

Dynamic fragmentation

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Dynamic fragmentation

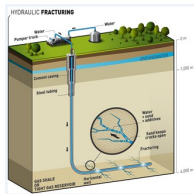
A long history... many applications

- Mining industry, road excavation, fuel fragmentation (1930's)
- 1940's: seminal contribution of Mott (bomb shells)



Nevill-Francis Mott (Nobel prize picture)

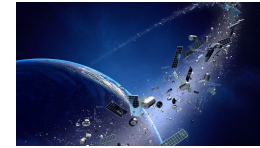
- Applications in engineering (hydraulic fracturing, crash performance), medicine (kidney stone fragmentation), all the way to Space industry (orbital debris) and Astrophysics (asteroid impact, big bang),...



Hydraulic fracturing; Total E&P Denmark B.V



Energy-absorbing materials; 123rf.com



A conceptual image illustrating space debris orbiting Earth. (Image credit: johan63/iStock/Getty Images Plus)



Asteroid impact: artistic view

Experimental facts

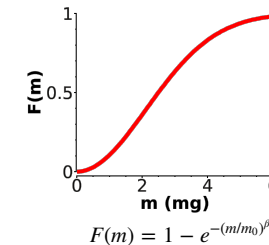
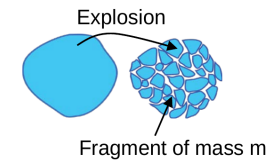
Cumulative distribution of masses

$$F(m) = 1 - e^{-(m/m_0)^\beta}$$

Probability of finding a fragment with mass $< m$

m_0 a characteristic (average) mass

P. Rosin, E. Rammler. *The Laws Governing the Fineness of Powdered Coal.* Journal of the Institute of Fuel. 7,29-36. (1933)



- Exponential or power law cumulative distribution of fragment sizes
- Average fragment size decreases with higher loading energy
- Fragment velocities: inverse power law of the fragments' mass

Analytical models: Early works

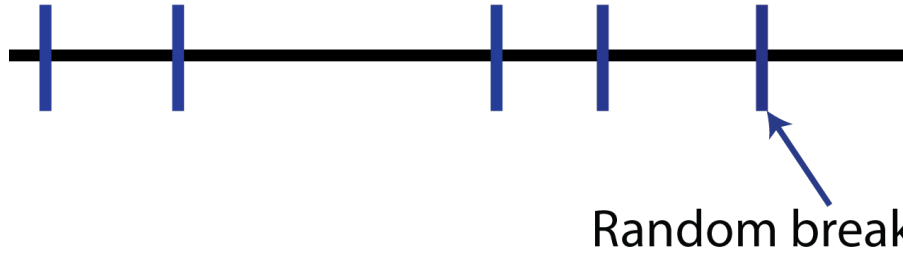
C. Lienau. *Random Fracture of a Brittle Solid.* Journal of the Franklin Institute. 221(6),769-787. (1936)

assumption: no interactions between cracks

So

**Cumulative distribution of
fragment mass**

$$F(m) = 1 - e^{-m/m_0}$$



D. Grady. *Particle Size Statistics in Dynamic Fragmentation.* Journal of Applied Physics. **68**(12),6099-6105. (1990)

$$F(m) = 1 - e^{-(m/m_0)^\beta}$$

- How is the average m_0 varying ?
- Simplistic hypothesis (dynamics ?)

**However ... cracks interact via
mechanical waves**

Breaking spaghetti

Idea

- 1D line with randomly placed breakpoints
- Probability of finding k breakpoints within a given length l (Poisson distribution)

$$P(k, l) = \frac{\left(\frac{l}{l_0}\right)^k e^{-\frac{l}{l_0}}}{k!}$$

with:

- l_0 : average spacing between breaks
- $P(0, l) = e^{-\frac{l}{l_0}}$: probability of finding 0 break in a length l
- $P(1, dl) = \frac{dl}{l_0}$: probability of finding 1 break within an infinitesimal length dl

