

The Compliant Joint Toolbox for MATLAB: An Introduction with Examples

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Abstract—This paper presents the *Compliant Joint Toolbox* for modelling, simulation and controller development of compliant robot actuators. The object oriented toolbox is written in MATLAB/Simulink. In a few lines of code it can batch generate of ready-to-use joint actuator model classes from multiple parameter sets, incorporating a variety of nonlinear dynamics effects. The *Compliant Joint Toolbox* implements a selection of state-of-the-art torque and impedance controllers, and features tools for numeric and analytic actuator analysis and comparison. This article introduces the main toolbox features, complete with copy-pastable code examples.

Index Terms—torque controlled actuation, compliant actuators, rapid control prototyping.

I. INTRODUCTION

ACTUATORS are the central components that make robots move. Novel applications for robot technology demand fundamentally different actuation design paradigms and techniques from traditional robotics. Robots are meant to physically collaborate with humans in unstructured environments such as agile industrial production with low batch sizes, and even in our every-day households. Actuators, apart from being the “movers” as with conventional bulky position controlled industrial robots, now become central components that also make robots “feel” interaction forces.

Recent developments in design and control of torque controlled actuators have already led to remarkable advancements in safety, robustness and interaction performance for torque controlled robots and assistive robotic devices. Still, development of actuators for robotic devices relies largely on the intuition and experience of an engineer rather than on any rigorous theory that guides proper balancing of the aforementioned demands along with also other criteria such as peak power and maximum load capacity as well as torque and motion bandwidth or impact resilience. Literature lacks proper understanding of relevant requirements along with metrics for their quantification to guide this process. Conventional notions (power-density, peak torque, maximum speed, single numbers for bandwidths etc.) are insufficient for new applications that are dominated by physical interaction.

The *Compliant Joint Toolbox* is available on GIT under the GNU General Public License v3.0. The toolbox can also be inspected on Code Ocean¹. It has emerged during the authors’

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¹<https://codeocean.com/2018/08/02/compliant-joint-toolbox-capsule/code>

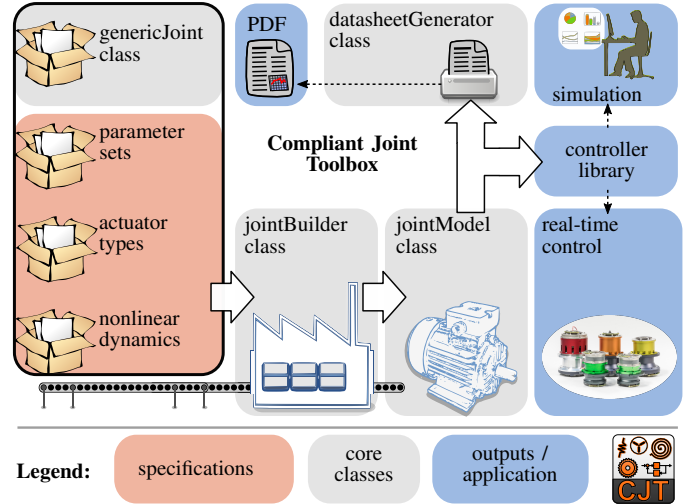


Fig. 1. The *Compliant Joint Toolbox* architecture adopting a variant of the abstract “factory creational design” pattern.

work on actuator modelling, design and control towards solutions for the previously discussed actuator design challenges in diverse robotic applications. While the first use was modelling and simulation, it was truly helpful to rapidly interface with real actuator hardware for data-recording, testing, debugging and tuning of joint torque controllers. The toolbox has helped the authors cope with a variety of actuator configurations in terms of e.g. rotor, gearbox, and torque sensor combinations, during the development of the WALK-MAN², CENTAURO³ and CogIMon⁴ robots. It supported the study of the dynamics and control of different compliant electrical actuators with integrated torque sensors across arbitrary parameter ranges, to assess what would be viable actuator designs, and investigate the impact of nonlinear phenomena such as friction and ripple. The toolbox has been an essential tool in the preparation of publications on modelling, observer design, torque and impedance control. Through this process, the code has reached a certain level of maturity that permits productive use.

The *Compliant Joint Toolbox* is implemented in MATLAB/Simulink, which is a proprietary software suite for technical computing and rapid algorithm prototyping. The MATLAB language is interpreted, requires low learning efforts, ships with numerous state-of-the-art algorithms and visualization tools and therefore has a short time to productivity.

²www.walk-man.eu

³www.centauro-project.eu

⁴<https://cogimon.eu/>

The Python language shares most of the features above. Being non-proprietary, Python would have been the authors' preferred choice to implement *Compliant Joint Toolbox* and make it available to the community entirely for free. However, the crucial aspect that triggered the decision against a purely non-proprietary solution is the lack of a mature and sufficiently powerful open alternative for the features offered by the Simulink Real-Time Toolbox. It offers the chance to quickly interface with the actuator hardware based on standard industrial protocols such as CAN, Ethernet, and EtherCAT. This allows to rapidly develop, deploy, tune and test models and controllers on different actuator hardware and even with the actuator hardware-in-the-loop. Minimizing time and effort required to port developed concepts from simulation to experiments improves realism in research.

The authors hope the *Compliant Joint Toolbox* can catalyse the ongoing discussion on compliant robot actuation, support academic education in the field and contribute to community efforts towards common notions, metrics, and benchmarks that ease torque controlled actuation design, comparison and selection across diverse robotic applications. Hence, the motivation to make *Compliant Joint Toolbox* public and to draw community attention on it.

The next Section provides an overview of the *Compliant Joint Toolbox* architecture and core modules. Sec. III exemplifies the automated generation of ready-to-use joint model classes from actuator parameter sets. Sec. IV introduces the tools provided to analyse and compare joint model and controller performance. The simulation of models and controllers for single joints and complete robotic systems are demonstrated in Sec. V. Finally, Sec. VI exemplifies the toolbox use to interface with hardware. The paper concludes with a summary and perspectives for future developments in Sec. VII. All examples are designed and formatted to be copy-pasted from the paper to facilitate experimenting with the *Compliant Joint Toolbox* while reading this paper.

II. AN OVERVIEW – THE TOOLBOX ARCHITECTURE

The toolbox architecture is illustrated in Fig. 1. The *Compliant Joint Toolbox* adopts a variant of the factory design pattern to create joint model classes with different dynamics and parameter sets. The `jointBuilder` class forms the basis of this creational design. It utilizes the abstract `genericJoint` class as an interface and derives new actuator model classes from this. The CJT notion of an actuator model comprises a mathematical structure (i.e. mathematical formulas) along with a set of values for the parameters present in the mathematical structure. As a consequence, two models with different mathematical structure can have the same values for their mutually common parameters. Vice versa, two models with the same mathematical structure, but different parameter values are considered two different models. Following this notion, the user specifies the desired joint model, or an entire set of different models, in terms of physical parameter sets and structure comprising the linear and nonlinear dynamics to be incorporated. To do so, the user instantiates a `jointBuilder` and calls the `buildJoint` method, which constructs the joint model class according to this specification.

A separate module, `datasheetGenerator`, serves to automate datasheet compilation for the implemented joint models, providing an immediate picture of the joint's capabilities using established and novel actuator performance metrics. Controllers provided with the toolbox make use of the model objects for simulation or even real-time hardware control.

The remainder of this section briefly introduces the individual modules, how to obtain and set up the toolbox.

A. The *genericJoint* Class

The `genericJoint` class is the virtual class serving as a mold for actuator model classes created by `jointBuilder`. It lists joint parameters, assigns default values to them, and defines generic methods to access joint properties. A parameter set example is provided in Sec. III-B.

The methods of `genericJoint` offer the conversion between discrete and continuous time representations of state space models and transfer functions, transform reflected inertia and friction parameters between motor and load side, compute motor characteristics such as torque-speed slope, no-load speed, stall torque, etc., and convert between numeric and symbolic model representations⁵.

B. The *jointBuilder* Class

The number and complexity of the relevant dynamic effects vary from actuator to actuator and depending on the user's design or control objective. Furthermore, the same principal dynamics lead to diverse results when parametrized differently. As indicated in the bottom center of Fig. 1, the `jointBuilder` class assembles parameter sets, actuator model types and nonlinear dynamics into `jointModel` class definitions derived from `genericJoint` classes and stores them in separate m-files. By default, *Compliant Joint Toolbox* locates parameter sets in the directory `~toolboxroot/param`, while the actuator model types and nonlinear terms are prototyped in `~toolboxroot/model/`. Created m-files are stored in the build directory specified via the `jointBuilder.buildDir` property. The `jointBuilder` usage is exemplified in Sec. III-C.

C. The *datasheetGenerator* Class

The `datasheetGenerator` generates datasheet files for actuator models created by the `jointBuilder`. To this end it relies on a L^AT_EX-environment installed on the user machine. The generated datasheets comprise a table listing the parameters of the actuator along with detailed descriptions for each individual parameter. Figures display the actuator characteristics such as the torque-speed curve, efficiency curve, torque bandwidth, thermal operation characteristics, etc. These plots are detailed in Sec. IV. The basic usage of `datasheetGenerator` is demonstrated in Sec. IV-C and an example datasheet is provided. Apart from the generation of fully formatted datasheets, visualization functionality to produce the embedded graphs for custom analysis is available to the user through a public method interface.

⁵Symbolic Math Toolbox™ required.

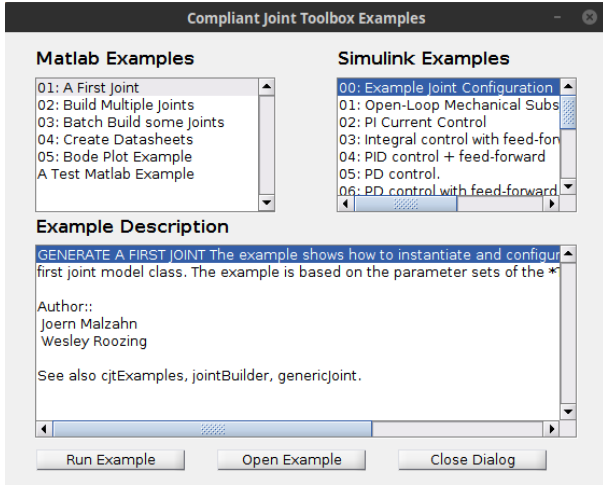


Fig. 2. The example browser (`cjtExamples.m`) allows to browse through available MATLAB and Simulink examples, and inspect or directly run them.

D. Simulation & Control

Being a result of research efforts on modelling, design, and control of torque controllable robot actuators, the *Compliant Joint Toolbox* features a Simulink block library implementing state of the art torque controllers. The available controllers are detailed in Sec. V-C. The controllers are implemented in discrete time masked Simulink blocks and use previously generated joint model classes for configuration. This way the Simulink code generation and real-time control features⁶ can be exploited with the *Compliant Joint Toolbox* to rapidly prototype a control system for an experimental hardware setup. An example is described in Sec. VI.

E. Getting Started

To get started, all that is necessary is to obtain the toolbox code from its Git repository:

```
https://github.com/geez0x1/
CompliantJointToolbox
```

To add the *Compliant Joint Toolbox* to your MATLAB search path, change your current MATLAB working directory to the toolbox directory and run `setCJTPaths.m`. You can get started from the available examples by using the example browser displayed in Fig. 2 or by following the Quickstart guide, which is provided online⁷ as a short version of the complete toolbox documentation⁸. Alternatively, the toolbox can also be inspected and run completely contained on Code Ocean⁹.

III. GENERATING JOINT MODELS

The *Compliant Joint Toolbox* comprises linear models of both the mechanical actuator subsystem and the electrical actuator subsystem, as well as a number of parasitic and nonlinear

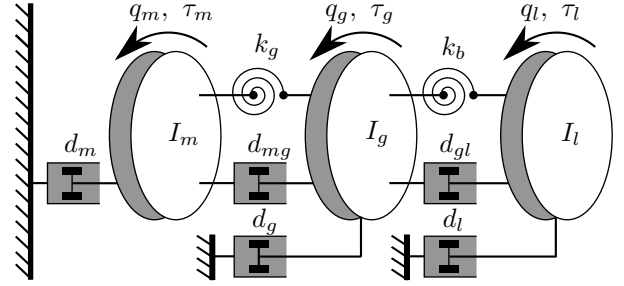


Fig. 3. Linear mechanical system at the core of the *Compliant Joint Toolbox*.

effects. This section details how to provide the parameters for such dynamic effects and how to generate model classes out of them. The following Sections provide a number code examples, which can be found in `Take_a_Tour.m`.

A. Generic Model Implementation

The linear electrical and linear mechanical subsystem models of a compliant electrical actuator form the core of the *Compliant Joint Toolbox*. Nonlinear terms use the states of these subsystems and modulate their input–output behaviour, which allows to capture a broad variety of practically relevant nonlinear dynamic effects.

1) *The Electrical Subsystem*: The most common electrical drive in torque controlled robotic actuators are brushless DC motors (BLDC), which can be operated such that the actual three phase motor dynamics are well described by a single phase approximation. The governing parameters are the electrical resistance and inductance. In torque controlled electrical actuators, the inductance is typically designed to be low. As a consequence, the electrical time constant becomes very small ($\approx 10^{-6}$ s) compared to the mechanical time constant ($\approx 10^{-3}$ s). Unless it is intended to specifically analyse current control performance or its implications on higher level controllers, the electrical dynamics can be neglected with respect to the mechanical time constant. This substantially shortens simulation time. Hence, by default a static model is used in built actuator models. Subsection III-C describes how to switch to a dynamic model.

2) *The Mechanical Subsystem*: The mechanical subsystem is modelled as a chain of rotating masses interconnected via massless spring-damper elements as depicted in Fig. 3. The electrical drive rotor is an inertia I_m , which experiences a damping d_m with respect to ground. The gearbox contributes an inertia I_g , and can be compliant with a linear stiffness k_g and internal damping d_{mg} . Gear friction with respect to ground is captured by d_g . The second elastic element is represented by massless torsional spring with linear stiffness k_b and internal material damping d_{gl} . Finally, the rotary inertia I_l models the load with frictional damping d_l . The motor, gearbox and load angles are denoted by q_m , q_g and q_l . The torques acting on the motor, gearbox and load are τ_m , τ_g and τ_l .

The linear equations of motion for this three-mass-system are straightforward to derive from first principles and can even be found in many textbooks on control or structural dynamics such as for example [1]. The *Compliant Joint Toolbox* features

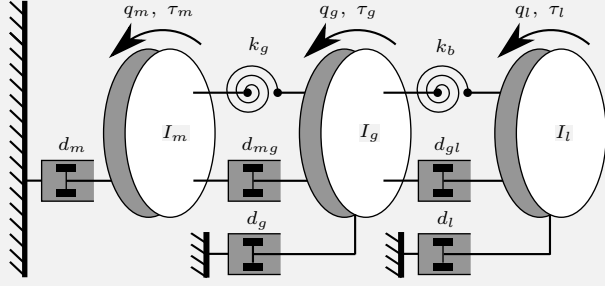
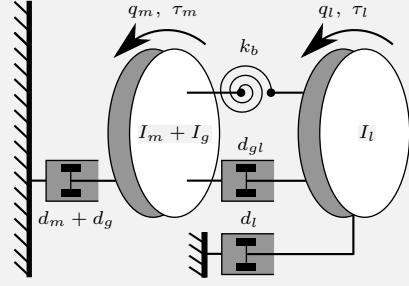
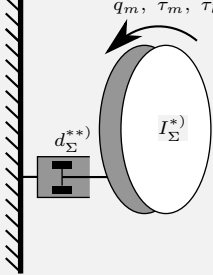
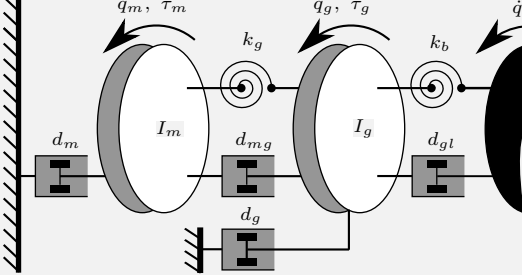
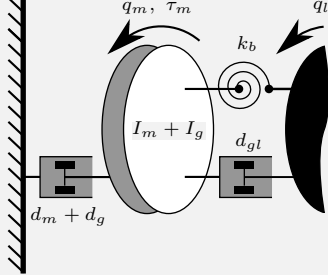
⁶Mathworks® Real-time and/or Coder Toolboxes required.

⁷<https://github.com/geez0x1/CompliantJointToolbox/wiki/Getting-Started>

⁸<https://github.com/geez0x1/CompliantJointToolbox/wiki/Technical-Documentation>

⁹<https://codeocean.com/2018/08/02/compliant-joint-toolbox-capsule/code>

TABLE I
LINEAR MECHANICAL SUBSYSTEM MODELS.

Load Inertia Models	
(A) Full Dynamics	
	
$\mathbf{I} : \begin{bmatrix} I_m & 0 & 0 \\ 0 & I_g & 0 \\ 0 & 0 & I_l \end{bmatrix}$	$\mathbf{D} : \begin{bmatrix} d_m + d_{mg} & -d_{mg} & 0 \\ -d_{mg} & d_g + d_{mg} + d_{gl} & -d_{gl} \\ 0 & -d_{gl} & d_l + d_{gl} \end{bmatrix}$
$\mathbf{q} : [q_m \quad q_g \quad q_l]^T$	$\mathbf{K} : \begin{bmatrix} k_g & -k_g & 0 \\ -k_g & k_g + k_b & -k_b \\ 0 & -k_b & k_b \end{bmatrix}$
$\mathbf{u}_q : [\tau_m \quad \tau_l]^T$	$\mathbf{B}_q : \begin{bmatrix} 0 & 0 & 0 & \frac{1}{I_m} & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & \frac{1}{I_l} \end{bmatrix}^T$
$\mathbf{A}_q : \begin{bmatrix} 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \\ -\frac{k_g}{I_m} & \frac{k_g}{I_m} & 0 & -\frac{d_m + d_{mg}}{I_m} & \frac{d_{mg}}{I_m} & 0 \\ \frac{k_g}{I_g} & -\frac{k_b + k_g}{I_g} & \frac{k_b}{I_g} & \frac{d_{mg}}{I_g} & -\frac{d_{mg} + d_g + d_{gl}}{I_g} & \frac{d_{gl}}{I_g} \\ 0 & \frac{k_b}{I_l} & -\frac{k_b}{I_l} & 0 & \frac{d_{gl}}{I_l} & -\frac{d_l + d_{gl}}{I_l} \end{bmatrix}$	
(B) Rigid Gearbox $q_m \equiv q_g$	
	
