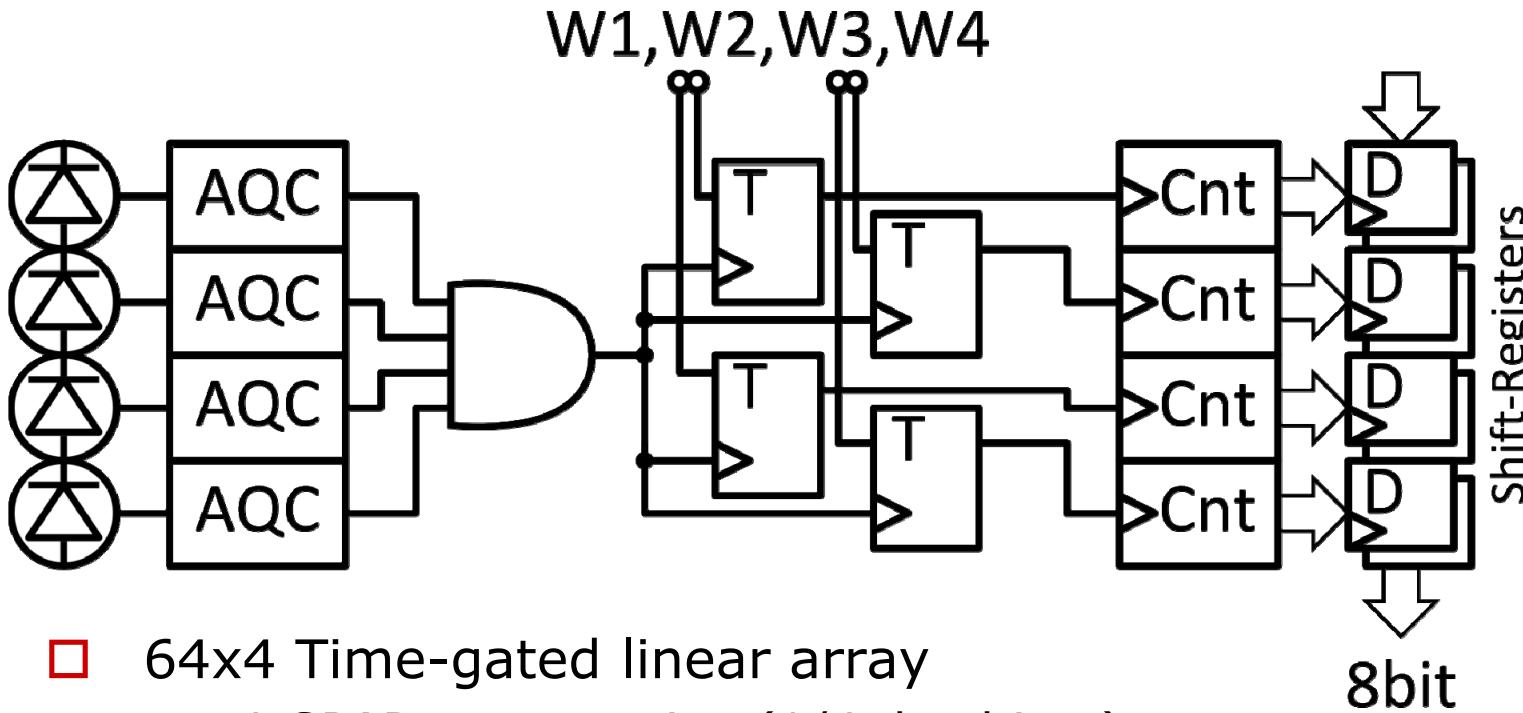


# SPAD TCSPC Imaging [Villa2014]

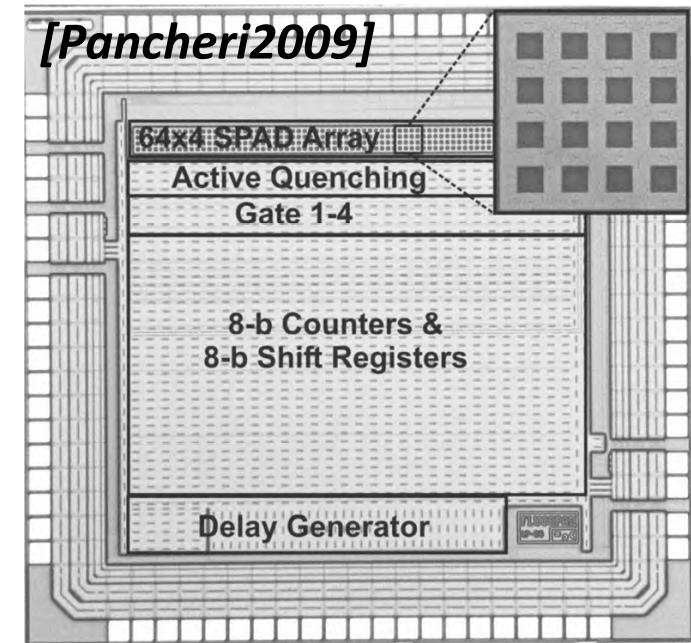


- 32x32-pixel array for TCSPC imaging
  - Extremely low-noise 30 $\mu$ m SPAD (customized process)
  - 150 $\mu$ m pixel pitch, 3.14% fill-factor, 0.35 $\mu$ m tech
  - In-pixel 312ps TDC or 6bit counter

