Section 11

IntelliBar SAP Device Types

This section describes IntelliBar Device Types developed for SAP R/3 v.3.X and later. SAP R/3 uses a proprietary printer spool and print system that provides a uniform user printing interface that supports a multiplicity of printers. A specific SAP printer Device Type provides the interface between the SAP Spooler and a particular printer. IntelliTech has developed SAP Device Types for IntelliBar printers that provide bar code label printing capability for a wide range of media.

SAP R/3 PRINTING WITH INTELLIBAR PCL COMMAND EXTENSIONS

Standard Series IntelliBar printers use the Hewlett Packard Printer Control Language level 5, HP PCL 5, for raster image processing tasks. Hewlett Packard LaserJet III (LJIII) printers use HP PCL5. Thus, IntelliBar printers appear as an LJIII to a host system. LJIII printers operate in the SAP environment by using the standard SAP HPLJIIID Device Type.

IntelliBar printers operate in the SAP environment by using custom "Z type" Device Types that are derived from the HPLJIIID Device Type. IntelliBar Device Types use HPLJIIID ABAP List Format Types. The IntelliBar Device Types and their ABAP List Format Types are described below.

INTELLIBAR SAP R/3 DEVICE TYPES

There are three custom device types for the IntelliBar Standard printer series:

SAP I	<u>Device Type</u>	IntelliBar Standard Printer Series
•	ZITC_48	M48
•	ZITC_412	M412
	ZITC_88	M88

INSTALLATION OF INTELLIBAR SAP R/3 DEVICE TYPES

To install IntelliBar Device Types, download the required Device Type from the IntelliTech International web site at http://www.intellitech-intl.com/portasp/drivers.asp. Copy the Device Type onto the target SAP R/3 host system by using the SAP RSTXSCRP report. Assign the Device Type to the IntelliBar printer using the SAP R/3 administrative dialog.

INTELLIBAR ABAP LIST AND SAPSCRIPT FORMAT TYPES

Eight ABAP List Format Types for the IntelliBar Device Types are directly inherited from the HPLJIIID Device Type.

All SAPScript Format Types for IntelliBar Device Types are customized.

The printer initialization (Default) Format Types are described in Table 11-1 below:

Table 11-1 IntelliBar Initialization Format Types

Format Type	Value
Variable Form Length	See Table 11-2 below for Type and Value.
Print Speed	See Table 11-3 below for Value
Print Density	Value = 0
Print and Tear Frequency	Value = 1
Print and Cut Frequency	Value = 1

Table 11-2 IntelliBar Device Type Variable Form Length Command Values

SAPScript Format Type	Value in scan lines (@300 lines/inch)
DINA4	3508 (= 11.69 inches/297 mm)
DINA5	2480 (= 8.27 inches/210 mm)
EXECUTIV	3140 (= 10.47 inches/267 mm)
INCH11	3300 (= 11 inches/279 mm)
INCH12	3600 (= 12 inches/305 mm)
INCH4	1200 (= 4 inches/102 mm)
INCH4C	1200 (= 4 inches/102 mm)
INCH6	1800 (= 6 inches/152 mm)
INCH7	2100 (= 7 inches/178 mm)
INCH8	2400 (= 8 inches/203 mm)

LEGAL	4200 (= 14 inches/356 mm)
LETTER	3300 (= 11 inches/279 mm)
LINE_21	1050 (= 3.5 inches/89 mm)
LINE_22	1100 (= 3.67 inches/93 mm)

Table 11-3 IntelliBar Device Type Default Print Speed Command Values

IntelliBar Device Type	Default Print Speed Command Value (mm/second)
ZITC_412	300 (= 300 mm or 12 inches/second)
ZITC_48	200 (= 200 mm or 8 inches/second)
ZITC_88	200 (= 200 mm or 8 inches/second)

SAP R/3 STANDARD BAR CODE PRINT CONTROLS

The HPLJIIID Device Type supports twelve standard SAP bar codes used with ABAP lists. These codes are also supported by the IntelliBar ZITC_XXX Device Types. The standard SAP HPLJIIID bar codes are implemented through the Print Control commands listed in Table 11-4 below:

Table 11-4 Standard SAP Bar Code Commands

Command Code	Description
ARTNR	Article number, Technical bar code type: Code 128
AUFNR	Request number, Technical bar code type: Code 128
BARCLVS	Test bar code in LVS, Technical bar code type: Code 39, no check digit
BC_CD39	Technical bar code type: Code 39, no check digit, no text, height 13 mm
BC_ESC	ESC character (hex 1B)
KUNAUNR	Customer request number, Technical bar code type: Code 128
KUNAUPS	Customer request item, Technical bar code type: Code 128
MBBARC	Test bar code for inventory management, Technical bar code type: Code 128
MBBARC1	Test Bar code 1 for inventory management, Technical bar code type: EAN-8
RSNUM	Reservation number, Technical bar code type: Code 128
RSPOS	Reservation item, Technical bar code type: Code 128

RUECKNR

Completion confirmation number, Technical bar code type: Code 128

NOTE: SAP specifies the maximal data lengths for the twelve HPJLIIID bar codes. For example, for the ARTNR Command SAP specifies the length parameters as a minimum of 1 symbol and maximum of 10 symbols. To print ARTNR with a length less than 10 symbols (ex., 8 symbols), the appropriate parameter in the PCL escape sequence must be changed to the appropriate value. In the PCL escape sequence,

"\e!b8C\e!b142J\e!b2N\e!10W", change the segment that specifies ten symbols, "\e!10W", to "\e!##W", where ## equals the number of symbols needed. In this example the change to "8" would be

"\e!b8C\e!b142J\e!b2N\e!8W". For additional information about SAP standard bar codes go to: http://help.sap.com/saphelp_webas610/helpdata/en/d9/4a94e251ea11d189570000e829fbbd/content.htm

INTELLIBAR SAP R/3 DEVICE TYPE PRINT CONTROL COMMANDS

In addition to the standard HP PCL5 commands supported by the IntelliBar ZITC_XXX Device Types, IntelliBar printers use custom PCL Command extensions that enable thermal label printing functions and provide access to internal printer resident bar code fonts. In the SAP environment these Command extensions are accessed through custom SAP "Z" print commands. Table 11-5 below lists the IntelliBar custom SAPScript Format Types, a description of the Command and the corresponding PCL5 command extension in escape code sequence.

NOTE: For greater detail about IntelliBar PCL command extensions, as well as standard HP PCL commands, refer to the relevant portion of Section 2 of the IntelliBar Programmer's Reference Manual.

Table 11-5 IntelliBar PCL Command Extensions Cross Reference to SAP Z Print Control Command Codes

Sap "Z" Print Command Code	Function	PCL Escape Command Code	
Setting/Disabling Variable Form Length			
NOTE: The Variable Form Length command allowable range = 300 to 29,700 scan lines (= 1" to 99"/ 2.5 cm to 252 cm) in increments of 300 scan lines (= 1"/ 2.5 cm). Use the next longer full inch form length for form lengths that have fractional inches. For example, if form length = 8.5" then use the 9" form length command, "ZSF09".			
ZSFVL	Set Variable Form Length = the last selected value	ESC!f1Z	
ZSF01	Set Variable Form Length = 1"	ESC!f300Z	
through	· ·	through	
ZSF99	Set Variable Form Length = 99"	ESC!f29700Z	
ZDFVL	Disable Variable Form Length	ESC!f0Z	
Setting Print Speed NOTE: The default Set Print Speed command is printer model dependent.			
ZPS01	Set Print Speed = 0.6" (15 mm)/sec	ESC!p15S	
ZPS02	Set Print Speed = 0.8" (20 mm)/sec	ESC!p20S	
ZPS03	Set Print Speed = 1.2" (30 mm)/sec	ESC!p30S	
ZPS04	Set Print Speed = 1.6" (40 mm)/sec	ESC!p40S	
ZPS05	Set Print Speed = 2.4" (60 mm)/sec	ESC!p60S	
ZPS06	Set Print Speed = 3.2" (80 mm)/sec	ESC!p80S	
ZPS07	Set Print Speed = 4" (100 mm)/sec	ESC!p100S	

