



# SAFETY DATA SHEET

## 1. Identification

**Product identifier** MAP-Pro™ Premium Hand Torch Fuel

**Other means of identification**

**SDS number** WC001

**Product code** Varies

**Recommended use** Hand Torch Fuel

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer/Supplier** Worthington Cylinder Corporation  
**Address** 300 E. Breed St., Chilton, WI 5301  
United States

**Contact person** Ann Stiefvater  
**E-mail address** Ann.Stiefvater@worthingtonindustries.com  
**Telephone number** 1-920-849-1740  
**Emergency telephone number** 1-703-527-3887 International / CHEMTREC 1-800-424-9300 Domestic

## 2. Hazard(s) identification

**Physical hazards** Flammable gases Category 1  
Gases under pressure Compressed gas

**Health hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Extremely flammable gas. Contains gas under pressure; may explode if heated.

**Precautionary statement**

**Prevention** Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

**Response** Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Eliminate all ignition sources if safe to do so.

**Storage** Protect from sunlight. Store in a well-ventilated place.

**Disposal** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)** May displace oxygen and cause rapid suffocation.

## 3. Composition/information on ingredients

### Substances

Chemical name	Common name and synonyms	CAS number	%
Propylene		115-07-1	99.5 - 100

### Impurities

Chemical name	CAS number	%
Propane	74-98-6	0 - 0.5

<b>Composition comments</b>	All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
<b>4. First-aid measures</b>	
<b>Inhalation</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Call a physician or poison control center immediately.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention if irritation develops and persists. If frostbite occurs, immerse involved area in warm water (between 100 F/38 C and 110 F/43 C, not exceeding 112 F/44 C). Keep immersed for 20 to 40 minutes. Seek medical assistance.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Ingestion is not a typical route of exposure for gases or liquefied gases.
<b>Most important symptoms/effects, acute and delayed</b>	Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. May cause drowsiness or dizziness.
<b>Indication of immediate medical attention and special treatment needed</b>	Exposure may aggravate pre-existing respiratory disorders. Treat symptomatically.
<b>General Information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
<b>5. Fire-fighting measures</b>	
<b>Suitable extinguishing media</b>	Dry chemical, CO2, water spray, fog, or foam.
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	Selection of respiratory protection for firefighting: follow the general fire precautions indicated in the workplace.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	Move container from fire area if it can be done without risk.  Do not extinguish fires unless gas flow can be stopped safely; explosive re-ignition may occur. Promptly isolate the scene by removing all persons from the vicinity of the incident. No action shall be taken involving any personal risk or without suitable training. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus. Stop flow of material. Use water to keep fire exposed containers cool and to protect personnel effecting shutoff. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Extremely flammable gas.
<b>6. Accidental release measures</b>	
<b>Personal precautions, protective equipment and emergency procedures</b>	Evacuate the area promptly. No action shall be taken involving any personal risk or without suitable training. Keep unnecessary personnel away.  Ensure adequate ventilation. In case of inadequate ventilation, use respiratory protection. Wear appropriate personal protective equipment (See Section 8).
<b>Methods and materials for containment and cleaning up</b>	Ventilate well, stop flow of gas or liquid if possible. Immediately contact emergency personnel. For waste disposal, see Section 13 of the SDS.
<b>Environmental precautions</b>	Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent from entering into soil, ditches, sanitary sewers, waterways and/or groundwater.
<b>7. Handling and storage</b>	
<b>Precautions for safe handling</b>	Eliminate all sources of ignition. Wear appropriate personal protective equipment (See Section 8). Eating, drinking, and smoking should be prohibited in areas where this material is handled, stored, and processed. Do not breathe gas. Do not get in eyes, on skin, on clothing. Use only with adequate ventilation.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in accordance with local, regional, national, and international regulations. Secure cylinders in an upright position at all times, close all valves when not in use. Store in a cool, dry, well-ventilated place. Keep container tightly closed and sealed until ready for use. Protect cylinders from damage.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Impurities	Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m <sup>3</sup> 1000 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Propylene (CAS 115-07-1)	TWA	500 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Impurities	Type	Value
Propane (CAS 74-98-6)	TWA	1800 mg/m <sup>3</sup> 1000 ppm

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	Follow standard monitoring procedures.
Appropriate engineering controls	Provide adequate ventilation. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.
Individual protection measures, such as personal protective equipment	
Eyeface protection	Wear approved safety glasses or goggles.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear protective clothing appropriate for the risk of exposure.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
Thermal hazards	Contact with liquefied gas might cause frostbites, in some cases with tissue damage. Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Provide eyewash station and safety shower. Handle in accordance with good industrial hygiene and safety practices.

## 9. Physical and chemical properties

Appearance	Colorless liquefied gas.
Physical state	Gas.
Form	Compressed liquefied gas.
Color	Colorless
Odor	Hydrocarbon or mercaptan if odorized.
Odor threshold	Not available.
pH	Not applicable.
Melting point/freezing point	-301 °F (-185 °C)
Flash point	-162.0 °F (-107.8 °C)
Evaporation rate	Not applicable.
Flammability (solid, gas)	Extremely flammable gas.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	2 %
Flammability limit - upper (%)	11 %
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	109.73 PSIG (21°C)
Vapor density	1.5 (0°C)

Relative density	0.52 (liquid)
Solubility(ies)	
Solubility (water)	Slightly soluble in water.
Partition coefficient (n-octanol/water)	1.77
Auto-ignition temperature	927 °F (497.22 °C)
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
VOC (Weight %)	100 %

## 10. Stability and reactivity

Reactivity	The product is non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable under normal temperature conditions and recommended use.
Possibility of hazardous reactions	Polymerization will not occur.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Strong oxidizing agents. Strong acids. Halogens.
Hazardous decomposition products	Carbon oxides. Hydrocarbons.

