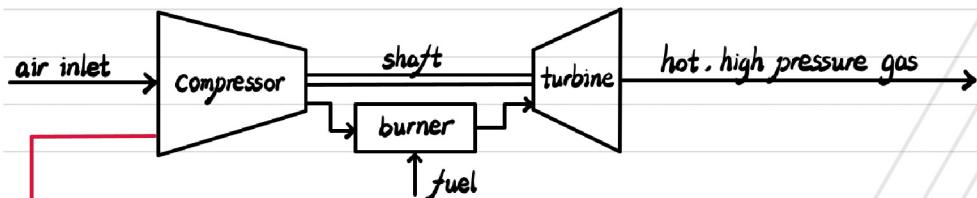


# The Basic

## Schemes of Air-breathing Turbo-engines

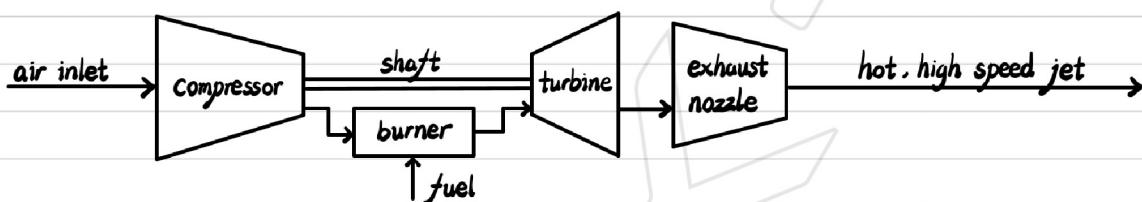
### Basic Gas Generator



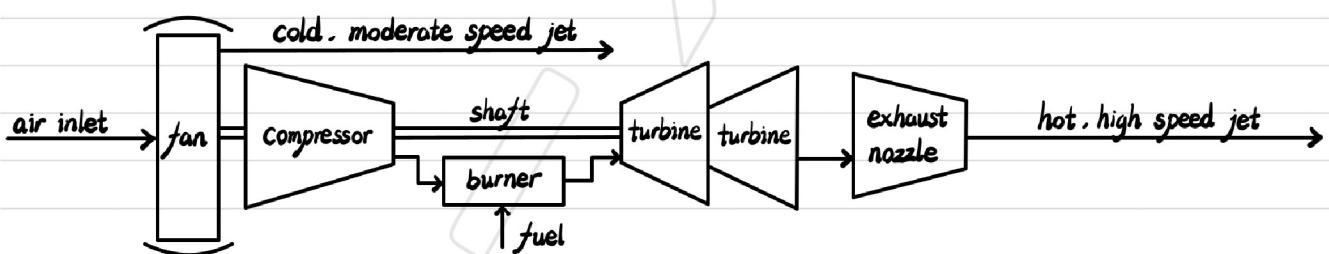
→ has more stage than turbine  $\leftarrow \frac{dp}{dx} > 0$  adverse pressure gradient prone to separation

$\frac{dA}{dx} < 0$  for annulus  $\nexists$   $\rightarrow \frac{dV_{ax}}{dx} = 0$  → repeated design reduce design cost

### Turbojet

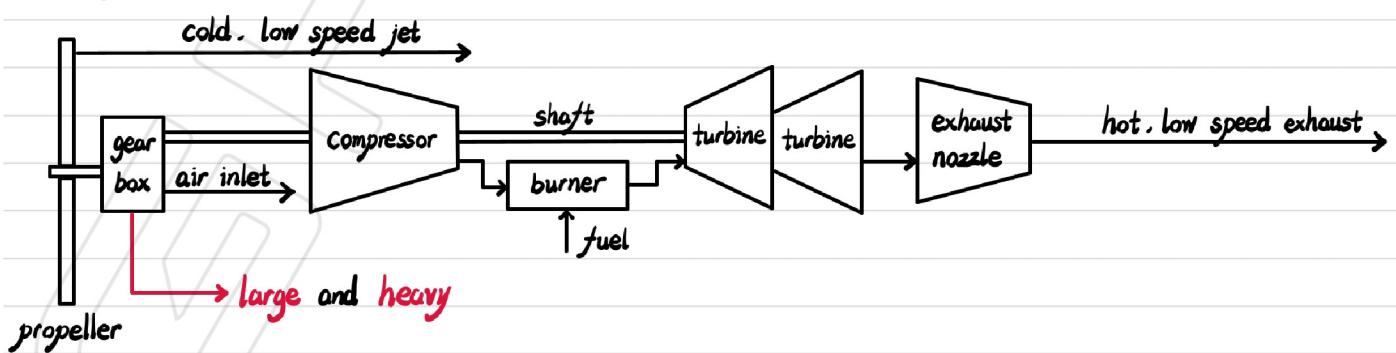


### Turbofan



\* might use several shafts to reduce the speed mismatch between fan/compressor and turbine

### Turboprop

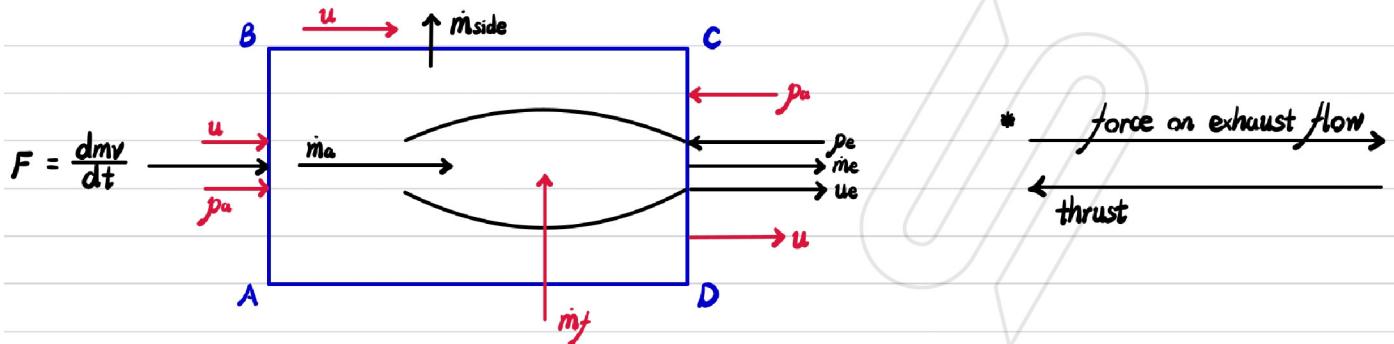


### Propfan\*

# Thrust Equation

## Single Jet

① apply control volume



② apply conservation of mass

$$\cdot \dot{m}_e = \dot{m}_a + \dot{m}_f = (1+f) \dot{m}_a \quad \cdot \dot{m}_{co} + \dot{m}_{side} = \dot{m}_{AB} + \dot{m}_f$$

③ apply conservation of momentum

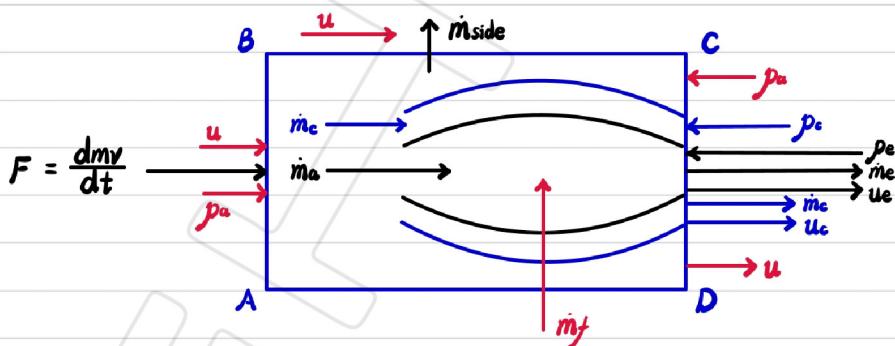
$$(F + p_a A_{AB}) - [p_e A_e + p_a (A_{co} - A_e)] \xrightarrow{A_{AB} = A_{co}} F - (p_e - p_a) A_e$$

$$= [\dot{m}_e u_e + (\dot{m}_{co} - \dot{m}_e) u + \dot{m}_{side} u] - \dot{m}_{AB} u = (1+f) \dot{m}_a u_e + (\dot{m}_{co} - \dot{m}_e + \dot{m}_{side} - \dot{m}_{AB}) u$$

$$= \dot{m}_a (1+f) u_e + (\dot{m}_f - \dot{m}_e) u = \dot{m}_a (1+f) u_e - \dot{m}_a u$$

$$\rightarrow F = \dot{m}_a [(1+f) u_e - u] + (p_e - p_a) A_e \quad * p_e = p_a \text{ in the design regime}$$

## Two Exhaust Jet



$$F = \dot{m}_a [(1+f) u_e - u] + \dot{m}_c (u_c - u) + (p_e - p_a) A_e + (p_c - p_a) A_c$$

## Turbofan

$$F = \dot{m}_a [(1+f) u_e + \beta u_{ef} - (1+\beta) u] + (p_e - p_a) A_e + (p_{ef} - p_a) A_{ef} \quad * \dot{m}_{fan} = \beta \dot{m}_a$$

# Engine Performance

Overall Efficiency  $\eta_o = \frac{\text{thrust power}}{\text{rate of energy consumption}} = \frac{Fu}{m_f Q_R}$  \* ignore KE<sub>fuel</sub> \*  $\eta_o = \eta_{prop} \eta_{th}$

