

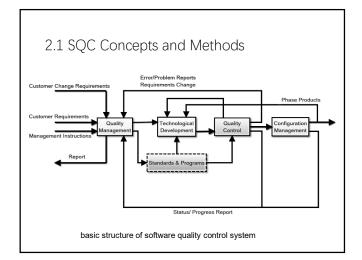
2.1 SQC Concepts and Methods

What is Quality Control?

- Those quality assurance actions that provide a means to control and measure the characteristics of an item, process or facility to established
- · The operational techniques and the activities that sustain a quality of product or service that will satisfy given needs; also the use of such techniques and activities.

2.1 SQC Concepts and Methods

- What is Quality Control?
- Quality control activities are work product oriented.
- They measure the product, identify deficiencies, and suggest improvements.
 The direct results of these activities are changes to the
- product.
- These can range from single-line code changes to completely reworking a product from design.
- They evaluate the product, identify weaknesses and suggest improvements.
 Testing and reviews are examples of QC activities since they usually result in changes to the product, not the process.
- QC activities are often the starting point for quality assurance (QA) activities.



2.1 SQC Concepts and Methods

Basic approaches

- Goal question metric approach
- Risk management approach
- PDCA quality control approach

2.1 SQC Concepts and Methods---GQM

- The Goal-Question-Metric (GQM) methodology was originally developed by V. Basili and D. Weiss and then significantly extended by D. Rombach.
- GQM is directed at the development of a set of corporate, division and project goals related to different business measures such as customer satisfaction, quality, financial progress, technical performance, etc..

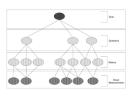
2.1 SQC Concepts and Methods---GQM

- **GQM** approach is a systematic way to tailor and integrate an organization's objectives into measurement goals and refine them into measurable values.
- It helps in systematic derivation of measurement plans.

2.1 SQC Concepts and Methods---GQM

- The GQM process
 - developing a set of corporate, division and projects goals for productivity and quality, e.g., customer satisfaction, improved quality
 - generating questions that define those goals as completely as possible in a quantifiable way
 - specifying the measures needed to be collected to answer those questions and to track process and product conformance to the goals
 - developing mechanisms for data collection
 - collecting, validating and analyzing the data in real time to provied feedback to projects for corrective action and analyzing the data in a post mortem fashion to assess conformance to the goals and make recommendations for future improvements.

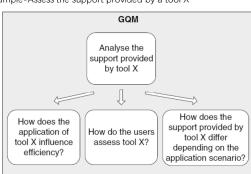
2.1 SQC Concepts and Methods---GQM



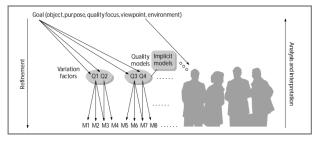
GQM paradigm

2.1 SQC Concepts and Methods---GQM

• Example-Assess the support provided by a tool X



2.1 SQC Concepts and Methods---GQM



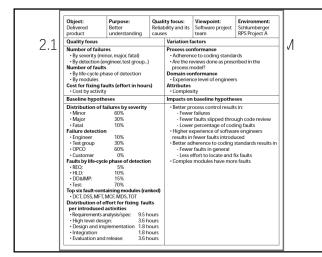
The GOM approach to goal-oriented measurement

2.1 SQC Concepts and Methods---GQM

- Gain lift in many ways by implementing GQM
 - It supports project planning and control
 - It is used to determine strengths and weaknesses
 - It provides a rationale for the adoption and refinement of various software engineering techniques or methods
 - It allows assessment of the impact of changes in techniques and methods
 - It supports evaluation of both software processes and products

2.1 SQC Concepts and Methods---GQM

- •Goals are identified to possess five attributes:
 - · what is the object of interest
 - what is the purpose of studying the object of interest
 - what is the focus with regard to characteristics of the object of interest
 - who's perspective is to be supported by the goal
 - within which context or environment is the object to be studied.



