

Serie IR0...**DESCRIPTION**

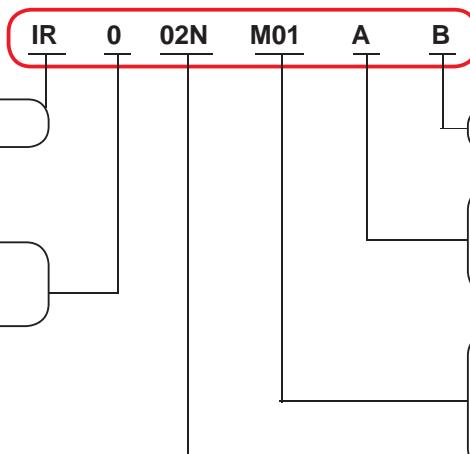
Gas pressure closing regulator

Pmax = 0,5 bar

ITALPUMP series IR is a gas pressure regulator device adjustable screw which grant a reliable regulation of out put pressure, working principle is based on composition of 3 forces:

1. regulation screw
2. differential pressure working diaphragm
3. downstream pressure

- EC certified according to EN 88-2
- In conformity with the 2009/142/EC Directive (Gas Directive)
- In conformity with the 94/9/EC Directive (ATEX Directive)

IDENTIFICATION**Connections**

Threaded				Flanged			
Code	GAS	Code NPT	NPT	Code	PN 16	Code ANSI	ANSI PN 16
02	DN 15 (G 1/2")	02N	DN 15 (NPT 1/2")	25	DN 25	25A	DN 25 ANSI
03	DN 20 (G 3/4")	03N	DN 20 (NPT 3/4")		DN 32	32A	DN 32 ANSI
04	DN 25 (G 1")	04N	DN 25 (NPT 1")		DN 40	40A	DN 40 ANSI
05	DN 32 (G 1"1/4")	05N	DN 32 (NPT 1"1/4")		DN 50	50A	DN 50 ANSI
06	DN 40 (G 1"1/2")	06N	DN 40 (NPT 1"1/2")		DN 65	08A	DN 65 ANSI
07	DN 50 (G 2")	07N	DN 50 (NPT 2")		DN 80	09A	DN 80 ANSI
					DN 100	10A	DN 100 ANSI

**NOTE: not all combinations are possible
Please contact the technical department.**

Connections	Setting (mbar)	P. max 0,5 bar
		Code
DN 15	9 ÷ 28	M01
	18 ÷ 40	M02
	40 ÷ 110	M04
	110 ÷ 150	M05
	150 ÷ 200	M06
	200 ÷ 450	M07
DN 20	9 ÷ 28	M01
	18 ÷ 40	M02
	40 ÷ 110	M04
	110 ÷ 150	M05
	150 ÷ 200	M06
	200 ÷ 450	M07
DN 25	9 ÷ 28	M01
	18 ÷ 40	M02
	40 ÷ 110	M04
	110 ÷ 150	M05
	150 ÷ 200	M06
	200 ÷ 450	M07
DN 32	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 40	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 50	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 65	7 ÷ 18	M13
	13 ÷ 27	M14
	22 ÷ 58	M15
	50 ÷ 130	M16
	110 ÷ 200	M80 (M16+M17)
DN 80	7 ÷ 18	M13
	13 ÷ 27	M14
	22 ÷ 58	M15
	50 ÷ 130	M16
	110 ÷ 200	M80 (M16+M17)
DN 100	7 ÷ 16	M13
	15 ÷ 27	M14
	27 ÷ 55	M15
	55 ÷ 130	M16
	130 ÷ 200	M80 (M16+M17)

* = strengthen diaphragm

Versions (DN 25 - DN 32 - DN 40 - DN 50) with flanged connections

Connections	Setting (mbar)	P. max 0,5 bar
		Code
DN 25	9 ÷ 28	M01
	18 ÷ 40	M02
	40 ÷ 110	M04
	110 ÷ 150	M05
	150 ÷ 200	M06
	200 ÷ 450	M07
DN 32	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 40	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 50	8 ÷ 13	M02
	13 ÷ 23	M08
	20 ÷ 36	M09
	33 ÷ 58	M06
	55 ÷ 100	M10
	90 ÷ 190	M11
DN 65	7 ÷ 18	M13
	13 ÷ 27	M14
	22 ÷ 58	M15
	50 ÷ 130	M16
	110 ÷ 200	M80 (M16+M17)
DN 80	7 ÷ 18	M13
	13 ÷ 27	M14
	22 ÷ 58	M15
	50 ÷ 130	M16
	110 ÷ 200	M80 (M16+M17)
DN 100	7 ÷ 16	M13
	15 ÷ 27	M14
	27 ÷ 55	M15
	55 ÷ 130	M16
	130 ÷ 200	M80 (M16+M17)

