

ML1 Screws	Total / Machine	X Axis	Y Axis	Z Axis	Extruder & X Carriage	Other	Comments	Supplier	Part #	Price	Cost / machine
M3-06 BH	12	4				8	Electronic box and board	Fastenal	40867	0.1549	1.8588
M3-08 SH	6							Fastenal	1139503	0.1211	0.7266
M3-10 SH	20	4	4	8	4			Fastenal	1139504	0.1211	2.422
M3-12 SH	27	8			12	7	Box fan (4) Wire retainer (3)	Fastenal	1139505	0.1258	3.3966
M3-15 SH	4				4			Fastenal	0163619	0.1581	0.6324
M3-20 SH	4		4					Fastenal	1139507	0.1388	0.5552
M3-25 SH	4		4					Fastenal	1139508	0.1607	0.6428
M3 Flat Washers	16		4	8	4			Fastenal	40217	0.0112	0.1792
M3 Hex Nuts	12				12			Fastenal	1140302	0.0263	0.3156
M3 Heat Inserts	23	12	3			8		Fastenal	11125995	0.0898	2.0654
#4 Split Washers (3mm)	4		4				PCB to bed attachment	Fastenal	1133606	0.0172	0.0688
M4-18 SH	2				2			Fastenal	1139519	0.1271	0.2542
M4-20 BH	0							Fastenal	1139903	0.0965	0
M4 Flat Washers								Fastenal	1140353	0.0176	0
M4 Slim Nuts								Fastenal	0141486	0.0153	0
M5-08 BH	5		5				Mounts Y-rail to frame	Fastenal	40876	0.1169	0.5845
M5-10 BH	40		4	4		32	Frame	Fastenal	1139905	0.1669	6.676
M5-10 SH	2					2	Filament Reel	Fastenal	1139544	0.1092	0.2184
M5-12 BH	4					4		Fastenal	1140877	0.1699	0.6796
M5-16 BH	4					4	Box lid to 10x50	Fastenal	1140879	0.1552	0.6208
M5-25 BH	4					4	Attach Delrin wheels to AL plate	Fastenal	40881	0.1596	0.6384
M5 Slim Nuts	40		4	4		32	Frame	Fastenal	0141487	0.0323	1.292
M5 T-Nuts	2		2				Mounts Y-rail to frame	Misumi	HNKK5-5	0.1526	0.3052
M5 Flat Washers	4					4		Fastenal	40219	0.0152	0.0608
M6 Nut	0							McMaster-Carr	90591A151	0.023	0
M6 Threaded Rod	0.667			0.667				Fastenal	MR2551000A4000	5.485	3.658495
									Total per Machine		27.851795