Propulsion Efficiency  $\eta_{prop} = \frac{\text{thrust power}}{\text{production of propeller kinetic energy}}$

$$= \frac{Fu}{m_a [(1+f) \frac{1}{2} u_e^2 - \frac{1}{2} u^2]}$$

$$\xrightarrow[f \ll 1]{p_e \approx p_a} \frac{m_a (u_e - u) u}{\frac{1}{2} m_a (u_e^2 - u^2)} = \frac{2u}{u_e + u}$$

Thermal Efficiency  $\eta_{th} = \frac{\text{production of propeller kinetic energy}}{\text{rate of energy consumption}} = \frac{m_a [(1+f) \frac{1}{2} u_e^2 - \frac{1}{2} u^2]}{m_f Q_R}$

Takeoff Thrust  $F|_{u=0} = m_a (1+f) u_e + (p_e - p_a) A_e$

Specific Thrust  $\frac{F}{m_a} = (1+f) u_e - u + \frac{1}{m_a} (p_e - p_a) A_e \xrightarrow[f \ll 1]{p_e \approx p_a} u_e - u$

TSFC (Thrust Specific Fuel Consumption)  $\frac{m_f}{F} = \frac{f}{F/m_a}$

Breguet's Range Formula for level flight

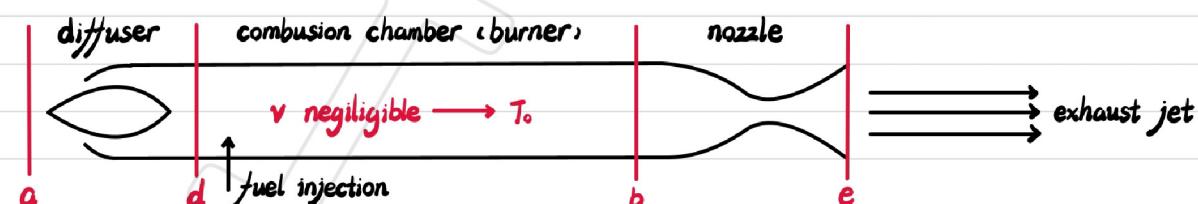
$$F = D = \frac{1}{L/D} L = \frac{1}{L/D} mg \longrightarrow Fu = \frac{mgu}{L/D} = \eta_o (m_f Q_R) \longrightarrow u = \frac{(L/D) \eta_o m_f Q_R}{mg}$$

$$\frac{dm}{dt} = \frac{dm}{dt} \frac{dt}{dt} = \frac{dm}{dt} u \xrightarrow{\frac{dm}{dt} = -m_f} \frac{dm}{dt} u = -m_f \longrightarrow \int dt = \int \frac{u}{-m_f} dm = \int -\frac{(L/D) \eta_o m_f Q_R}{mg} dm$$

$$\longrightarrow t = \eta_o (L/D) \frac{Q_R}{g} \int_{m_1}^{m_2} -\frac{1}{m} dm \longrightarrow t = \eta_o (L/D) \frac{Q_R}{g} \ln \left( \frac{m_1}{m_2} \right)$$

## Ideal Ramjet

The Ramjet can be practical only at supersonic speed



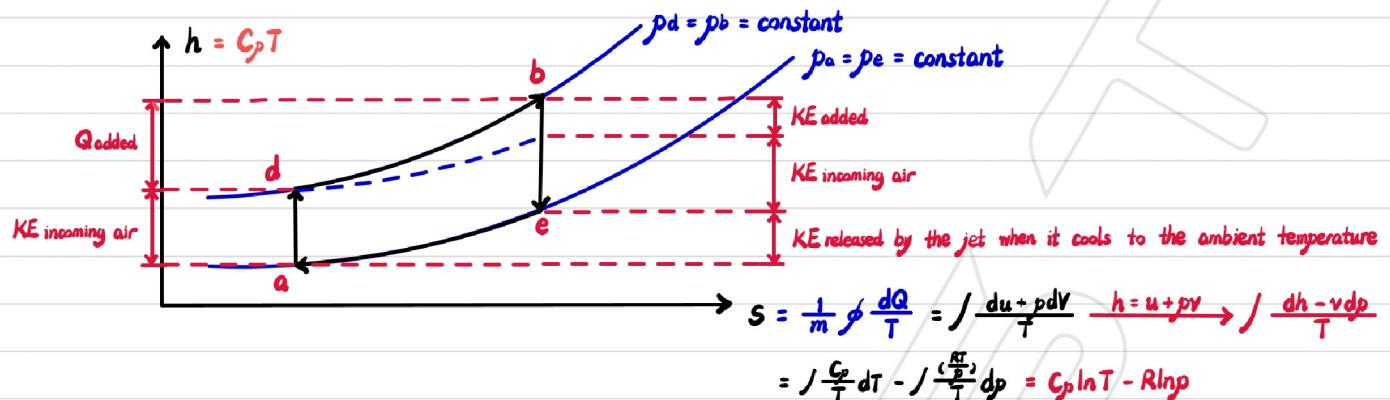
Ideal Ramjet · compression and expansion process are reversible and adiabatic

· combustion occurs at constant pressure

· specific heat ratio  $\gamma$  and gas constant  $R$  are constant throughout engine

· nozzle in design regime  $\rightarrow p_e = p_a$

## $h-s$ (Enthalpy - entropy) Diagram



## $h-e^{s/C_p}$ Diagram



① find  $f$        $Q + m_{\text{in}} h_{\text{o,in}} = W + m_{\text{out}} h_{\text{o,out}}$  \* energy conservation law

$$\rightarrow m_f Q_R + m_a h_{\text{o,in}} = m_b h_{\text{o,out}} \rightarrow f Q_R + h_{\text{o,d}} = (1+f) h_{\text{o,b}}$$

$$\rightarrow f = \frac{h_{\text{o,b}} - h_{\text{o,d}}}{Q_R - h_{\text{o,d}}} = \frac{T_{\text{o,b}} - T_{\text{o,d}}}{Q_R / C_p - T_{\text{o,d}}}$$

$$\cdot T_{\text{o,d}} = T_a (1 + \frac{\gamma-1}{2} M^2) \rightarrow p_{\text{o,d}} = p_{\text{o,b}} = p_a (\frac{T_{\text{o,d}}}{T_a})^{\frac{\gamma}{\gamma-1}}$$

$$\cdot T_{\text{o,b}} = T_{\max}$$

② find  $u_e$        $Q + m_{\text{in}} h_{\text{o,in}} = W + m_{\text{out}} h_{\text{o,out}}$  \* energy conservation law

$$\rightarrow h_{\text{o,b}} = h_{\text{o,e}} \rightarrow h_{\text{o,b}} = h_e + \frac{1}{2} u_e^2 \rightarrow \frac{1}{2} u_e^2 = h_{\text{o,b}} - h_e = C_p (T_{\text{o,b}} - T_e)$$

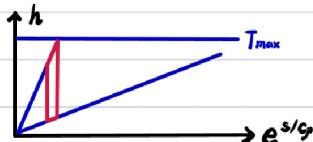
$$\cdot T_e = T_{\text{o,b}} (\frac{p_e}{p_{\text{o,b}}})^{\frac{\gamma-1}{\gamma}} = T_{\text{o,b}} (\frac{p_a}{p_{\text{o,b}}})^{\frac{\gamma-1}{\gamma}}$$

## ③ find efficiencies

\* at small  $M$ ,

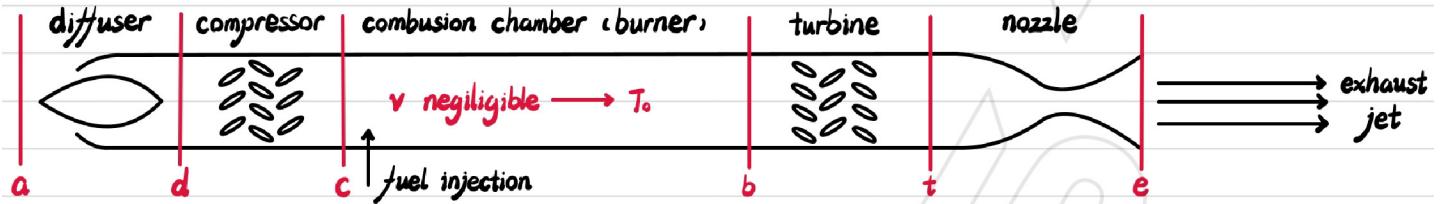
at large  $M$ ,

specific thrust =  $\frac{F}{m_a} \xrightarrow{p_e = p_a} u_e - u$

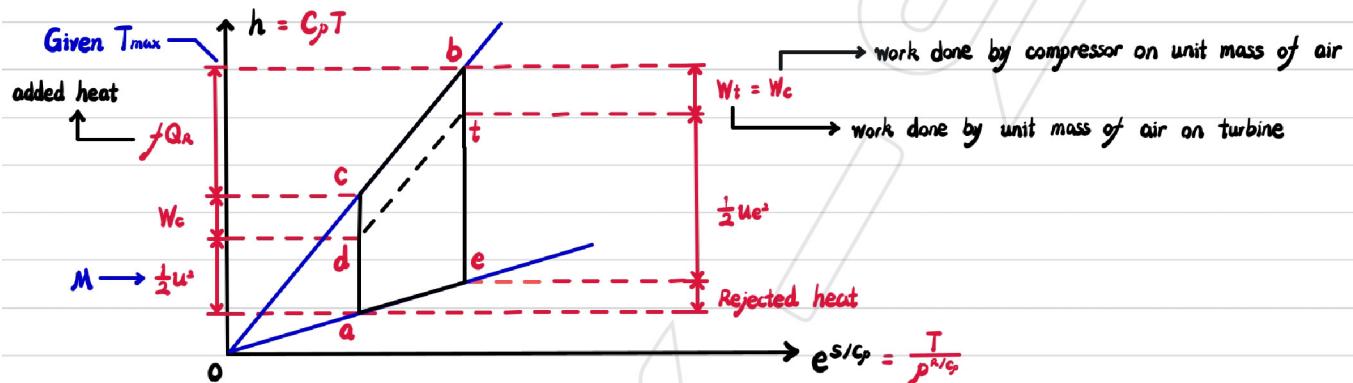


# Ideal Turbojet

## The Turbojet



## $h - e^{s/c_p}$ Diagram



① find  $f$

$\dot{Q} + \dot{m}_{in} h_{in,in} = \dot{W} + \dot{m}_{out} h_{out,out}$  energy conservation law