Versions with P2 = 200÷450 mbar

Connections	Setting (mbar)	P. max 0,5 bar
		Code
DN 65	200 ÷ 450	M07
DN 80	200 ÷ 450	M07
DN 100	200 ÷ 450	M07

GENERAL DATA

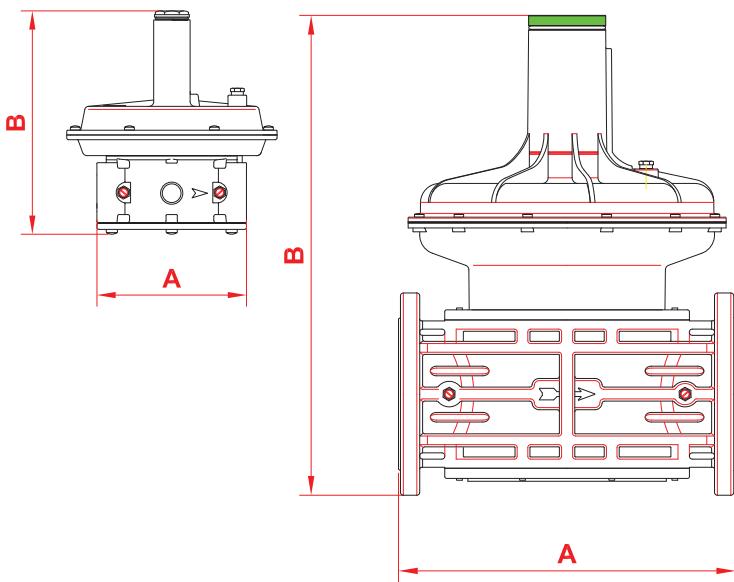
TECHNICAL DATA

- Use: not aggressive gases of the 3 families (dry gases)
- Threaded connections Rp: (DN 15 ÷ DN 50) according to EN 10226
- Flanged connections PN 16: (DN 25 ÷ DN 100) according to ISO 7005
- On request ANSI 150 flanged connections
- Max. working pressure: 0,5 bar
- Environment temperature: -15 ÷ +60 °C
- Max superficial temperature: 60 °C
- Class: A
- Group: 2
- Filtration: 50 µm (on request other)
- Filtration class: G 2 (according to EN 779)

MATERIALS

- Die-cast aluminium (UNI EN 1706)
- OT-58 brass (UNI EN 12164)
- 11S aluminium (UNI 9002-5)
- Galvanized and 430 F stainless steel (UNI EN 10088)
- NBR rubber (UNI 7702)
- Nylon 30% glass fibre (UNI EN ISO 11667)
- Viledon