2.1 SQC Concepts and Methods---GQM

Q.1 What is the destination of features by sweetly and detection remarkatives?

H. 1.1 for each detected feature detected remarkatives are destinated.

H. 1.2 for each detected feature detected remarkative by sweetly lever c regis statel

H. 1.3 for each detected feature confidence by sweetly lever c regis statel

H. 1.3 for each detected feature confidence by provide year detected remarkative or improve

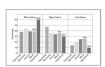
(provide sense) and report provider remed, strategies state of green

(provide sense) and report provider remed, strategies stated one device of

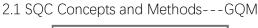
(provide sense) and report provider remed, strategies are featured are deviced and one of the confidence of the confidence

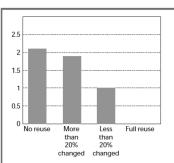
A sample question and corresponding metrics for the abstraction sheet

2.1 SQC Concepts and Methods---GQM



Trend of the severity of failures compared to baseline hypotheses





Fault density for the reuse categories.
The bars represent faults per thousand lines of source code.

2.1 SQC Concepts and Methods---GQM

- Armed with the measurement data, the project team was able to develop several rules of thumb:
 - The average fault density is 1.9 per thousand lines of source code.
 - The fault density for management functions is three times the fault density for dispensing functions.
 - The fault density for console functions is two times the fault density for dispensing functions.
 - The average effort needed to correct a failure in dispensing software is five times the effort needed to correct a failure in management functions.

2.2 SQC Models and Techniques --- RM

- Risk definition
 - the effect of uncertainty on objectives (ISO)
 - the possibility of an unfortunate occurrence
 - the potential for realization of unwanted, negative consequences of an event
- exposure to a proposition (e.g. the occurrence of a loss) of which one is uncertain
- the consequences of the activity and associated uncertainties
- uncertainty about and severity of the consequences of an activity with respect to something that humans value
- the occurrences of some specified consequences of the activity and associated uncertainties
- the deviation from a reference value and associated uncertainties.

2.2 SQC Models and Techniques---RM

•Why do we use various risk metrics?

- To descrive or measure risk.
- To make judgements about how large or small the risk is.

•Risk metrics/descriptions (examples)

- The combination of probability and magnitude/severity of con- sequences.
- A possibility distribution for the damage (for example a trian- gular possibility distribution).

2.2 SQC Models and Techniques---RM

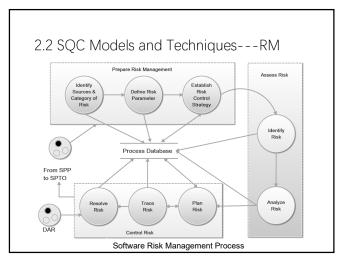
•Two key components of risk management

- Risk assessment is a discovery process of identifying sources of software risk, analyzing or evaluating their potential effects and prioritizing them.
- Risk control is a process of developing software risk resolution plans, monitoring risk status, implementing risk resolution plan, and correcting deviations from the plan.

2.2 SQC Models and Techniques---RM

Uncertainty in risk assessments

- Uncertainty is a key concept in risk conceptualisation and risk assessments
- Probabilistic analysis is the predominant method used to handle the uncertainties involved in risk analy- sis, both aleatory (representing variation) (偶然的) and epistemic (due to lack of knowledge) (认识的)



2.2 SQC Models and Techniques---PDCA

- · PDCA cycle, also called Deming Cycle or Deming Wheel
- · PDCA cycle is a continuous improvement process composed of four parts:
 - Plan, Do, Check, and Action.
- · PDCA cycle is proposed by Dr. W. Edwards Deming in 1950 when he was invited to give a speech in Japan.

2.2 SQC Models and Techniques---PDCA

- PDCA is an important principle to improve product quality
- PDCA is a basic method to refine enterprise management and enterprise operation.
- It is also a basic foundation for the various iterative and spiral process models in IT project management.