$$\rightarrow fQ_R + h_{oc} = (1+f)h_{ob} \rightarrow f = \frac{h_{ob} - h_{oc}}{Q_R - h_{ob}} = \frac{T_{ob} - T_{oc}}{Q_R/c_p - T_{ob}}$$

$$\cdot T_{od} = T_a \left(1 + \frac{\gamma-1}{2} M^2\right) \rightarrow P_{od} = P_a \left(\frac{T_{od}}{T_a}\right)^{\frac{\gamma}{\gamma-1}}$$

$$\cdot P_{oc} = P_{ob} = P_{rc} P_{od} \rightarrow T_{oc} = T_{od} P_{rc}^{\frac{\gamma-1}{\gamma}}$$

\*  $M \uparrow \rightarrow$  optimal  $P_{rc} \downarrow \rightarrow$  at  $M \approx 3$  a turbojet becomes ramjet

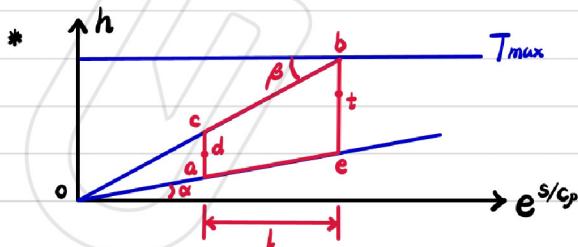
② find  $u_e$

$$h_{ot} = h_e + \frac{1}{2} u_e^2$$

$$\cdot h_{ob} - h_{ot} = h_{oc} - h_{od} \rightarrow T_{ot} = T_{ob} - T_{oc} + T_{od}$$

$$\cdot T_e = T_{ob} \left(\frac{P_e}{P_{ob}}\right)^{\frac{\gamma}{\gamma-1}} = T_{ob} \left(\frac{P_a}{P_{ob}}\right)^{\frac{\gamma}{\gamma-1}}$$

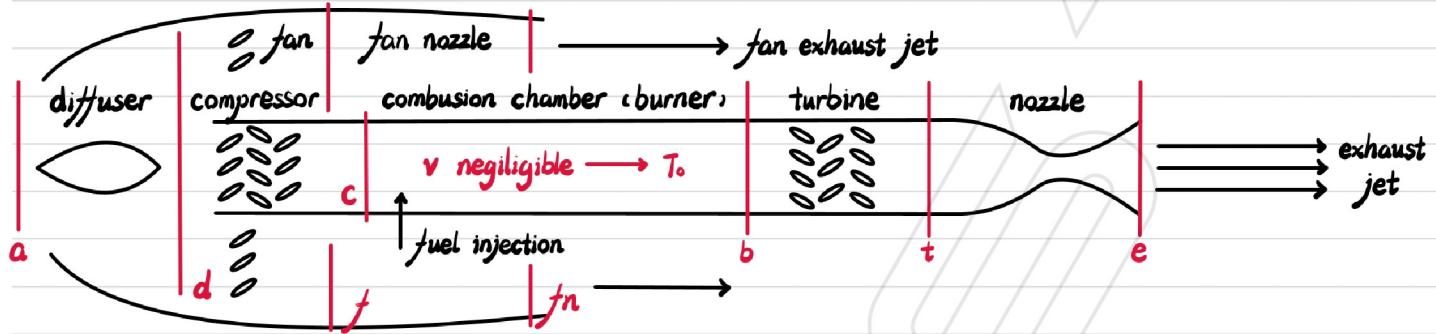
③ find efficiencies



$$\begin{aligned} \eta_{th} &= \frac{\dot{m}_a [(1+f) \frac{1}{2} u_e^2 - \frac{1}{2} u^2]}{f Q_R} \xrightarrow{f \ll 1} \frac{\frac{1}{2} u_e^2 - \frac{1}{2} u^2}{f Q_R} \\ &= \frac{f Q_R - \text{Rejected heat}}{f Q_R} = 1 - \frac{\text{Rejected heat}}{f Q_R} \\ &= 1 - \frac{l \tan \alpha}{l \tan \beta} = 1 - \frac{\tan \alpha}{\tan \beta} = 1 - \frac{T_a}{T_e} \end{aligned}$$

# Ideal Turbofan

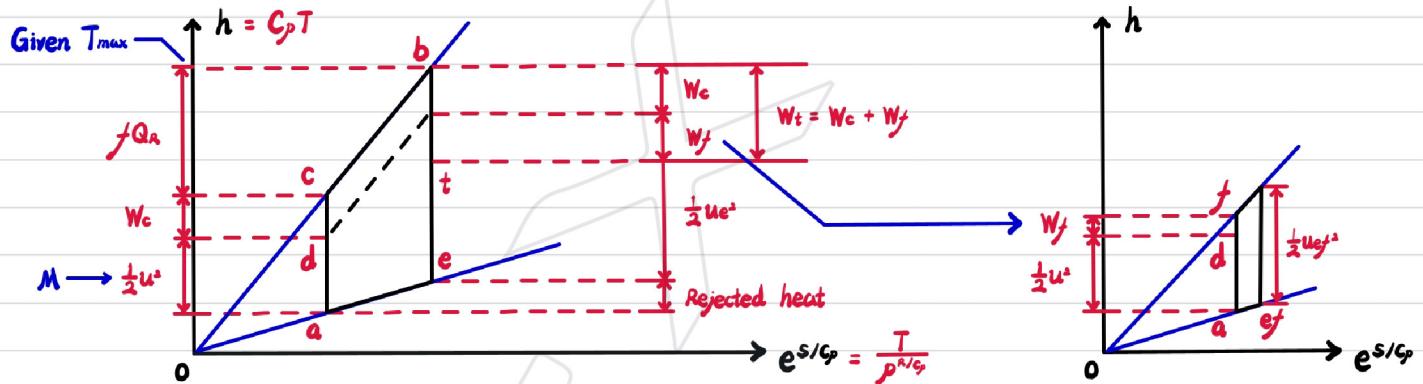
## The Turbofan



to get momentum  $\Delta I = mu$  for a mass of air, must gain  $KE = \frac{1}{2}mu^2$  as cost

$$\rightarrow KE = \frac{1}{2}mu^2 = \frac{1}{2}(mu)u = \frac{1}{2}\Delta I u = \frac{1}{2m}\Delta I^2 \propto u \text{ or } \propto \frac{1}{m} \rightarrow \text{use more propellant 推进物}$$

### $h-e^{s/c_p}$ Diagram



① find  $f$   $Q + m_{in}h_{in} = W + m_{out}h_{out}$  energy conservation law

$$\rightarrow fQ_R + h_{ob} = (1+f)h_{ob} \rightarrow f = \frac{h_{ob} - h_{oc}}{Q_R - h_{ob}} = \frac{T_{ob} - T_{oc}}{Q_R/C_p - T_{ob}}$$

$$\cdot T_{od} = T_a (1 + \frac{1+\delta}{2} M^2) \rightarrow p_{od} = p_a (\frac{T_{od}}{T_a})^{\frac{\delta-1}{\delta}}$$

$$\cdot p_{oc} = p_{ob} = p_{oc} p_{od} \rightarrow T_{oc} = T_{od} p_{oc}^{\frac{\delta}{\delta-1}}$$

② find  $u_{ef}$   $h_{of} = h_{ef} + \frac{1}{2}u_{ef}^2 \rightarrow \frac{1}{2}u_{ef}^2 = h_{of} - h_{ef} = C_p T_{ef} - C_p T_{ef}$

$$\cdot p_{of} = p_{ef} p_{od} \rightarrow T_{ef} = T_{od} p_{ef}^{\frac{\delta}{\delta-1}}$$

$$\cdot T_{ef} = T_{ef} (\frac{p_{ef}}{p_{of}})^{\frac{\delta-1}{\delta}} = T_{ef} (\frac{p_a}{p_{ef}})^{\frac{\delta-1}{\delta}}$$

③ find  $u_e$   $h_{ot} = h_e + \frac{1}{2}u_e^2 \rightarrow \frac{1}{2}u_e^2 = h_{ot} - h_e = C_p (T_{ot} - T_e)$