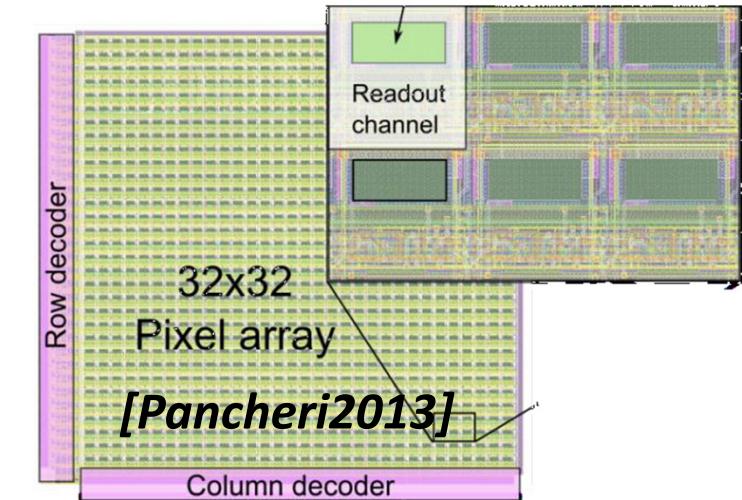
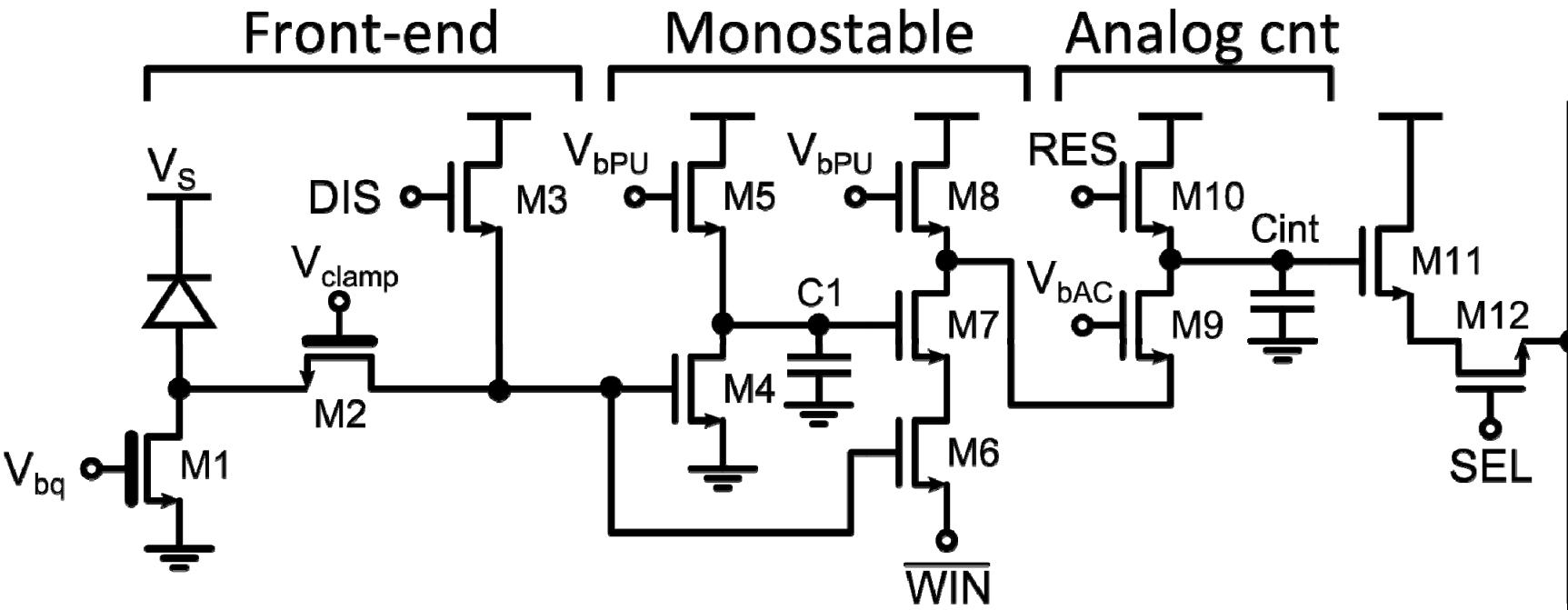
# Time-Gating for FLIM [Pancheri2009]



- 64x4 Time-gated linear array
  - 4-SPAD compression (1/4 deadtime)
  - 4 gating windows down to 1ns width
  - 36% fill-factor (linear array), 0.35 $\mu$ m tech
  - High-speed readout: 320Mbps

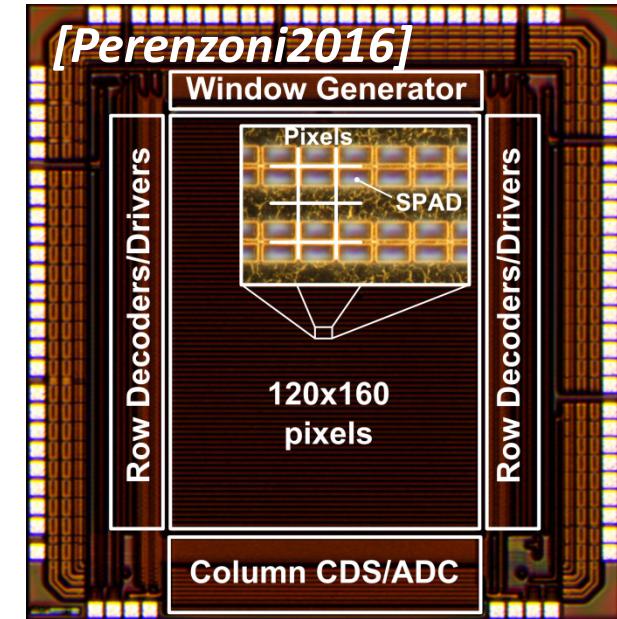
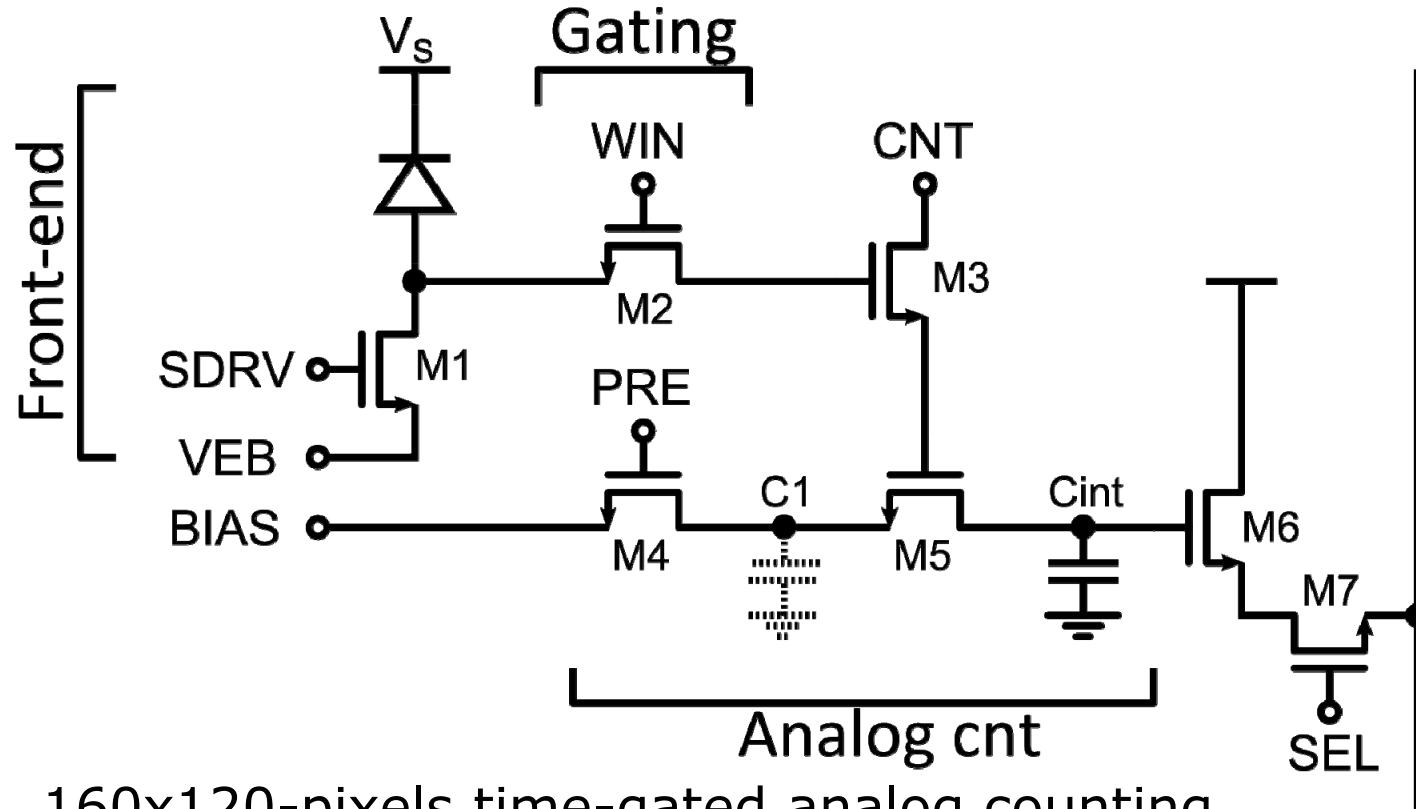


