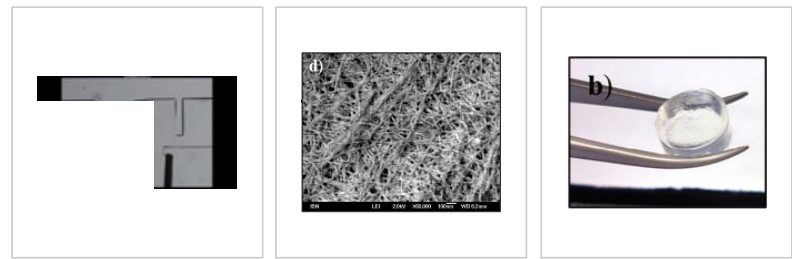




sensors.



A micropump based on a hydrogel bar (4×0.3×0.05 mm size) actuated by applied voltage. This pump can be continuously operated with a 1.5 V battery for at least 6 months.<sup>[20]</sup>

A short-peptide-based hydrogel matrix, capable of holding about one hundred times its own weight in water. Developed as a medical dressing. The thickness of the fibers was on the order of tens of nm, mimicking the fibrous microenvironment found in the extracellular matrix. Field-emission scanning electron microscope image

Photo of the same short-peptide-based hydrogel, held in forceps to demonstrate its stiffness and transparency.

## Mechanical properties

Hydrogels been investigated for diverse applications. By modifying the polymer concentration of a hydrogel (or conversely, the water concentration), the Young's modulus, shear modulus, and storage modulus can vary from 10 Pa to 3 MPa, a range of about five orders of magnitude.<sup>[21]</sup> A similar effect can be seen by altering the crosslinking concentration.<sup>[21]</sup> This much variability of the mechanical stiffness is why hydrogels are so appealing for biomedical applications, where it is vital for implants to match the mechanical properties of the surrounding tissues.<sup>[22]</sup> Characterizing the mechanical properties of hydrogels can be difficult especially due to the differences in mechanical behavior that hydrogels have in comparison to other traditional engineering materials. In addition to its rubber elasticity and viscoelasticity, hydrogels have an additional time dependent deformation mechanism which is dependent on fluid flow called poroelasticity. These properties are extremely important to consider while performing mechanical experiments. Some common mechanical testing experiments for hydrogels are tension, compression (confined or unconfined), indentation, shear rheometry or dynamic mechanical analysis.<sup>[21]</sup>

Hydrogels have two main regimes of mechanical properties: rubber elasticity and viscoelasticity:

### Rubber elasticity

In the unswollen state, hydrogels can be modelled as highly crosslinked chemical gels, in which the system can be described as one continuous polymer network. In this case:

$$G = N_p k T = \frac{\rho R T}{\overline{M}_c}$$

where  $G$  is the shear modulus,  $k$  is the Boltzmann constant,  $T$  is temperature,  $N_p$  is the number of polymer chains per unit volume,  $\rho$  is the density,  $R$  is the ideal gas constant, and  $\overline{M}_c$  is the (number) average molecular weight between two adjacent cross-linking points.  $\overline{M}_c$  can be calculated from the swell ratio,  $Q$ , which is relatively easy to test and measure.<sup>[21]</sup>

For the swollen state, a perfect gel network can be modeled as:<sup>[21]</sup>

$$G_{\text{swollen}} = G Q^{-1/3}$$

In a simple uniaxial extension or compression test, the true stress,  $\sigma_t$ , and engineering stress,  $\sigma_e$ , can be calculated as:

$$\sigma_t = G_{\text{swollen}} (\lambda^2 - \lambda^{-1})$$

$$\sigma_e = G_{\text{swollen}} (\lambda - \lambda^{-2})$$

where  $\lambda = l_{\text{current}} / l_{\text{original}}$  is the stretch.<sup>[21]</sup>

### Viscoelasticity

For hydrogels, their elasticity comes from the solid polymer matrix while the viscosity originates from the polymer network mobility and the water and other components that make up the aqueous phase.<sup>[23]</sup> Viscoelastic properties of a hydrogel is highly dependent on the nature of the applied mechanical motion. Thus, the time dependence of these applied forces is extremely important for evaluating the viscoelasticity of the material.<sup>[24]</sup>

