

# **Power Supply Input**

POWER	

Var	Value	Units	Description
VACMIN	195	V	Minimum Input AC Voltage
VACMAX	265	V	Maximum Input AC Voltage
FL	50	Hz	Line Frequency
TC	1.98	ms	Diode Conduction Time
Z	0.63		Loss Allocation Factor
η	82.0	%	Efficiency Estimate
VMIN	234.3	V	Minimum DC Input Voltage
VMAX	374.8	V	Maximum DC Input Voltage

# Input Section

Var	Value	Units	Description
Fuse	1.00	Α	Input Fuse Rated Current
IAVG	0.56	Α	Average Diode Bridge Current (DC Input Current)
Thermistor	10.00	Ω	Input Thermistor

### **Device Variables**

Units	Description PI Device Name Drn-Src Bkdn Voltage
	Drn-Src Bkdn Voltage
	Current Limit mode for device
	Output Overvoltage Protection Enabled
W	Total Output Power
V	Actual Estimated Drain Voltage
V	On state Drain to Source Voltage
Hz	Switching Frequency
	Continuous/Discontinuous Operating Ratio
	Current Limit Reduction Factor
А	Programmed Current Limit
Α	Minimum Current Limit
Α	Maximum Current Limit
	Enable Overload Power Limiting
Α	Peak Primary Current (at VMIN)
Α	Primary RMS Current (at VMIN)
	Maximum Duty Cycle
°C/W	PI Device Maximum Thermal Resistance
truded	PI Device Heatsink Type
00	PI Device (Extruded) Heatsink Part Number
	V V Hz A A A A

# **Clamp Circuit**

Var	Value	Units	Description
Clamp Type	RCD + Zener Clamp		Clamp Circuit Type
VCLAMP	95	V	Estimated average clamping voltage
Estimated Clamp Loss	1.75	W	Clamp Dissipation
VC_MARGIN	90.23	V	Clamp Voltage Safety Margin

# **Bias Variables**

Var	Value	Units	Description
IB	0.006	Α	Bias Current
PIVB	70	V	Bias Rectifier Max Peak Inverse Voltage

# **Transformer Construction Parameters**

Var	Value	Units	Description
Core Type	EE35		Core Type
Core Material	NC-2H (Nicera) or Equivalent		Core Material
Bobbin Reference	Generic, 7 pri. + 7 sec.		Bobbin Reference
Bobbin Orientation	Vertical		Bobbin type
Primary Pins	5		Number of Primary pins used
Secondary Pins	2		Number of Secondary pins used
USE_SHIELDS	NO		Use shield Windings
LP_nom	428	μH	Nominal Primary Inductance
LP_Tol	10.0	%	Primary Inductance Tolerance
NP	34.2		Calculated Primary Winding Total Number of Turns
NSM	8		Secondary Main Number of Turns
СМА	425	Cmils/A	Primary Winding Current Capacity
VOR	135.0	V	Reflected Output Voltage

BW	15.70	mm	Bobbin Winding Width
ML	0.00	mm	Safety Margin on Left Width
MR	0.00	mm	Safety Margin on Right Width
FF	71	%	Actual Transformer Fit Factor. 100% signifies fully utilized winding window
AE	101.40	mm²	Core Cross Sectional Area
ALG	329	nH/T²	Gapped Core Effective Inductance
BM	2519	Gauss	Maximum Flux Density
BP	3033	Gauss	Peak Flux Density
BAC	871	Gauss	AC Flux Density for Core Loss
LG	0.353	mm	Estimated Gap Length
L_LKG	6.42	μH	Estimated primary leakage inductance
LSEC	20	nH	Secondary Trace Inductance

# **Primary Winding Section 1**

Var	Value	Units	Description
NP1	18		Rounded (Integer) Number of Primary winding turns in the first section of primary
Wire Size	27	AWG	Wire size of primary winding
Winding Type	Bifilar (x2)		Primary winding number of parallel wire strands
L	0.94		Primary Number of Layers
DC Copper Loss	0.08	W	Primary 1 DC Losses

# **Primary Winding Section 2**

Var	Value	Units	Description
NP2	17		Rounded (Integer) Number of Primary winding turns in the second section of primary
Wire Size	27	AWG	Wire size of primary winding
Winding Type	Bifilar (x2)		Primary winding number of parallel wire strands
L2	0.89		Primary Number of Layers in 2nd split winding
DC Copper Loss	0.11	W	Primary 2 DC Losses