# Time-Gating for FLIM [Pancheri2013]



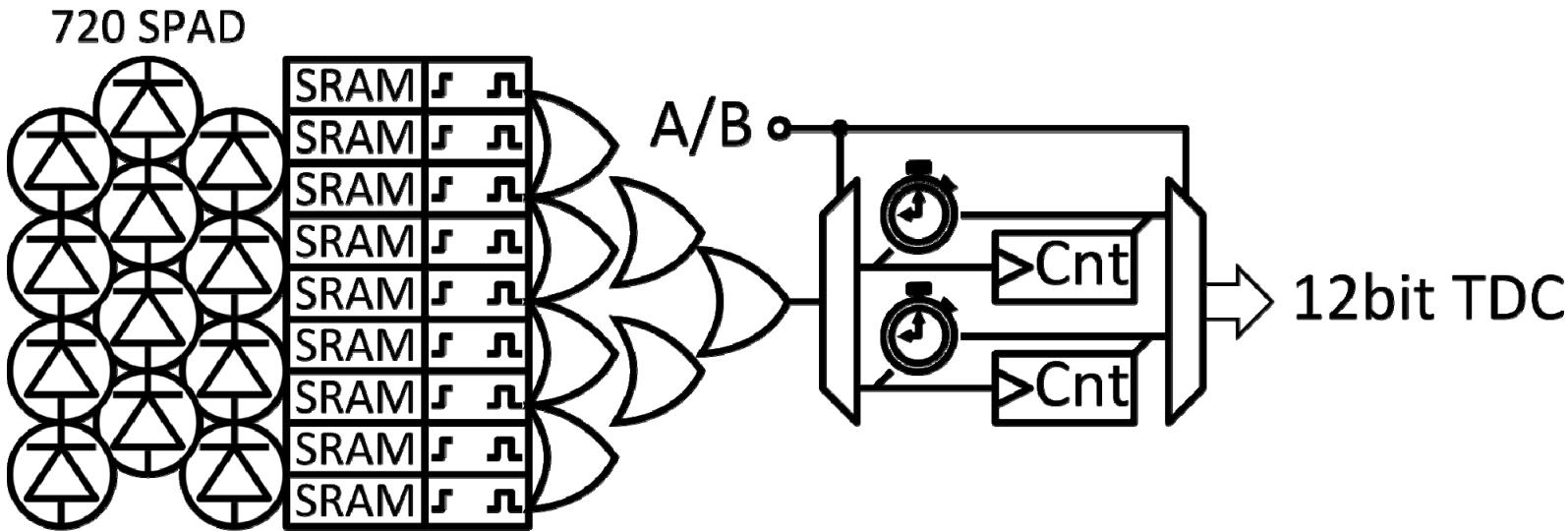
- 32x32-pixels time-gated analog counting
  - 25 $\mu$ m pixel pitch, 20.8% fill-factor, 0.35 $\mu$ m tech
  - Time-gating down to 1.1ns
  - Repetition rate up to 80MHz

