## **MKS-HLKWIFI**

#### **Overview**

MKS-HLKWIFI is created by MakerBase based on HLK-RM04 module, which is suitable for open-source 3D printer . Also, MKS-HLKWIFI is used for MKS Base (updated version 1.2), MKS Gen, MKS Mini, MKS SBase ,etc, those are developed by MakerBase ,as well as MKS TFT touch screen .

#### **Features**

- 1. Based on strong and stable HLK-RM04 module.
- 2. Using on MKS motherboard directly.
- 3. Work with MKS TFT touch screen.

Notice: Due to undercurrent, MKS HLKWIFI can not work with Ramps1.4.

Website: www.makerbase.com.cn Database: https://github.com/makerbase-mks

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#### **MKS HLKWIFI Photo**



### **Connection**

- 1.Connect to Aux-1 of MKS TFT28;
- 2. Connect to Aux-1 on MKS Base, MKS MINI, MKS SBase, MKS Gen.

MKS Base only supports V1.2 or above updated version.

## **Appendix 1**

## **Usage on Motherboard**

1. Connect WIFI module to AUX-1

2. Search for WIFI hotspot and connect.

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1). Search hotspot HI-LINK-XXXX, and connect. Password: 12345678;

2). If you can not find the hotspot , press on button of module for 10 seconds, then restore factory settings.

3). Attention: under default, the baud rate of the MKS HLKWIFI is 115200, which must be as the same as firmware baud rate setting.

#### 3. configuration on HLKWIFI

- 1). After enter HI-LINK-XXXX, connect to IP: http://192.168.16.254.
- 2).Log in: accounts: admin; password: admin.
- 3).Proceed network configuration and adjust the Client at your requirements.
- 4). Any other problem, please refer to HLK-RM04 user's manual 1.31.pdf.



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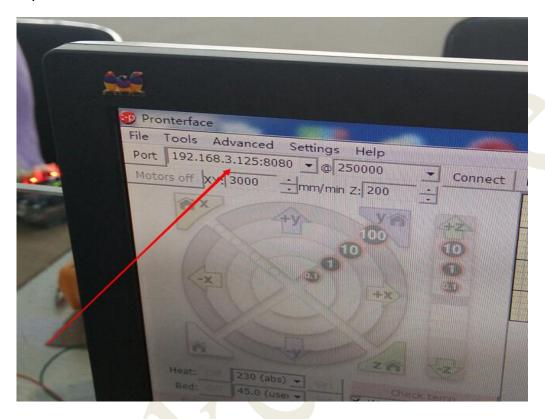
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# **Use Printrun to Print by Remove Control**

Input WIFI IP: 192.168.16.254:8080



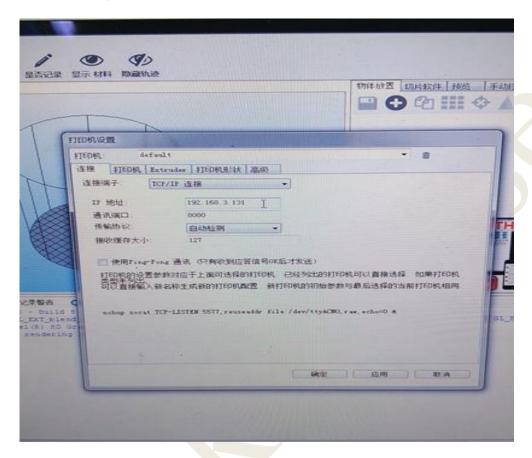
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## **Use Repetier-Host to Print by Remove Control**

Choose TCP/IP connection terminal



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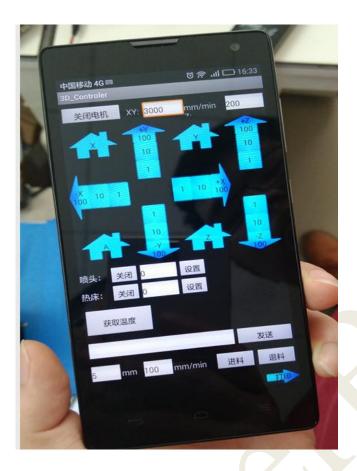
## **Use APP to Control Printer**



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### **Appendix 2**

#### MKS HLKWIFI Work With MKS TFT28 Touch Screen

mks\_config.txt Wifi configuration (MKS TFT28 only supports V1.1 updated version)

1.The Wifi mode selection

Change the value behind the colon of "cfg\_wifi\_mode" into the Wifi network you need ("1" is AP mode, "0" is client mode).

2. The wifi configuration of client mode

A. wifi name: change the Wifi name behind the colon of "cfg wifi ap name" into your wireless network.

B. wifi password: change the Wifi password behind the colon of "cfg\_wifi\_key\_code" into your wireless network's password.

C. Dynamic accessing IP: set the value behind the colon of "cfg\_ip\_dhcp\_flag" into you need ("0" indicates static IP, "1" indicates dynamic IP).

D.IP: change the IP behind the colon "cfg\_ip\_address" into you need.

E. IP mask: change the IP mask behind the colon of "cfg\_ip\_mask" into you need.

F. Gateway IP: change the gateway behind the colon of "cfg\_ip\_gate" into you need.

3. Wifi configuration instruction on AP module

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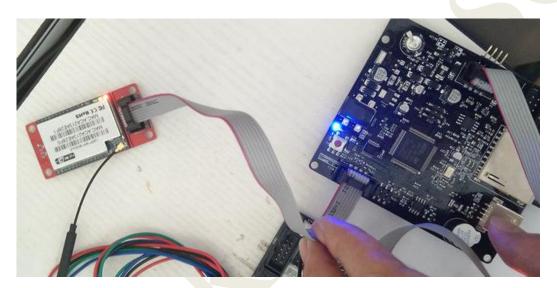
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A. Wifi name: change the WIFI name behind "cfg\_wifi\_ap\_name" into the hotspot name you need.