2.2 SQC Models and Techniques---PDCA

Plan means establishing the objectives and processes necessary to deliver results in accordance with set requirements. In this stage you need to plan the whole PDCA process.

• Do

• Do means implementing the planned processes, taking small steps in controlled circumstances

Check

After implementing the planned processes, the results should be studied. Monitoring and evaluation of the processes and results against objectives and specific requirements are needed and a report of the results is necessary.

After the check step, actions based on what was studied in the previous step have to be taken to reach the necessary improvement

2.2 SQC Models and Techniques---PDCA

- Example
 - Medical Process Management by Applying PDCA to EMR
- EMR

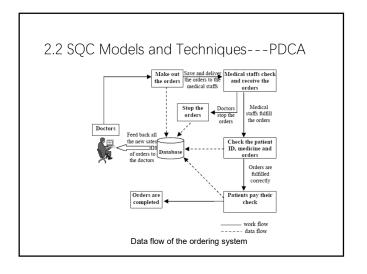
· Electronic Medical Records

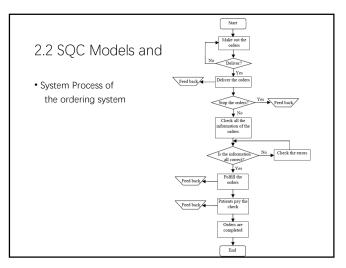
2.2 SQC Models and Techniques---PDCA

Relationships between Medical Process and PDCA				
Steps	Activities	Medical processes		
Plan	☐. Identify and recognize the	Make out the orders based on patients' state		
	problem	of illnesses		
	□. Analyze the			
	factors which			
	cause the problem			
	□. Set down a plan			
	for the whole			
	process			
Do	☐. Implement the	Medical staffs fulfill		
	plan	the orders		
Check	□. Check and	System checks the state		
	analyze the	of fulfillment and		
	results	returns the results to		
		doctors		
Act	□. Take action to	Improve the medical		
	standardize or	processes and perfect		
	improve the	the system's function		
	process			
	□. Plan for future			

2.2 SQC Models and Techniques---PDCA

- Design the ordering system with PDCA
 - Analysis of the data flow of the ordering system with PDCA is as follows:
 - Data source: orders, states of the orders and queries of
 - checking information;
 End of the data flow: in order to form the closed cycle, states of the orders are back to the doctors and results of the checking queries back to the medical staffs;
 - Data processing: changing the states of orders, storing the orders and acquiring the orders;
 - States of the orders: make out the orders; deliver the orders to medical staffs; after checking all the information, fulfill the orders; patients pay their check, orders are completed; and doctors can stop an order when there is a suddenness or mistake.





2.2 SQC Models and Techniques---TSQC • Total Statistical Quality Control (全面统计质量控制) Model

based on PDCA

Plan

确定质量目标

定义

Do

提供质量

描述

提供质量

Check

2.2 SQC Models and Techniques--- TSQC

- 质量控制模型中的参数不是孤立的,而是具有相关性。
- 在质量控制中需要对这些参数进行综合调节、平衡。
- 参数
 - •产品: 所有可交付物
 - •过程: 所有活动的集合
 - 资源:活动的物质基础(人力、技术、设备、时间、资金等)