$\mathbf{I} : \begin{bmatrix} I_m + I_g & 0 \\ 0 & I_l \end{bmatrix}$	$\mathbf{D} : \begin{bmatrix} d_m + d_g + d_{gl} & -d_{gl} \\ -d_{gl} & d_l + d_{gl} \end{bmatrix}$
$\mathbf{q} : [q_m \quad q_l]^T$	$\mathbf{K} : \begin{bmatrix} k_b & -k_b \\ -k_b & k_b \end{bmatrix}$
$\mathbf{u}_q : [\tau_m \quad \tau_l]^T$	$\mathbf{B}_q : \begin{bmatrix} 0 & 0 & \frac{1}{I_g + I_m} & 0 \\ 0 & 0 & 0 & \frac{1}{I_l} \end{bmatrix}^T$
$\mathbf{A}_q : \begin{bmatrix} 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \\ -\frac{k_b}{I_g + I_m} & \frac{k_b}{I_g + I_m} & -\frac{d_m + d_g + d_{gl}}{I_g + I_m} & \frac{d_{gl}}{I_g + I_m} \\ \frac{k_b}{I_l} & -\frac{k_b}{I_l} & -\frac{d_{gl}}{I_l} & -\frac{d_l + d_{gl}}{I_l} \end{bmatrix}$	
Fixed Output Models	
(C) Rigid $q_m \equiv q_g \equiv q_l$	
	
$\mathbf{I} : I_\Sigma^*$	$\mathbf{D} : d_\Sigma^{**}$
$\mathbf{q} : q_m$	$\mathbf{K} : \infty$
$\mathbf{u}_q : \begin{bmatrix} \tau_m \\ \tau_l \end{bmatrix}$	$\mathbf{B}_q : \begin{bmatrix} 0, & 0 \\ \frac{1}{I_\Sigma^*}, & \frac{1}{I_\Sigma^*} \end{bmatrix}$
$\mathbf{A}_q : \begin{bmatrix} 0 & 1 \\ 0 & -\frac{d_\Sigma^{**}}{I_\Sigma^*} \end{bmatrix}$	
(D) Fixed Output Full Dynamics	
	
$\mathbf{I} : \begin{bmatrix} I_m & 0 \\ 0 & I_g \end{bmatrix}$	$\mathbf{D} : \begin{bmatrix} d_m + d_{mg} & -d_{mg} \\ -d_{mg} & d_g + d_{mg} + d_{gl} \end{bmatrix}$
$\mathbf{q} : [q_m \quad q_l]^T$	$\mathbf{K} : \begin{bmatrix} k_g & -k_g \\ -k_g & k_g + k_b \end{bmatrix}$
$\mathbf{u}_q : \begin{bmatrix} \tau_m \\ \dot{q}_l \end{bmatrix}$	$\mathbf{B}_q : \begin{bmatrix} 0, & 0, & 0, & \frac{1}{I_m}, & 0 \\ 0, & 0, & 1, & 0, & \frac{d_{gl}}{I_g} \end{bmatrix}^T$
$\mathbf{A}_q : \begin{bmatrix} 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 1 \\ 0 & 0 & 0 & 0 & 0 \\ -\frac{k_g}{I_m} & \frac{k_g}{I_m} & 0 & -\frac{d_m + d_{mg}}{I_m} & \frac{d_{mg}}{I_m} \\ \frac{k_g}{I_g} & -\frac{k_b + k_g}{I_g} & \frac{k_b}{I_g} & \frac{d_{mg}}{I_g} & -\frac{d_g + d_{gl}}{I_g} \end{bmatrix}$	
(E) Rigid Gearbox $q_m \equiv q_g$	
	
$\mathbf{I} : I_m + I_g$	$\mathbf{D} : d_m + d_g + d_{gl}$
$\mathbf{q} : [q_m \quad q_l]^T$	$\mathbf{K} : k_b$
$\mathbf{u}_q : \begin{bmatrix} \tau_m \\ \dot{q}_l \end{bmatrix}$	$\mathbf{B}_q : \begin{bmatrix} 0, & 0, & \frac{1}{I_m + I_g} \\ 0, & 1, & \frac{d_{gl}}{I_m + I_g} \end{bmatrix}^T$
$\mathbf{A}_q : \begin{bmatrix} 0 & 0 & 1 \\ 0 & 0 & 0 \\ -\frac{k_b}{I_m + I_g} & \frac{k_b}{I_m + I_g} & -\frac{d_m + d_g + d_{gl}}{I_m + I_g} \end{bmatrix}$	

^{*)} $I_\Sigma = I_m + I_g + I_l$, ^{**) $d_\Sigma = d_m + d_g + d_l$}

We save these parameters in an m-file `example_params.m`. Moreover, the toolbox comes with a collection of detailed example parameter files. Historically, they comprise parameters for TREE Robotics Actuators¹¹. The files are located in the `param` subdirectory of the toolbox.

C. Model Generation

After collecting a joint's parameters in the `param` struct, the next step is to instantiate a `jointBuilder` that enables the generation of ready-to-use model classes. Once instantiated, the joint builder generates the model classes through the `buildJoint` method. The method requires the parameter file and the desired linear dynamics to be specified. Here, we reuse the parameter file `example_params.m` created in the example in Sec. III-B. Optionally, a cell list of nonlinear effects can be provided and a custom class name (here: `Example_Joint`) can be specified.

```
%% Instantiate a jointBuilder
jb = jointBuilder;

%% Build joint model classes
% Here we reuse the parameters stored in
% example_params.m during the previous example .
jb.buildJoint ( ...
    'example_params', ...           % parameters
    'output_fixed_rigid_gearbox', ... % linear dynamics
    {'coulomb', 'viscous_asym'}, ... % nonlinear dynamics
    'electric_dyn', ...             % electro-dynamics
    'Example_Joint');               % custom class name
```

Possible values and combinations the input parameters are detailed in the method documentation:

```
%% buildJoint method documentation
doc jointBuilder/buildJoint
```

After model generation, the `jointBuilder` build directory must be added to the MATLAB search path and the freshly generated model class object can be instantiated. In the previous example, the generated model class was named `Example_Joint`, which can be instantiated as follows:

```
%% Instantiate joint models
% add build directory to search path
addpath(jb.buildDir);
% create joint object
exJoint = Example_Joint;
```

IV. JOINT MODEL ANALYSIS

This section demonstrates the use of the *Compliant Joint Toolbox* for the analysis of actuator models. Due to space constraints, a preview of the expected output is not shown here, but can be found in the online documentation¹².