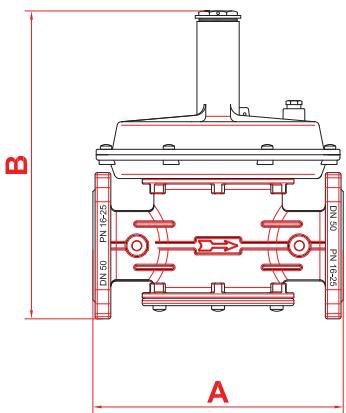
DIMENSIONS



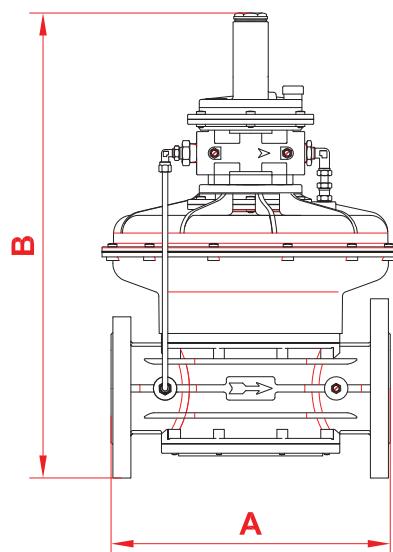
Connections	A	B	Weight (Kg)	Filtering area (mm²)
DN 15	120	194	1,3	2810
DN 20	120	194	1,3	2810
DN 25	120	194	1,3	2810
DN 32	160	245	3,2	16800
DN 40	160	245	3,2	16800
DN 50	160	245	3,2	16800
DN 65	290	465	12,1	39240
DN 80	310	472	12,5	39240
DN 100	350	504	17,7	76250

Versions with P2 = 200÷450 mbar

Versions (DN 25 - DN 32 - DN 40 - DN 50)
with flanged connections



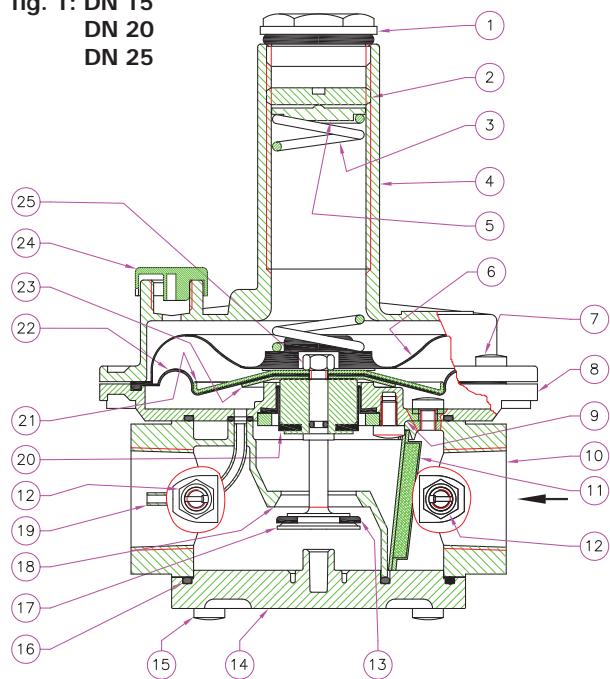
Connections	A	B	Weight (Kg)
DN 25	192	225	4
DN 32	230	285	4,5
DN 40	230	285	4,5
DN 50	230	285	4,5



Connections	A	B	Weight (Kg)	Filtering area (mm²)
DN 65	290	518	12,8	39240
DN 80	310	525	13	39240
DN 100	350	551	18,2	76250

