Application Development Center EMS-GRIVORY Answer to Technical Inquiry No.: 2019-0585



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To: Gabriele Castaldi

Company: Tokai Rika Country: Japan (JP)

Material: TR XE4139
Application: Car Interiors
Shift Lever

Problem Description / Target of the Customer:

JP Tiers and OEM did not apply yet Grilamid TR materials for car interiors for car manufactured in JP. Dimension stability, scratch resistance and costs are the most common issues raised vs PC/ABS coated.

Aiming at a promotion of Grilamid TR to JP OEMs, especially Piano Black TR XE4139, a collection of successful stories at UBGS is required as for attached format (slide 13-18)

Result / Solution / Proposal:

The new format file please refer to the attachment. The PPT format has been sent by email.

Garnish Door Trim - HCAT





Material

- Grilamid TR 90 UV Black 9231
- High-gloss paint free
- Good chemical resistance
- Excellent surface quality

OEM: HCAT

Tier: HCAT



Car Key - M-Fisher Tech



Material

- Grilamid TR 30 Natural
- Good impact performance
- Good chemical resistance
- Stress cracking resistance

OEM: Volvo

Tier: M-Fisher Tech



Protector Comp - NYC





Material

- Grilamid TR XE 4139 Black 9231
- Non-painting solution
- Good chemical resistance
- Good Scratch resistance

OEM: Honda Motorcycle

Tier: NYC (Thailand)



Climate Control System - M-Fisher Tech







Material

- Grilamid TR XE 11271
 TR XE 4139 Black 9231
- Good impact and surface
- Good scratch resistance
- Good chemical resistant

OEM: Mercedes Benz

Tier: BHTC



Infotainment Bezel - Raymold





Material

- Grilamid TR XE 4139 Black 9231
- Non-painting solution
- Good chemical resistance
- Deep glossy black

OEM: Opel

Tier: HD Mobis



Door Garnish - Kais





Material

- Grilamid TR XE 4139 Black 9231
- Both glossy and matt black by different tool surface grain
- Good chemical resistance
- Good scratch resistance

OEM: HKMC

Tier: Kais



Top Cover Bezel - Dongkook Industry



Material

- Grilamid TR XE 4139 Black 9231
- Flowability to fill out long path
- Good chemical resistance
- Deep glossy black

OEM: HKMC

Tier: Dongkook Industry

CID Frame - LG Electronics



Material

- Grilamid TR XE 11030 Black 9792
- Excellent sun cream resistance
- Non-painting solution
- Deep glossy black

OEM: BMW

Tier: LG Electronics



Seat Adjustment Button - Zento



Material

- Grilamid TR XE 4139 Black 9231
- Non-painting solution
- Good chemical resistance
- Excellent surface quality

OEM: BYD

Tier: Zento



Gearshift Cover - Gearchief



Material

- Grilamid TR90 or TR 30 Blue
- Best impact strength
- Scratch resistance
- Good chemical resistance
- Excellent surface quality

OEM: VW

Tier: Gearchief



Filter Cup - Jinda



Material

- Grilamid TR30Natural
- Excellent transparency
- Oil resistance
- Temperature R. 120C

OEM: Trucks

Tier: M+H, Pinghe, Local Tiers

EMS-GRIVORY

Air Vent Trim - Joyson



Material

- Grilamid TR XE 4139 Black 9231
- Good scratch resistance
- Good chemical resistance
- Excellent surface quality

OEM: Daimler

Tier: Joyson



Engine Start Button - Bitron





Material

- Grilamid TR XE4139 Blue 4150
- High gloss and transparency as crystal
- Good chemical resistance
- Good scratch resistance

OEM: BBAC

Tier: Bitron



Knob Ring - Sunningdale





Material

- Grilamid TR XE 4139 Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: GM/OPEL

Tier: Mobis



Rear Mirror Switch - Bitron





Material

- Grilamid TR XE 4139Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: AUDI

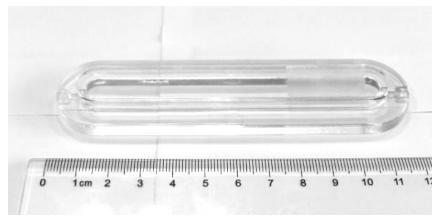
Tier: Bitron



Sealing Cover & Viewing Window - Yuhuaqi







Material

- Grilamid TR 90 Natural
- High gloss and transparency as crystal
- Good chemical resistance

OEM: CAT / SANY

Tier: SKF



Rear Door Window - Huate



Material

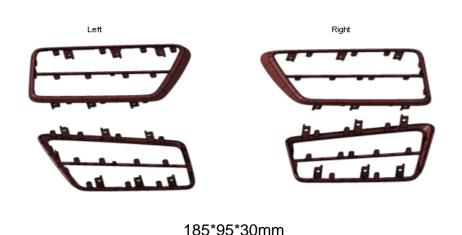
- Grilamid TR
- Good impact performance
- Excellent transparency
- Good chemical resistance
- Good scratch resistance

