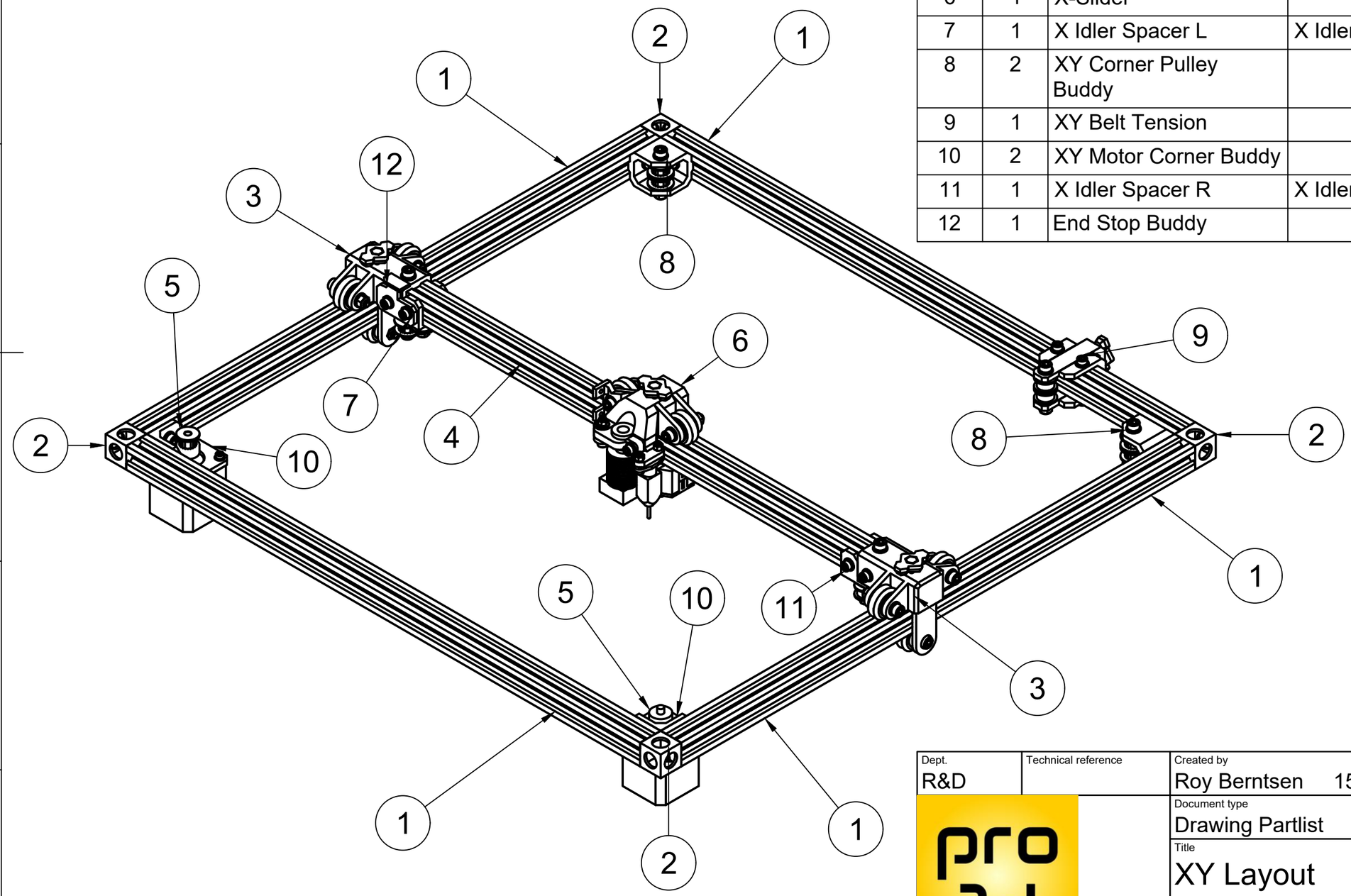
Note:
3Way Corner brackets are optional
- Use 90 degree 28-20 L Brackets
all round with or wo these



Parts List

Item	Qty	Part Number	Description	Material
1	4	2020 V-Slot 500	V-Slot Profile	Aluminum
2	4	2020 3Way Corner		Aluminum
3	2	Y-Slider		
4	1	2020 V-Slot 480	2020 V-Slot 480mm	Aluminum
5	2	GT2 Motor Pulley 20T		Aluminum
6	1	X-Slider		
7	1	X Idler Spacer L	X Idler Spacer Left	
8	2	XY Corner Pulley Buddy		
9	1	XY Belt Tension		
10	2	XY Motor Corner Buddy		
11	1	X Idler Spacer R	X Idler Spacer Right	
12	1	End Stop Buddy		PLA or PETG

Dept. R&D	Technical reference	Created by Roy Berntsen 15-Mar-18	Approved by RB 2018-03
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