Probability of finding 0 break in a length l **AND** 1 break within a length dl

\Longleftrightarrow

Probability of finding a fragment of size l within a precision dl

Therefore

$$f(l)dl = \frac{1}{l_0} e^{-\frac{l}{l_0}} dl$$

with $f(l)$ the fragment size distribution and $F(l) = \int f(l)dl$

$$F(l) = 1 - e^{-\frac{l}{l_0}}$$

Generalisation to a finite size line

$$F(l) = 1 - \left(1 - \frac{l}{L}\right)^{N_f - 1}$$

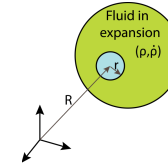
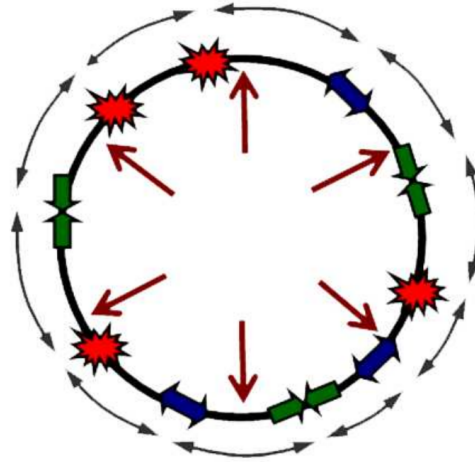
with

- N_f number of fragments
- converges to *Lienau* if $N_f \rightarrow \infty$

Mott's problem: expanding ring

- Expanding ring leading to a constant, longitudinal (1D) strain rate $\dot{\epsilon}$
- Perfectly plastic (yield Y)
- Random failure in both time and space
- Failure is instantaneous (immediate stress drop)
- Waves are emitted around fracture
 - Propagation distance:
- Elasto-plastic refinement (Lee, 1967)

$$x(t) = \sqrt{\frac{2Yl}{\rho\dot{\epsilon}}}$$



Grady's expanding fluid model. The large sphere represents the whole body. The small sphere of radius r limits a region of the fluid that will form a fragment.

$$s = \left(\frac{24G_c}{\rho\dot{\epsilon}^2} \right)^{1/3}$$

- s : characteristic size
- G_c : toughness
- ρ : volumetric mass
- $\dot{\epsilon}$: loading rate**

The average fragment size depends on

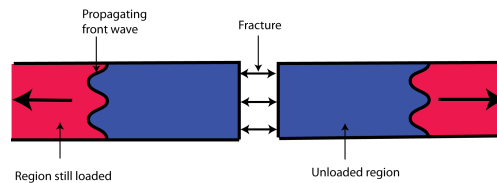
- The material properties
- The strain rate

D. Grady. *Local Inertial Effects in Dynamic Fragmentation.* Journal of Applied Physics. **53**(1),322-325. (1982)

S. Levy. *Exploring the Physics behind Dynamic Fragmentation through Parallel Simulations.*

D. Turcotte. *Fractals and Fragmentation.* Journal of Geophysical Research: Solid Earth. **91**(B2),1921-1926. (1986)

Within a distance $2x(t)$ the stress drop protects from new crack nucleation



N. Mott, E. Linfoot. *A Theory of Fragmentation.*

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Grady and energy balance

Dynamic expansion of a fluid:

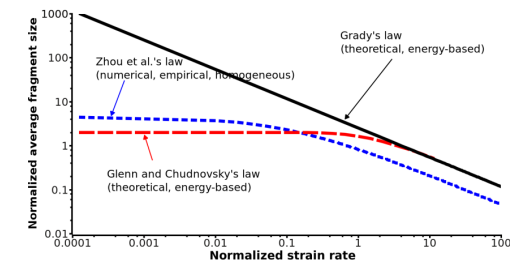
- Predict average fragment size
- Local kinetic energy = Failure energy

But:

- No interaction between cracks (contact)
- No defects
- Inaccurate at low strain rates

In reality:

- Potential energy term missing in the energy balance
- Variation of material properties are important (defects)



A. Chudnovsky, B. Kunin. *A Probabilistic Model of Brittle Crack Formation.* Journal of Applied Physics. **62**(10),4124-4129. (1987)