COMPONENTS

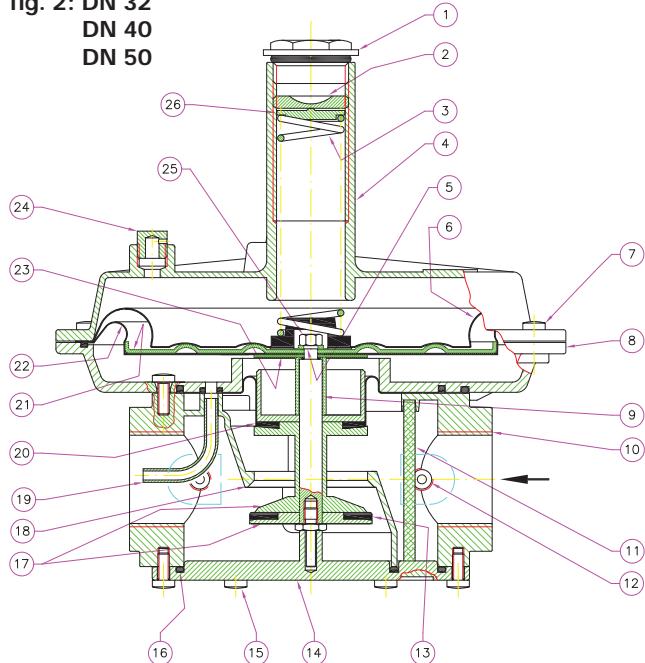
**fig. 1: DN 15
DN 20
DN 25**



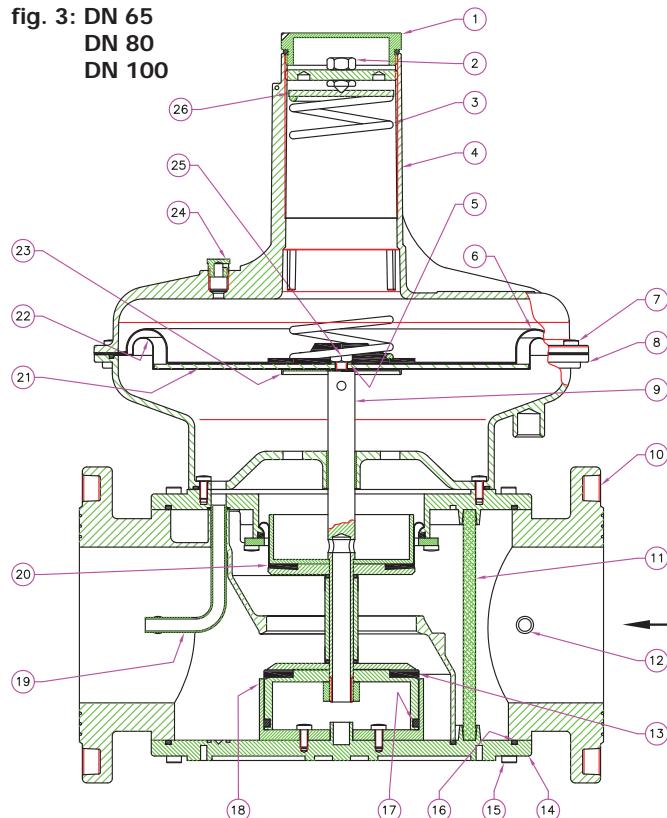
LEGEND

- | | | | | |
|----------------------|--------------------------|---------------------------|-----------------------------|------------------------|
| 1 - Aluminium cap | 7 - Funnel fixing screws | 13 - Washer seal | 19 - Sensor tube | 25 - Central nut |
| 2 - Regulation screw | 8 - Flange | 14 - Bottom | 20 - Compensation diaphragm | 26 - Washer for spring |
| 3 - Setting spring | 9 - Central pin | 15 - Bottom fixing screws | 21 - Diaphragm upper disc | |
| 4 - Funnel | 10 - Body | 16 - Bottom seal O-Ring | 22 - Working diaphragm | |
| 5 - Toothed washer | 11 - Filtering organ | 17 - Closure member | 23 - Diaphragm lower disc | |
| 6 - Safety diaphragm | 12 - Pressure tap | 18 - Seal seat | 24 - Antidust cap | |

