- **NEW tabs/contents pages,** to make finding the sections and topics easier than ever.
- "Groups at Work" revised, with easy-to-follow meeting format, group registration information, group business suggestions, and much more. A separate booklet of this section is also available (P-24), so that every member of a group can have one.
- "Digest of Al-Anon/Alateen Policies" contains policies that have evolved over the years based on groups' experiences and discussion at Al-Anon/Alateen's largest group conscience, the annual World Service Conference (WSC). Changes in this edition include:
 - o A new "Alateen Policy" section.
 - o Revised and expanded "Financial Matters" section
 - o Revised text regarding "Use of Material at Al-Anon Meetings"
 - "World Service Handbook" explains the Al-Anon service structure and how our service arms are connected to the Worlds Service Conference (WSC)
 - Al-Anon World Service Conference Charter is now in its own well-deserved section
 - "Al-Anon's Twelve Concepts of Service" provides in-depth discussion of our Third Legacy