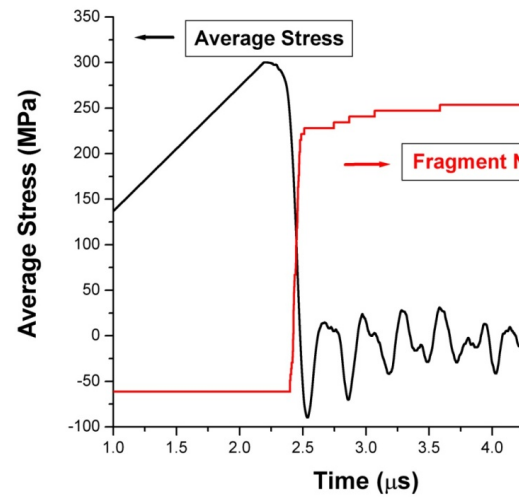
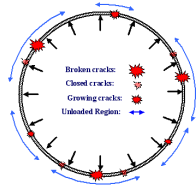
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Mott's problem by numerics: [Zhou et al.]

- Distribution of defects matters
- Finite element with Cohesive element approach

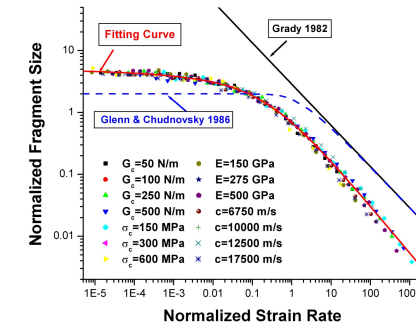
F. Zhou, J.-F. Molinari, K. Ramesh. *Analysis of the Brittle Fragmentation of an Expanding Ring.* Computational Materials Science. **37**(1),74-85. (2006)

S. Levy, J.-F. Molinari, I. Vicari, A. Davison. *Dynamic Fragmentation of a Ring: Predictable Fragment Mass Distributions.* Physical Review E. **82**(6),066105. (2010)



- Ceramic ring length: $L = 50$ mm
- Elastic parameters: $r = 2750$ Kg/m³, $E = 250$ GPa, $c = 10000$ m/s
- Fracture parameters: $\sigma_c = 300$ MPa, $\delta_c = 0.667$ mm, $G_c = 100$ N/m
- Defects distribution: *uniform or Weibul*

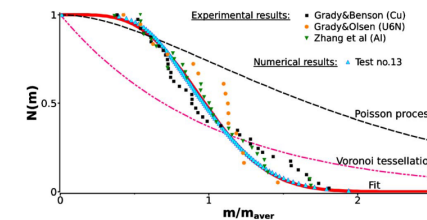
Average fragment size



- Smaller fragments than Grady (closer to experiments)

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Mass probability distribution



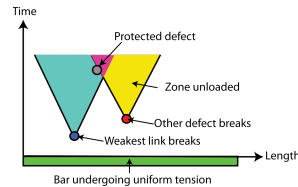
$$N(m) = (1 + (m/\mu)^\beta) e^{-(m/\mu)^\beta}$$

- Numerics: $\beta \simeq 2.2$
- Grady and Kipp: $\beta = 1$
- Mott and Linfoot: $\beta = 1/2$

S. Levy, J.-F. Molinari, I. Vicari, A. Davison. *Dynamic Fragmentation of a Ring: Predictable Fragment Mass Distributions.* Physical Review E. **82**(6),066105. (2010)

Secondary waves effect: Obscuration zone hypothesis?

- Defect protected if released by stress wave : Mott's assumption
- Simulations question validity of this assumption
 - when a defect "sees" a stress drop, it becomes unbreakable
 - for low strain rates (quasi-static): multiple wave passing
 - under-estimation of number of fragments
 - over-estimation of large fragment sizes



C. Denoual, G. Barbier, F. Hild. *A Probabilistic Approach for Fragmentation of Brittle Materials under Dynamic Loading.* Comptes rendus de l'Académie des sciences. Série IIb, Mécanique. **325**(12),685. (1997)

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Wrap-up

- Analytical models predict trends for various strain rates
 - Strain rates competing with wave propagations
 - Energy balance $E^{kin} + E^{pot} \equiv \text{Fracture energy}$
 - Need material randomness (σ_c distributions) for low strain rates
 - Fragment distributions depend on material properties (brittle-ductile transition)
- Numerical approaches can bring
 - fragment interaction (contact)
 - complex geometries (in principle)
 - Reliable statistic: need lots of fragments and lots of elements per fragments....

How should we model fracture ?

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