

Section	Quantity	Hardware	Notes
<b>Frame</b>	40	M5 slim nuts	
	45	M5x10 BH screws	
	4	M5x8 screws	
	9	M5 t-slot nuts	
	1	M3x25 screws	
	1	M3 hex nut	
<b>Z mounts and couplers</b>	8	M3x8 SH screws	
	8	M3 flat washers	
	4	M3x12 SH screws	
	4	M3 hex nuts	
	2	threaded rods	
	4	M5x8 BH screws	
	4	M5 slim nuts	
<b>Y-ends</b>	4	M5x10 SH screws	
	4	M5 slim nuts	
	4	M5x8 BH screws	
	4	M5 t-slot nuts	
	2	M3x12 SH screws	
	6	M3x8 SH screws	
	6	M3 flat washer	
	1	M3x20 SH screws	
	1	M4 flat washers	
	1	M3 hex nut	
<b>X-ends</b>	2	M3x6 BH screws	
	13	M3x12 SH screws	
	2	M3x8 SH screws	
	4	M6 hex nuts	
	8	heat inserts	
<b>Bed</b>	4	M3x25 SH screws	
	4	bed springs	
	4	M3 springlock	
	4	M3 hex nuts	
	1	M3x8 SH screw	
	3	M3x10 SH screws	
	4	M5 washers	
<b>X-carriage</b>	22	M3x12 SH screws	
	1	M3x15 screw	
	13	M3 hex nut	
	2	M3 flat washers	
	2	M3x6 BH screws	
<b>Box</b>	4	M3x8 SH screws	
	3	M3x15 SH screws	
	11	M3 heat inserts	
	4	M3x6 BH screws	
	4	M3x12 SH screws	
	4	M5x8 BH screws	
	4	t-slot nuts	