**fig. 2: DN 32
DN 40
DN 50**



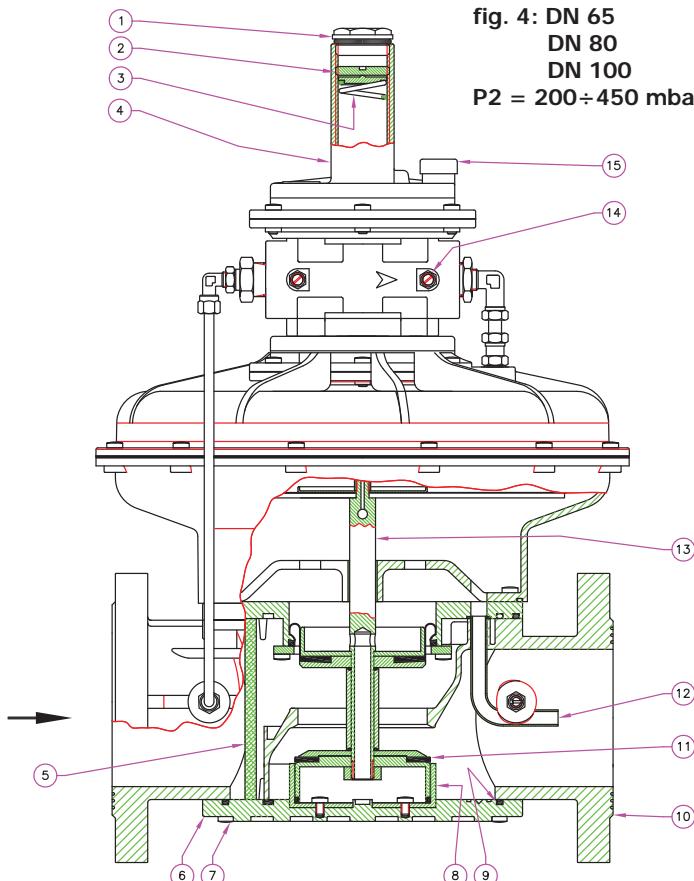
**fig. 3: DN 65
DN 80
DN 100**



LEGEND

- | | | | | | | | | | | | | | |
|--------------------------|-------------|---------------------------|-------------------------|------------------|---------------------|------------------|-----------------------------|---------------------------|------------------------|---------------------------|-------------------|------------------|------------------------|
| 1 - Aluminium cap | 14 - Bottom | 15 - Bottom fixing screws | 16 - Bottom seal O-Ring | 17 - Teflon ring | 18 - Closure member | 19 - Sensor tube | 20 - Compensation diaphragm | 21 - Diaphragm upper disc | 22 - Working diaphragm | 23 - Diaphragm lower disc | 24 - Antidust cap | 25 - Central nut | 26 - Washer for spring |
| 2 - Regulation screw | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | |
| 3 - Setting spring | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| 4 - Funnel | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 |
| 5 - Toothed washer | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| 6 - Safety diaphragm | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 |
| 7 - Funnel fixing screws | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 |
| 8 - Flange | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | |
| 9 - Central pin | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | | |
| 10 - Body | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | | | |
| 11 - Filtering organ | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | | | | |
| 12 - Pressure tap | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | | | | | |
| 13 - Washer seal | 20 | 21 | 22 | 23 | 24 | 25 | 26 | | | | | | |

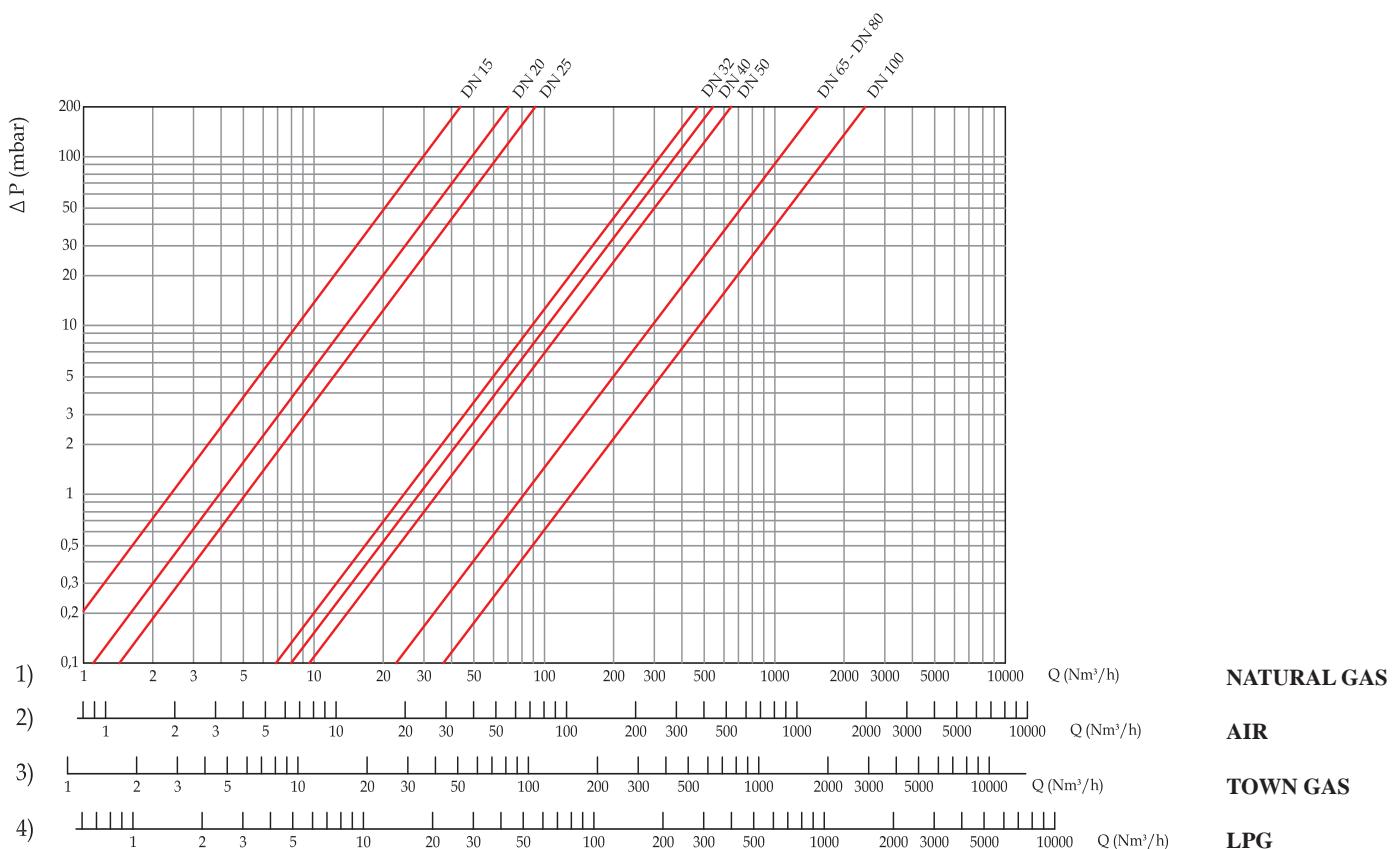
**fig. 4: DN 65
DN 80
DN 100**
 $P_2 = 200 \div 450 \text{ mbar}$



