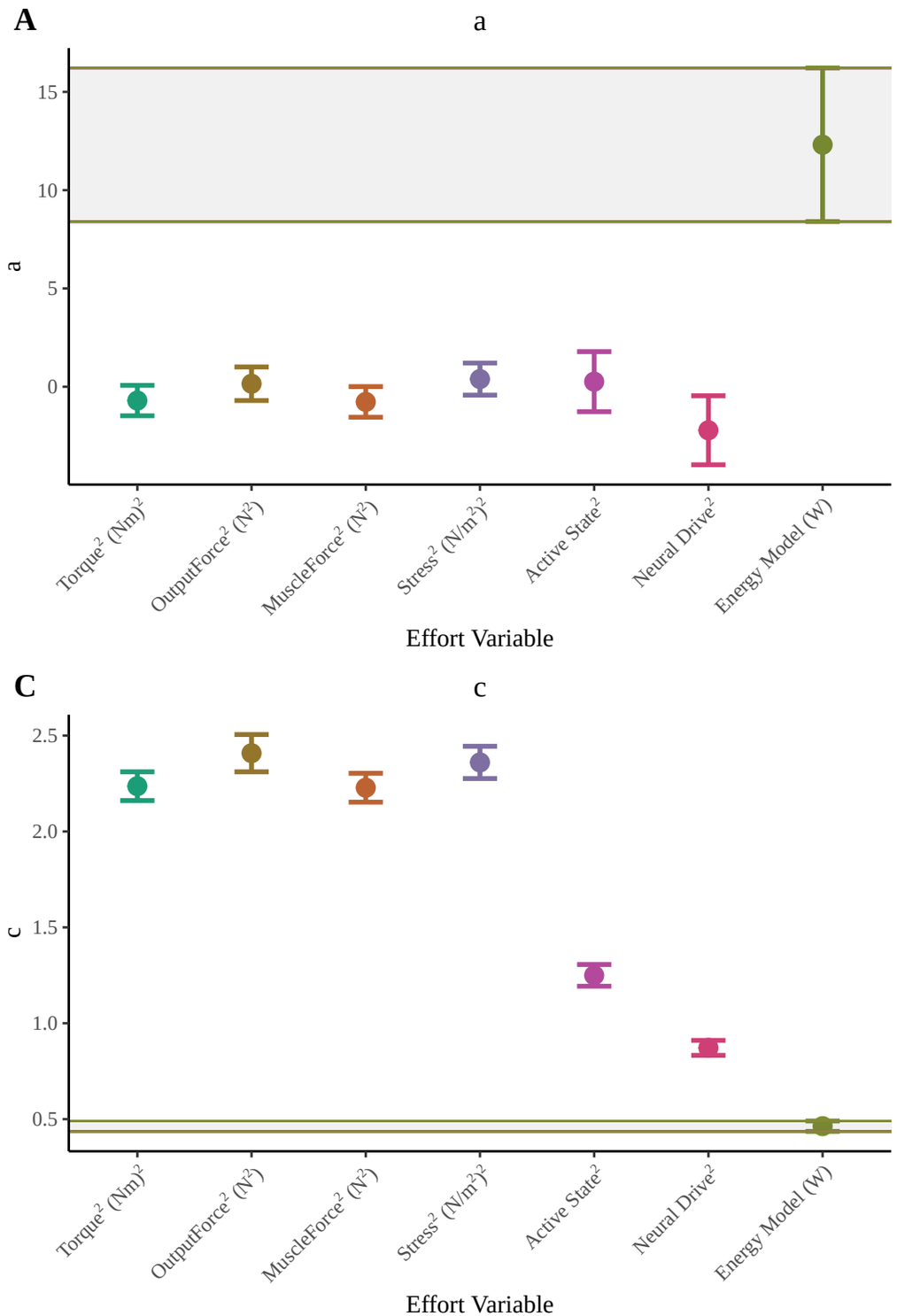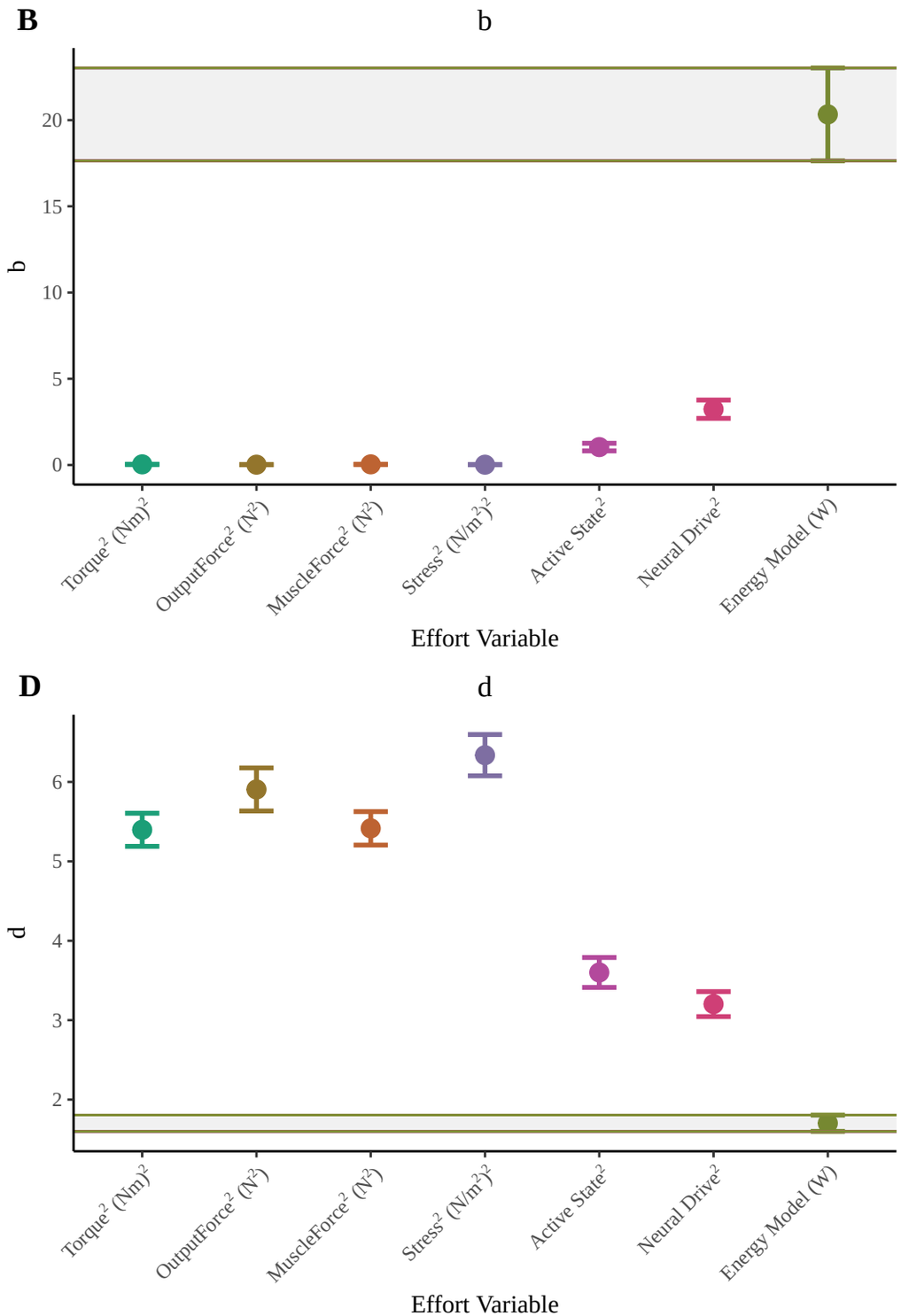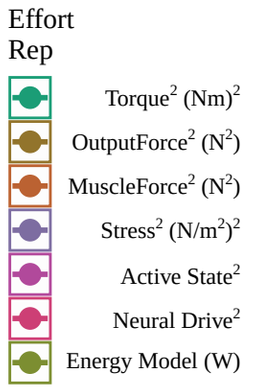Parameter Fitting, min stress