# Time-Gating for FLIM [Perenzoni2016B]



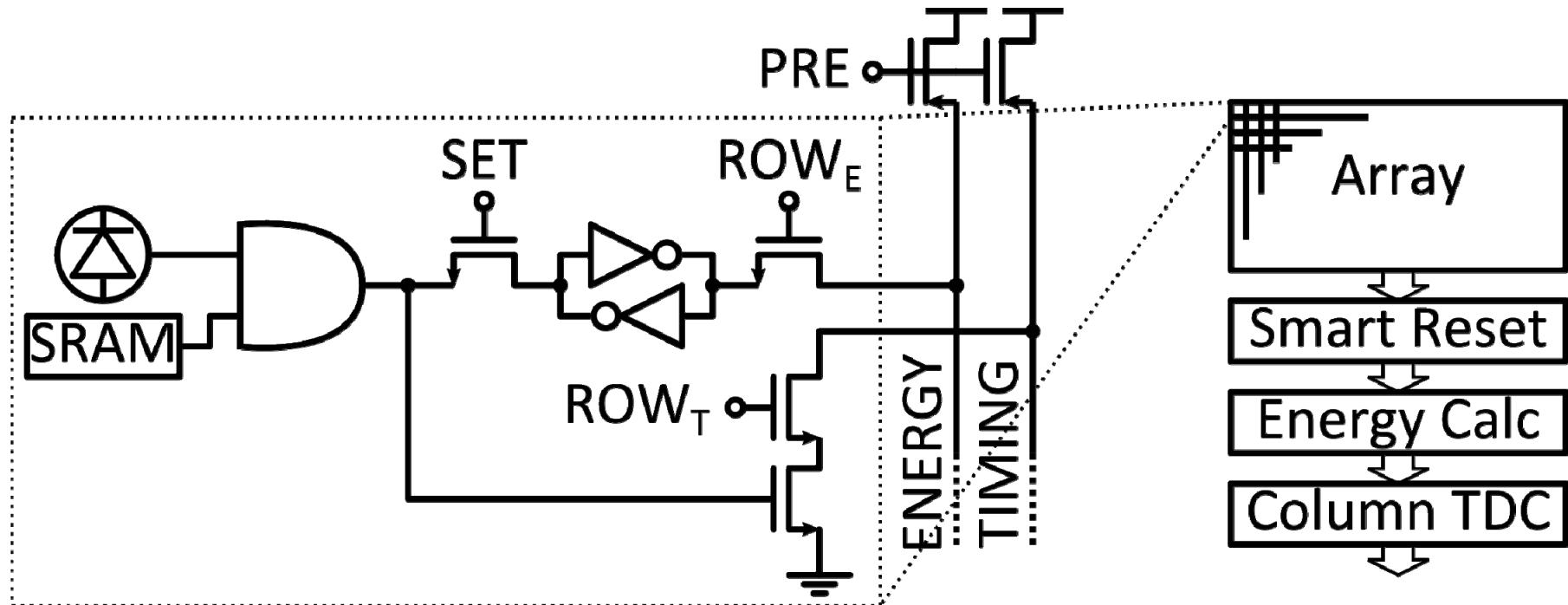
- 160x120-pixels time-gated analog counting
  - 15 $\mu$ m pixel pitch, 21% fill-factor, 0.35 $\mu$ m tech
  - Time-gating down to 750ps
  - Self-referenced A/D conversion with non-uniformity cancellation

# Digital SiPM for PET [Braga2014]



- 16x8 digital-SiPM with energy and timing information
  - 720-SPAD dSiPM per-pixel, 43% fill-factor (whole array)
  - Global 100MHz energy (counts) output
  - Per-pixel timestamping (64ps), energy
  - On-chip validation algorithm for events with energy above threshold

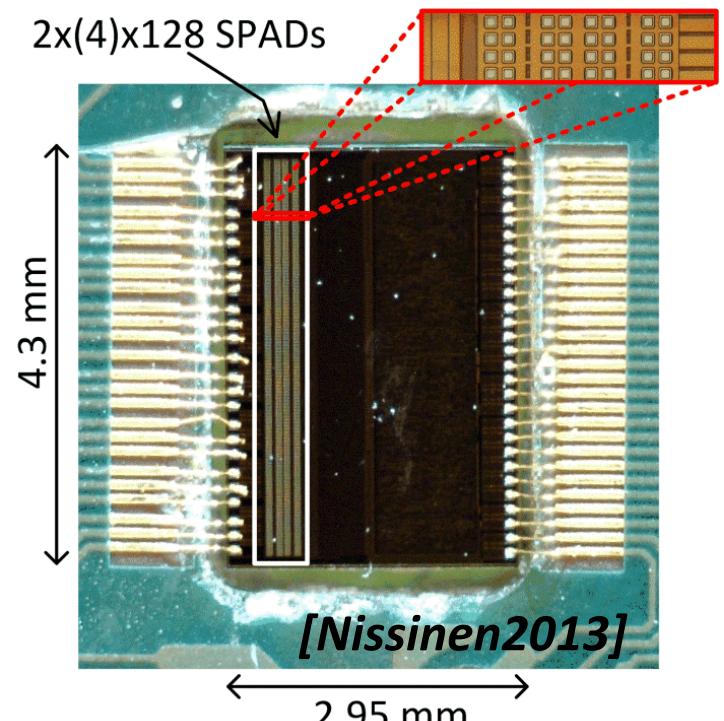
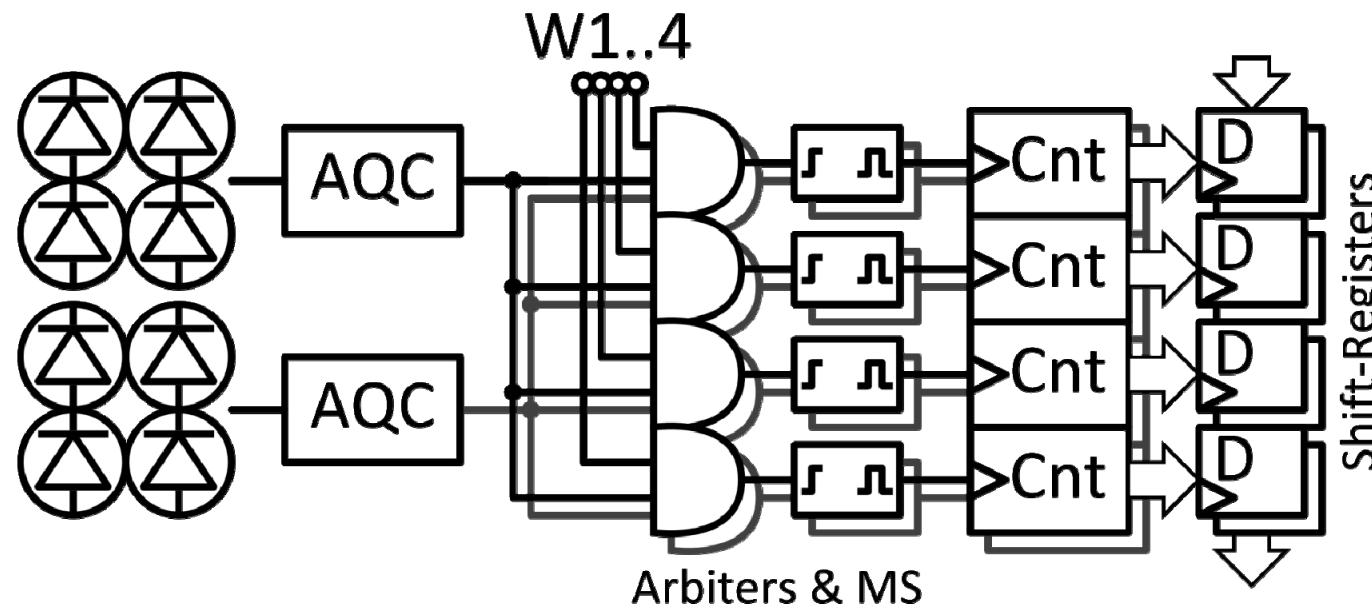
# Digital SiPM for PET [Carimatto2015]