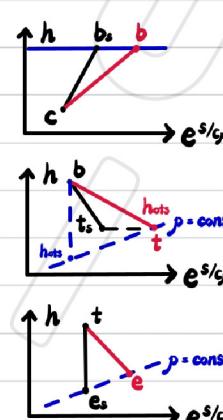
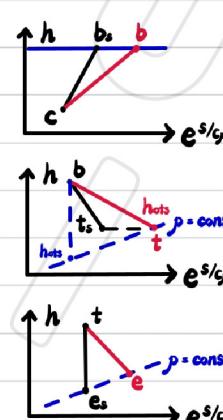
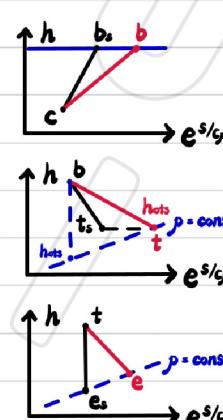
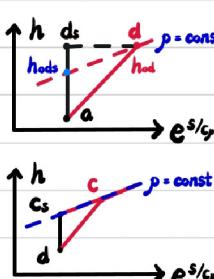
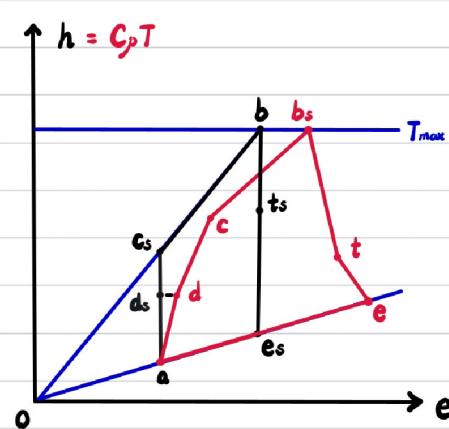
$$\cdot h_{ob} - h_{ot} = (h_{oc} - h_{od}) + \beta(h_{of} - h_{od}) \rightarrow T_{ot} = T_{ob} - T_{oc} - \beta T_{of} + (1+\beta) T_{od}$$

$$\cdot T_e = T_{ob} \left( \frac{p_e}{p_{ob}} \right)^{\frac{\gamma}{\gamma-1}} = T_{ob} \left( \frac{p_a}{p_{ob}} \right)^{\frac{\gamma}{\gamma-1}}$$

④ find efficiencies \*  $F = m_a [(1+f) u_e + \beta u_{ef} - (1+\beta) u]$

## The Effect of Losses

$h-e^{s/c_p}$  Diagram



$$* r_d = \frac{p_{od}}{p_{oa}}$$

$$r_b = \frac{p_{ob}}{p_{oc}}$$

$$r_n = \frac{p_{oe}}{p_{ot}}$$

$$* \frac{p_a}{p_b} = \left( \frac{T_{as}}{T_{bs}} \right)^{\frac{\gamma-1}{\gamma}}$$

① find  $f$   $\dot{Q} + m_{in} h_{o,in} = \dot{W} + m_{out} h_{o,out}$  energy conservation law \*  $C_p = \frac{\gamma}{\gamma-1} R$

$$\rightarrow f Q_{as} + h_{oc} = f \eta_b Q_{a} + h_{oc} = (1+f) h_{ob} \rightarrow f = \frac{h_{ob} - h_{oc}}{\eta_b Q_a - h_{ob}} = \frac{T_{ob} - T_{oc}}{\eta_b Q_a / C_p - T_{ob}}$$

· diffuser  $T_{od} = T_a \cdot 1 + \frac{\gamma-1}{2} M^2$   $\frac{\gamma_d}{\gamma_d - 1} = \frac{h_{ods} - h_a}{h_{od} - h_a} \rightarrow T_{ods} \rightarrow p_{od} = p_a \left( \frac{T_{ods}}{T_a} \right)^{\frac{\gamma}{\gamma-1}}$

· compressor  $p_{oc} = p_{rc} p_{od} \rightarrow T_{ocs} = T_{od} p_{rc}^{\frac{\gamma-1}{\gamma}} \frac{\gamma_c}{\gamma_c - 1} = \frac{h_{ocs} - h_d}{h_{oc} - h_d} \rightarrow T_{oc}$

· burner  $p_{ob} = p_{oc} r_b$

② find  $u_{ef}$   $h_{of} = h_{ef} + \frac{1}{2} u_{ef}^2 \rightarrow \frac{1}{2} u_{ef}^2 = h_{of} - h_{ef} = C_{pf} (T_{of} - T_{ef}) \quad * C_{pf} = \frac{\gamma_f}{\gamma_f - 1} R_f$

· fan  $p_{of} = p_{tf} p_{od} \rightarrow T_{ofs} = T_{od} p_{tf}^{\frac{\gamma-1}{\gamma_f}} \frac{\gamma_f-1}{\gamma_f} = \frac{h_{ofs} - h_d}{h_{of} - h_d} \rightarrow T_{tf}$

· fan nozzle  $T_{efs} = T_{tf} \left( \frac{p_{tf}}{p_{of}} \right)^{\frac{\gamma_f-1}{\gamma_f}} = T_{tf} \left( \frac{p_a}{p_{of}} \right)^{\frac{\gamma_f-1}{\gamma_f}} \frac{\gamma_f-1}{\gamma_f} = \frac{h_{efs} - h_d}{h_{ef} - h_{ods}} \rightarrow T_{ef}$

③ find  $u_e$   $h_{ot} = h_e + \frac{1}{2} u_e^2 \rightarrow \frac{1}{2} u_e^2 = h_{ot} - h_e = C_{pn} (T_{ot} - T_e) \quad * C_{pn} = \frac{\gamma_n}{\gamma_n - 1} R_n$

· turbine  $h_{ob} - h_{ot} = (h_{oc} - h_{od}) + \beta (h_{of} - h_{od}) \rightarrow T_{ot} = T_{ob} - T_{oc} - \beta T_{of} + (1+\beta) T_{od}$

$$\frac{\gamma_t}{\gamma_t - 1} = \frac{T_{ob} - T_{ot}}{T_{ob} - T_{ods}} \rightarrow T_{ots} \rightarrow p_{ot} = p_{ob} \left( \frac{T_{ots}}{T_{ob}} \right)^{\frac{\gamma_n}{\gamma_n-1}}$$

· nozzle  $T_{es} = T_{ob} \left( \frac{p_e}{p_{ob}} \right)^{\frac{\gamma_n-1}{\gamma_n}} = T_{ob} \left( \frac{p_a}{p_{ob}} \right)^{\frac{\gamma_n-1}{\gamma_n}} \frac{\gamma_n-1}{\gamma_n} = \frac{h_{ot} - h_{oe}}{h_{ot} - h_{ods}} \rightarrow T_e$

④ find efficiencies

## Power Supply

Turbofan Engine  $P_{fan} = \dot{m}_a \beta (h_{of} - h_{ad}) = \dot{m}_a \beta C_p (T_{of} - T_{ad})$

Turboshaft Engine  $h_{ob} - h_{ot} = (h_{oc} - h_{ad}) + \frac{P_{shaft}}{\dot{m}_a}$

Turboprop Engine  $h_{ob} - h_{ot} = (h_{oc} - h_{ad}) + \frac{P_{pr}}{\dot{m}_a}$

$$\xrightarrow[\text{propeller efficiency } \eta_{pr}]{\text{gear efficiency } \eta_g} F_{pr} u = \eta_g \eta_{pr} P$$

$$\longrightarrow \frac{F}{\dot{m}_a} = (1+f) u_e - u + \frac{F_{pr}}{\dot{m}_a}$$

## Engine Components

### Intake and Nozzles

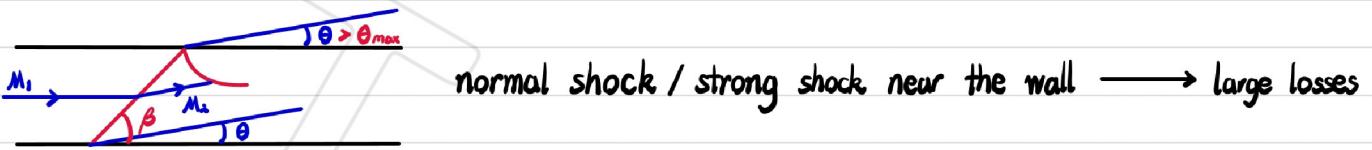
Normal Shocks Aerodynamics 2

Oblique Shock Waves Aerodynamics 2

Supersonic Intake Idea losses =  $\frac{P_{aa}}{P_{oi}}$   $\xrightarrow{\text{Taylor expansion}} 1 - \frac{168}{3(8+1)^2} (M_1 - 1)^3 \xrightarrow{M_1 \rightarrow 1} 0$



Intake Failure Due to Mach Reflection Aerodynamic 2



Supersonic Intake Failure Due to Boundary Layer Separation



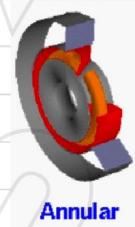
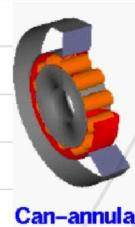
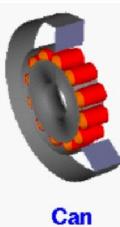
Petrov's formulae  $\frac{P_{downstream}}{P_{upstream}} = 0.287 + (1 - 0.287) M_{upstr} \quad \text{or} \quad 1 + \frac{0.28 M_{upstr}^2}{(M_{upstr}^2 - 1)^{\frac{1}{2}}} \quad (\gamma = 1.4)$