A. Linear Analysis

The `genericJoint` class builds upon the MATLAB core capabilities for numeric linear system analysis via transfer functions and state space systems in continuous and discrete

time. A benefit offered by the toolbox is to remove the need to manually equate and insert the model parameters into the corresponding built-in MATLAB functions (`tf`, `ss`, etc.). Using the generated classes it offers direct access to the transfer functions and state-space matrices in continuous and discrete time domain through a single line of code, independent of the selected model. This enables rapid switching and comparison of transfer functions or state-space matrices for different models and parameter sets. In linear analysis, nonlinear dynamics are linearised or ignored¹³. The example below uses the earlier generated example joint class and demonstrates how to obtain the transfer functions and state-space models:

```
%% Transfer Functions of the Example Joint
% Get all transfer functions
exTF = exJoint.getTF();
% Look at the torque output (row index 7)
% w. r. to the input current ( col index 1 )
exTF(7, 1)

% We obtain the same in the discrete
% time domain with:
exTFd = exJoint.getTFd();
exTFd(7, 1)

%% Get state-space system of Example Joint
% Continuous-time
exSS = exJoint.getStateSpace();
% Discrete-time
exSSd = exJoint.getStateSpaceD();
```

B. Symbolic Equations

With the Symbolic Math Toolbox™ installed, the *Compliant Joint Toolbox* allows inspection of the dynamics also in symbolic form. This eases the analytical understanding of how individual parameters affect the dynamics. Implementation wise, the toolbox offers the genericJoint methods `makeSym` and `makeNum`, to convert instances of joint models between numeric and symbolic representations. The following example considers the transfer function of the previous example, but this time in symbolic form.

```
%% Convert joint to symbolic form
exJoint.makeSym();

% Get all transfer functions
exTF = exJoint.getTF();

% Look at the input current (col index 1)
% to torque output (row index 7).
% Pretty print the result:
pretty(exTF(7, 1))

%% Return object to numeric form
exJoint.makeNum();
```

C. Analysis Plots & Datasheet Generation

The `datasheetGenerator` class is instantiated for a given joint class and implements a public method interface to draw analysis plots illustrating torque-speed and efficiency diagrams, thermal characteristics, as well as the torque-bandwidth

¹¹<https://www.treerobotics.eu>

¹²<https://github.com/geez0x1/CompliantJointToolbox/wiki/Actuator-Analysis>

¹³Coulomb friction is inherently not linearisable and thus ignored, asymmetric viscous friction is made symmetric, and torque ripple is ignored.

maps introduced in [5]. Provided that a L^AT_EX installation is present on the user's computer, the class can assemble the analyses into a PDF datasheet file summarizing the properties of the considered actuator. The following example describes this procedure, reusing the example joint class created in the previous examples:

```
%% Generate a datasheet for the actuator
% Instantiate a dataSheetGenerator for the example
dsg = dataSheetGenerator( exJoint );
% Invoke datasheet generation
fName = dsg.generateDataSheet(); % look at output
% Look at the result
open(fName)
```

The method `generateDataSheet` executes routines to create and save the individual plots, and generates and compiles a L^AT_EX file into a PDF document that is exemplified by Fig. 5.

V. SIMULINK LIBRARY

The *Compliant Joint Toolbox* provides a Simulink library named `cjt_library`, which is located in the `lib` directory of the toolbox. The library comprises three sub-libraries for models, observers, and controllers. All blocks are Simulink Real-Time compatible, so that they are suited for deployment on real physical target hardware systems. The library blocks make use of the joint model classes generated by the joint builder. Their principal mask parameter is user-specified joint object or joint class name. The blocks adapt their internal structure and behaviour according to the dynamics and parameters specified in these derived joint classes. The following subsections detail each of the three sub-libraries and report examples of their usage in connection with real-world experimental setups.

A. Joint Model Blocks

The joint model library contains three blocks; two for the electrical subsystem and one for the mechanical subsystem. A signal bus `jointBus` serves as a common data structure to share joint state information among blocks. The blocks may however be used independently, or in conjunction with user-defined blocks.

1) *The electrical subsystem blocks*: allow the user to include input delays, quantization, and measurement noise, to account for non-ideal system behaviour or to simulate ideal system dynamics if desired. The basic block models the single-phase electrical dynamics, providing a single phase armature voltage input in addition to the joint bus. The more advanced version models the two-phase d-q plane electrical system, suitable for vector control. For both, the block outputs are the winding current(s) and generated electromotive torque.

2) *The mechanical subsystem block*: features a similar mask interface to the electrical subsystem blocks described above, with a joint object or class name as principal parameter. The user can enable input and/or output delays as well as noise and quantization, and specify filter cut-off frequencies to realistically simulate velocity and torque readings from numerical differentiation. The mechanical subsystem is driven by the electrically generated torque. Depending on the chosen

joint model structure (Table I), the second model input is a load torque or motion. The model output `jointBus` contains the joint states and output torque. When used in combination with an electrical subsystem block, the bus is fed back to the corresponding input of the electrical subsystem block so that back-EMF from motion can be computed correctly.

B. Observers

In practice, measurement of the entire actuator state is not always possible. For reasons of complexity, spatial, energetic, and financial economy, developers typically seek to minimize the amount of sensors used in an actuator. Dynamic effects such as friction, external loads, and sensor imperfections are difficult to model reliably and accurately. Redundancy, fault-detection and isolation are crucial objectives in safety critical robot operation, e.g. in the vicinity of humans. These reasons have led to the rigorous application of state and disturbance observers (DOB) in compliant actuator control.