- 9x18 multichannel (16x26) d-SiPM with energy and timestamping
  - Smart-reset technique for reuse of column TDCs
  - Per-column timestamping (48.5ps TDC)
  - 57% fill-factor (single SiPM), 0.35 tech

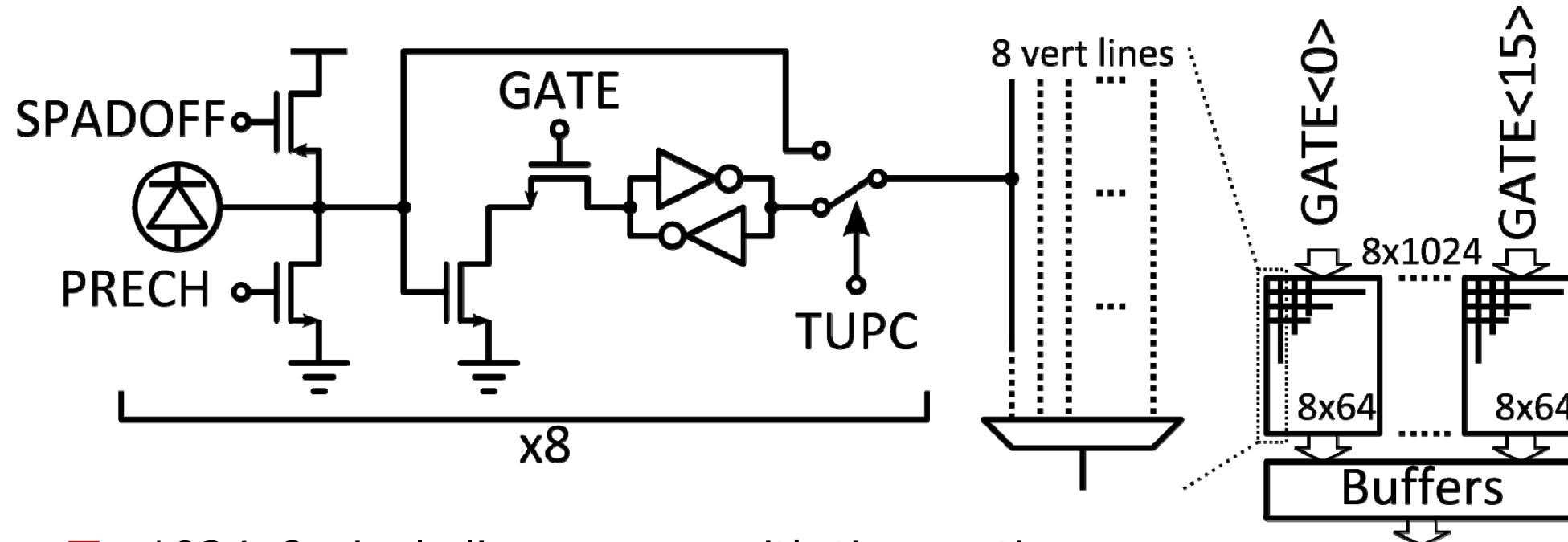


# Raman Spectroscopy [Nissinen2013]

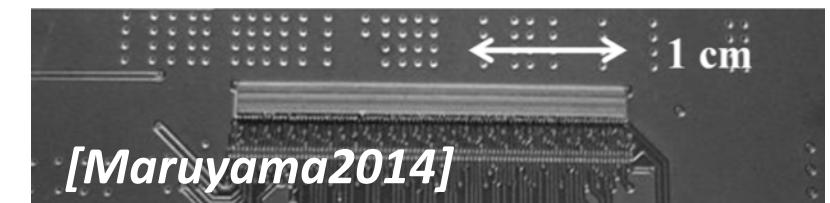


- 2x(4)x128 linear array with time gating and counting
  - Active quenching for short deadtime
  - Very precise time-gating (100ps) with low skew ( $\pm 35\text{ps}$ )
  - Linear array fill-factor 23%

