



TMT4320 Nanomaterials, fall 2015

## EXERCISE 12

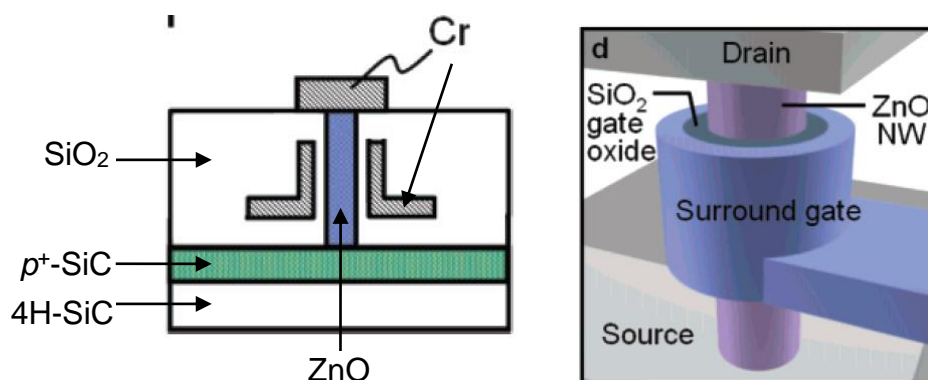
**Guidance:** Wednesday 18<sup>th</sup> November, 18:15-20:00, H3

**Due date:** Friday 20<sup>th</sup> November, 14:00, boxes outside R7 or on It's learning

### PROBLEM 1

To fabricate advanced nanostructures it is often necessary to combine several processing techniques in steps, to grow/deposit/etch successive layers and nanostructures.

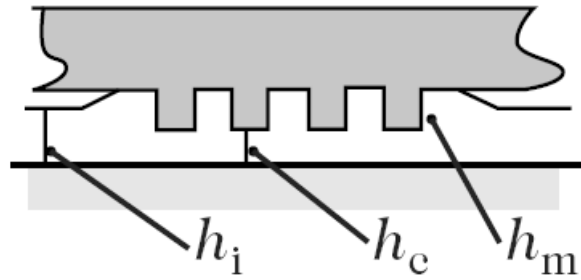
The figures below show a bottom-up integration of a semiconductor zinc oxide (ZnO) 1D nanowire to obtain a vertical surround-gate field-effect transistor (VSG-FET). The vertical device architecture has the potential for use in tera-level ultrahigh-density nanoscale memory and logic devices.



How would you proceed to fabricate such a one-nanowire structure if you start with a 4H-SiC substrate containing a  $p^+$ -SiC layer? Combine your knowledge of deposition techniques, lithography, etching, and 1D growth of ZnO, and suggest and draw a possible processing route with successive steps. In addition to the techniques described in the lectures you can use chemical mechanical polishing to accurately and uniformly polish the grown structures from the top.

### PROBLEM 2

To obtain optimal imprint when using thermoplastic nanoimprint lithography the right relationship must be found between the depth  $h_m$  of the mould features, the initial thickness  $h_i$  of the polymer, and the residual thickness  $h_c$  of those features that have been cleared out (see figure below). The initial polymer thickness depends sensitively on the type of pattern to be imprinted.

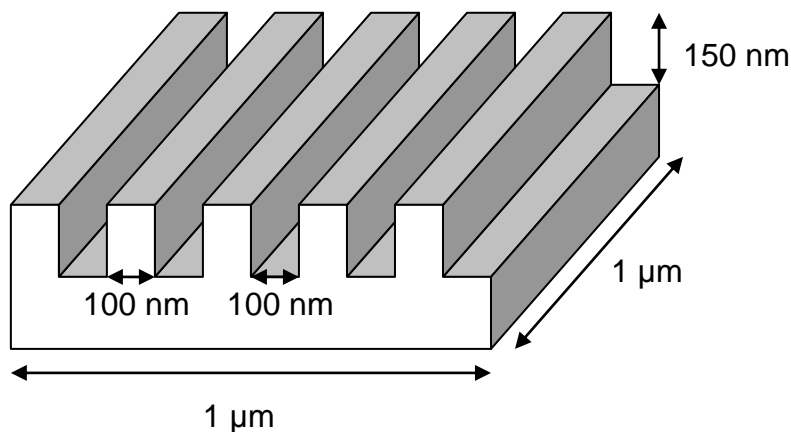


Neglecting the change in volume of the polymer, the conservation of matter in the case of periodic structures can be expressed by:

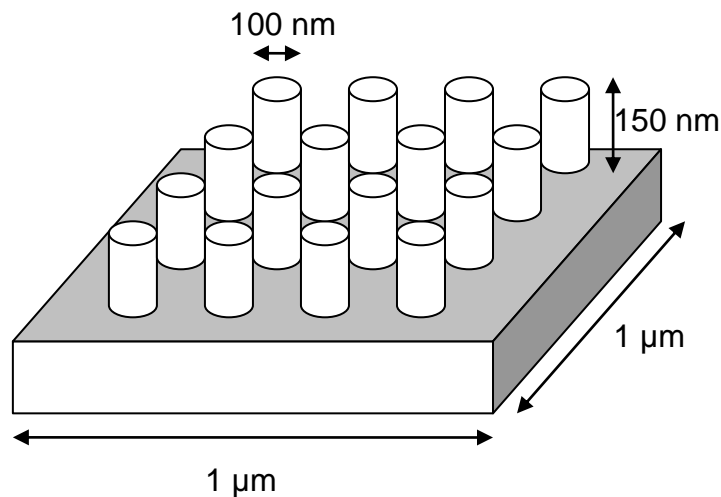
$$h_i = h_c + f \cdot h_m$$

Here the factor  $f$  is the ratio between the etched area of the mould and the total area of the mould, i.e., the etched proportion of the mould surface.

- a) Calculate  $h_i$  if the stripe mould below is used and we want a residual thickness of the polymer film of 40 nm.



- b) Calculate  $h_i$  if the whole mould below is used and we want a residual thickness of the polymer film of 40 nm. The cylinders have a perfectly circular cross-section.



### **PROBLEM 3**

Below there are listed a number of abbreviations which are relevant to nanomaterials and nanotechnology and which we have used in this course. For each abbreviation, write out the full name.

CVD  
RIE  
FIB  
VLS  
AFM  
EBL  
SEM  
fcc  
SAM  
PLD  
MBE  
TEM  
hcp  
CTAB  
STM

### **PROBLEM 4**

Explain briefly the following concepts, which have been covered in this course:

- a) Reverse micelle
- b) Stranski-Krastanov growth mode
- c) Armchair carbon nanotube
- d) Steric repulsion
- e) Hydrothermal synthesis
- f) Coordination number