The *Compliant Joint Toolbox* features a Simulink blockset with four different observer implementations that are frequently found in literature: the Luenberger observer, Kalman filter, generalized momentum disturbance observer [6], and a linear transfer function disturbance observer [2], [7]. The inputs to all blocks are the motor torque reference and the `jointBus`. As output they provide either a disturbance estimate or state and output estimate. These four blocks are core components of some of the controllers outlined in the next subsection.

C. Controllers

The controllers contained in the *Compliant Joint Toolbox* are implemented in discrete time. We provide an overview here. The simplest controller provided is a pure desired-torque feedforward command that can be combined with an integral controller, as reported in [8]. As an alternative to integral action, [9] applies a linear disturbance observer with the nominal plant to be just a rotating mass to compensate for disturbances such as friction.

The most common torque controller class in literature is of PD type. For example, a pure PD torque controller is cascaded with an outer loop PD position controller in [10]. A controller discussed in [8] augments the PD feedback loop with a desired torque feedforward action. The controller presented in [11] supplements the PD loop with a disturbance observer based on nominal open loop plant dynamics. In contrast to [9], the authors of [11] incorporate the linear viscous friction in the nominal plant model of the disturbance observer, and add a feedforward nonlinear friction compensation action. The authors of [3] proposed a disturbance observer based on a model of the nominal closed control loop which augments the PD torque controller. A disturbance observer based on the closed control loop is adopted by [4], [7] in the context of the control for so-called reaction force series elastic actuators. The controller implements this scheme based on a PID torque

¹⁵https://github.com/geez0x1/CompliantJointToolbox/files/2590377/Example_Joint_datasheet.pdf

Example Joint

Mechanical	Symbol	Unit	Value	Housing	$T_{h,ss}$	s	1240.00
Transmission Ratio	N		100.1	Therm. Resistance	R_{th}	K/W	0.29
Mass	m	kg	2.0000	Winding Resistance	R_w	K/W	3.45
Motor Inertia	I_m	kgm ²	0.0012	Heat Sink	$T_{hs,ss}$	s	
Gear Inertia	I_g	kgm ²	0.2630	Rated Operation	Symbol	Unit	Value
Spring Inertia	I_s	kgm ²	0.0001	Rated Voltage	V_R	V	21.00
Diameter	D	mm	15.00	Rated Current	I_R	A	14.47
Length	l	mm	15.00	Rated Torque	τ_R	Nm	30.83
Mechanical Time Constant	τ_{mech}	s	0.0019	Rated Speed	ω_R	rad/s	5.54
Viscous Friction	d_v	Nm	0.0022	Rated EL Power	$P_{R,EL}$	W	347.32
Coulomb Friction	d_c	Nm	0.1858	Rated Mech. Power	$P_{R,M}$	W	525.75
Electrical	Symbol	Unit	Value	No-Load Current	I_{NL}	A	0.05
Winding Resistance	r_A	Ω	0.0885	No-Load Torque	τ_{NL}	Nm	0.20
Winding Inductance	L_A	mH	0.0001	No-Load Speed	ω_{NL}	rad/s	5.85
Electrical Time Constant	τ_e	s	0.0016	Stall Torque	τ_{stall}	Nm	1111.86
Generator	Symbol	Unit	Value	Starting Current	i_{st}	A	271.19
Max. Temperature	$T_{h,max}$	°C	120.00	Temp. Speed	ω_{st}	rad/s	0.003
Winding	$T_{w,max}$	°C	3.96	Gradient			
Time Constant	τ_w	s	0.0019	Peak Operation	Symbol	Unit	Value
Generator	k_g	Nm/A	24.3902	Peak Current	i_p	A	40.90
Constant	k_e	Vs/rad	24.3902	Peak Torque	τ_p	Nm	328.00
Thermal	Symbol	Unit	Value	Peak Speed	ω_p	rad/s	5.86
Max. Temperature	$T_{h,max}$	°C	120.00	Peak EL Power	$P_{p,EL}$	W	1920.00
Winding	$T_{w,max}$	°C	3.96	Peak Mech. Power	$P_{p,M}$	W	1253.00
Time Constant	τ_w	s	0.0019				

Each of the parameters is explained in more detail at the end of this document.

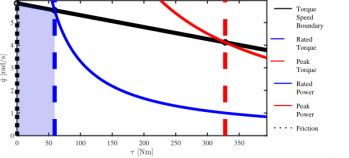


Figure 1: Torque-speed diagram of the actuator.

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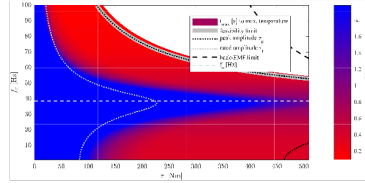


Figure 4: Torque Bandwidth for locked output with thermal admissibility of the operation.

Parameter Definitions

The parameters listed in the table on the first page of this document are briefly explained in the following.

Mechanical Properties

The mechanical properties define the outer shape of the actuator and the transmission of power generated by the motor to the load.

Transmission Ratio: The actuator typically comprises a transmission mechanism such as a gear box, that amplifies the torque output trading of the deliverable speed. The value is the ratio of the transmission input speed to the obtained output speed. Conversely, it describes the ratio of the torque output over the input torque.

Mass: The actuator comprises three main parts: the motor, the transmission mechanism and the load. The value is the summed mass of all three components.

Rate Inertia: The rotary inertia of the motor shaft.

Transmission Inertia: The rotary inertia of the transmission mechanism.

Spring Inertia: The rotary inertia of the deflection element used for torque sensing.

Diameter: The maximum diameter of the actuator considering all components: the motor, transmission mechanism and torque sensor.

Length: The overall length of the actuator including

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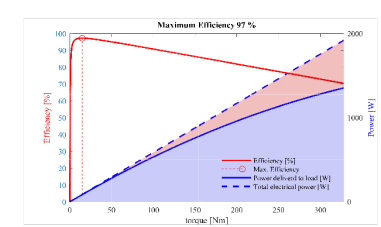


Figure 2: EE diagram of the actuator.