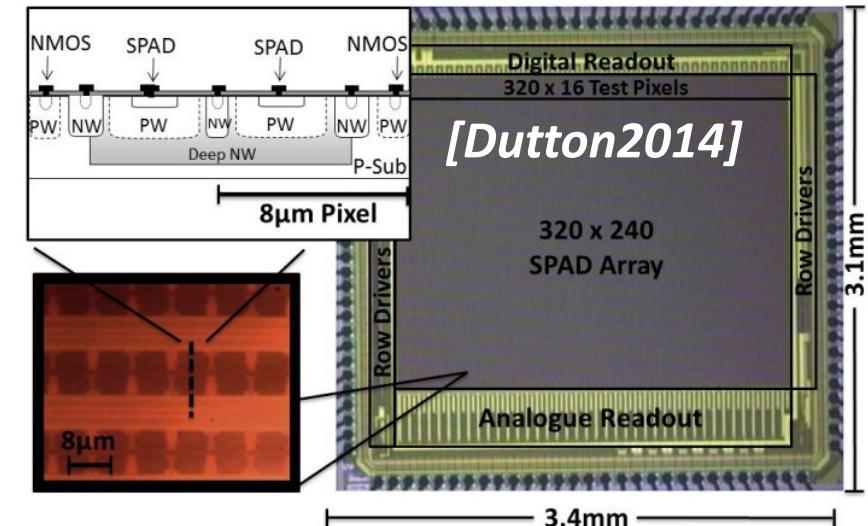
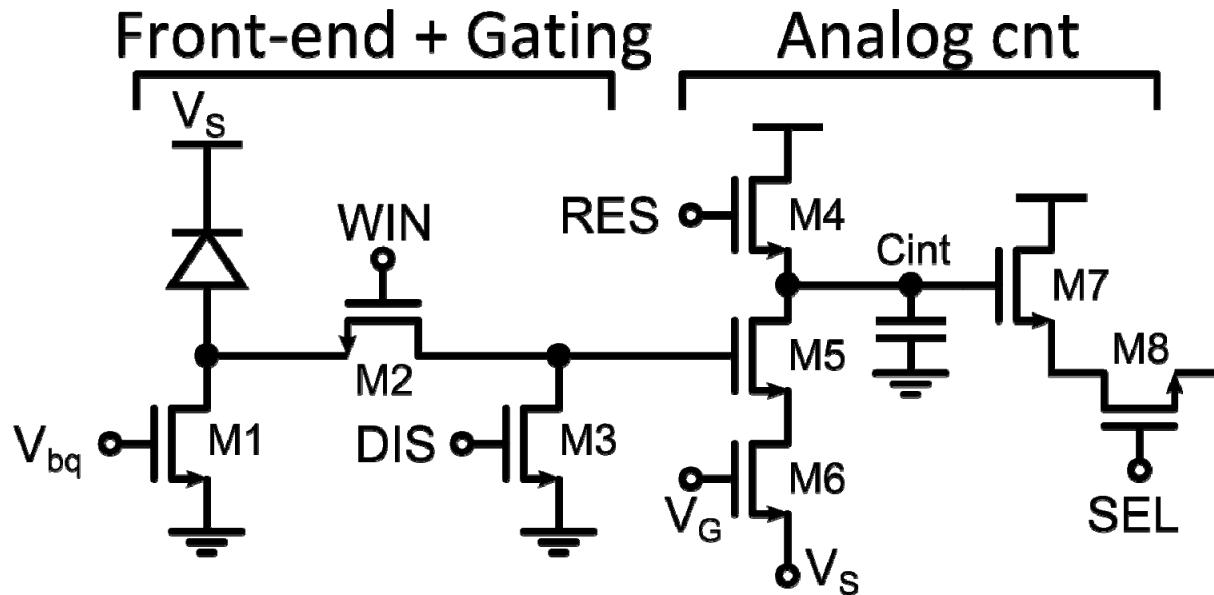
# Raman Spectroscopy [Maruyama2014]



- 1024x8-pixels linear array with time gating
  - Short time gate down to 700ps
  - One-bit counter per pixel, external readout
  - 24 $\mu$ m pixel pitch, 44.3% fill-factor