2.2 SQC Models and Techniques--- TSQC

•信息系统参数举例——产品

类 型	举 例
文档、计划	软件开发计划、软件质量计划
规格说明	系统需求说明书、系统设计说明书
中间产品	软件设计文档
数 据	测试结果
软 件	最终系统

2.2 SQC Models and Techniques--- TSQC

• 信息系统参数举例——过程

类 型	举 例
管理过程	资源的使用、监控开发进展、任务分派
技术过程	系统设计评审、系统测试、软件编码

2.2 SQC Models and Techniques--- TSQC

•信息系统参数举例——资源

类	型	举 例
人	力	管理人员、技术人员
设	备	软件开发设备、软件测试设备
时	间	开发进度表
资	金	投资资金

2.2 SQC Models and Techniques--- TSQC

• 举例——信息系统质量管理模型中的步骤和工具

阶段	详细步骤	可利用工具
计划阶段	分析现状,找出各种可能影响	排列图、直方图、控
	质量的问题或隐患	制图
	分析问题的原因	因果图
	确定保障质量的关键因素	排列图、相关图
	针对关键因素,制定质量保障	/5W1H0方法
	措施	
执行阶段	按照计划,实施质量保障	
检查阶段	检查计划实施结果	排列图、直方图、控
		制图
行动阶段	将成功的 经验转化 为相应的	修改相应规章 制度、
	标准	标准
	未解决、或新出现的问题转到	
	下一个 PDCA 循环	

2.3 Software Quality Assurance

- What is Quality Assurance?
 - Quality assurance activities are work process oriented.
 - They measure the process, identify deficiencies, and suggest improvements.
 - The direct results of these activities are changes to the process.
 - These changes can range from better compliance with the process to entirely new processes.
 - The output of quality control activities is often the input to quality assurance activities.
 - Audits (审核) are an example of a QA activity which looks at whether and how the process is being followed. The end result may be suggested improvements or better compliance with the process.

2.3 Software Quality Assurance

- · What is Quality Assurance?
 - A planned and systematic pattern of all actions necessary to provide adequate confidence that the item or project conforms to established technical requirements.

2.3 Software Quality Assurance

- Software Quality Assurance involves
 - reviewing and auditing the software products and activities to verify that they comply with the applicable procedures and standards.
 - providing the managers and software project team members with the results of these reviews and audits.

2.3 Software Quality Assurance

- Why are we concerned with software quality assurance?
- Legal liability
- Cost effectiveness
- Customer requirements

2.3 Software Quality Assurance

- Software quality assurance (SQA)
 - Consists of a means of monitoring the softwar engineering processes and methods used to ensure quality.
 - It does this by beans of audits of the quality management system under which the software system is created.
 - These audits are backed by one or more standards, usually ISO 9000 or CMMI
- It is practically impossible to iron out every single bug before releasing it both from a difficulty point of view and due to time constraints.

2.3 Software Quality Assurance

SQA Methodology

- PPQA audits
 - process and product quality assurance
- is the activity of ensuring that the process and work product conform to the agreed upon process.

2.3 Software Quality Assurance

- SOA activities
 - Verification验证 and validation确认
 - Test测试
 - Review审查
 - Audit审计
 - inspection检查

2.3 Software Quality Assurance

- The role of SOA
 - to find the better way, from a long-range viewpoint, over the course of all the software projects in the plant
 - to educate all those involved in developing the product in the implementation of the better way.

2.3 Software Quality Assurance

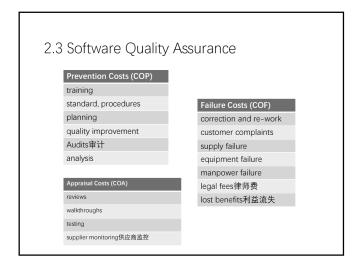
Advantages of SQA

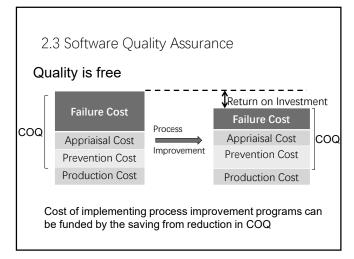
- Improved customer satisfaction
- Reduced cost of development
- Reduced cost of maintenance

