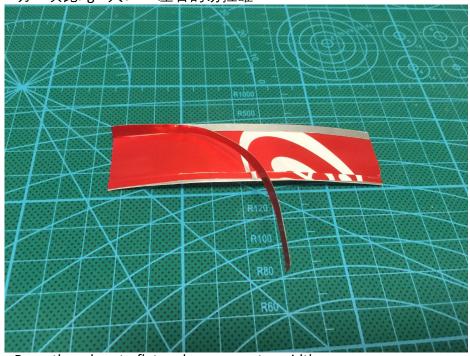
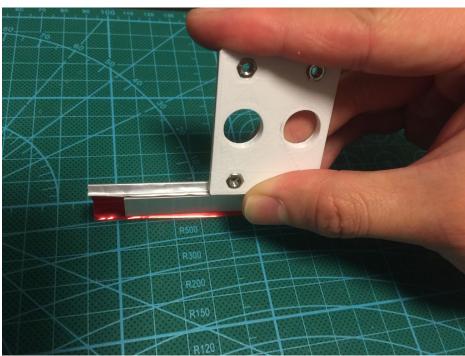


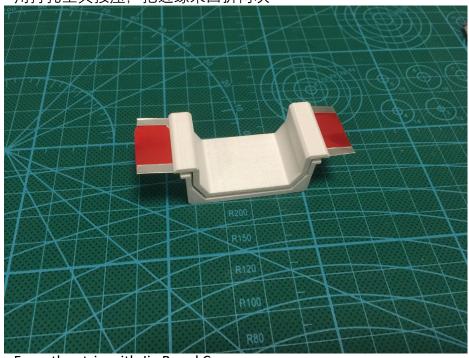
Cut a piece of soda can about 5mm offset from Jig A 切一块比Jig A大5mm左右的易拉罐



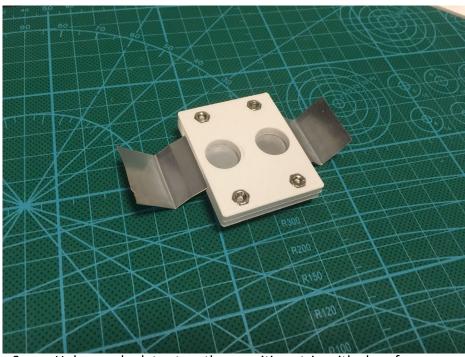
Press the edges to flat and remove extra width 把边缘压平,撕掉多余的宽度



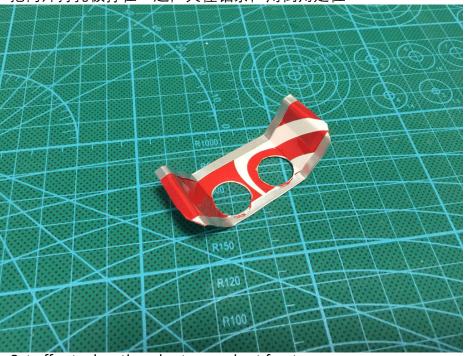
Press and fold the two edges back and forth with Hole punch tool 用打孔工具按压,把边缘来回折两次



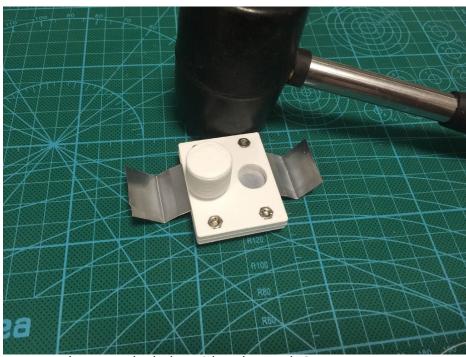
Form the strip with Jig B and C 用Jig B和C按压塑形



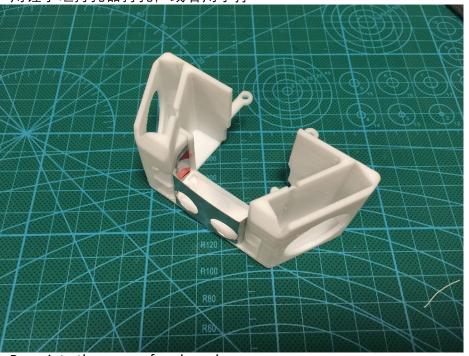
Screw Hole punch plates together, position strip with chamfer 把两片打孔板拧在一起,夹住铝条,用倒角定位



Cut off extra length and cut an angle at front corners 剪掉多余的长度,前端两头剪成斜角



Press or hammer the holes with Hole punch C 用锤子砸打孔器打孔,或者用手拧



Press into the gap on fan shroud 按进风扇罩的槽中