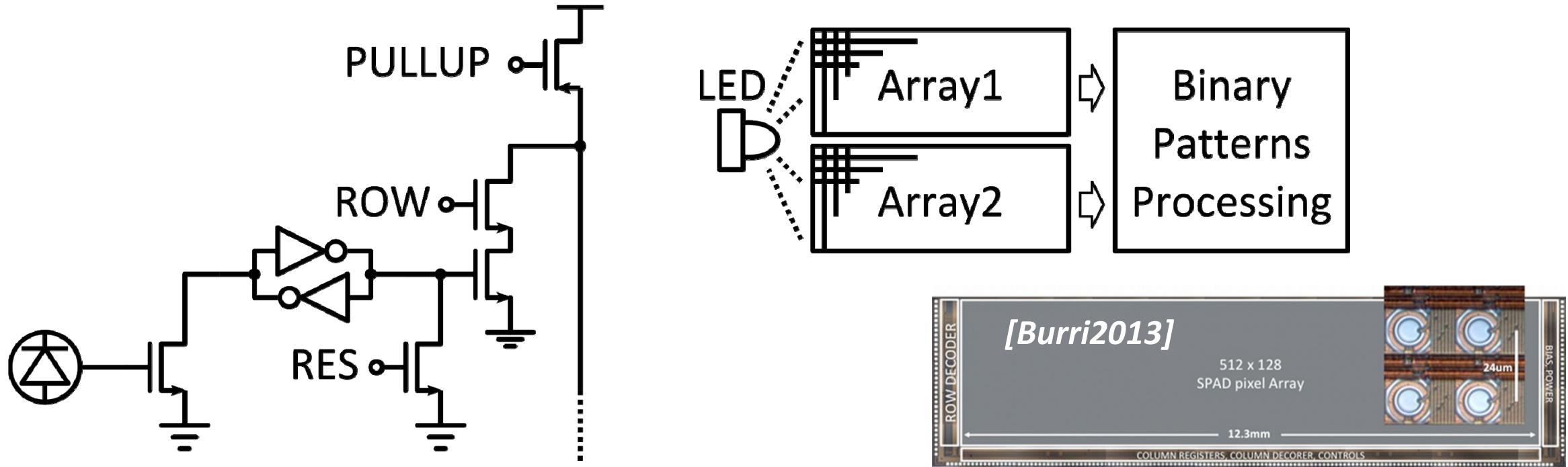


# Quanta Image Sensor [Dutton2014]



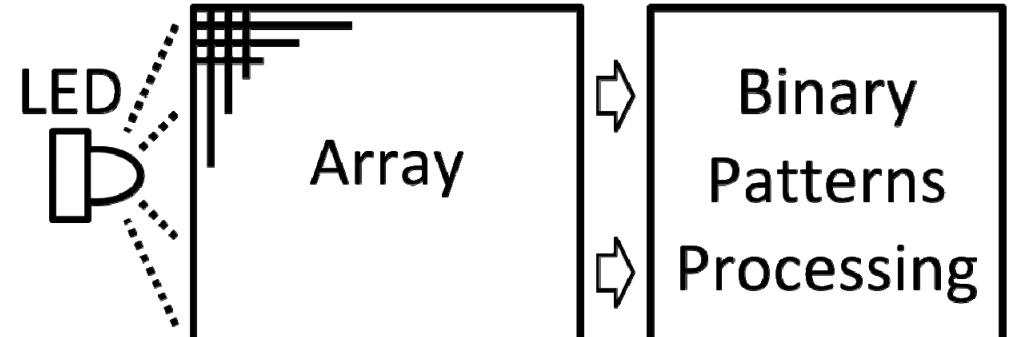
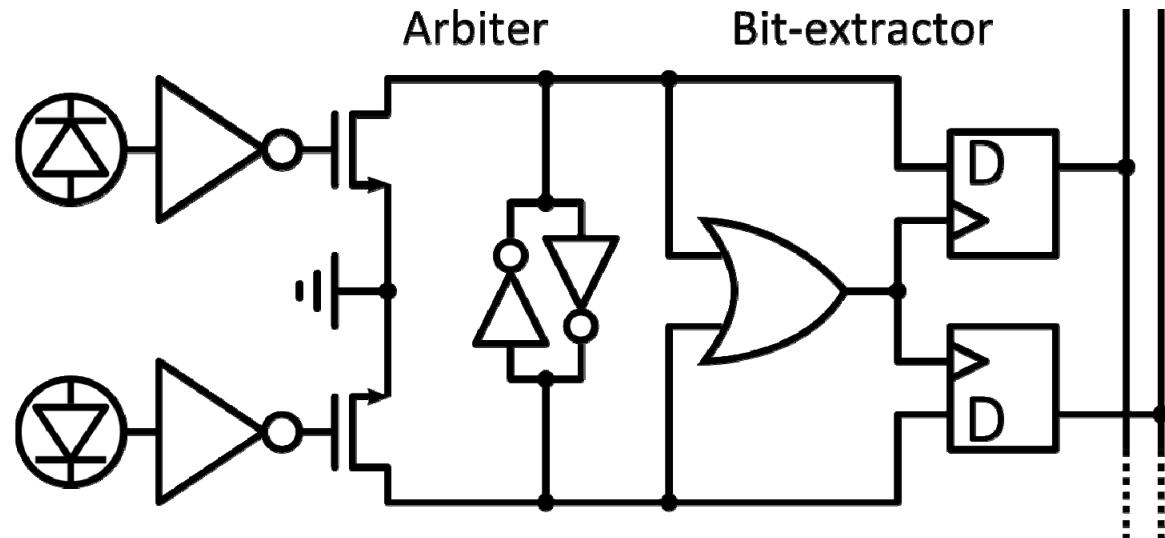
- 320x240-pixels quanta image sensor (QIS)
  - Analog counting or single digital count ("jot")
  - 8μm pixel pitch, 26.8% fill-factor, 0.13μm tech
  - 5.14kfps readout at 1bit/pixel

# Quantum RNG [Burri2013]

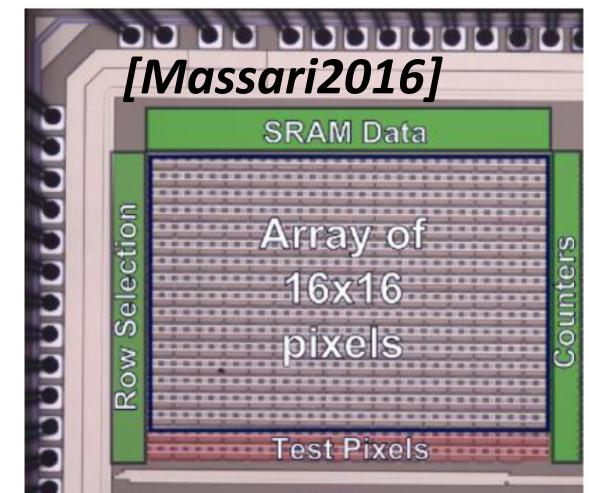


- 512x128 (x2) SPAD array used for random number generation
  - Simple 1-bit pixel
  - Illumination of two arrays (to ensure 50% probability of patterns)
  - Readout of binary patterns, 5Gbit/s QRNG generation

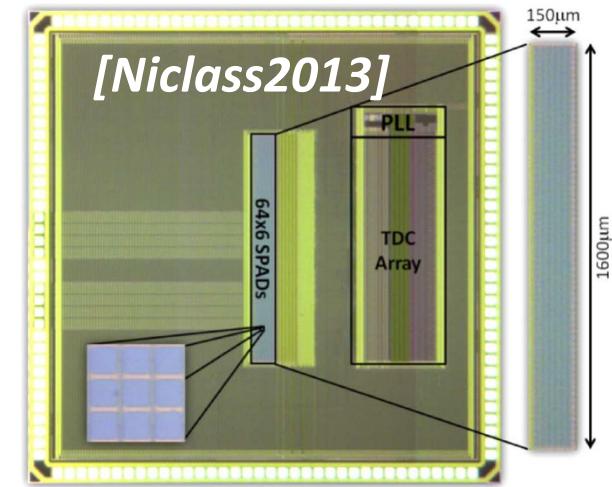
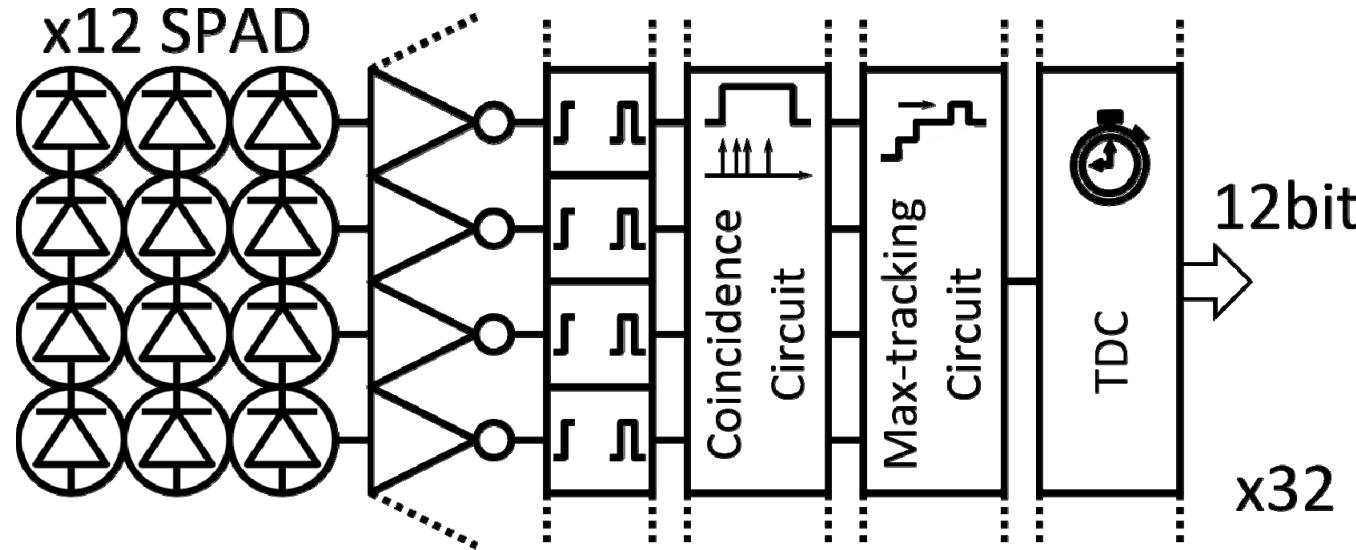
# Quantum RNG [Massari2016]