Physical models for viscoelasticity attempt to capture the elastic and viscous material properties of a material. In an elastic material, the stress is proportional to the strain while in a viscous material, the stress is proportional to the strain rate. The Maxwell model is one developed mathematical model for linear viscoelastic response. In this model, viscoelasticity is modeled analogous to an electrical circuit with a Hookean spring, that represents the Young's modulus, and a Newtonian dashpot that represents the viscosity. A material that exhibit properties described in this model is a Maxwell material. Another physical model used is called the Kelvin-Voigt Model and a material that follow this model is called a Kelvin–Voigt material.<sup>[25]</sup> In order to describe the time-dependent creep and stress-relaxation behavior of hydrogel, a variety of physical lumped parameter models can be used.<sup>[21]</sup> These modeling methods vary greatly and are extremely complex, so the empirical Prony Series description is commonly used to describe the viscoelastic behavior in hydrogels.<sup>[21]</sup>

In order to measure the time-dependent viscoelastic behavior of polymers dynamic mechanical analysis is often performed. Typically, in these measurements the one side of the hydrogel is subjected to a sinusoidal load in shear mode while the applied stress is measured with a stress transducer and the change in sample length is measured with a strain transducer.<sup>[24]</sup> One notation used to model the sinusoidal response to the periodic stress or strain is:

$$G = G' + iG''$$

in which  $G'$  is the real (elastic or storage) modulus,  $G''$  is the imaginary (viscous or loss) modulus.

### Poroelasticity

**Poroelasticity** is a characteristic of materials related to the migration of solvent through a porous material and the concurrent deformation that occurs.<sup>[21]</sup> Poroelasticity in hydrated materials such as hydrogels occurs due to friction between the polymer and water as the water moves through the porous matrix upon compression. This causes a decrease in water pressure, which adds additional stress upon compression. Similar to viscoelasticity, this behavior is time dependent, thus poroelasticity is dependent on compression rate: a hydrogel shows softness upon slow compression, but fast compression makes the hydrogel stiffer. This phenomena is due to the friction between the water and the porous matrix is proportional to the flow of water, which in turn is dependent on compression rate. Thus, a common way to measure poroelasticity is to do compression tests at varying compression rates.<sup>[26]</sup> Pore size is an important factor in influencing poroelasticity. The **Kozeny–Carman equation** has been used to predict pore size by relating the pressure drop to the difference in stress between two compression rates.<sup>[27]</sup>

Poroelasticity is described by several coupled equations, thus there are few mechanical tests that relate directly to the poroelastic behavior of the material, thus more complicated tests such as indentation testing, numerical or computational models are utilized. Numerical or computational methods attempt to simulate the three dimensional permeability of the hydrogel network.

### Environmental response

The most commonly seen environmental sensitivity in hydrogels is a response to temperature.<sup>[28]</sup> Many polymers/hydrogels exhibit a temperature dependent phase transition, which can be classified as either an **upper critical solution temperature** (UCST) or **lower critical solution temperature** (LCST). UCST polymers increase in their water-solubility at higher temperatures, which lead to UCST hydrogels transitioning from a gel (solid) to a solution (liquid) as the temperature is increased (similar to the melting point behavior of pure materials). This phenomenon also causes UCST hydrogels to expand (increase their swell ratio) as temperature increases while they are below their UCST.<sup>[28]</sup> However, polymers with LCSTs display an inverse (or negative) temperature-dependence, where their water-solubility decreases at higher temperatures. LCST hydrogels transition from a liquid solution to a solid gel as the temperature is increased, and they also shrink (decrease their swell ratio) as the temperature increases while they are above their LCST.<sup>[28]</sup>