2.3 Software Quality Assurance

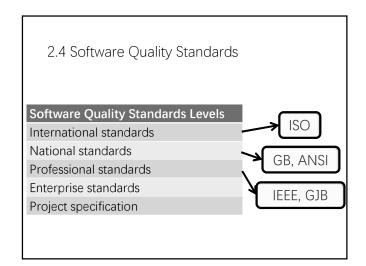
- Quality Cost
 - COQ = COF + (COA + COP)
 - Prevention: costs incurred attempting to prevent or aviod errors 预防:为防止或避免错误而发生的成本
 - Appraisal: costs incurred attempting to detect errors
 - 评估:为检测错误而产生的成本
 - Failure: costs incurred because the other attempts were not successful
 - 失败:由于其他尝试失败而产生的成本

Failure Cost
Appraisal Cost
Prevention Cost
Production Cost
Production Cost



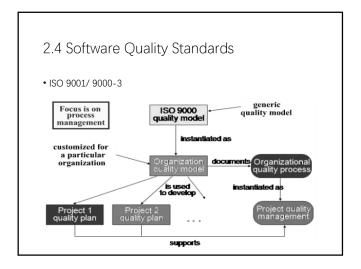


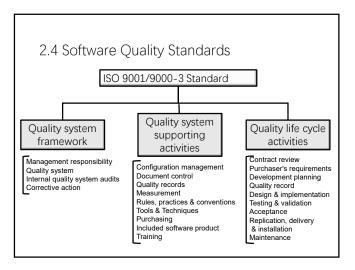




2.4 Software Quality Standards • Commonly used software quality standards • ISO 9001(适用于所有工程行业)/9000-3(ISO子集,在软件过程的使用中帮助解释该标准) • CMM • CMMI • IEEE Software engineering standars • ISO/IEC TR 15504

2.4 Software Quality Standards	
• ISO: International Organization for Standards 组织	国际标准化
• CMM: Capability Maturity Model for Software 成熟度模型	能力
• CMMI: Capability Maturity Model Integration 成熟度模型集成	能力
• IEC: International Electro technical Commission 员会	国际电工委
• TR: Technique Report 技术报告	





2.4 Software Quality Standards

- **CMM** was developed by the US Department of Defense at Software Engineering Institute.
- Objective of CMM: improve the existing software development processes
- Five maturity levels of CMM
 - Initial
 - Repeatable
 - Defined
 - Managed
 - Optimized

2.4 Software Quality Standards

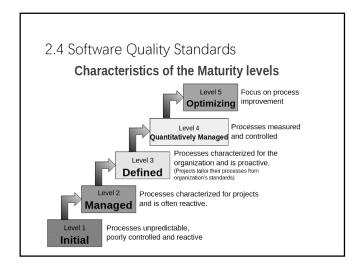
- The main disadvantages of CMM model
 - When organizations use CMM, they look at each level as a target, they make their goal to reach the next level up, this can be a dangerous thought because if you become fixated on reaching the next level, you may forget the real goal, that is to improve the processes.
 - CMM does not specify a particular way to achieve these goals.
 - CMM considered helps full only if it is applied early in the software development process, that is, if there is a process that is in a crisis, it cannot be used as an emergency method for recovering from a difficult position.
 - CMM is concerned with the improvement of management related activities, not giving importance to the process related activities.

2.4 Software Quality Standards

- CMMI is a process model that provides a clear definition of what an organization should do to promote behaviors that lead to improved performance and allow integrating the different organization functions
- CMMI is created by ombining the CMM models (SW-CMM V2.0, Integrated Product Development (IPD), and System Engineering CMM (SE-CMM)

2.4 Software Quality Standards

- •CMMI consist of five maturity level are defined as
 - Initial
 - Repeatable
 - Defined
 - Qualitatively managed
 - Optimized



2.4 Software Quality Standards

The disadvantages of CMMI

- may not be suitable for every organization.
 it may add overhead in terms of documentation.
- may require additional resources and knowledge required in smaller organizations to initiate CMMI-based process improvement.
 may require a considerable amount of time and effort for implementation.
- require a major shift in organizational culture and attitude.