- 16x16-pixels with arbiter for QRNG
  - Dual-SPAD pixel with time arbiter (first photon wins)
  - Low sensitivity to temperature: -6.7ppm/deg
  - Wide illumination range up to 74dB
  - 128Mbps QRNG generation rate

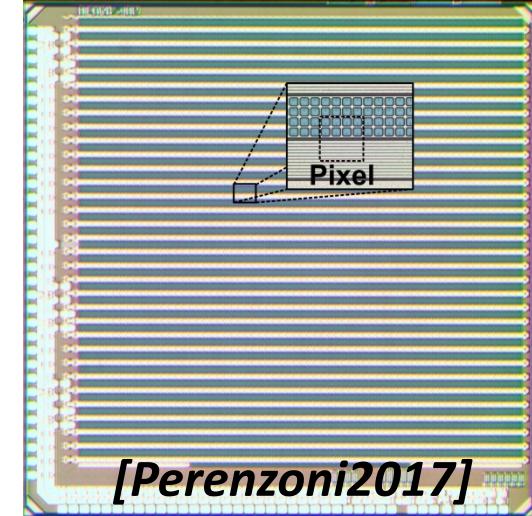
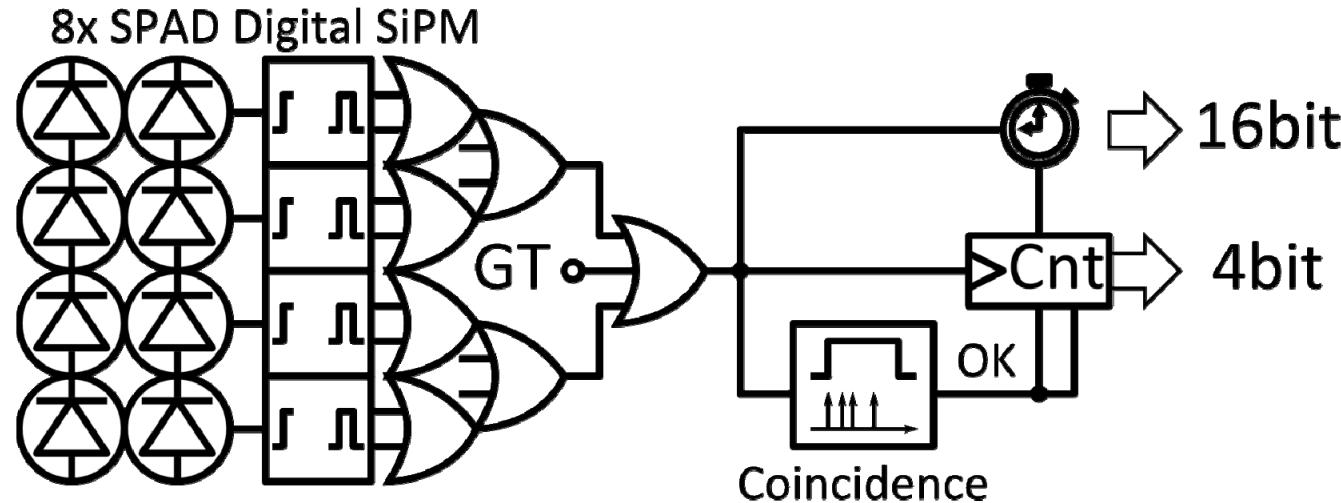


# Time-of-Flight Imaging [Niclass2013]



- 64x6-pixel for scanning lidar with photon correlation
  - Up to 100m with 0.1% relative precision
  - 70% fill-factor (linear array), 0.18 μm tech
  - 10fps at 340x96 pixel image resolution
  - Rejection up to 80klux background light

# Time-of-Flight Imaging [Perenzoni2017]



[Perenzoni2017]

- 64x64-pixel for flash lidar with photon correlation
  - Up to 300m (imaging) and 6km (single point) with 0.14% relative precision
  - 60 $\mu$ m pixel pitch, 26.5% fill-factor, 0.15 $\mu$ m tech
  - 17.9kHz single timestamp frame rate
  - Rejection up to 100Mph/s/pix background light

# Summary

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- Single-photon avalanche diode in CMOS allow
  - Photon counting
  - Photon timestamping
- The “SPAD Toolbox” includes
  - Various front-end circuits
  - Processing blocks
  - Specific architectures
- Time resolution and sensitivity + CMOS processing
  - New applications and excellent performance!

# SPAD-related Papers at ISSCC 2018

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- **Session 5: Image Sensors (Monday), afternoon:**
- 5.7 A 20ch TDC/ADC Hybrid SoC for 240×96-Pixel 10%-Reflection <0.125%-Precision 200m-Range Imaging LiDAR with Smart Accumulation Technique DS1
- 5.9 A 256×256 45/65nm 3D-Stacked SPAD-Based Direct TOF Image Sensor for LiDAR Applications with Optical Polar Modulation for up to 18.6dB Interference Suppression
- 5.10 A 32×32-Pixel Time-Resolved Single-Photon Image Sensor with 44.64 $\mu$ m Pitch and 19.48% Fill-Factor with On-Chip Row/Frame Skipping Features Reaching 800kHz Observation Rate for Quantum Physics Applications DS1

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