Print Speed = 5" (120 mm)/sec Print Speed = 6" (150 mm)/sec Print Speed = 8" (200 mm)/sec Print Speed = 10" (250 mm)/sec Print Speed = 12" (300 mm)/sec Print Speed = 12" (300 mm)/sec Print Density to 0, Default Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5 Print Density to 6	ESC!p120S ESC!p150S ESC!p200S ESC!p250S ESC!p300S ESC&d0A ESC&d1A ESC&d2A ESC&d3A ESC&d4A ESC&d5A
Print Speed = 8" (200 mm)/sec Print Speed = 10" (250 mm)/sec Print Speed = 12" (300 mm)/sec ty Print Density to 0, Default Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC!p200S ESC!p250S ESC!p300S ESC&d0A ESC&d1A ESC&d2A ESC&d3A ESC&d4A
Print Speed = 10" (250 mm)/sec Print Speed = 12" (300 mm)/sec Print Density to 0, Default Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC!p250S ESC!p300S ESC&d0A ESC&d1A ESC&d2A ESC&d3A ESC&d4A
Print Speed = 12" (300 mm)/sec Exp Print Density to 0, Default Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC!p300S ESC&d0A ESC&d1A ESC&d2A ESC&d3A ESC&d4A
Print Density to 0, Default Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC&d0A ESC&d1A ESC&d2A ESC&d3A ESC&d4A
Print Density to 1 Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC&d1A ESC&d2A ESC&d3A ESC&d4A
Print Density to 2 Print Density to 3 Print Density to 4 Print Density to 5	ESC&d2A ESC&d3A ESC&d4A
Print Density to 3 Print Density to 4 Print Density to 5	ESC&d3A ESC&d4A
Print Density to 4 Print Density to 5	ESC&d4A
Print Density to 5	
Print Density to 6	
<u> </u>	ESC&d6A
Print Density to 7	ESC&d7A
Print Density to 8	ESC&d8A
<u> </u>	ESC&d9A
•	ESC&d10A
•	ESC&d11A
,	ESC&d12A
•	ESC&d13A
•	ESC&d14A
•	ESC&d15A
Print Density to -15	ESC&d-15A
Print Density to -14	ESC&d-14A
Print Density to -13	ESC&d-13A
Print Density to -12	ESC&d-12A
Print Density to -11	ESC&d-11A
Print Density to -10	ESC&d-10A
Print Density to -9	ESC&d-9A
Print Density to -8	ESC&d-8A
Print Density to -7	ESC&d-7A
Print Density to -6	ESC&d-6A
Print Density to -5	ESC&d-5A
Print Density to -4	ESC&d-4A
Print Density to -3	ESC&d-3A
Print Density to -2	ESC&d-2A
	Print Density to 9 Print Density to 10 Print Density to 11 Print Density to 12 Print Density to 13 Print Density to 14 Print Density to 15 Print Density to -15 Print Density to -15 Print Density to -14 Print Density to -13 Print Density to -12 Print Density to -11 Print Density to -10 Print Density to -9 Print Density to -9 Print Density to -7 Print Density to -6 Print Density to -5 Print Density to -5 Print Density to -5

Setting Print and Cut Frequency



NOTE: The Set Print and Cut command allowable range = 1 to 99.