B. WIFI password : change the WIFI password behind "cfg\_wifi\_key\_code" into password of wifi hotspot, and save it .

#### **Connect to Wifi Module**



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### Check the network: disconnected



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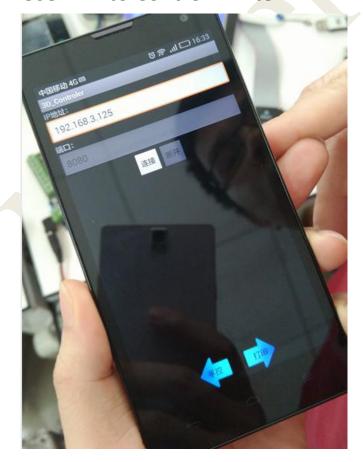
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## **Connected**



## **Use APP to Control Printer**



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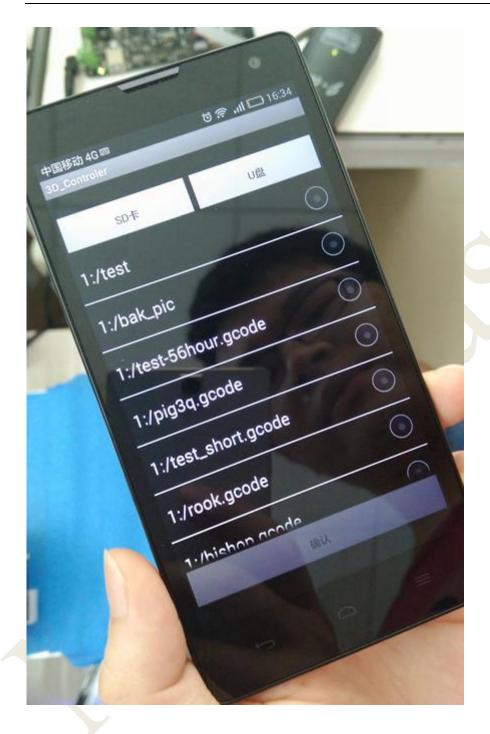
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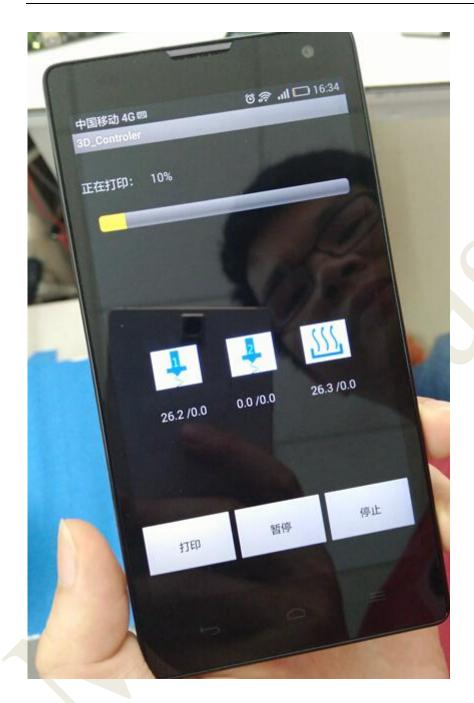
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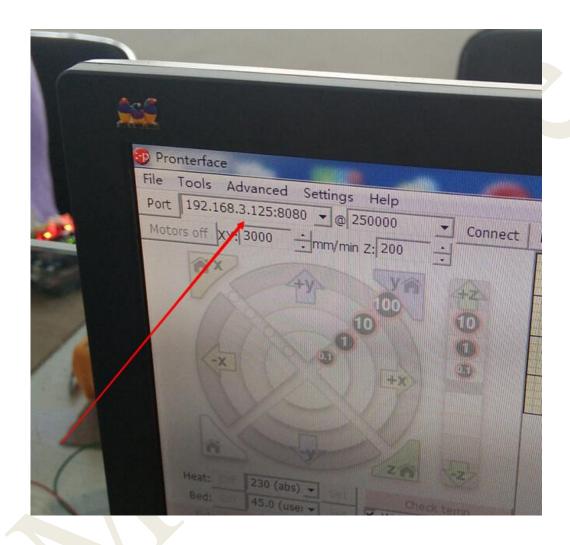
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# **Use Printrun to Print by Remote Control**

Input WIFI IP:8080



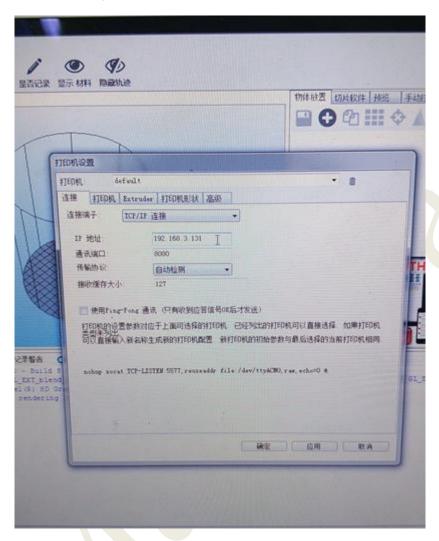
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## **Use Repetier-Host to Print by Remote Control**

Choose TCP/IP connection



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