# Output 1

Var	Value	Units	Description
VO	30.00	V	Output Voltage
Ю	3.60	Α	Output Current
VOUT_ACTUAL	30.00	V	Actual Output Voltage
NS	8		Secondary Number of Turns
Wire Size	25	AWG	Wire size of secondary winding
Winding Type	Quadfilar (x4)		Output winding number of parallel strands
L_S_OUT	1.32		Secondary Output Winding Layers
DC Copper Loss	0.38	W	Secondary DC Losses
VD	1.58	V	Output Winding Diode Forward Voltage Drop
PIVS	116	V	Output Rectifier Maximum Peak Inverse Voltage
ISP	9.68	Α	Peak Secondary Current
ISRMS	5.22	Α	Secondary RMS Current
RTH_DIODE	9.39	°C/W	Output Diode Maximum Thermal Resistance
OD_HSINK_TYPE	Aluminum Extruded		Output Diode Heatsink Type
OD_HSINK_PN	508222B00000G		Output Diode (Extruded) Heatsink Part Number
CO	220 x 3	μF	Output Capacitor
IRIPPLE	3.78	А	Output Capacitor RMS Ripple Current
Expected Lifetime	35635	hr	Expected Lifetime of Output Capacitor

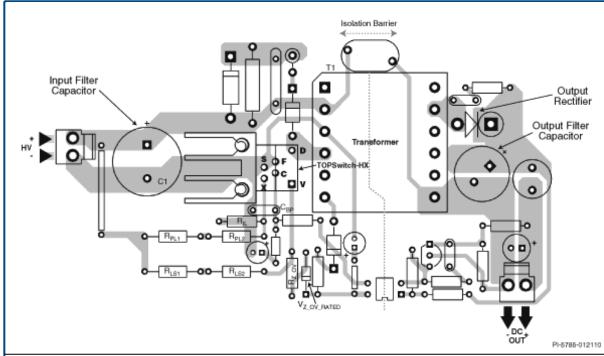
## **Feedback Circuit**

Var	Value	Units	Description
DUAL_OUTPUT_FB_F LAG	NO		Dual Output Feedback regulations use flag
SF_FLAG	NO		Soft Finish Circuits use flag
TYPE_3CTRL_FLAG	NO		Phase Boost Network flag

The regulation and tolerances do not account for thermal drifting and component tolerance of the output diode forward voltage drop and voltage drops across the LC post filter. The actual voltage values are estimated at full load only.

Please verify cross regulation performance on the bench.





Click on the "Show me" icon to highlight relevant areas on the sample layout.

	Description	Show Me		
1	Minimize loop area formed by drain, clamp and transformer			
2	Bias winding and bias capacitor are a power connection and therefore returned to Kelvin connection at SOURCE pin			
3	V and X pin node areas minimized, line sensing (R1 & R2) and power limiting (R3 & R4) close to device. Connections to V and X pin nodes should be away from noisy switching nodes (drain, clamp and bias)			
4	Place CONTROL pin decoupling capacitor directly across CONTROL and SOURCE pins			
5	Y capacitor connected between output RTN and B+			
6	Minimize loop area formed by secondary winding, the output diode and the output filter capacitor			
7	Kelvin connection at SOURCE pins: power and signal currents kept separate			
8	B+ connection of RLS or RPL resistor should be on input side of capacitor to prevent switching noise injection			

