



DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	SIZE	TOLERANCE	PLATED	QTY
+0	10.0	+ 0 . 0 / - 0 . 0	PLATED	1066
+	35.433	+ 0 . 0 / - 0 . 0	PLATED	2
V	35.433	+ 0 . 0 / - 0 . 0	PLATED	8
+	39.37	+ 0 . 0 / - 0 . 0	PLATED	12
0	40.157	+ 3 . 0 / - 3 . 0	PLATED	4
	78.74	+0.0/-0.0	PLATED	1
•	90.551	+0.0/-0.0	PLATED	4
(9	100.0	+ 3 . 0 / - 3 . 0	PLATED	4
G	35.433	+ 2 . 0 / - 0 . 0	NON-PLATED	4
0	40.0	+2.0/-2.0	NON-PLATED	2
©	49.213	+ 3 . 0 / - 3 . 0	NON-PLATED	1
G	51.181	+ 2 . 0 / - 0 . 0	NON-PLATED	4
©	106.299	+ 3 . 0 / - 3 . 0	NON-PLATED	4
+	131.89	+0.0/-0.0	NON-PLATED	2
8	47.244×20.0	+0.0/-0.0	PLATED	4
8	59.055x31.496	+0.0/-0.0	PLATED	2
0	71.063x66.929	+0.0/-0.0	PLATED	2
0	77.165x44.094	+0.0/-0.0	PLATED	4
θ	82.677x31.496	+0.0/-0.0	PLATED	2