

**TEST RESULTS
OF THE NEW GREEN FUNCTIONS
OF THE SPACE PROGRAM**

S. de Graaf

Circuits and Systems Group
Faculty of Electrical Engineering,
Mathematics and Computer Science
Delft University of Technology
The Netherlands

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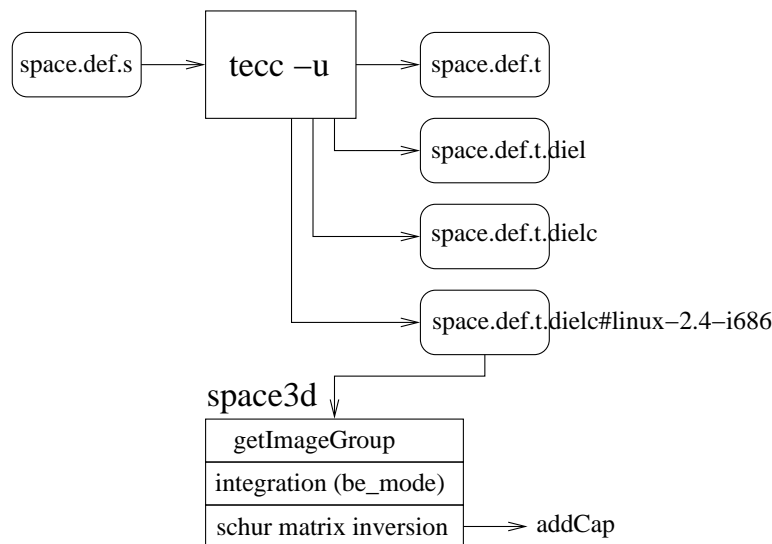
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1. INTRODUCTION

This document contains the first test results of the new Green function implementation. The new Green functions are added by Kees-Jan van der Kolk to the *space3d* program. More than 3 dielectrical layers can be used with the new Green interface.

The new Green interface is only used by *space3d*, when the special technology Green files exist. A new version of the technology compiler *tecc* must be used with option **-u** to generate these special Green files. This is a time consuming job, because the *tecc* program calculates a big number of Green values for a lot of situations.

The following picture shows how it works.



To use the old `getImageGroup` method, set parameter `"cap3d.use_unigreen"` to `"off"`. Note that the old method is used by *space3d*, when there are no special “unigreen” technology files.

Note that the *tecc* program does no special compilations for the “sublayers”.

2. MY FIRST TEST

I started my first cap3d extraction testcase with the layout of cell "coilgen". But looking to the technology file "c65/space.def.s", i discovered, that the values for the dielectric heights were out of proportion. Because 1900 micron for SiO2Top and 3900 micron for passivation looks me too high. Note that both dielectrics can be left out and that gives the same results. Maybe the user was thinking in 1e-9 vdimension units. I have rewritten all values in microns. See appendix A for the used test values. The "coilgen" layout contains only interconnect layers m5 and m6. Note that the height of 1.9 μ m for SiO2Top crosses the m5 layer. Thus i started my first test with 3 dielectric interfaces and with maybe a wrong dielectric height position. The vdimension of layer m7 is commented out, because it was laying too high for the new *tecc* method. See appendix B1 for these technology compilation results.

The appendix B1 shows, that the old *tecc* and new *tecc* without option **-u** gives the same results. See also, what the first time happened, when using option **-u**. The error message is very long, but is folded in the appendix. Thus, in the new method (when using option **-u**), the highest dielectric interface position must be \geq the highest vdimension (incl. thickness). In the new *tecc* program, the **-v** option is used to view the progress. This gives, however, a lot of output. At last, appendix B1 shows how many computation time is used.

Note that the old *tecc* program* stops compiling, when there are more than 6 dielectric interfaces. The new program gives only a warning message, when there are more than 3 dielectric interfaces without using option **-u**.

* The new *tecc* program stops, like the old program, when there are more than 6 sublayers.

3. TEST OF poly5

We can take the "poly5" example from the "Space 3D Capacitance Extraction" manual, to be sure that everything is working fine. Appendix D shows that the capacitance values for the old and new method are almost the same. The following table shows the *space3d* execution times in seconds.