\* valid only for a turbulent boundary layer developed under an action of zero pressure gradient

at least over certain distance upstream from the separation point and **only for smooth wall**

## Combustors

### Combustor Type

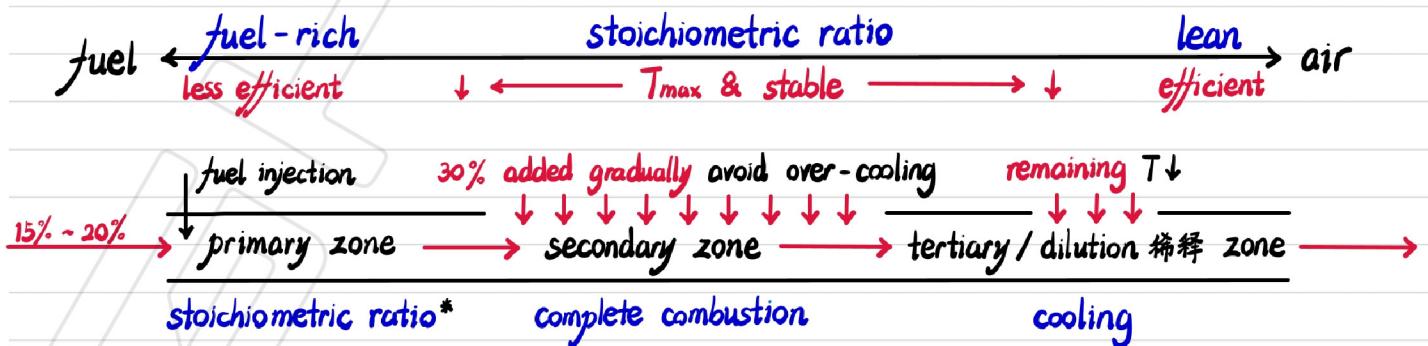


easy to design / test ← → smaller volume

### Combustor Requirements

- ① high  $\eta_b$  and small pressure loss ( $r_b \rightarrow 1$ ) \* solved by modern design
- ② small space and low weight
- ③ stable operation over a very wide range of conditions
- ④ outlet temperature  $T_{ob} < 1100\text{ K}$  (uncooled turbine blades) -  $1850\text{ K}$  (cooled turbine blades)
- ⑤  $T_b$  should be evenly distributed
- ⑥ combustion maintain in the  $U_{air} = 30 \sim 60\text{ m/s} > U_{flame}$  propagation
- ⑦ avoid coking (formation of carbon deposits)
- ⑧ engine should not emit too much smoke
- ⑨ minimise emissions (NO<sub>x</sub>, CO, unburned hydrocarbons)

### Zonal Combustion

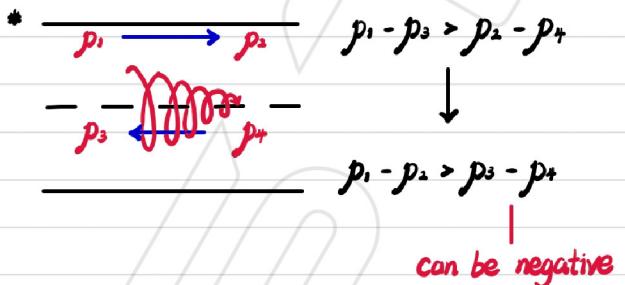
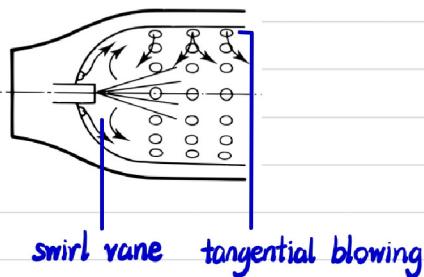


\* not completely burn due to dissociation → high T, u molecules break down when collide

# Primary Combustion Zone

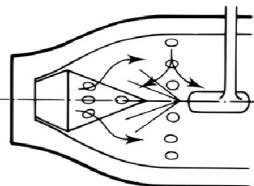
since  $U_{\text{air}} > U_{\text{flame propagation}}$   $\rightarrow$  reverse flow

## ① swirl 旋渦



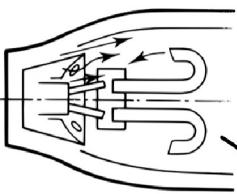
creating swirl  $\rightarrow$  consuming energy  $\rightarrow$  losses  $\uparrow$

## ② upstream blowing



$\rightarrow$  difficult to prevent overheat  $\rightarrow$  afterburner

## ③ vaporiser

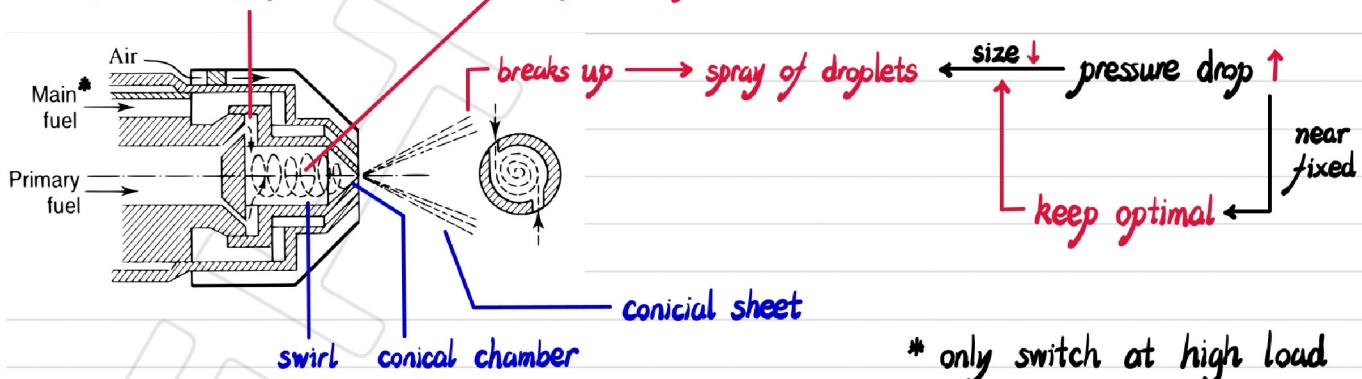


fuel evaporates  $\rightarrow$  fuel-rich mixture  $\rightarrow$  flow back

# Fuel Injection

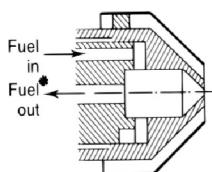
## ① duplex atomiser 噴霧劑

fuel supply at large  $p$  tangentially  $\rightarrow$  form vapour / air core near the cone axis



\* only switch at high load

## ② spill atomiser

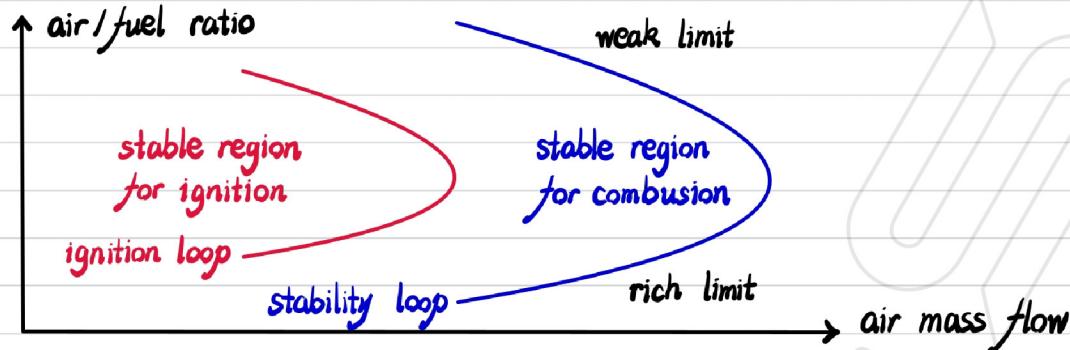


\* spilled off extra fuel

③ vaporiser → small atomiser is needed to ignite the fuel when engine is started

## Stability Loop

\* flame-out → quenching of the flame



stability region  $\propto$  reaction rate  $\propto$  number of molecule collision  $\propto T$  or  $\rho$  or  $p$

## Pressure Losses and Combustion Intensity

① skin friction    ② large-scale turbulence → create intentionally for good mixing