1 Torque-Speed Characteristics

The diagram shown in Fig. 1 is frequently used to obtain an overview over the actuator capabilities. It illustrates the steady state operation (no acceleration) of the actuator when supplied with the rated voltage V_R . The available supply voltage is used to produce the motor current and to compensate for the voltage induced by the spinning motor. This results in the torque-speed boundary indicated by the solid black line in the figure. The boundary connects the No-Load point characterized by the no-load torque τ_{NL} and the no-load speed ω_{NL} with the stall point at the stall torque τ_{stall} . The intersection with the rated torque limit τ_R (blue dashed line) is the rated operating point. The speed at this point along the line is the rated speed ω_R . The product of the two quantities is the rated mechanical power $P_{R,M}$. Operating points with a delivered mechanical power equal to the rated power are connected by a solid blue line.

2 Actuator Efficiency

The actuator efficiency varies with the operating point as visible in Fig. 2. BLDC motors typically display drop of efficiency at very low torques, where most of the generated mechanical power is used to overcome friction. The efficiency also drops for very high torques, where electrical losses dominate.

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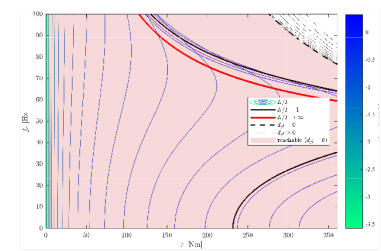


Figure 5: Maximum torque bandwidth for variable load inertia when generating peak torque.

Electrical Properties

The electrical properties characterize the motor windings, which form the core element of the actuator.

Winding Resistance: Manufacturing tolerances (wire diameter) can cause variations in the order of 10%. The value is given for the windings with leads at a temperature of 25 °C. The resistance variation with respect to a temperature increase is given by:

$$r_A(T) = r_A(25^\circ\text{C}) (1 + \alpha_{Cu} \Delta T) \quad (2)$$

The temperature coefficient of copper α_{Cu} is 0.0039 K⁻¹. As a consequence the Joule losses increase with higher winding temperatures.

Winding Inductance: The inductance of the motor winding. The observed inductance may vary depending on the implementation of the current modulation. The thermal electric inductance depends on the modulation frequency and shape.

Electrical Time Constant: Describes the time for the induction of the motor. The value is an approximation of the time for the induction of the motor. The value is an approximation of the time for the induction of the motor. The value is an approximation of the time for the induction of the motor.

Generator Constant: Relates the voltage induced in the windings to the rotor speed:

$$V_{ind} = k_e \omega_R \quad (3)$$

The generator constant is the inverse of the torque constant k_t .

Thermal Properties

The thermal properties represent a simplified and partial set of parameters to model the thermodynamics of the actuator. They are the foundation for the definition of the current and power ratings as well as the intermittent operating time beyond the limit of the rated operation.

Maximum Temperature: Defines the maximum winding temperature before heat induced irreversible damage occurs.

Thermal Winding Time Constant: Time for the motor winding to arrive at 63 % of the steady state temperature when a constant current is applied to the windings.

Thermal Housing Time Constant: Time for the motor housing to arrive at 63 % of the steady state temperature when a constant current is applied to the windings.

Thermal Resistance Winding-Housing: Thermal resistance to a heat flow between the motor windings

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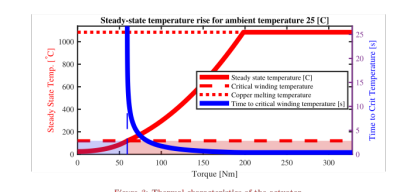


Figure 3: Thermal characteristics of the actuator.

3 Thermal Characteristics

The actuator can be continuously operated within the rated operation limits. Figure 3 shows the rated operation limit as blue shaded area. Up to these limits, the actuator temperature will remain below the maximum admissible temperature $T_{h,max}$ (red dashed line).

The actuator can be intermittently overloaded up to the peak operation limits indicated by the red shaded area. During the intermittent operation, the actuator temperature will rise towards the maximum admissible temperature and eventually exceed it. For a given generated torque, the blue graph in Fig. 3 illustrates the time it takes the motor to heat up from ambient temperature (25 °C) to $T_{h,max}$. If the actuator heats up beyond this temperature, thermal wear to the windings must be expected.

Note that the characteristic displayed in Fig. 3 must not be considered sharp boundaries. They are theoretical values considering the thermal resistance and time constants in the parameter table. These parameters are obtained from a standardized experiment where the actuator without active cooling is mounted in free air against a glass fan cage. The true thermal characteristics for a given application depend on many other parameters, such as the actuator operation history (actual winding temperature), true ambient temperature, humidity, the actual mounting and potential cooling of the motor.

For further reading on thermal operating conditions [1] is suggested.

4 Torque Bandwidth

While the torque-speed diagram Fig. 1 considers static actuator operation, many robotic applications demand dynamic torque generation. A way to characterize the dynamic torque generation capability of an actuator consists of looking at the 1 dB cut-off frequency of the torque transfer function magnitude. Due to nonlinear friction, actuator compliance, current and voltage saturation as well as back-EMF generation and the inflection of the actual load seen by the actuator, the torque bandwidth of an actuator cannot be characterized by just a single value.

A common technique to assess the achievable torque bandwidth of an actuator is to look at peak output and control the actuator to track a sweep reference, i.e. a sinusoidal input signal with growing frequency. By determining the cut-off frequency of the resulting response, this technique yields the locked torque bandwidth of the actuator controlled by the implemented controller in the specific parameter tuning for the chosen sweep amplitude. The bandwidth of an actuator is the range of frequencies over which the actuator can track a sweep reference.

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and housing. Define the winding temperature increase for a given Joule power loss.

Thermal Resistance Housing-Air: Thermal resistance to a heat flow between the motor housing and the surrounding environment. Define the housing temperature increase for a given Joule power loss. The value is typically obtained with standard experiment. In that experiment the motor is fastened to a plastic plate with the motor body being free and surrounded by air.

Rated Operation

The rated parameters together with the No-Load parameters define the conditions at which the actuator can be operated continuously without risking any damage.

Rated Voltage: Serves as a reference for the definition of further actuator parameters. It is recommended but not mandatory to operate the actuator at the rated voltage. The rated voltage determines the speed set-point of the torque-speed curve in Fig. 1.

Rated Current: Describes the maximum continuous current that does not result in thermal damage to the motor. The value is given with respect to pure Joule losses. At higher speeds, internal losses such as eddy currents and magnetization losses in the stator contribute to the heat generation and reduce the actually continuously permissible current.

