

API Instruction

--How to use MentorAPI.dll

This API is used to communicate Salcomp MES database with supplier test equipment on Windows platform, it is compatible with MES system version 11 and 12, it is a DLL file developed by C#.NET with Framework 4

You may need to put this DLL file and the corresponding configuration file MentorConfig.xml into your executable file identical folder.

It provides below functions and properties to be invoked by 3rd applications.

Function/Method:

bool CheckRouteForSerialNumber(string serialNumber)
bool CheckRouteWithAliasOutput(string serialNumber)
bool SaveResult(string strXML)

Property:

string Message
string SerialNumberAlias
string OutputString

Function/Method explanation

1. bool CheckRouteForSerialNumber(string serialNumber)

This function is used to check a unit's routing status, return result can be true or false, A true indicates the unit barcode successfully passing the current station, A false indicates routing violation or other errors, also property Message will attach some helpful information for reference.

2. bool CheckRouteWithAliasOutput(string serialNumber)

This function includes the functionality of CheckRouteForSerialNumber, in addition it will provide a Serial Number named property of SerialNumberAlias for reference, in general this function is dedicated to apply on laser machine application.

3. bool SaveResult(string strXML)

This function is usually used to save test result into database, also it will return a result indicating data handling status. Parameter strXML is a standard XML structure string.

4. bool GetBlocksByPanel(string panel)

This function is used to get all block list with an array from a panel ID. Firstly it checks route and then try to output the block list. When you get a return value of TRUE, you can further get the block list of Blocks from its property.

Property explanation

5. Message

This property is an output string to be invoked. In general the abovementioned function invoked, if return result is false, a useful message can be captured from this property, but for a true return result, it is empty.

6. SerialNumberAlias

This property is only for the function CheckRouteWithAliasOutput invoked, also it is an output string. When getting this property, it means a database field SerialNumberAlias will be updated.

7. OutputString

This is a reserved property in the API, also it is an output string, in the future if necessary it can provide a string for outer application reference.

8. Blocks[]

This is an output string array for block list. When succeeding to call the function GetBlocksByPanel and the return value is true, you can use this string array to get all block list orderly.

Usage sample:

SaveResult(string strXML)

String strXML may be like below:

```
<?xml version="1.0" encoding="UTF-8"?>
<vCheckTester xmlns="Valor.vCheckTester.xsd" Version="4.0" xmlns:xsd="http://www.w3.org/2001/XMLSchema" xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance">
  <Unit StatusCode="PASS" SerialNumber="B26517008248S" Timestamp="2016-12-18T02:03:20.1227789+08:00">
    <Measurement StatusCode="PASS" Name="Weld Time" ValueUnit="Double" UpperLimit="2" LowerLimit="0" MeasurementUnit="S" Value="0.32" DateTime="2016-12-18T02:03:20.1227789+08:00"/>
    <Measurement StatusCode="PASS" Name="Energy" ValueUnit="Double" UpperLimit="1000" LowerLimit="20" MeasurementUnit="J" Value="45.5" DateTime="2016-12-18T02:03:20.1227789+08:00"/>
    <Header TestFixtureNumber="F87651" TestHeadNumber="614A-H4123"/>
  </Unit>
</vCheckTester>
```

Acceptable XML structure string explanation

1. Top level element: vCheckTester, it can include below attributes.

Element	Level	Attribute	Required	Memo
vCheckTester	1	Version	Yes	default value: 4.0
vCheckTester	1	OperatorNumber	No	
vCheckTester	1	OperationNumber	No	
vCheckTester	1	WorkOrderNumber	No	
vCheckTester	1	EquipmentNumber	No	
vCheckTester	1	PassRemainingNumber	No	
vCheckTester	1	xmlns	Yes	Default value:Valor.vCheckTester.xsd

2. 2nd level element: Unit, it can include below attributes.

Element	Level	Attribute	Required	Memo
Unit	2	PanelSerialNumber or SerialNumber	Yes	
Unit	2	StatusCode	Yes	
Unit	2	TimeStamp	Yes	
Unit	2	PanelStatusCode	No	If panel, Yes
Unit	2	IsUnitInsidePanel	No	If panel, Yes
Unit	2	UnitNumber	No	
Unit	2	UnitRevision	No	
Unit	2	RetryCount	No	

Unit	2	DateTimeStart	No	
Unit	2	DateTimeEnd	No	
Unit	2	IsUnitInsidePanel	No	If panel, Yes
Unit	2	PanelCol	No	
Unit	2	PanelRow	No	
Unit	2	Sequence	No	If panel, Yes

When it is a panel, all relating to panel attributes should have.