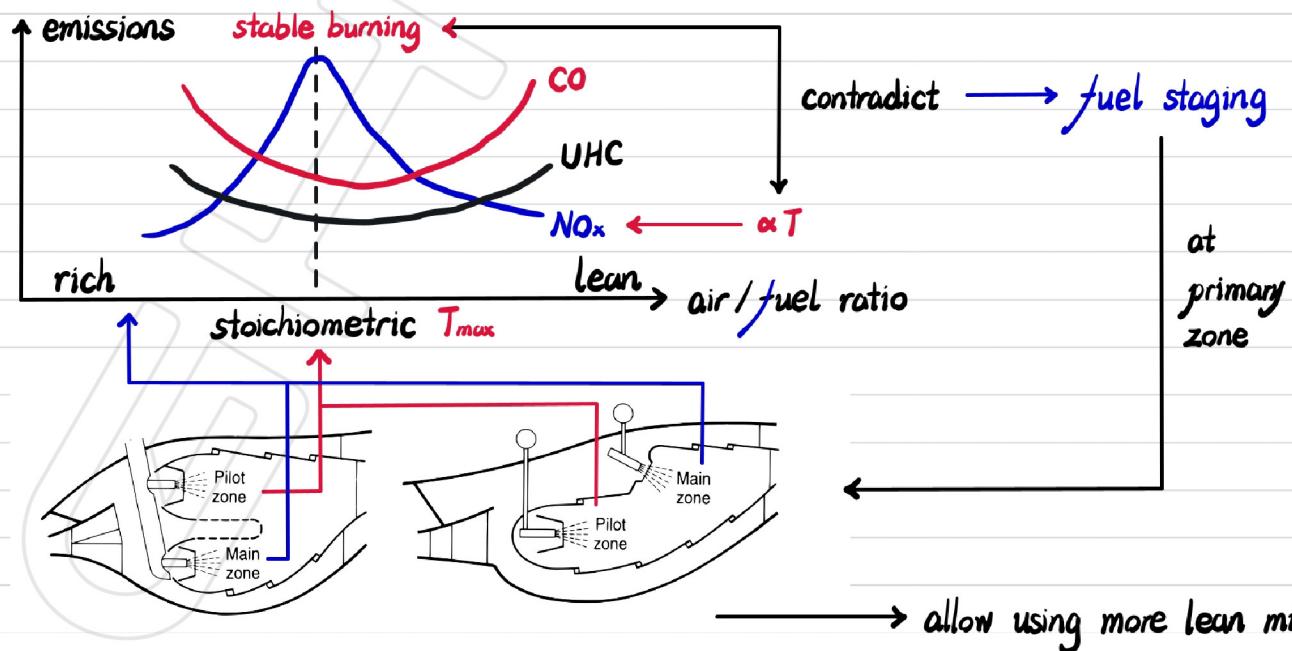
③ heat addition  $\rightarrow T \uparrow \rightarrow p = pRT \rightarrow \rho \downarrow \rightarrow \frac{m = \frac{d\alpha V_i}{dt} = \text{const}}{m \alpha^2 / (2 \rho c A_{max}^2)} \rightarrow u_{downstr} \uparrow \rightarrow$  fundamental loss

$$\text{PLF (pressure loss factor)} = \frac{p_{02} - p_{01}}{m \alpha^2 / (2 \rho c A_{max}^2)} = K_1 + K_2 \left( \frac{T_{02}}{T_{01}} - 1 \right) * \text{constant}$$

combustion intensity factor =  $\frac{\text{heat release rate}}{\text{combustor volume} \times \text{pressure}}$  → design quality/difficulty

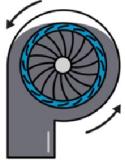
## Emissions

$\text{NO}_x$ ,  $\text{CO}$ , unburned hydrocarbons (UHC) → smog 雾霾 & acid rain & ozone depletion

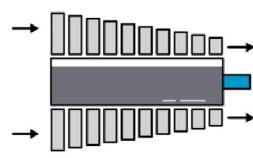


# Ideal Compressor Stage

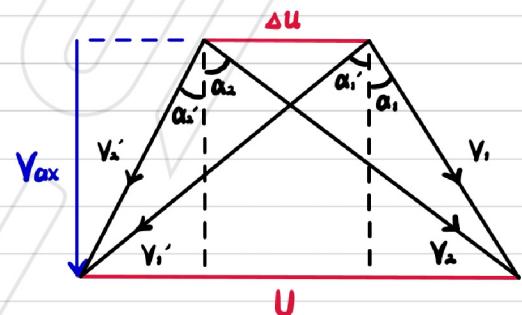
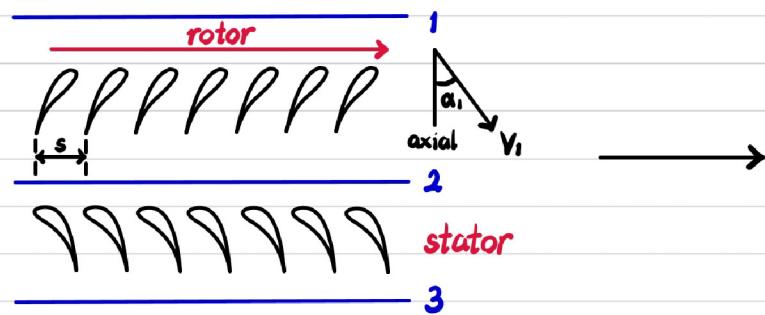
## Basic Cascade 层叠 Theory



radial compressor



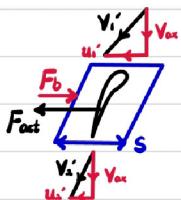
axial compressor → considered



$$\textcircled{1} \quad \Delta U = V_2 \cos \alpha_2 - V_1 \cos \alpha_1 = V_1' \cos \alpha_1' - V_2' \cos \alpha_2' = U - (V_1 \cos \alpha_1 + V_2 \cos \alpha_2)$$

$$\rightarrow \Delta U = V_{ax} (\tan \alpha_2 - \tan \alpha_1) = V_{ax} (\tan \alpha_1' - \tan \alpha_2') = U - V_{ax} (\tan \alpha_1 + \tan \alpha_2')$$

\textcircled{2} apply control volume on a single blade



$$F_b = m_b (U_2' - U_1') = m_b V_{ax} (\tan \alpha_1' - \tan \alpha_2')$$

$$= m_b \Delta U = m_b V_{ax} (\tan \alpha_2 - \tan \alpha_1) = m_b [U - V_{ax} (\tan \alpha_1 + \tan \alpha_2')]$$

$$\textcircled{3} \quad \dot{W} = P = F_u = \sum F_b U = m U \Delta U = m U V_{ax} (\tan \alpha_1' - \tan \alpha_2') = m U V_{ax} (\tan \alpha_2 - \tan \alpha_1)$$

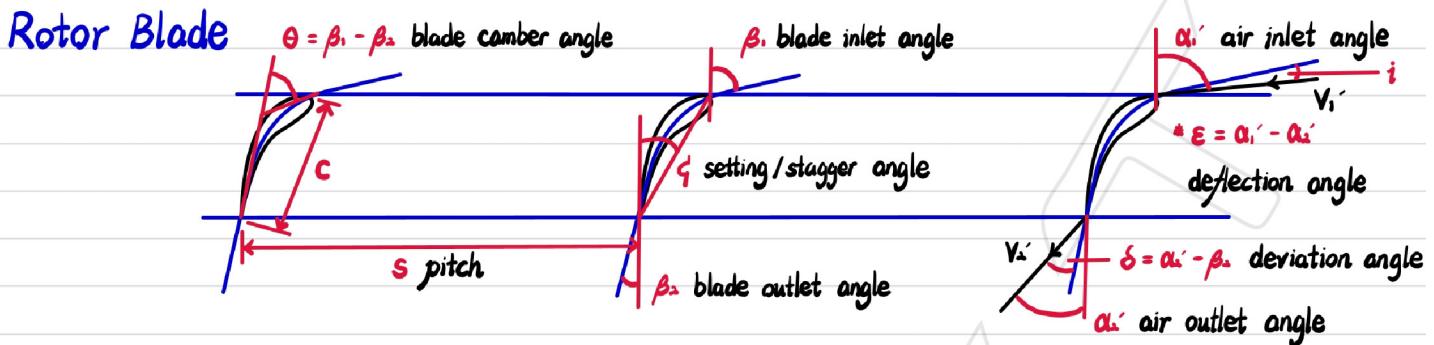
$$= m [U^2 - U V_{ax} (\tan \alpha_1 + \tan \alpha_2')]$$

$$\begin{aligned} \textcircled{4} \quad \dot{W} = m C_p \Delta T \rightarrow T_{2s} - T_{1s} = T_{2s} - T_{01} = \frac{U \Delta U}{C_p} &= \frac{U V_{ax}}{C_p} (\tan \alpha_1' - \tan \alpha_2') = \frac{U V_{ax}}{C_p} (\tan \alpha_2 - \tan \alpha_1) \\ &= \frac{1}{C_p} [U^2 - U V_{ax} (\tan \alpha_1 + \tan \alpha_2')] \propto -V_{ax} \end{aligned}$$

$$\textcircled{5} \quad \frac{P_{2s}}{P_{01}} = \left( \frac{T_{2s}}{T_{01}} \right)^{\frac{\gamma}{\gamma-1}} \quad \eta_s = \frac{h_{2s} - h_{01}}{h_{2s} - h_{1s}} \rightarrow \frac{P_{2s}}{P_{01}} = \left( 1 + \eta_s \frac{T_{2s} - T_{01}}{T_{01}} \right)^{\frac{\gamma}{\gamma-1}}$$

## Ideal Cascade Calculation

•  $\eta_s = 1$  • no deviation angle  $\delta = \alpha_2' - \beta_2$  • flow velocity is constant with radius



## Real Flow Effects in Compressors

Radial Flow \* due to centrifugal force \* not discussed but important

Blockage



$u \rightarrow 0$  at the wall

$$\rightarrow T_{as} - T_{oi} = \lambda \frac{U_{as} u}{C_p} \quad * \lambda \text{ work-done factor} < 1$$