LEGEND

- | | |
|--------------------------|-------------------------|
| 1 - Closing cap | 9 - Washer seal |
| 2 - Regulation screw | 10 - Obturator guide |
| 3 - Funnel | 11 - Bottom seal O-Ring |
| 4 - Setting spring | 12 - Sensor tube |
| 5 - Body | 13 - Central pin |
| 6 - Filtering organ | 14 - Pressure tap |
| 7 - Bottom | 15 - Antidust cap |
| 8 - Bottom fixing screws | |

PRESSURE DROP DIAGRAM



REGULATION SPRINGS DATA

CONNECTIONS	SETTING (mbar) * with reinforced diaphragm (fig. 4)	SPRING CODE	DIMENSIONS (mm) (d x De x Lo x it)	CONNECTIONS	SETTING (mbar) * with reinforced diaphragm (fig. 4)	SPRING CODE	DIMENSIONS (mm) (d x De x Lo x it)
DN 15 ÷ DN 25	9 ÷ 28	M01	1,5x29x85x10	DN 65 - DN 80	7 ÷ 18	M13	4x66,5x155x16
	18 ÷ 40	M02	1,6x29x115x12		13 ÷ 27	M14	4,5x70x200x14,5
	40 ÷ 110	M04	2,2x29x100x12		22 ÷ 58	M15	5x70x200x13,5
	110 ÷ 150	M05	2,5x29x140x18,5		50 ÷ 130	M16	6x70x200x10,5
	150 ÷ 200	M06	2,5x29x155x16		100 ÷ 200	M16 +M17	6x70x200x10,5 + 5,5x54,5x195x12,5
	200 ÷ 450	M07	3,5x29,8x98x11,5		200 ÷ 450*	M07*	3,5x29,8x98x11,5
DN 32 ÷ DN 50	8 ÷ 13	M02	1,6x29x115x12	DN 100	7 ÷ 16	M13	4x66,5x155x16
	13 ÷ 23	M08	2x29x140x16		15 ÷ 27	M14	4,5x70x200x14,5
	20 ÷ 36	M09	2,2x29x140x18		27 ÷ 55	M15	5x70x200x13,5
	33 ÷ 58	M06	2,5x29x155x16		55 ÷ 130	M16	6x70x200x10,5
	55 ÷ 100	M10	3x29x140x18		130 ÷ 200	M16 +M17	6x70x200x10,5 + 5,5x54,5x195x12,5
	90 ÷ 190	M11	3,5x29x125x14		200 ÷ 450*	M07*	3,5x29,8x98x11,5
	190 ÷ 450*	M12*	4x29x98x8				

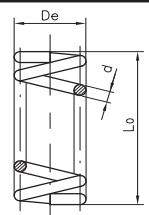
Dimension Legend

d = diameter

De = external diameter

Lo = length

it = total number of turns



INSTALLATION

The regulator is in conformity with the Directive 94/9/CE (said Directive ATEX 100 a) as device of group II, category 2G and as device of group II, category 2D; for this reason it is suitable to be installed in the zones 1 and 21 (besides in the zones 2 and 22) as classified in the attachment I to the Directive 99/92/EC.