## 11. Toxicological information

### Information on likely routes of exposure

Ingestion	Not likely, due to the form of the product.
Inhalation	High concentrations: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels. Breathing of high concentrations may cause dizziness, light-headedness, headache, nausea and loss of coordination. Continued inhalation may result in unconsciousness.
Skin contact	Contact with liquefied gas may cause frostbite.
Eye contact	Contact with liquefied gas may cause frostbite.
Symptoms related to the physical, chemical and toxicological characteristics	Exposure to rapidly expanding gas or vaporizing liquid may cause frostbite ("cold burn"). Very high exposure can cause suffocation from lack of oxygen. May cause drowsiness or dizziness.

### Information on toxicological effects

Acute toxicity	High concentration: Suffocation (asphyxiant) hazard - if allowed to accumulate to concentrations that reduce oxygen below safe breathing levels.
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Components	Species	Test Results
Propylene (CAS 115-07-1)		
Acute		
Inhalation		
LC50	Mouse	680 mg/l, 2 Hours
	Rat	658 mg/l, 4 Hours
Skin corrosion/irritation	Contact with liquefied gas might cause frostbites, in some cases with tissue damage.	
Serious eye damage/eye irritation	Direct contact with liquefied gas may cause eye damage from frostbite.	
Respiratory or skin sensitization		
Respiratory sensitization	Not classified.	
Skin sensitization	Not classified.	
Germ cell mutagenicity	Not classified.	
Carcinogenicity	Not classified.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Propylene (CAS 115-07-1)	3 Not classifiable as to carcinogenicity to humans.	
Reproductive toxicity	Not classified.	

Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not classified.
Chronic effects	May cause central nervous system effects.

## 12. Ecological information

Ecotoxicity	Not expected to be harmful to aquatic organisms.
Persistence and degradability	The product is readily biodegradable.
Bioaccumulative potential	The product is not expected to bioaccumulate.
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Propylene (CAS 115-07-1)	1.77
Propane (CAS 74-98-6)	2.36
Mobility in soil	May evaporate quickly.
Mobility in general	May evaporate quickly.
Other adverse effects	None known.

## 13. Disposal considerations

Disposal instructions	Use the container until empty. Do not dispose of any non-empty container. Empty containers have residual vapor that is flammable and explosive. Cylinders should be emptied and returned to a hazardous waste collection point. Do not puncture or incinerate even when empty. Dispose in accordance with all applicable regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D001: Waste Flammable material with a flash point <140 °F
Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

UN number	UN1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Packing group	Not applicable.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	19, T50
Packaging exceptions	306
Packaging non bulk	304
Packaging bulk	314, 315

### IATA

UN number	UN1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

### IMDG

UN number	UN1077
UN proper shipping name	Propylene
Transport hazard class(es)	
Class	2.1

**Subsidiary risk** -  
**Label(s)** 2.1  
**Packing group** Not applicable.  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-D, S-U  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
 All components are on the U.S. EPA TSCA Inventory List.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Propane (CAS 74-98-6)	LISTED
Propylene (CAS 115-07-1)	LISTED

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
 Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - Yes  
 Pressure Hazard - Yes  
 Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Propylene	115-07-1	99.5 - 100

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Propane (CAS 74-98-6)  
 Propylene (CAS 115-07-1)

**Clean Water Act (CWA) Section 112(r) (40 CFR 68.130)** Hazardous substance

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations** This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

#### US. Massachusetts RTK - Substance List

Propane (CAS 74-98-6)  
 Propylene (CAS 115-07-1)

#### US. New Jersey Worker and Community Right-to-Know Act

Propane (CAS 74-98-6)  
 Propylene (CAS 115-07-1)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Propane (CAS 74-98-6)  
 Propylene (CAS 115-07-1)

**US. Rhode Island RTK**

Propane (CAS 74-98-6)

Propylene (CAS 115-07-1)

**US. California Proposition 65****US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Not listed.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

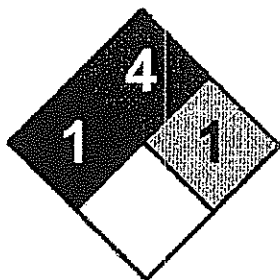
**16. Other information, including date of preparation or last revision**

Issue date 07-December-2012

Revision date 28-April-2014

Version # 02

Further information HMIS® is a registered trade and service mark of the NPCA.  
HMIS Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe \* = Chronic hazard.  
Health: 1. Flammability: 4. Physical hazard: 1.

**NFPA Ratings****Disclaimer**

All information in this Material Safety Data Sheet is believed to be accurate and reliable. However, no guarantee or warranty of any kind is made with regard to the accuracy of information or the suitability of the recommendations contained herein. It is the user's responsibility to assess the safety and toxicity of this product under their own conditions of use and to comply with all applicable laws and regulations.