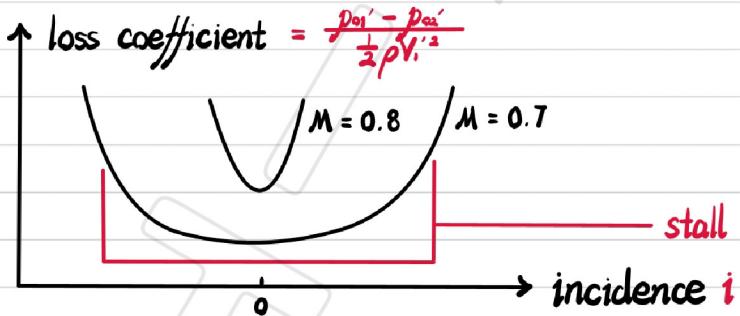
Deviation  $s \uparrow \rightarrow m_b \uparrow \xrightarrow{F_b = \text{const}} V_{ax} (\tan \alpha_i' - \tan \alpha_o') \downarrow \rightarrow \alpha_i' - \alpha_o' = \epsilon \downarrow$

$\dot{W} = \text{const} \rightarrow \alpha_o' \uparrow \rightarrow \text{AoA} \uparrow \rightarrow \text{stall \& possible losses}$

\* for solidity  $6 = \frac{c}{s} < 0.5 \rightarrow$  approximate as single airfoil flow

for solidity  $6 = \frac{c}{s} > 1.5 \rightarrow \delta \downarrow \& \text{friction loss} \uparrow$

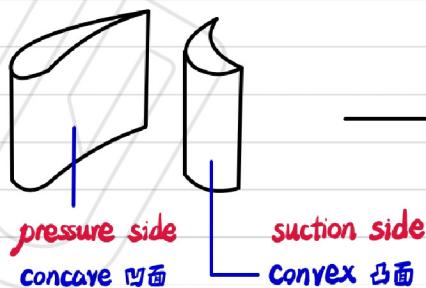
Losses



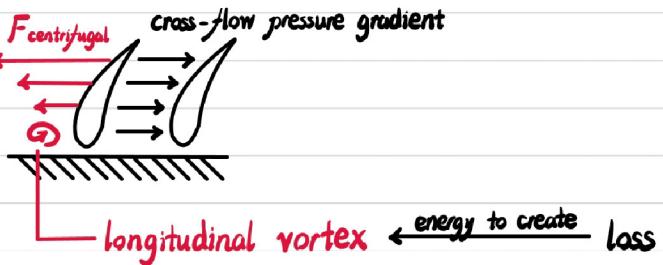
Friction Losses boundary layer theory & solidity

Secondary Losses

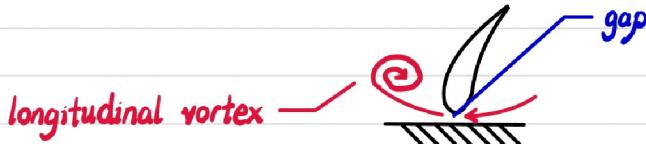
①



$u \uparrow$



②



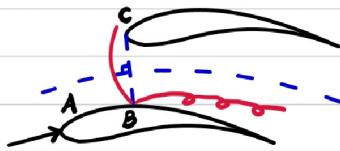
secondary losses  $\propto$  pressure difference on the side of the blade  $\propto C_L \cdot \text{blade}$

## Stall Losses

stall losses  $\propto$  pressure ratio across the row of blades  $\rightarrow$  de Haller number  $\frac{V_2}{V_1} > 0.72$

- \* first occurs on the **suction side**  $\propto$  incidence  $i$

## Shock Losses



$s \downarrow \rightarrow$  distance between A and B  $\downarrow \xrightarrow{M_s \downarrow}$  shock loss  $\downarrow$

## Repeating Stage and Degree of Reaction

for repeating stage  $\rightarrow \alpha_1 = \alpha_3 \rightarrow V_1 = V_3 \xrightarrow{\text{design to provide } \Delta p_{\text{max}}} \Delta p_{\text{rotor}} = \Delta p_{\text{stator}}$

$\rightarrow$  significant reduction in development costs

degree of reaction =  $\frac{\text{static enthalpy rise in the rotor}}{\text{static enthalpy rise in the stage}}$

$$\underline{C_p = \text{const}} \rightarrow \Lambda = \frac{T_a - T_1}{T_3 - T_1} = \frac{h_a - h_1}{h_3 - h_1} = \frac{(h_{a2} - \frac{1}{2}V_{a2}^2) - (h_{a1} - \frac{1}{2}V_{a1}^2)}{(h_{32} - \frac{1}{2}V_{32}^2) - (h_{31} - \frac{1}{2}V_{31}^2)} = \frac{(h_{a2} - h_{a1}) - \frac{1}{2}(V_{a2}^2 - V_{a1}^2)}{(h_{32} - h_{31}) - \frac{1}{2}(V_{32}^2 - V_{31}^2)}$$

$$\underline{\text{repeating stage}} \rightarrow \frac{(h_{a2} - h_{a1}) - \frac{1}{2}(V_{a2}^2 - V_{a1}^2)}{h_{a2} - h_{a1}} = 1 - \frac{V_{a2}^2 - V_{a1}^2}{2C_p(T_{a2} - T_{a1})}$$

$$= 1 - \frac{[V_{ax}^2 + (U - V_{ax} \tan \alpha_i)^2] - [V_{ax}^2 + (U - V_{ax} \tan \alpha'_i)^2]}{2UV_{ax}(\tan \alpha'_i - \tan \alpha_i)}$$

$$= 1 - \frac{2U(\tan \alpha'_i - \tan \alpha_i) + V_{ax}(\tan^2 \alpha'_i - \tan^2 \alpha_i)}{2U(\tan \alpha'_i - \tan \alpha_i)}$$

$$= 1 - 1 - \frac{V_{ax}}{2U}(\tan \alpha'_i + \tan \alpha_i) = -\frac{V_{ax}}{2U}(\tan \alpha'_i + \tan \alpha_i)$$

$$= 0.5 \text{ if pressure rise is equally distributed } (\alpha_i = \alpha'_i)$$

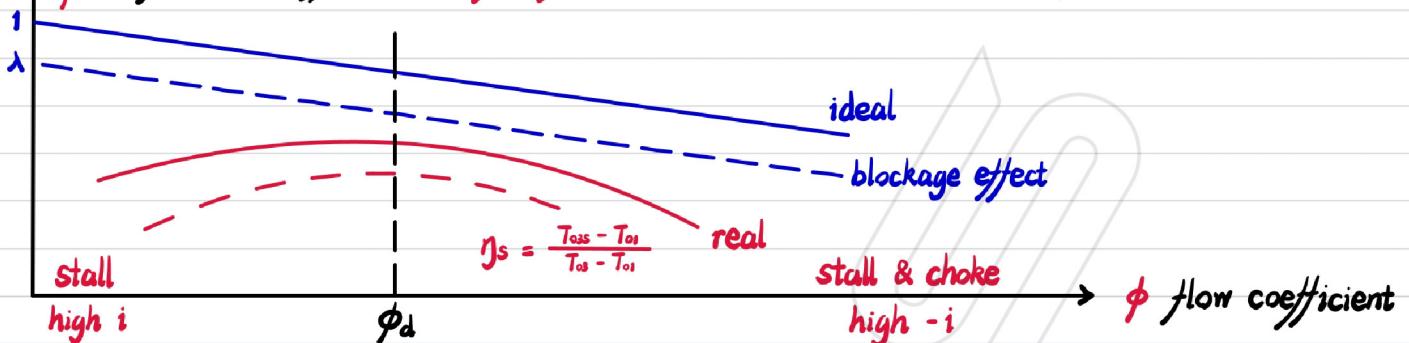
\* first stage and last stage unlikely to be repeating

## Off-design Performance\*

# Temperature and Flow Coefficient

$$\psi = \frac{C_p(T_{02} - T_{01})}{U^2} = \lambda [1 - \frac{V_{ax}}{U} (\tan \alpha_1 + \tan \alpha_2')] = \lambda [1 - \phi (\tan \alpha_1 + \tan \alpha_2')]$$

$\uparrow \psi$  temperature coefficient  $\propto (p_{02} - p_{01})^*$

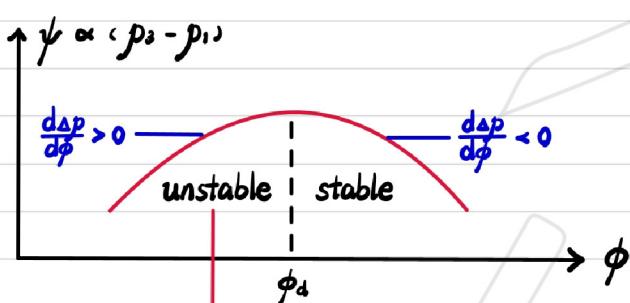


$$* \frac{p_{02}}{p_{01}} = \left( \frac{T_{02s}}{T_{01}} \right)^{\frac{\gamma}{\gamma-1}} = \left( 1 + \eta_s \frac{T_{02} - T_{01}}{T_{01}} \right)^{\frac{\gamma}{\gamma-1}}$$

$$= \left( 1 + \eta_s \psi \frac{U^2}{C_p T_{01}} \right)^{\frac{\gamma}{\gamma-1}} \quad C_o = \sqrt{8RT} = [\gamma(\frac{\gamma-1}{\gamma} C_p) T]^{\frac{1}{\gamma-1}} \rightarrow \left[ 1 + \eta_s \psi (\gamma-1) \frac{U^2}{C_o^2} \right]^{\frac{\gamma}{\gamma-1}}$$