The regulator is not suitable to be used in zones 0 and 20 as classified in the already said Directive 99/92/EC.

To determine the qualification and the extension of the dangerous zones, see the norm EN 60079-10.

The device, if installed and serviced respecting all the conditions and the technical instructions of this document, is not source of specific dangers: in particular, there is no emission in the atmosphere of inflammable substance only occasionally.

The regulator can be dangerous as regards to the presence close to it of other devices only in case of damage either of the working diaphragm or of the safety one: only in this case the regulator is a source of emission of the continue degree explosive atmosphere and, so, it can originate dangerous areas 0 as defined in the 99/92/EC Directive.

In conditions of particularly critic installation (places not protected, lack of servicing, lacking availability of ventilation) and, especially in presence, close to the regulator, of potential sources of primer and/or dangerous devices during the normal working because susceptible to origine electric arcs or sparks, it is necessary to value before the compatibility between the regulator and these devices.

In any case it is necessary to take any useful precaution to avoid that the regulator could be origin of areas 0: for example yearly periodical inspection of regular working, possibility to change the emission degree of the source or to attend on the exhaust outside the explosive material.

For this, it is possible to connect the threaded hole G 1/4" outside by a copper pipe removing the anti-dust cap (fig. 1, 2 and 3 (24), fig. 4 (15)).



Installation must be in compliance with local legislation in force!

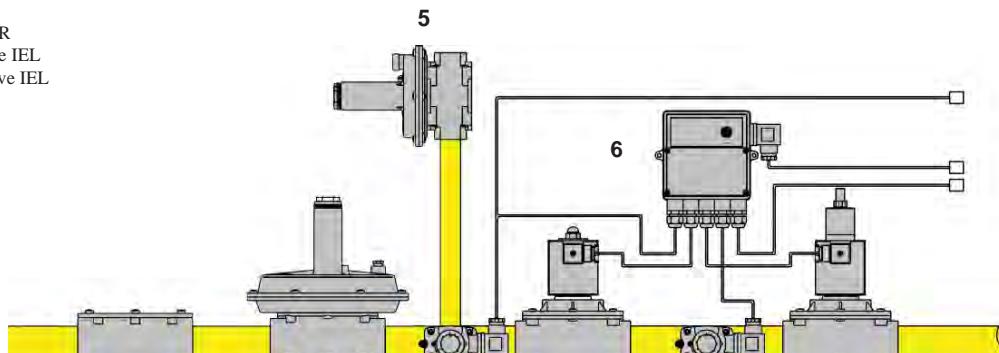
WARNING: Read carefully the instruction sheet of each product before installing.

Installation and maintenance operations must be carried out by qualified personnel.

- The gas supply must be shut off before installation.
- Check that the line pressure **DOES NOT EXCEED** the maximum pressure stated on the product label.
- The regulator is normally installed before the user. It must be installed with the arrow on the body (**10**) towards the user.
- It can be installed in any position but it is preferable the installation with the spring (**3**) in vertical position (see fig. 1, 2 and 3). Outside the regulator, downstream of it, there is a checking pressure-tap for the control of the regulation pressure.
- During installation take care not to allow debris or scraps of metal to enter the device.
- If the device is threaded check that the pipeline thread is not too long; overlong threads may damage the body of the device when screwed into place.
- Do not use the spring casing for leverage when screwing into place; use the appropriate tool.
- If the device is flanged check that the inlet and outlet counterflanges are perfectly parallel to avoid unnecessary mechanical stresses on the body of the device. Also calculate the space needed to fit the seal. If the gap left after the seal is fitted is too wide, do not try to close it by over-tightening the device's bolts.
- Always check that the system is gas-tight after installation.

EXAMPLE OF INSTALLATION

1. gas filter IF
2. filter regulator IFR
3. fast opening valve IEL
4. slow opening valve IEL
5. overflow valve
6. leak tester



CALIBRATION

Before starting the system, pay attention that the standard regulation spring is suitable with the needed regulation pressure.