Applications can dictate for diverse thermal responses. For example, in the biomedical field, LCST hydrogels are being investigated as drug delivery systems due to being injectable (liquid) at room temp and then solidifying into a rigid gel upon exposure to the higher temperatures of the human body.<sup>[28]</sup> There are many other stimuli that hydrogels can be responsive to, including: **pH**, **glucose**, **electrical signals**, **light**, **pressure**, **ions**, **antigens**, and more.<sup>[28]</sup>

### Additives

The mechanical properties of hydrogels can be fine-tuned in many ways beginning with attention to their hydrophobic properties.<sup>[28][29]</sup> Another method of modifying the strength or elasticity of hydrogels is to graft or surface coat them onto a stronger/stiffer support, or by making superporous hydrogel (SPH) composites, in which a cross-linkable matrix swelling additive is added.<sup>[30]</sup> Other additives, such as nanoparticles and microparticles, have been shown to significantly modify the stiffness and gelation temperature of certain hydrogels used in biomedical applications.<sup>[31][32][33]</sup>

### Processing techniques

While a hydrogel's mechanical properties can be tuned and modified through crosslink concentration and additives, these properties can also be enhanced or optimized for various applications through specific processing techniques. These techniques include electro-spinning, 3D/4D printing, self-assembly, and freeze-casting. One unique processing technique is through the formation of multi-layered hydrogels to create a spatially-varying matrix composition and by extension, mechanical properties. This can be done by polymerizing the hydrogel matrixes in a layer by layer fashion via UV polymerization. This technique can be useful in creating hydrogels that mimic articular cartilage, enabling a material with three separate zones of distinct mechanical properties.<sup>[34]</sup>

Another emerging technique to optimize hydrogel mechanical properties is by taking advantage of the Hofmeister series. Due to this phenomena, through the addition of salt solution, the polymer chains of a hydrogel aggregate and crystallize, which increases the toughness of the hydrogel. This method, called "salting out", has been applied to poly(vinyl alcohol) hydrogels by adding a sodium sulfate salt solution.<sup>[35]</sup> Some of these processing techniques can be used synergistically with each other to yield optimal mechanical properties. Directional freezing or **freeze-casting** is another method in which a directional temperature gradient is applied to the hydrogel is another way to form materials with anisotropic mechanical properties. Utilizing both the freeze-casting and salting-out processing techniques on poly(vinyl alcohol) hydrogels to induce hierarchical morphologies and anisotropic mechanical properties.<sup>[36]</sup> Directional freezing of the hydrogels helps to align and coalesce the polymer chains, creating anisotropic array honeycomb tube-like structures while salting out the hydrogel yielded out a nano-fibril network on the surface of these honeycomb tube-like structures. While maintaining a water content of over 70%, these hydrogels' toughness values are well above those of water-free polymers such as polydimethylsiloxane (PDMS), Kevlar, and synthetic rubber. The values also surpass the toughness of natural tendon and spider silk.<sup>[37]</sup>

## Research

Natural hydrogel materials are being investigated for **tissue engineering**; these materials include **agarose**, **methylcellulose**, **hyaluronan**, **elastin-like polypeptides**, and other naturally derived polymers. Hydrogels show promise for **use in agriculture**, as they can release agrochemicals including pesticides and phosphate fertiliser slowly, increasing efficiency and reducing runoff, and at the same time improve the water retention of drier soils such as sandy loams.<sup>[38]</sup>

Hydrogels have been investigated for drug delivery. Polymeric drug delivery systems have overcome challenge due to their biodegradability, biocompatibility, and anti-toxicity.<sup>[39][40]</sup> Materials such as collagen, chitosan, cellulose, and poly (lactic-co-glycolic acid) have been implemented extensively for drug delivery to diverse organs in the human body such as: the eye,<sup>[41]</sup> nose, kidneys,<sup>[42]</sup> lungs,<sup>[43]</sup> intestines,<sup>[44]</sup> skin,<sup>[45]</sup> and brain. Future work is focused on better anti-toxicity of hydrogels, varying assembly techniques for hydrogels making them more biocompatible<sup>[46]</sup> and the delivery of complex systems such as using hydrogels to deliver therapeutic cells.<sup>[47]</sup>

## Further reading

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