<div> <div>===== 2 dielectrics =====</div> <div>===== 3 dielectrics =====</div> </div>									
		m=0.5	m=0.5	m=0.1	m=0.1	m=0.5	m=0.5	m=0.1	m=0.1
		old	new	old	new	old	new	old	new
w	time	time	time	time	time	time	time	time	time
m = max_be_area									
w = be_window (1e-6 m)									
1	0.03	0.06	0.37	0.74	0.07	0.11	1.18	1.42	
2	0.08	0.18	1.34	1.80	0.33	0.32	4.98	4.92	
3	0.13	0.26	2.96	4.60	0.66	0.56	9.26	8.66	
4	0.15	0.27	3.06	5.32	0.79	0.60	13.65	9.82	
5	0.17	0.28	4.11	5.94	0.86	0.62	15.36	10.13	

The results show, that by 2 dielectrics the old version is faster, but by 3 dielectrics the new version becomes faster. Note, how larger the *be_window*, how greater the difference.

4. TEST OF sram

We can also take the "sram" example from the "Space 3D Capacitance Extraction" manual, to be sure that everything is working fine.

Appendix E shows the execution time results. Note that the old *space3d* program executes faster for 3 dielectrics than 2 dielectrics, when there is used a dummy 2nd SiO₂ dielectric with same epsilon. There was a *tecc* compilation problem for example J. But this is already fixed.

The results show, that the new *space3d* program executes faster for 3 dielectrics, when these 3 dielectrics have different epsilons (see examples C, D, E and H). But, the results show also, that the *tecc* compilation time is also long for these examples.

5. APPENDICES

APPENDIX A -- Test of cell: coilgen

```

==== c65/space.def.p ====

cap3d.be_window      10
cap3d.max_be_area    10
cap3d.edge_be_ratio  1    ## default value

==== c65/space.def.s ====

unit vdimension      1e-6

vdimensions:         ##      h      thickness
    dim1 : m1 : m1 : 0.470 0.135
    dim2 : m2 : m2 : 0.765 0.175
    dim3 : m3 : m3 : 1.100 0.175
    dim4 : m4 : m4 : 1.435 0.175
    dim5 : m5 : m5 : 1.890 0.350
    dim6 : m6 : m6 : 2.900 0.570
    ## dim7 : m7 : m7 : 3.900 1.300

dielectrics:         ## epsilon      h (mu)
    SiO2              2.65      0.0
    SiO2Top           3.75      1.9
    passivation       5.3       3.9

#----- 5.200
##### m7 ##### 1.300
#----- 3.900 <- - - 3.9 passivation
#
#----- 3.470
##### m6 ##### 0.570
#----- 2.900
#
#               <- - - 2.5
#----- 2.240
##### m5 ##### 0.350 <- - - 1.9 SiO2Top
#----- 1.890
#
#               <- - - 1.7
#----- 1.610
##### m4 ##### 0.175
#----- 1.435
#
#               SiO2
#----- 0.0 - <- - - 0.0
#////////////////////////////////////
#////////////////////////////////////

