

ID	Box Parts	Parameters		Individual parts				Final parts				Comments
		Layer height	Infill	time	time (hh:mm:ss)	g	m	Qty	time (hh:mm:ss)	g	m	
1	Freibox_InsideBox_FrontPart	0,2	20	1h52min	1:52:00	23	2,89	1	1:52:00	23	2,89	support
2	Freibox_InsideBox_Rear	0,2	20	38min	0:38:00	6	0,78	1	0:38:00	6	0,78	
3	Freibox_LEDholder_Part1	0,2	20	16min	0:16:00	3	0,35	1	0:16:00	3	0,35	
4	Freibox_LEDholder_Part2	0,2	20	17min	0:17:00	3	0,34	1	0:17:00	3	0,34	
5	Freibox_LickingChamber_MotorGear	0,2	20	20min	0:20:00	3	0,33	1	0:20:00	3	0,33	
6	Freibox_LickingChamber_gate	0,2	20	24min	0:24:00	4	0,47	1	0:24:00	4	0,47	
7	Freibox_LickingChamber_gateSlider	0,2	20	36min	0:36:00	5	0,64	1	0:36:00	5	0,64	
8	Freibox_LickingChamber_LickingChamber	0,2	20	1h21min	1:21:00	14	1,74	11	14:51:00	154	19,14	
9	Freibox_LickingChamber_motorHolder_Part1	0,2	20	1h06min	1:06:00	11	1,4	1	1:06:00	11	1,4	
10	Freibox_LickingChamber_motorHolder_Part2	0,2	20	52min	0:52:00	9	1,12	1	0:52:00	9	1,12	
11	Freibox_LickingSpoutHolder_lickingSpoutHolder	0,2	20	7min	0:07:00	1	0,13	2	0:14:00	2	0,26	
12	Freibox_LickingSpoutHolder_pipeSecuringConnector	0,2	20	21min	0:21:00	4	0,46	2	0:42:00	8	0,92	
13	Freibox_LickingSpoutHolder_Plateforme_Part1	0,2	20	2h38	2:38:00	31	3,88	1	2:38:00	31	3,88	
14	Freibox_LickingSpoutHolder_Plateforme_Part2	0,2	20	1h56	1:56:00	21	2,64	1	1:56:00	21	2,64	
15	Freibox_LickingSpoutHolder_slidingTour	0,2	20	58min	0:58:00	11	1,45	2	1:56:00	22	2,9	
16	Freibox_LickingSpoutHolder_strainGaugeHolder	0,2	20	30min	0:30:00	5	0,63	2	1:00:00	10	1,26	
17	Freibox_NosePokePort	0,2	20	42min	0:42:00	7	0,93	1	0:42:00	7	0,93	
18	Freibox_SyringeHolder	0,2	20	34min	0:34:00	7	0,84	2	1:08:00	14	1,68	
19	Freibox_ArduinoHolder_Part1	0,2	20	1h20min	1:20:00	12	1,58	1	1:20:00	12	1,58	
20	Freibox_ArduinoHolder_Part2	0,2	20	38min	0:38:00	7	0,89	1	0:38:00	7	0,89	
21	Freibox_ElectronicBox_Front	0,2	20	4h23min	4:23:00	49	6,16	1	4:23:00	49	6,16	
22	Freibox_ElectronicBox_Ground	0,2	20	5h16min	5:16:00	63	8	1	5:16:00	63	8	
23	Freibox_ElectronicBox_Left	0,2	20	4h31min	4:31:00	51	6,4	1	4:31:00	51	6,4	
24	Freibox_ElectronicBox_Rear	0,2	20	4h25min	4:25:00	49	6,17	1	4:25:00	49	6,17	
25	Freibox_ElectronicBox_Right	0,2	20	4h22min	4:22:00	48	6,12	1	4:22:00	48	6,12	
26	Freibox_ElectronicBox_top	0,2	20	4h41min	4:41:00	52	6,55	1	4:41:00	52	6,55	
27	Freibox_AuditoryBox_Part1	0,2	20	4h22min	4:22:00	50	6,29	1	4:22:00	50	6,29	
28	Freibox_AuditoryBox_Part2	0,2	20	1h06	1:06:00	12	1,54	1	1:06:00	12	1,54	
									66:32:00	729	91,63	

ID	Commutator Parts	Parameters		Individual parts				Final parts				Comments
		Layer height	Infill	time	time (hh:mm:ss)	g	m	Qty	time (hh:mm:ss)	g	m	
1	FreiBox_Commutator_Design_v1_Based	0,2	20	2h13min	2:13:00	29	3,72	1	2:13:00	29	3,72	
2	FreiBox_Commutator_Design_v1_Blocker	0,2	20	1h14min	1:14:00	14	1,72	1	1:14:00	14	1,72	
3	FreiBox_Commutator_Design_v1_DetectorRing	0,2	20	1h	1:00:00	6	0,75	1	1:00:00	6	0,75	
4	FreiBox_Commutator_Design_v1_Linker	0,2	20	7min	0:07:00	1	0,08	1	0:07:00	1	0,08	
5	FreiBox_Commutator_Design_v1_MagnetBall_Part1	0,2	20	4min	0:04:00	1	0,08	1	0:04:00	1	0,08	
6	FreiBox_Commutator_Design_v1_MagnetBall_Part2	0,2	20	4min	0:04:00	1	0,07	1	0:04:00	1	0,07	
7	FreiBox_Commutator_Design_v1_MotorGear	0,2	20	1h01min	1:01:00	11	1,34	1	1:01:00	11	1,34	
8	FreiBox_Commutator_Design_v1_SlipRingGear	0,2	20	1h01min	1:01:00	11	1,34	1	1:01:00	11	1,34	
									06:44:00	74	9,1	