Rated Torque: The electrical torque generated by the rated current i_R .

Rated Speed: The speed obtained from the torque-speed curve at rated torque.

Rated Electrical Power: Computed as a product of rated voltage V_R and rated current i_R .

Rated Mechanical Power: Computed as the product of the rated torque τ_R and rated speed ω_R .

No-Load Current: Steady state winding current when the rated voltage is applied to the load free actuator. The current produces the torque required to overcome the actuator friction.

No-Load Torque: Torque that is generated by the No-Load current i_{NL} . It is equivalent to the friction torque τ_{NL} .

Stall Torque: The load torque at which the motor stops moving. If the rated voltage V_R is applied to the windings.

Starting Current: The winding current corresponding to the stall torque τ_{stall} . When applying the rated voltage V_R to the actuator at rest, the initial current corresponds to the starting current. The power supply provides it.

Torque-Speed Gradient: Slope of the torque-speed curve.

Peak Operation

The peak operation parameters define the maximum intermittent operating conditions. Exceeding these values even for short time yields irreversible damage to the actuator.

Peak Current: The maximum permissible current that does not lead to a degradation of the permanent magnet. If the winding current exceeds this value irreversible weakening of the motor occurs.

Peak Torque: Torque corresponding to the peak current i_p .

Peak Speed: Maximum permissible intermittent speed for the actuator. This value is determined solely by the mechanical supports, bearings and transmission mechanisms. Exceeding this speed leads to irreversible damage of the mechanics.

Peak Electrical Power: Computed as a product of rated voltage V_R and peak current i_p .

Peak Mechanical Power: Computed as the product of the peak torque τ_p and peak speed ω_p .

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Fig. 5. Example datasheet, automatically generated for the Example_Joint class using the datasheetGenerator class. A PDF with this datasheet is available online¹⁵

control loop with desired torque feedforward action. The controller in [12] is a PID controller with desired torque feedforward command as well, and uses the open loop nominal plant model of a full mass spring damper system.

If full state information is available through measurement or reliable state observation, state feedback controllers such as LQR controllers can be designed. The state feedback controller originally proposed in [13] was reformulated within a more general passivity based torque and impedance control framework in [14]. During this process, the controller gains have been redefined to yield a clear physical interpretation. In the context of the aforementioned controllers, the torque control

part presented in [14] can be seen as a PD type controller with positive direct torque feedback similar to [15]. The controller has been augmented by a generalized momentum based disturbance observer [6].

The blocks provided in the controller library implement all the controllers discussed above in discrete time. Controllers with inner velocity and/or position control loop such as reported e.g. in [16] are not implemented so far, but there is no technical barrier to do so. A template block serves as a starting point for users to develop new controllers.



Fig. 6. The WALK-MAN (top) and TREE actuators (bottom) the authors interfaced the *Compliant Joint Toolbox* with.

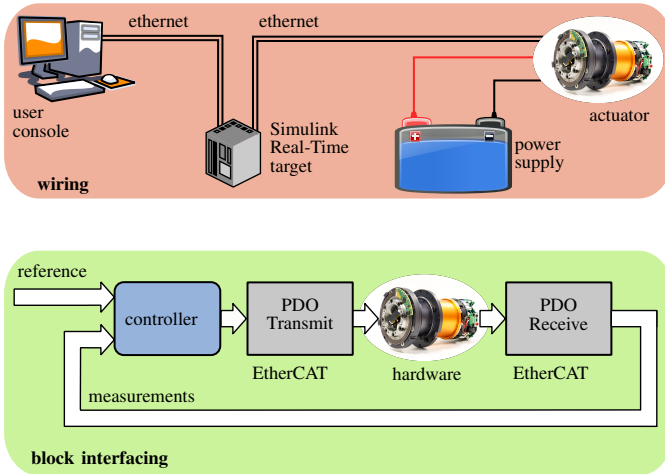


Fig. 7. Examples for interfacing with actuator hardware on the physical (top) and Simulink level (bottom).

VI. INTERFACING WITH HARDWARE

The *Compliant Joint Toolbox* has been developed within the scope of the works [2], [5], [17] carried out on the WALK-MAN and TREE actuators. Initially developed for modelling and simulation, rapidly interfacing with real actuator hardware was truly helpful for data-recording, testing, debugging and tuning of joint torque controllers. The toolbox shrank the time and effort required to move from simulation to experiments. This became particularly useful when coping with different sizes and prototype stages of the actuators depicted in Fig. 6. All these actuators feature an industrial EtherCAT interface. However, from the toolbox side, there is no requirement to use EtherCAT; the toolbox can be used with whatever interface is supported by the Mathworks Simulink Real-Time toolbox.

Fig. 7a presents an example of how to set up EtherCAT communication between the actuator, the Simulink Real-Time target, and the user console for a single actuator. A more detailed tutorial on how to set up an EtherCAT network is presented in [18]. The basic scheme to create a Simulink block diagram that controls the actuator is shown in Fig. 7b. It uses a controller block (blue) from the *Compliant Joint Toolbox* and the communication interface blocks (grey) provided by the Simulink Real-Time toolbox.

VII. SUMMARY AND FUTURE DIRECTIONS

This article presents the *Compliant Joint Toolbox*, and introduces the reader to its main concepts. The basic usage of the toolbox is demonstrated with code examples and references to more detailed information are given.

The authors plan to extend the toolbox capabilities to capture more nonlinear dynamics effects such as nonlinear stiffness curves and more advanced friction models including hysteresis with memory, together with more usage examples. Furthermore, they aim to interface the *Compliant Joint Toolbox* with the Robotics Toolbox [19]. This will allow to model, simulate, and rapidly reach experimental readiness of full torque controlled robotic systems.

The authors hope the *Compliant Joint Toolbox* can catalyse the ongoing discussion on compliant robot actuation, support academic education in the field and contribute to community efforts towards common notions, metrics, and benchmarks that ease torque controlled actuation design, comparison and selection across diverse robotic applications.

The final words of this article are a call to action. The *Compliant Joint Toolbox* is open source and happy to receive contributions from the community. Contributions are welcome in the form of code, feedback, discussion as well as bug reports and feature requests.

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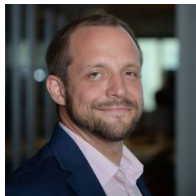
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