```

APPENDIX B1 -- Technology compilation results

```

==== c65/space.def.s =====
dielectrics:      ## epsilon  h
                   SiO2        2.65  0.0
                   SiO2Top      3.75  1.9
                   passivation  5.3   3.9

=====
c65 % tecc -m maskdata space.def.s
c65 % ~/unigreen/cacd/bin/tecc -m maskdata space.def.s

-- keys: m1 m2 m3 m4 m5 m6 m7 diff cont v1 v2 v3
-- keys2:
-- number of keys: 0 + 12 (15)
-- number of keys2: 0 + 0 (0)
-- number of key slots: 4096 (1)
-- maximum number of elements per key slot: 22 (0)
-- maximum number of additional conditions per element: 1
-- average number of additional conditions per element: 0.086

-- add. cond. : 0 1
-- no. of elem.: 32 3 (35)

=====
c65 % ~/unigreen/cacd/bin/tecc -u -m maskdata space.def.s
...
error: The highest point reachable by a conductor should be below the highest
dielectric interface. Please verify your 'vdimensions' and 'dielectrics' section.

=====
c65 % vi space.def.s      ## removing m7 from vdimensions
c65 % time ~/unigreen/cacd/bin/tecc -u -m maskdata space.def.s
...
message: Computation may take a long time. Use '-v' to view progress.

685.110u 1.290s 11:29.04 99.6% 0+0k 0+0io 1347pf+0w (SiO2Top h=1.9)
588.980u 2.500s 9:56.24 99.2% 0+0k 0+0io 1348pf+0w (SiO2Top h=1.7)
824.410u 2.760s 13:50.02 99.6% 0+0k 0+0io 1348pf+0w (SiO2Top h=2.5)

=====
Other timing results using "tecc -u space.def.s":

+-----+-----+-----+
|         | user  | diel interface |
|         | time(s)| values:        |
+-----+-----+-----+
| 1 real diel | 0.02 | 2.65 0 |
| 1 real diel | 163.27 | 2.65 0 | 2.65 10 | simulated with 2
| 1 real diels| 192.59 | 2.65 0 | 2.65 10 | 2.65 20 | simulated with 3
| 2 real diels| 338.42 | 2.65 0 | 3.75 1.9 | |
| 3 real diels| 860.54 | 2.65 0 | 3.75 1.9 | 5.3 3.9 |
| 3 real diels| 859.25 | 2.65 0 | 3.75 1900 | 5.3 3900 |
+-----+-----+-----+

```

APPENDIX B2 -- Technology compilation results

using "tecc -u space.def.s" with epsilon 2.65:

=====				
file size (bytes)	user	nr of	diel	
dielc	dielc#1	time	diels	positions

		0.0	1	0
		207.7	3	0 0.1 3.47
		208.5	3	0 0.01 3.47
		207.1	3	0 0.1 3.50
		203.4	3	0 0.5 3.50

14.289.948	7.800.184	162.6	2	0 3.47
14.290.694	7.801.336	203.6	3	0 3.47 3.48
14.291.666	7.803.224	257.5	4	0 3.47 3.48 3.49
14.293.251	7.805.848	328.2	5	0 3.47 3.48 3.49 3.50
13.947.376	7.617.892	403.4	6	0 3.47 3.48 3.49 3.50 3.51
13.949.096	7.621.988	501.5	7	0 3.47 3.48 3.49 3.50 3.51 3.52
13.953.746	7.626.820	611.6	8	0 3.47 3.48 3.49 3.50 3.51 3.52 ...
13.958.323	7.632.388	736.8	9	0 3.47 3.48 3.49 3.50 3.51 3.52 ...
13.618.908	7.449.752	856.1	10	0 3.47 3.48 3.49 3.50 3.51 3.52 ...

		859	3	2.65 0/ 3.75 1900/5.3 3900
14.626.662	8.043.572	1557	4	.../2.7 1.7/...
15.026.374	8.211.916	4372	5	.../2.7 1.7/2.8 2.5/...
15.469.735	8.419.172	7157	6	.../2.7 1.7/2.8 2.5/3.65 3.5/...
18.551.122	9.713.012	24657	7	.../2.7 1.7/2.75 2.3/2.8 2.5/3.65 3.5/...

14.643.409	8.011.596	907	3	2.65 0/ 3.75 2.9/5.3 3.9
14.745.107	8.055.820	1614	4	.../2.7 1.7/...
15.451.825	8.396.944	3371	5	.../2.7 1.7/2.8 2.5/...
16.020.340	8.641.872	5767	6	.../2.7 1.7/2.8 2.5/.../5.0 3.5/...
17.931.030	9.438.960	13600	7	.../2.7 1.7/2.75 2.3/2.8 2.5/...
20.372.475	10556.804	20350	8	.../2.7 1.7/2.75 2.3/2.8 2.5/2.85 2.7/...

