



The best choice is to use the following Trinamic TMC2100 steppers drivers:

- Silent Step Stick from <http://www.watterott.com/de/SilentStepStick>
- desolder the integrated current potentiometer
- solder a wire to the URef pin hole
- Jumpers 3, 6, 10, 13 are also required
- run the drivers in 1/4 step (interpolated to 256 steps) "spreadCycle" mode (Jumpers from pin 3 to 4)

set jumpers JP3, 6, 10, 13, if an A4988 stepper driver is used!

Mega PLC

V1.0
Stepper Board
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