OEM: Qiantu

Tier: Huate



Air Vent Frame - YFAI



Material

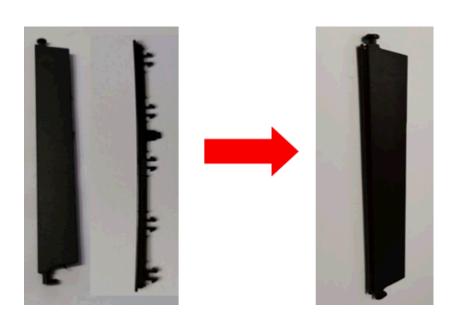
- Grilamid TR XE 4139Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: SAIC-VW

Tier: YFAI



Lamellar Bar Trim - YFAI



Material

- Grilamid TR XE 4139Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: SAIC-VW

Tier: YFAI



Air Vent Frame - YFAI





Length>300mm

Material

- Grilamid TR XE 4139Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: SAIC-VW

Tier: YFAI



Video Trim - HUAWEI



Material

- Grilamid TR XE 4139 Black 9231
- High gloss piano black
- Excellent surface quality
- Good chemical resistance

OEM: OPEL(PSA)

Tier: HUAWEI



Star-stop Button Cover - HUAWEI





Material

- Grilamid TR XE 4139 Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: OPEL(PSA)

Tier: HUAWEI



Display Lens - BHTC



Material

- Grilamid TR XE 4139
 Black 9231 + Grey 9533 & 9550
- High gloss piano black
- Good scratch resistance
- Good chemical resistance
- 2k processing

OEM: VW

Tier: BHTC



Bezel of Register – Howa Kasei





Material

- Grilamid TR XE 4139Black 9231
- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: TOYOTA

Tier: Howa Kasei

Region: JP



Gearshift



Material

Grilamid TR

- High gloss and transparency as crystal
- Good chemical resistance
- Good scratch resistance

OEM:

Tier:



Gearshift



Material

Grilamid TR

- High gloss and transparency as crystal
- Good chemical resistance
- Good scratch resistance

OEM:

Tier:



Gearshift



Material

Grilamid TR

- High gloss piano black
- Excellent surface quality
- Good chemical resistance

OEM:

Tier:



Touch pad of Gearshift



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



Panel of Gearshift



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



Buttons



Material

Grilamid TR

- Excellent surface quality
- Good chemical resistance
- Good scratch resistance

OEM:

Tier:



Air vent trims



Material

Grilamid TR

- Non-painting solution
- Good chemical resistance
- Excellent surface quality

OEM:

Tier:



Lamella



Material

Grilamid TR

- Non-painting solution
- Good chemical resistance
- Excellent surface quality

OEM:

Tier:



Ash Tray Cover



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



Air Condition Panel



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance
- 2k processing

OEM:

Tier:



Car Key



Material

Grilamid TR

- Outstanding transparency and weathering stability
- High flexural fatigue strength
- Good chemical resistance

OEM:

Tier:



Car Key



Material

Grilamid TR

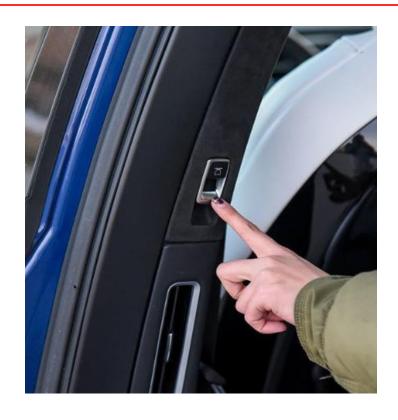
- Outstanding transparency and weathering stability
- High flexural fatigue strength
- Good chemical resistance

OEM:

Tier:



Door Handle Button



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



Door Handle Trim



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



illuminate Lighting



Material

Grilamid TR

- Outstanding transparency and weathering stability
- High flexural fatigue strength
- Good chemical resistance

OEM:

Tier:



illuminate Lighting



Material

Grilamid TR

- Outstanding transparency and weathering stability
- High flexural fatigue strength
- Good chemical resistance

OEM:

Tier:



Driving Wheel Trims



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM:

Tier:



Front Grill



Material

Grilamid TR

- High gloss piano black
- Good impact performance
- Good chemical resistance
- Good weather resistance

OEM:

Tier:



Front Grill



Material

Grilamid TR

- High gloss piano black
- Good impact performance
- Good chemical resistance
- Good weather resistance

OEM:

Tier:



Front Grill



Material

Grilamid TR

- High gloss piano black
- Good impact performance
- Good chemical resistance
- Good weather resistance

OEM: MAZDA

Tier:



Japan Lacquer



Material

Grilamid TR

- Good impact performance
- Good chemical resistance
- Excellent surface quality

OEM: MAZDA

Tier:



Center Louver Bezel



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: MAZDA

Tier:



Rear Quarter Panel



Material

Grilamid TR

- High gloss piano black
- Good impact performance
- Good chemical resistance
- Good weather resistance

OEM: MAZDA

Tier:



Cup Holder



Material

Grilamid TR

- High gloss piano black
- Good scratch resistance
- Good chemical resistance

OEM: MAZDA

Tier:

