

# 4-Layer PCB Stack-Up

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## 1 Introduction

A 4-layer PCB (Printed Circuit Board) stack-up is widely used in electronics for improving power distribution, reducing electromagnetic interference (EMI), and ensuring signal integrity. The arrangement of the layers in a PCB affects the performance, particularly in high-speed or RF applications. This report outlines different types of 4-layer stack-ups, their applications, advantages, and disadvantages.

## 2 Standard 4-Layer Stack-Up

The standard 4-layer PCB stack-up is the most common format for general electronic applications. The typical layer arrangement is as follows:

- **Layer 1 (Top):** Signal layer
- **Layer 2:** Ground plane (GND)
- **Layer 3:** Power plane (VCC)
- **Layer 4 (Bottom):** Signal layer

### 2.1 Applications

This stack-up is widely used in:

- Consumer electronics
- Communication devices
- Moderate-speed digital circuits

### 2.2 Advantages

- Simplified routing for signals
- Good EMI reduction due to ground and power planes
- Efficient power distribution to components

### 2.3 Disadvantages

- Less effective for high-speed designs
- Limited isolation between signal layers

## 3 High-Speed Signal 4-Layer Stack-Up

This configuration is designed for high-speed digital or RF circuits where signal integrity is a priority. The arrangement is:

- **Layer 1 (Top):** Signal layer
- **Layer 2:** Ground plane
- **Layer 3:** Signal layer
- **Layer 4 (Bottom):** Power plane

### 3.1 Applications

- High-speed digital circuits
- RF and microwave circuits
- Sensitive analog designs

### 3.2 Advantages

- Signal layers close to ground planes enhance signal integrity
- Reduced EMI and noise
- Improved impedance control

### 3.3 Disadvantages

- Complex design and routing
- Increased susceptibility to noise between power and ground planes

## 4 Advanced Impedance Control 4-Layer Stack-Up

For designs requiring precise impedance control, this stack-up configuration is ideal. The layer arrangement is:

- **Layer 1 (Top):** High-speed signal layer
- **Layer 2:** Power plane
- **Layer 3:** Ground plane
- **Layer 4 (Bottom):** Low-speed signal layer

### 4.1 Applications

- High-frequency designs
- RF, telecom, and data transmission circuits

### 4.2 Advantages

- Improved signal integrity and EMI performance
- Controlled impedance for high-frequency signals
- Reduced ground bounce and interference

### 4.3 Disadvantages

- Challenging routing due to layer isolation
- Higher manufacturing cost

## 5 Conclusion

The choice of a 4-layer PCB stack-up depends heavily on the specific application, operating frequencies, and signal requirements. While the standard stack-up is suitable for many consumer electronics, high-speed and impedance-controlled designs require more advanced configurations to maintain signal integrity and minimize EMI.