APPENDIX B3 -- Some technology compilation problems

=====

```
dielectrics:      ## epsilon  h
                  SiO2      2.65  0.0
                  SiO2x     2.65  3.47
                  SiO2x     2.65  3.47
```

tecc: error: Multiple use of element name SiO2x

=====

```
dielectrics:      ## epsilon  h
                  SiO2      2.65  0.0
                  SiO2x     2.65  3.47
                  SiO2y     2.65  3.47
```

message: Computation may take a long time. Use '-v' to view progress.

terminate called after throwing a 'libstd::STDEException'

```
what(): error: Unable to compute green's function because zp is above top layer.
/users/simon/unigreen/cacd/bin/tecc: line 100: 10432 Aborted
```

```
(core dumped) $dist_bin/.../$arch/bin/$tail $*
```

APPENDIX C1 -- space3d test results for cell coilgen

```
=====
TEST with 3 real dielectric interfaces (with different 2nd position)
=====
% time ~/unigreen/cacd/bin/space3d -3C coilgen -Suse_multipoles=off -Scap3d.use_unigreen=on
330.160u 0.490s 5:32.11 99.5%uti0+0k 0+0io 1393pf+0w
```

```
% xsls coilgen
```

```
network coilgen (terminal NL1, port1, port2, NR1, SL1, SE1, SW1, NW1, WU1, NW2,
                  SR1, SW2, EL2, SE2, EU1, WL2, WU2, NE2, NL2, NR2, WL1, EU2,
                  SL2, SR2, NE1, EL1)
```

```
{
    ...
    net {SW1, SW2};
    cap 94.69634f (SW1, GND);
}
```

```
(1) dielectrics: (SiO2 2.65 0 | SiO2Top 3.75 1.7 | passivation 5.3 3.9)
(2) dielectrics: (SiO2 2.65 0 | SiO2Top 3.75 1.9 | passivation 5.3 3.9)
(3) dielectrics: (SiO2 2.65 0 | SiO2Top 3.75 2.5 | passivation 5.3 3.9)
```

TEST RESULTS:

space3d	use_	use_	(1)	(2)	(3)	(1) cap	(2) cap	(3) cap
version	multipoles	unigreen	time(s)	time(s)	time(s)	value(fF)	value(fF)	value(fF)
old	off	off	527.6	616.4	454.5	96.7709	94.7264	94.2240
new	off	off	=====	=====	=====	=====	=====	=====
new	off	on	259.7	330.2	273.0	96.7369	94.6963	94.1950
old	on	off	32.0	38.8	28.4	96.8703	94.8045	92.9775
new	on	off	34.1	60.2	28.6	96.8703	94.8045	92.9775
new	on	on	11.4	14.3	13.0	96.8585	94.8053	92.9779

TEST RESULTS: space3d=old, use_multipoles=on

SiO2Top position	time(s)	value(fF)	value(fF)
1) 1.7	32.0	96.8703	96.8703
1.9	38.8	94.8045	91.6837
2.5	28.4	92.9775	89.7539
2.9	27.6	92.4087	89.6380
3.2	32.7	92.0606	89.9470
1) 3.5	24.1	91.4462	91.4462

1) No diff, because spiders m5/m6 in same dielectric.

```
#               <- - - 3.5
#----- 3.470
##### m6 ##### 0.570 <- - - 3.2
#----- 2.900 <- - - 2.9
#               <- - - 2.5
#----- 2.240
##### m5 ##### 0.350 <- - - 1.9 SiO2Top
#----- 1.890
#               <- - - 1.7
```