ZPC01	Print and Cut frequency = 1	ESC!n1C
ZPC02	Print and Cut frequency = 2	ESC!n2C
through		through
ZPC99	Print and Cut frequency = 99	ESC!n99C

Setting Bar Code Type

ZBT00	Set Bar Code Type = 0, only print text, Default	ESC!b0C
ZBT01	Set Bar Code Type = 1, UPC-A	ESC!b1C
ZBT02	Set Bar Code Type = 2, UPC-E	ESC!b2C
ZBT03	Set Bar Code Type = 3, EAN/JAN-13 (with or without 2 or 5 digit supplements)	ESC!b3C
ZBT04	Set Bar Code Type = 4, EAN/JAN-8 (with or without 2 or 5 digit supplements)	ESC!b4C
ZBT05	Set Bar Code Type = 5, 3 of 9 (Code 39)	ESC!b5C
ZBT06	Set Bar Code Type = 6, Extended 3 of 9	ESC!b6C
ZBT07	Set Bar Code Type = 7, Interleaved 2 of 5	ESC!b7C
ZBT08	Set Bar Code Type = 8, Code 128	ESC!b8C
ZBT09	Set Bar Code Type = 9, Codabar	ESC!b9C
ZBT10	Set Bar Code Type = 10, Zip + 4 Postnet	ESC!b10C
ZBT11	Set Bar Code Type = 11, MSI Plessey	ESC!b11C
ZBT12	Set Bar Code Type = 12, Code 93	ESC!b12C
ZBT14	Set Bar Code Type = 14, UCC-128	ESC!b14C
ZBT15	Set Bar Code Type = 15, HIBC	ESC!b15C
ZBT16	Set Bar Code Type = 16, UPC/EAN extension (2 or 5 digit supplemental)	ESC!b16C
ZBT17	Set Bar Code Type = 17, PDF 417	ESC!b17C

Setting Bar Code Height in Decipoints

NOTE: The Set Bar Code Height in Decipoints command allowable range = 0.1" to 6.0" in increments of 0.1" (in multiples of 72 decipoints, 1 decipoint = 1/720 inch).

ZHC01	Set Bar Code Height (Decipoints) = 0.1" (72 Decipoints)	ESC!b72H
ZHC02	Set Bar Code Height (Decipoints) = 0.2" (144 Decipoints)	ESC!b144H
through		
ZHC60	Set Bar Code Height (Decipoints) = 6.0" (4320 Decipoints)	ESC!b4320H

Setting Bar Code Height in Dots

NOTE: 1 Dot = 1/300 inch. The Set Bar Code Height in Dots command allowable range = 0.1" to 6.0" (2.54 mm to 152.4 mm/30 dots to 1800 dots) in increments of 0.1" (2.54 mm/30 Dots).

ZHD01	Set Bar Code Height (Dots) = 0.1" (30 Dots)	ESC!b30J
ZHD02	Set Bar Code Height (Dots) = 0.2" (60 Dots)	ESC!b60J
through		
ZHD60	Set Bar Code Height (Dots) = 6.0" (1800 Dots)	ESC!b1800J

