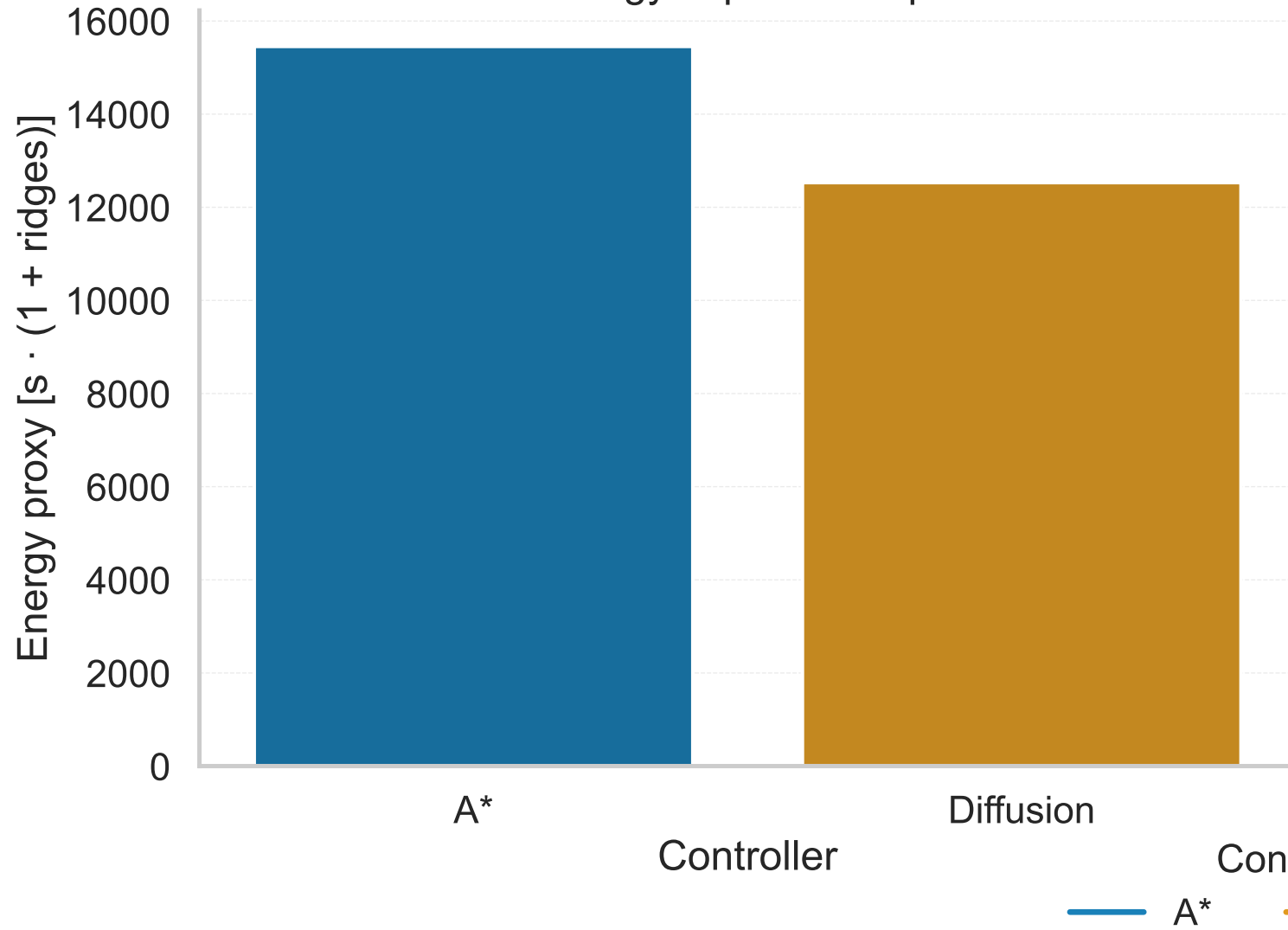


Estimated energy expenditure per controller



Cumulative ridge creation over normalized time