APPENDIX C2 -- space3d test results for cell coilgen

```

=====
TEST with 1 real dielectric interface
=====
(1) dielectrics: (SiO2 2.65 0)
(2) simulated 2: (SiO2 2.65 0 | SiO2x 2.65 10)
(3) simulated 3: (SiO2 2.65 0 | SiO2x 2.65 10 | SiO2y 2.65 20)

TEST RESULTS:
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|space3d|use_   |use_   | (1)   | (2)   | (3)   | (1) cap | (2) cap | (3) cap |
|version|multipoles|unigreen|time(s)|time(s)|time(s)|value(fF)|value(fF)|value(fF)|
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
| old   | off     | off    | 7.5   | # 72.7 | >528.1 | 80.1936 | 80.1936 | *) core |
| new   | off     | off    | 7.9   | # 79.0 | ,,     | 80.1936 | 80.1936 | *) core |
| new   | off     | on     | @ 8.0 | 282.5 | 279.5  | 80.1936 | 80.1673 | 80.1665 |
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
| old   | on      | off    | 2.0   | 2.8   | 3.4   | 80.2745 | 80.2745 | 80.2745 |
| new   | on      | off    | 2.2   | 2.9   | 3.1   | 80.2745 | 80.2745 | 80.2745 |
| new   | on      | on     | @ 2.2 | 3.6   | 3.3   | 80.2745 | 80.2745 | 80.2745 |
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
@) message: Turning off unigreen method for dielectric case (no blob found).
#) space3d: Computation of Greens function truncated after 500 green_terms,
   error specified by green_eps not reached (layers are SiO2 and SiO2).
   space3d: Warning: maximum error not reached for 0.9% of the Greens functions.
*) space3d: No more core.
   Already allocated 232162959 bytes, cannot get 18934560 more.

```

APPENDIX C3 -- space3d test results for cell coilgen

```

=====
TEST with 2/3 real dielectric interfaces at wrong position
=====
(1) dielectrics: (SiO2 2.65 0)
(2) dielectrics: (SiO2 2.65 0 | SiO2Top 3.75 1900)
(3) dielectrics: (SiO2 2.65 0 | SiO2Top 3.75 1900 | passivation 5.3 3900)

TEST RESULTS: (see also appendix B2)
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|space3d|use_   |use_   | (1)   | (2)   | (3)   | (1) cap | (2) cap | (3) cap |
|version|multipoles|unigreen|time(s)|time(s)|time(s)|value(fF)|value(fF)|value(fF)|
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
| old   | off     | off    | 7.5   | 15.5  | 25.8  | 80.1936 | 80.1936 | 80.1936 |
| new   | off     | off    | 7.9   | 17.1  | 28.0  | 80.1936 | 80.1936 | 80.1936 |
| new   | off     | on     | 8.0   | 243.1 | * 22.9 | 80.1936 | 171.9055 | *) NAN |
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
| old   | on      | off    | 2.0   | 2.9   | 3.3   | 80.2745 | 80.2745 | 80.2745 |
| new   | on      | off    | 2.2   | 2.9   | 3.5   | 80.2745 | 80.2745 | 80.2745 |
| new   | on      | on     | 2.2   | 6.5   | 15.9  | 80.2745 | 80.2745 | 80.2745 |
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
| new   | on      | on     | 13.8  | == (3) == | 15.9 | 92.4132 | == (3) == | 80.2745 |
| new   | on      | on     | 25.1  | == (4) == | 24.5 | 92.6582 | == (4) == | 80.7966 |
| new   | on      | on     | 48.8  | == (5) == | 123.7 | 92.7174 | == (5) == | #83.4778 |
| new   | on      | on     | 66.0  | == (6) == | 304.7 | 93.4153 | == (6) == | #93.7899 |
| new   | on      | on     | 121.2 | == (7) == | 415.  | 93.4311 | == (7) == | #93.8692 |
| new   | on      | on     | 143.4 | == (8) == | ===== | 93.4424 | == (8) == | #===== |
+-----+-----+-----+-----+-----+-----+-----+-----+-----+
*) space3d: Encountered NAN in schur module.5
#) warning: Using inaccurate set of Green's images.
1) in this column (2nd table part) the results of passivation 5.3 3.9