Setting Bar	Code Width in Dots			
NOTE:	1 Dot = 1/300 inch. The Set Bar Code Width command allowable range	ge = 1 to 6 Dots.		
ZBCW1	Set Bar Code Width (Dots) = 1	ESC!b1N		
ZBCW2	Set Bar Code Width (Dots) = 2 Default	ESC!b2N		
ZBCW3	Set Bar Code Width (Dots) = 3	ESC!b3N		
ZBCW4	Set Bar Code Width (Dots) = 4	ESC!b4N		
ZBCW5	Set Bar Code Width (Dots) = 5	ESC!b5N		
ZBCW6	Set Bar Code Width (Dots) = 6	ESC!b6N		
Setting Bar (Code Ratios (Code 39, Extended 3 of 9, and Interleaved 2 of 5)			
ZBCR1	Set Bar Code Ratio, Ratio of 2 to 1	ESC!b1R		
ZBCR2	Set Bar Code Ratio, Ratio of 5 to 2	ESC!b2R		
ZBCR3	Set Bar Code Ratio, Ratio of 3 to 1, Default	ESC!b3R		
	Setting Bar Code 128 Subset Mode			
ZBSM0	Set Bar Code 128 Subset Mode 0, Automatic subset switching, Default	ESC!b0S		
ZBSM1	Set Bar Code 128 Subset Mode 1, Subset A (upper case/control characters)	ESC!b1S		
ZBSM2	Set Bar Code 128 Subset Mode 2, Subset A (upper and lower case characters)	ESC!b2S		
ZBSM3	Set Bar Code 128 Subset Mode 3, Subset A (double density numbers)	ESC!b3S		
Setting UPC-	E Bar Code Method			
ZBCM0	Set UPC-E Bar Code Method 0, Requires 11 digits to print 6 digit bar code, Default	ESC!b0E		
ZBCM1	Set UPC-E Bar Code Method 1, System 0, 6 digit input string	ESC!b1E		
ZBCM2	Set UPC-E Bar Code Method 2, System 1, 6 digit input string	ESC!b2E		
Setting Print	Position for Human-Readable Text			
ZTXT0	Print Human-Readable Text = 0 Disable, Default	ESC!b0T		
ZTXT1	Print Human-Readable Text, Position = 1, below barcode with check digit	ESC!b1T		
ZTXT2	Print Human-Readable Text, Position = 2, below bar code without check digit	ESC!b2T		
ZTXT3	Print Human-Readable Text, Position = 3, above bar code with check digit	ESC!b3T		
ZTXT4	Print Human-Readable Text, Position = 4, above bar code without check digit	ESC!b4T		
ZTXT5	Print Human-Readable Text, Position = 5, in notched bar code with check digit	ESC!b5T		
ZTXT6	Print Human-Readable Text, Position = 6, in notched bar code without check digit	ESC!b6T		

Setting Opti	ional Check Digit Calculation	
ZCOC0	Calculate Optional Check Digit, 0 Disable, Default	ESC!b0K
ZCOC1	Calculate Optional Check Digit, 1 Enable	ESC!b1K
ZCOC2	Calculate Optional Check Digit, 2 Enable optional second check digit	ESC!b2K
Setting Prin	t Text String Characters as Bar Code	
NOTE: Allow	/able Range = 4 to 99 characters.	
ZPR04	Print Bar Code, Length=4 characters	ESC!b4W
ZPR05	Print Bar Code, Length=5 characters	ESC!b5W
through	3	
ZPR99	Print Bar Code, Length=99 characters	ESC!b99W
		•
Setting PDF	417 Enable/Disable Binary Only Mode	
Z17B0	PDF417: Disable Binary Only Mode, Default	ESC!b0B
Z17B1	PDF417: Enable Binary Only mode (determinant symbol size)	ESC!b1B
Z17D0	PDF417: Set Resolution 75	ESC!b75D
Z17D1	PDF417: Set Resolution 100, Default	ESC!b100D
Z17D2	PDF417: Set Resolution 150	ESC!b150D
Z17D3	PDF417: Set Resolution 300	ESC!b300D
Setting PDF	417 Enable/Disable Truncated PDF Symbol Mode	
Z17F0	PDF417: Disable Truncated Mode, Default	ESC!b0F
Z17F1	PDF417: Enable Truncated Mode	ESC!b1F
Setting PDF	417 Error Correction Code Level	
Z17L0	PDF417: ECC Level = 0, Default (=Use Percentage Command)	ESC!b0L
Z17L1	PDF417: ECC Level = 1	ESC!b1L
Z17L2	PDF417: ECC Level = 2	ESC!b2L
Z17L3	PDF417: ECC Level = 3	ESC!b3L
Z17L4	PDF417: ECC Level = 4	ESC!b4L
Z17L5	PDF417: ECC Level = 5	ESC!b5L
Z17L6	PDF417: ECC Level = 6	ESC!b6L
Z17L7	PDF417: ECC Level = 7	ESC!b7L
Z17L8	PDF417: ECC Level = 8	ESC!b8L

Setting PDF417 Error Correction Code as a Percentage of Data Words

NOTE: The Set PDF417 Error Correction Code as a Percentage of Data Words command allowable range = 0 through 400.