### **Bill Of Materials**

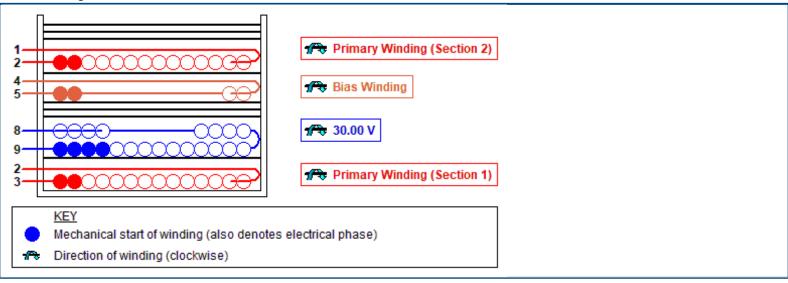
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Item #	Quantity	Part Ref	Value	Description	Mfg	Mfg Part Number
1	1	BR1	DF06M	600 V, 1 A, Standard Recovery Bridge, DFM	International Rectifier	DF06M
2	1	C1	330 nF	330 nF, 275 VAC, Film, X Class	Panasonic	ECQ-UAAF334K
3	1	C2	100 μF	100 μF, 400 V, High Voltage Al Electrolytic, (30 mm x 16 mm)	United Chemi-Con	EPAG400VB101M16X30LL
4	1	C3	3.3 nF	3.3 nF, 1 kV, High Voltage Ceramic	NIC Components Corp	NCD332M1KVZ5U
5	1	C4	0.1 µF	0.1 μF, 16 V, Ceramic, X7R	TDK	C1005X7R1C104K
6	1	C5	47 µF	47 μF, 10 V, Electrolytic, Gen Purpose, 1040 mΩ, (11 mm x 5 mm)	United Chemi-Con	KME10VB47RM5X11LL
7	1	C6	2.2 nF	2.2 nF, 250 VAC, Ceramic, Y Class	TDK	CD12-E2GA222MYNS
8	1	C7	22 pF	22 pF, 1 kV, High Voltage Ceramic	Panasonic	ECC-D3A220JGE
9	1	C8	10 μF	10 μF, 50 V, Electrolytic, Gen Purpose, 1050 mΩ, (11.5 mm x 5 mm)	Panasonic	ECA-1HHG100
10	3	C9, C10, C11	220 μF	220 μF, 50 V, Electrolytic, Super Low ESR, 42 mΩ, (16 mm x 10 mm)	United Chemi-Con	EKZE500ELL221MJ16S
11	1	C12	100 μF	100 μF, 35 V, Electrolytic, Low ESR, 180 mΩ, (15 mm x 6.3 mm)	United Chemi-Con	ELXZ350ELL101MF15D
12	1	C13	33 nF	33 nF, 50 V, Ceramic, X7R	Murata	RPER71H333K2P1A03B
13	1	D1	FR257	1000 V, 2.5 A, Fast Recovery, 500 ns, R-3	Rectron	FR257
14	1	D2	1N914	100 V, 0.3 A, Fast Recovery, 4 ns, DO-35	Vishay	1N914
15	1	D3	LQA10T300	300 V, 10 A, Ultrafast Recovery, 12.6 ns, TO-220AC	Power Integrations	LQA10T300
16	1	F1	1 A	250 VAC, 1 A, Radial TR5, Time Lag Fuse	Littelfuse / Wickmann(R)	37411000410
17	1	HS1	563202T00000	9.4 °C/W TO-220. Heatsink for use with Device U1.	Aavid	563202T00000
18	1	HS2	508222B00000G	7.4 °C/W TO-220. Heatsink for use with Diode D3.	Aavid	508222B00000G
19	1	L1	6 mH	6 mH, 1.6 A	Panasonic	ELF18N016
20	1	L2	3.3 µH	3.3 μH, 5.5 A	Bourns Inc.	RL622-3R3K-RC
21	2	R1, R2	1.1 ΜΩ	1.1 MΩ, 5 %, 0.25 W, Carbon Film	Generic	
22	2	R3, R4	62 kΩ	62 kΩ, 5 %, 2 W, Metal Oxide Film	Generic	
23	1	R5	5.1 Ω	5.1 Ω, 5 %, 0.25 W, Carbon Film	Generic	
24	2	R6, R7	4.64 ΜΩ	4.64 MΩ, 1 %, 0.25 W, Metal Film	Generic	
25	1	R8	6.8 Ω	6.8 Ω, 5 %, 0.125 W, Carbon Film	Generic	
26	1	R9	470 Ω	470 Ω, 5 %, 0.25 W, Carbon Film	Generic	
27	1	R10	3400 Ω	3400 Ω, 1 %, 0.125 W, Metal Film	Generic	
28	1	R11	1 kΩ	1 kΩ, 5 %, 0.125 W, Carbon Film	Generic	
29	1	R12	118 kΩ	118 kΩ, 1 %, 0.125 W, Metal Film	Generic	
30	1	R13	10.7 kΩ	10.7 kΩ, 1 %, 0.125 W, Metal Film	Generic	
31	1	RT1	10 Ω	NTC Thermistor 10 Ω, 1.7 A	Thermometrics	CL-120
32	1	T1	EE35	NC-2H (Nicera) or Equivalent Core Material See Transformer Construction's Materials List for complete information	TDK	PC40El35-Z
33	1	U1	TOP256YN	TOPSwitch-HX, TOP256YN, TO-220	Power Integrations	TOP256YN
34	1	U2	LTV817A	Optocoupler LTV817A, 35 V, CTR 80 - 160 %, 4-DIP	Liteon	LTV817A
35	1	U3	TL431CLPM	2.495 V, Shunt Regulator IC, 2 %, TO-92	Texas Instruments	TL431CLPM
36	1	VR1	P6KE160A	160 V, 5 W, 5 %, DO-204AC, TVS	Vishay	P6KE160A