```

APPENDIX D -- space3d test results for cell poly5

```
dielectrics: SiO2  3.9 0.0
             ## SiO2b 3.0 2.0
             air   1.0 5.0
```

```
|OLD: max_be_area=0.5 be_mode=0c (2 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|253.3|624.2|458.0|458.0|458.0|624.2|253.3|253.3|253.3|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|256.0|599.8|451.5|439.1|444.5|605.0|251.1|250.2|256.2|16.40| 7.93|16.40|18.79|xxxxx|xxxxx|
|3|256.8|593.3|444.4|435.2|452.0|593.4|251.3|259.2|256.9|16.69| 7.14|15.10|16.79| 4.49| 6.95|
|4|257.3|590.8|442.6|436.4|442.6|590.8|251.9|251.9|257.3|17.16| 7.22|15.02|17.16| 4.74| 7.22|
|5|257.4|590.4|442.3|436.1|442.3|590.4|251.9|251.9|257.4|17.22| 7.27|15.06|17.22| 4.78| 7.27|
```

```
|NEW: max_be_area=0.5 be_mode=0c (2 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|253.3|624.2|457.9|457.9|457.9|624.2|253.3|253.3|253.3|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|256.0|599.8|451.5|439.1|444.5|605.0|251.1|250.2|256.2|16.38| 7.93|16.38|18.78|xxxxx|xxxxx|
|3|256.8|593.3|444.4|435.2|452.0|593.4|251.3|259.2|256.9|16.68| 7.14|15.09|16.78| 4.50| 6.95|
|4|257.4|590.8|442.6|436.4|442.6|590.8|251.9|251.9|257.4|17.15| 7.22|15.01|17.15| 4.74| 7.22|
|5|257.4|590.4|442.3|436.1|442.3|590.4|251.9|251.9|257.4|17.21| 7.27|15.05|17.21| 4.78| 7.27|
```

```
|OLD: max_be_area=0.1 be_mode=0c (2 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|269.3|649.4|478.0|478.0|478.0|649.4|269.3|269.3|269.3|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|267.1|615.3|462.8|449.8|455.7|620.6|261.6|260.7|267.3|17.46| 8.09|17.46|19.96|xxxxx|xxxxx|
|3|268.1|607.4|454.7|446.4|458.9|607.3|262.1|266.3|268.5|17.95| 7.26|16.03|17.81| 4.64| 7.16|
|4|268.5|605.7|453.5|446.8|453.5|605.7|262.5|262.5|268.5|18.26| 7.35|16.02|18.26| 4.82| 7.35|
|5|268.6|605.2|453.1|446.4|453.1|605.2|262.5|262.5|268.6|18.33| 7.41|16.07|18.33| 4.88| 7.41|
```

```
|NEW: max_be_area=0.1 be_mode=0c (2 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|269.3|649.4|478.0|478.0|478.0|649.4|269.3|269.3|269.3|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|267.1|615.3|462.8|449.8|455.7|620.6|261.7|260.7|267.3|17.45| 8.10|17.45|19.95|xxxxx|xxxxx|
|3|268.1|607.4|454.6|446.4|458.8|607.3|262.1|266.3|268.6|17.94| 7.26|16.02|17.80| 4.65| 7.16|
|4|268.5|605.7|453.5|446.8|453.5|605.7|262.5|262.5|268.5|18.25| 7.36|16.01|18.25| 4.82| 7.36|
|5|268.6|605.2|453.1|446.4|453.1|605.2|262.5|262.5|268.6|18.32| 7.41|16.06|18.32| 4.88| 7.41|
```

```
|OLD: max_be_area=0.1 be_mode=0c (3 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|271.6|642.7|470.8|470.8|642.7|271.6|271.6|271.6|271.6|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|269.1|608.6|455.8|442.9|449.1|613.7|263.4|262.5|269.3|17.71| 7.70|17.71|20.14|xxxxx|xxxxx|
|3|270.1|601.4|448.2|439.7|452.3|601.3|263.9|268.0|270.5|18.14| 6.91|16.27|17.99| 4.14| 6.81|
|4|270.4|599.9|447.1|440.2|447.1|599.9|264.2|264.2|270.4|18.40| 6.98|16.23|18.40| 4.28| 6.98|
|5|270.5|599.5|446.9|439.9|446.9|599.5|264.3|264.3|270.5|18.47| 7.02|16.27|18.47| 4.33| 7.02|
```

```
|NEW: max_be_area=0.1 be_mode=0c (3 dielectrics)
|w|Ca_b|Ca_G|Cb_G|Cc_G|Cd_G|Ce_G|Cb_c|Cc_d|Cd_e|Ca_c|Ca_d|Cb_d|Cc_e|Ca_e|Cb_e|
|+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+-----+
|1|271.5|642.7|470.9|470.9|642.7|271.5|271.5|271.5|271.5|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|xxxxx|
|2|269.1|608.7|455.8|442.9|449.1|613.7|263.4|262.5|269.3|17.72| 7.70|17.72|20.15|xxxxx|xxxxx|
|3|270.1|601.4|448.2|439.6|452.3|601.3|263.9|268.0|270.5|18.15| 6.91|16.28|18.00| 4.14| 6.81|
|4|270.4|599.7|447.1|440.2|447.1|599.9|264.2|264.2|270.4|18.41| 6.98|16.24|18.41| 4.28| 6.98|
|5|270.5|599.5|446.9|439.9|446.9|599.5|264.2|264.2|270.5|18.48| 7.02|16.28|18.48| 4.32| 7.02|
```

```
w = be_window (1e-6 m)
capacitance values (1e-18 F)
```