Z7000	PDF417: ECC Level as a Percentage = 0	ESC!b10P
Z7001	PDF417: ECC Level as a Percentage = 1	ESC!b11P
Z7002	PDF417: ECC Level as a Percentage = 2	ESC!b12P
through		
Z7400	PDF417: ECC Level as a Percentage = 400	ESC!b400P

Setting PDF417 Mode for Stripping Bits to Compensate for Bleeding

Z17Q0	PDF417: no reduction, Default	ESC!b0Q
Z17Q1	PDF417: reduce Bar Height	ESC!b1Q
Z17Q2	PDF417: reduce Bar Width	ESC!b2Q
Z17Q3	PDF417: reduce both Bar Height and Bar Width	ESC!b3Q

Setting PDF417 Row Count for Sizing a PDF Symbol

NOTE: The Set PDF417 Row Count for Sizing a PDF Symbol command allowable Range = 0, 3 through 90.

Z7U00	PDF417: Set Row count = 0 (Default)	ESC!b0U
Z7U03	PDF417: Set Row count = 3	ESC!b3U
Z7U04	PDF417: Set Row count = 4	ESC!b4U
through		
Z7U90	PDF417: Set Row count = 90	ESC!b90U

Setting PDF417 Column Count for Symbol Sizing the PDF

NOTE: The Set PDF417 Column Count for Symbol Sizing the PDF command allowable range = 0 through 30.

Z7V00	PDF417: Set Column count = 0 (Default)	ESC!b0V
Z7V01	PDF417: Set Column count = 1	ESC!b1V
Z7V02	PDF417: Set Column count = 2	ESC!b2V
through		
Z7V30	PDF417: Set Column count = 30	ESC!b30V

Setting PDF417 X Scale

NOTE: The Set PDF417 X Scale command allowable range = 1 through 20.

Z7X01	PDF417: Set X Scale = 1	ESC!b1X
Z7X02	PDF417: Set X Scale = 2	ESC!b2X
through		
Z7X20	PDF417: Set X Scale = 20	ESC!b20X

ESC!b1Z

Setting PD	F417 Y Scale	
	The Set PDF417 Y Scale command allowable range = 1 through 10.	
Z17Y1	PDF417: Set Y Scale, 1	ESC!b1Y
Z17Y2	PDF417: Set Y Scale, 2	ESC!b2Y
Z17Y3	PDF417: Set Y Scale, 3, Default	ESC!b3Y
Z17Y4	PDF417: Set Y Scale, 4	ESC!b4Y
Z17Y5	PDF417: Set Y Scale, 5	ESC!b5Y
Z17Y6	PDF417: Set Y Scale, 6	ESC!b6Y
Z17Y7	PDF417: Set Y Scale, 7	ESC!b7Y
Z17Y8	PDF417: Set Y Scale, 8	ESC!b8Y
Z17Y9	PDF417: Set Y Scale, 9	ESC!b9Y
Z17Y0	PDF417: Set Y Scale, 10	ESC!b10Y
ZI000	Disables incrementing fields = 0, Default	ESC!b0I
ZI000		ESC!b0l
ZI001	Enables incrementing fields = 1	ESC!b1I
ZI002	Enables incrementing fields = 2	ESC!b2l
through		
ZI999	Enables incrementing fields = 999	ESC!b999I
	The Set Auto Decrementing Fields command allowable range = 0 to	– 999.
ZD000	Disables decrementing fields = 0, Default	ESC!b0l
ZD001	Enables decrementing fields = -1	ESC!b-1I
ZD002	Enables decrementing fields = -2	ESC!b-2I
through		
ZD999	Enables decrementing fields = - 999	ESC!b-999I
Setting Aut	o Increment/Decrement Enable/Disable Print Leading Zeros	
ZPLZ0	Auto Inc/Dec: Enable/Disable printing lead zeroes = 0, Disable, Default	ESC!b0Z

*** End of Section 11***

Auto Inc/Dec: Enable/Disable printing lead zeroes = 1, Enable

ZPLZ1