Electrical Diagram



### **Mechanical Diagram**



### **Winding Instruction**

#### Primary Winding (Section 1)

Start on pin(s) 3 and wind 18 turns (x 2 filar) of item [5]. in 1 layer(s) from left to right. On the final layer, spread the winding evenly across entire bobbin. Finish this winding on pin(s) 2. Add 1 layer of tape, item [3], for insulation.

#### Secondary Winding

Start on pin(s) 9 and wind 8 turns (x 4 filar) of item [6]. Spread the winding evenly across entire bobbin. Wind in same rotational direction as primary winding. Finish this winding on pin(s) 8.

Add 3 layers of tape, item [3], for insulation. **Bias Winding** 

Start on pin(s) 5 and wind 5 turns (x 2 filar) of item [7]. Wind in same rotational direction as primary winding. Spread the winding evenly across entire bobbin. Finish this winding on pin(s) 4.

Add 1 layer of tape, item [3], for insulation.

### Primary Winding (Section 2)

Start on pin(s) 2 and wind 17 turns (x 2 filar) of item [5]. in 1 layer(s) from left to right. On the final layer, spread the winding evenly across entire bobbin. Finish this winding on pin(s) 1.

Add 3 layers of tape, item [3], for insulation.

#### Core Assembly

Assemble and secure core halves. Item [1].

### Varnish

Dip varnish uniformly in item [4]. Do not vacuum impregnate

#### Comments

1. Use of a grounded flux-band around the core may improve the EMI performance.

2. For non margin wound transformers use triple insulated wire for all secondary windings.

### **Materials**

Item	Description
[1] Core: EE35, NC-2H (Nicera) or Equivalent, gapped for ALG of 329 nH/T <sup>2</sup>	
[2] Bobbin: Generic, 7 pri. + 7 sec.	
[3] Barrier Tape: Polyester film [1 mil (25 μm) base thickness], 15.70 mm wide	
[4]	Varnish
[5]	Magnet Wire: 27 AWG, Solderable Double Coated
[6]	Triple Insulated Wire: 25 AWG
[7]	Magnet Wire: 25 AWG, Solderable Double Coated

#### **Electrical Test Specifications**

Parameter	dition Spec	
Electrical Strength, VAC	60 Hz 1 second, from pins 1,2,3,4,5 to pins 8,9.	3000
Nominal Primary Inductance, μH	Measured at 1 V pk-pk, typical switching frequency, between pin 1 to pin 3, with all other Windings open.	428
Tolerance, ±%	Tolerance of Primary Inductance	10.0
Maximum Primary Leakage, μH	Measured between Pin 1 to Pin 3, with all other Windings shorted.	6.42

Although the design of the software considered safety guidelines, it is the user's responsibility to ensure that the user's power supply design meets all applicable safety requirements of user's product.

The products and applications illustrated herein (including circuits external to the products and transformer construction) may be covered by one or more U.S. and foreign patents or potentially by pending U.S. and foreign patent applications assigned to Power Integrations. A complete list of Power Integrations' patents may be found at www.power.com.

Design Passed (Optimization Done)						
		Description	Fix	Ref. #		
		Drain voltage close to BVDSS at maximum OV threshold.	Verify BVDSS during line surge, decrease VUVON_MAX or reduce VOR.	237		