3. 3rd level element: Measurement

Element	Level	Attribute	Required	Memo
Measurement	3	ValueReference	No	
Measurement	3	TolerancePosPercent	No	
Measurement	3	ToleranceNegPercent	No	
Measurement	3	Series	No	
Measurement	3	PartName	No	
Measurement	3	Name	Yes	
Measurement	3	ValueUnit	Yes	
Measurement	3	UpperLimit	Yes	
Measurement	3	LowerLimit	Yes	
Measurement	3	MeasurementUnit	Yes	
Measurement	3	Value	Yes	
Measurement	3	DateTime	Yes	
Measurement	3	StatusCode	Yes	

This element can be the 3rd level when it is a Pass unit/panel, also it is not a must.

Element	Level	Attribute	Required	Memo
Header	3	TestFixtureNumber	No	
Header	3	TestHeadNumber	No	
Header	3	TestProgramName	No	
Header	3	TestProgramVersion	No	
Header	3	TestHeaderType	No	

This element can be the 3rd level when it is a Passed unit/panel, also it is not a must.

Element	Level	Attribute	Required	Memo
Symptom	3	Type	Yes	
Symptom	3	Name	Yes	
Symptom	3	Message	No	
Symptom	3	Ordinal	No	
Symptom	3	PictureReference	No	
Measurement	4	ValueReference	No	
Measurement	4	TolerancePosPercent	No	
Measurement	4	ToleranceNegPercent	No	
Measurement	4	Series	No	
Measurement	4	PartName	No	

Measurement	4	Name	No	
Measurement	4	ValueUnit	Yes	
Measurement	4	UpperLimit	Yes	
Measurement	4	LowerLimit	Yes	
Measurement	4	MeasurementUnit	Yes	
Measurement	4	Value	Yes	
Measurement	4	DateTime	Yes	
Measurement	4	StatusCode	Yes	

This element is only for those failed test items on a Failed unit/panel.

MentorConfig.xml explanation

Category	Field/Node	VersionApplied	Description	Program
Server/ Database/ Version	IPOrName	12	REST API server name or IP address	Common
	DBServer	11	Database server name or IP address	
	Database	11	database name	
	User	11	database user name	
	Password	11	database password	
	Version	Common	Mentor system version	
Station/Route	OperationType	Common	Operation type	
	EquipmentNo	Common	Equipment number	
	CompleteBarcode	12	true or false	
	FollowTheProcess	12	true or false	
Unit Pattern	PatternForUnit	Common	standard regular express pattefor for serialnumber	
	PatternForUnit2	Common	standard regular express pattefor for serialnumber	
	PatternForUnit3	Common	standard regular express pattefor for serialnumber	
Operator	Operator	Common	Indicate who manipulate this station	
Dedicated	UnitItemColumnUpdate	Common	Indicate which serialnumber column of tUnitItem table to be updated, available value is SerialNumberAlias or SerialNumber2nd	SNLink
	SerialPort_From	Common	Indicate serial port configruation if use it	Package
	SerialPort_From_Enable	Common	Indicate whether use serial port	
	SerialPort_To	Common	Indicate serial port configruation if use it	
	SerialPort_To_Enable	Common	Indicate whether use serial port	
	SerialPort_To_Conent	Common	Indicate the content of serial port send to	
	SerialPort_To_Conent_Type	Common	Indicate the content type, a string or hex	
	QtyPerBox	Common	Indicate quantity per carton	
	QtyPerPallet	Common	Indicate quantity per pallet	
	PrefixForBox	Common	Indicate prefix for box barcode and it will not log into database	
	SuffixForBox	Common	Indicate suffix for box barcode and it will not log into database	
	PatternForPallet	Common	Indicate pallet barcode pattern	
	PrefixForPallet	Common	Indicate prefix for pallet barcode and it will not log into database	
	SuffixForPallet	Common	Indicate suffix for pallet barcode and it will not log into database	



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