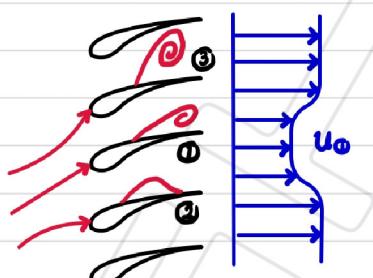
Taylor expansion  $\rightarrow \frac{p_{02} - p_{01}}{p_{01} U^2} = \eta_s \psi$

## Surge



$m \uparrow \rightarrow \Delta p \uparrow \rightarrow V_{ax} \uparrow \rightarrow m \uparrow \rightarrow \text{surge} \rightarrow \text{resonance}$

Rotating Stall when  $\frac{d\Delta p}{d\phi} \downarrow$  \* often observed with surge



① stall  $\rightarrow \Delta p \downarrow \rightarrow U_\infty \downarrow \rightarrow$  streamline deviation

$\rightarrow$  ② reduction of  $i \rightarrow$  flow reattach

$\rightarrow$  ③ increases of  $i \rightarrow$  flow separate at one more blade

$\rightarrow$  shift separation region from ① to ③

Stage Stacking assume all the stage are repeating

$$m = \rho V_{ax} A \longrightarrow \rho_1 V_{ax1} h_1 = \rho_2 V_{ax2} h_2 \longrightarrow \frac{\rho_1 V_{ax1} h_1}{\rho_{id}} = \frac{\rho_2 V_{ax2} h_2}{\rho_{id}}$$

$$\longrightarrow \frac{\rho_1}{\rho_{1d}} V_{ax1} h_1 = \frac{\rho_2}{\rho_{2d}} V_{ax2} h_2 \longrightarrow \frac{\rho_{1d}}{\rho_1} V_{ax1} h_1 = \frac{\rho_2}{\rho_{2d}} V_{ax2} h_2$$

$$if \phi < \phi_d \rightarrow \psi > \psi_d \rightarrow \Delta p > \Delta p_d \rightarrow \Delta p > \Delta p_d \rightarrow V_{ax2} < V_{ax1}$$

$\longrightarrow$  last stage stalled

\* if  $\phi > \phi_d \rightarrow$  last stage choked

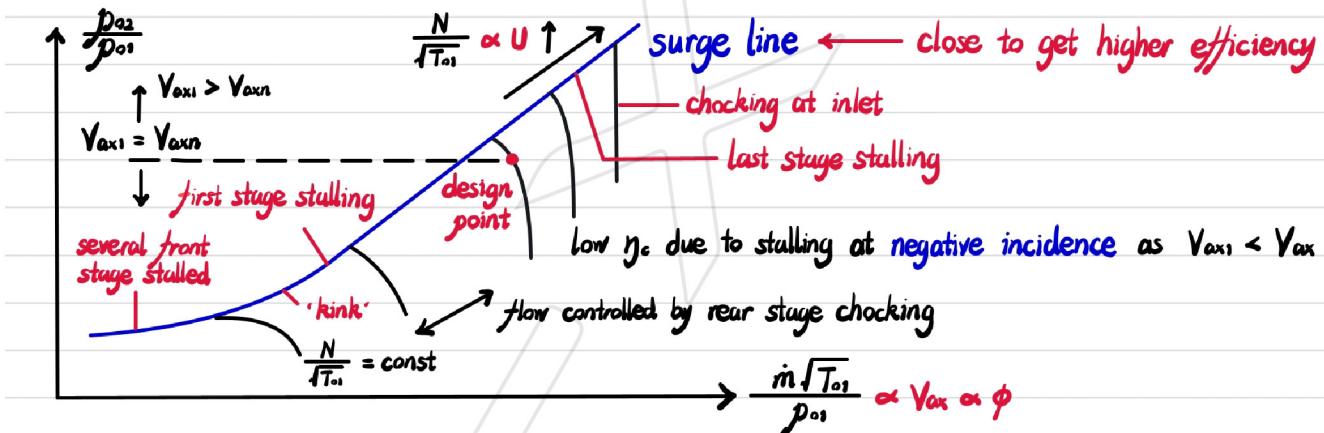
## Non-dimensional Parameter of a Compressor

- size  $D$
- rotational speed  $N$
- mass flow rate  $m$
- gas constant  $R$
- stagnation pressure at the inlet  $p_{01}$
- stagnation temperature at the inlet  $T_{01}$

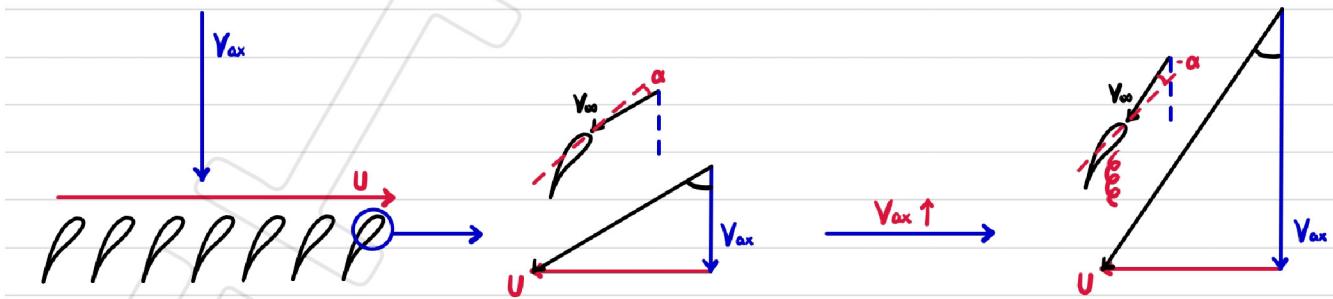
non-dimensional

- "mass flow rate"  $\frac{m \sqrt{RT_{01}}}{D^2 p_{01}}$
- rotational "speed"  $\frac{ND}{\sqrt{RT_{01}}}$

Off-design Regimes average characteristics of all stages

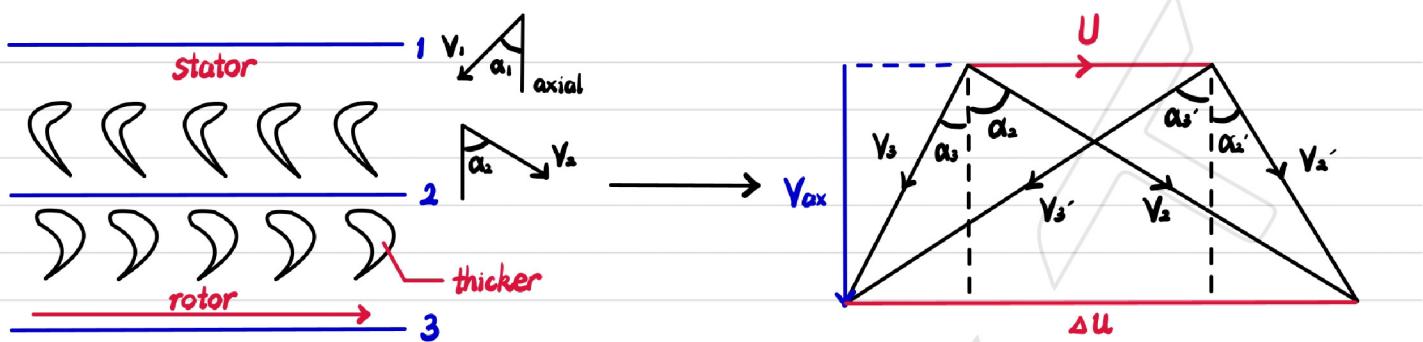


\* negative incidence



## Axial Turbines

### Basic Theory



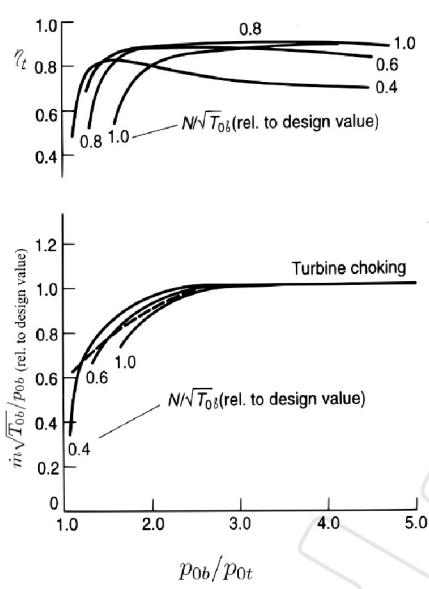
$$\Delta T_0 = \frac{U \Delta u}{C_p} = \frac{U V_{ax}}{C_p} (\tan \alpha_2 + \tan \alpha_3) = \frac{U V_{ax}}{C_p} (\tan \alpha_3' + \tan \alpha_3')$$

limit of performance by • stresses in the blades

• losses due to compressibility effect

## Equilibrium Running line

### Typical Turbine Stage Characteristic



• compressor and turbine are connected by a shaft

→ same rotational speed  $N$

→ limit possible regime of compressor / turbine

•  $W_t \approx W_c$  for turbojet

$W_t = W_c + W_{fan} / W_{prop}$  for turbofan / turboprop

$$\frac{p_{0b}}{p_{0t}} = \frac{p_{0c}}{p_{0t}} \frac{p_{0c}}{p_{0d}} \frac{p_{0d}}{p_a} \frac{p_a}{p_{0t}}$$

→  $p_{0d} = p_a = p_{0t}$  for turboprop

## Equilibrium Running Line