APPENDIX E -- space3d test results for cell sram

```
==== technology file "sram.s" (5 vdimensions) ====
```

```
-----
| A | 2 dielectrics: SiO2 3.9 0, air 1.0 5
-----
| B | 3 dielectrics: SiO2 3.9 0, SiO2b 3.9 4.0, air 1.0 5
| C | 3 dielectrics: SiO2 3.9 0, SiO2b 3.8 4.0, air 1.0 5
| D | 3 dielectrics: SiO2 3.9 0, SiO2b 3.0 4.0, air 1.0 5
| E | 3 dielectrics: SiO2 3.9 0, SiO2b 2.0 4.0, air 1.0 5
| F | 3 dielectrics: SiO2 3.9 0, SiO2b 1.0 4.0, air 1.0 5
-----
| G | 3 dielectrics: SiO2 3.9 0, SiO2b 3.9 2.6, air 1.0 5
| H | 3 dielectrics: SiO2 3.9 0, SiO2b 3.8 2.6, air 1.0 5
-----
| I | 3 dielectrics: SiO2 3.9 0, SiO2b 3.9 1.4, air 1.0 5
| J | 3 dielectrics: SiO2 3.9 0, SiO2b 3.8 1.4, air 1.0 5
-----
```

```
==== timing results ====
```

	technology file		tecc	space3d	space3d
	"sram.t.dielc"		new	old	new
	size	size #1	time(s)	time(s)	time(s)
A	14513308	7801512	295.96	1.55	2.48
B	14523395	7806624	360.22	1.20	2.50
C	14441044	7813136	676.32	5.50	4.76
D	14426344	7814608	741.51	7.08	5.18
E	14536437	7813040	605.85	8.89	4.65
F	14407992	7805840	373.31	1.21	2.68
G	14882498	8000316	361.35	1.26	2.21
H	14906466	8010188	694.25	5.75	5.18
I	14883871	8000316	366.93	1.45	2.75
J	=====	=====	=====	=====	=====

```
==== tecc compilation problem output (J) ====
```

```
% ~/unigreen/cacd/bin/tecc -u sram.s
-- keys: cpq caa cwn csu cmf cms cca ccp cva
-- keys2: cpq caa cwn csu cmf cms
-- number of keys: 6 + 3 (9)
-- number of keys2: 6 + 0 (6)
-- number of key slots: 512 (64)
-- maximum number of elements per key slot: 9 (2)
-- maximum number of additional conditions per element: 2
-- average number of additional conditions per element: 0.261

-- add. cond. : 0 1 2
-- no. of elem.: 19 2 2 (23)

message: Computation may take a long time. Use '-v' to view progress.

internal: *** Assertion '!(kplist[i] > previous)' failed at
          /u/52/52/work/keesjan/CACD/src/space/green/libunigreen/misc.h:238
/users/simon/unigreen/cacd/bin/tecc: line 100: 19608 Aborted (core dumped)
$dist_bin/../../$arch/bin/$tail $*
```