After removing the cap (1), calibrate the regulator (2) at the minimum (completely unscrewed), then start the system and checking the regulation pressure, screw the regulator (2) up to the needed pressure.

OFF SERVICE

Unscrew the cap (1) and screw the regulator (2) to its end.

MAINTENANCE

Before disassembling the device make sure that there is no pressured gas inside.

Check or substitute the diaphragms:

(see fig. 1, 2 and 3)
unscrew the fixing screws (7) and remove the funnel (4), take off the safety diaphragm (6), unscrew the central nut (25) that fixes the working diaphragm (22) (between two discs) to the central pin (9).

Reassemble doing backward the same operation, paying attention when tightening the nut (25) not to turn the diaphragms (stop the disc (21) on the diaphragm (22) with the free hand).

Check the filtering organ (11) on threaded body:

(see fig. 1 and 2)
unscrew the fixing screws (15) and remove the bottom cover (14).

Remove the filtering component (11), clean it with water and soap, blow it with compressed air or substitute it if is necessary. Reassemble it in its original position in its special guide (as in the picture below).

Reassemble the bottom (14) being sure that the central pin (9) is centred in the bottom hole (14).

Check the filtering organ (11) on flanged body:

(see fig. 3)
unscrew the fixing screws (15) and remove the bottom cover (14).

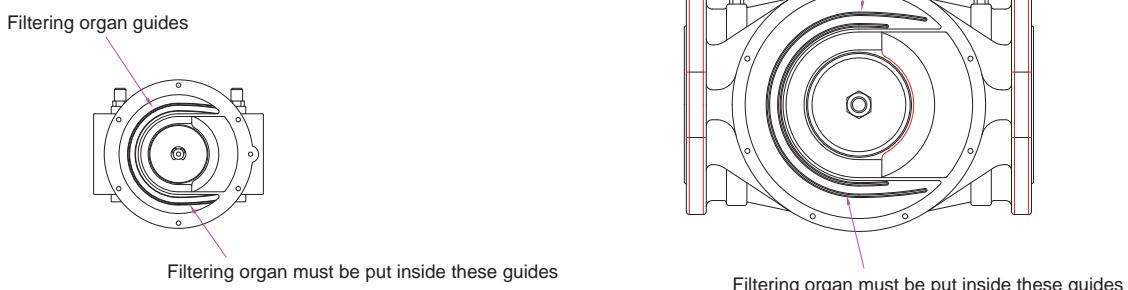
Remove the filtering component (11), clean it with water and soap, blow it with compressed air or substitute it if is necessary.

Reassemble it in its original position being sure, when reassembling the bottom (14), that the filter (11) is positioned inside the special guides of the same bottom (14) (see fig. 3).

Assembling the bottom (14), pay attention to the teflon ring (17), it must be put inside the special guide (18).



All operations must be carried out only by qualified technicians.



THE CHOICE OF THE REGULATOR

The choice of a regulator is very important; first of all you need to know:

1. **The available input pressure (P1)** in the distribution net.
2. **The output pressure (P2)** necessary at the starting of the burner's ramp to grant the required (Q) potential (Kcal or m³/h).

Then an ideal filter regulator should be chosen considering that the flux speed mustn't exceed 30 m/s (see ideal maximum values in following table).

If you need to exceed these flows we suggest to install an overflow valve.

Connections	Q. max (Nm ³ /h)	Flux speed
DN 15	~ 19	~ 30 m/s
DN 20	~ 34	~ 30 m/s
DN 25	~ 53	~ 30 m/s
DN 32	~ 87	~ 30 m/s
DN 40	~ 136	~ 30 m/s
DN 50	~ 212	~ 30 m/s
DN 65	~ 358	~ 30 m/s
DN 80	~ 543	~ 30 m/s
DN 100	~ 848	~ 30 m/s

- From the diagram ΔP - FLOW of regulators you must choose the smallest regulator assuring the necessary flow (Q) a load loss ΔP lower than the difference between the net pressure (P1) and the necessary pressure at the starting of the burner's ramp (P2).

FOR FURTHER INFORMATION PLEASE CONTACT OUR TECHNICAL OFFICE.