

# ANAG VISION

PRELIMINARY

CUSTOMER		
MODEL	AV128641YFBY-WSV#	
APPROVAL	BY:	DATA:

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY



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# 1.Module Classification

AV 1 2 8 6 4 1 Y F B Y - W S V#

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

①	Brand: <b>ANAG VISION</b>		
②	Display Format: Character x Line or Row dots x Column dots + Serial no.		
③	Technology:	B→STN blue F→FSTN b/w G→STN gray N→TN Y→STN yellow	
④	Display Mode:	R→reflective positive F→ <b>transflective positive</b> M→transmissive positive N→transmissive negative	
⑤	Viewing Direction:		
⑥	Backlight:	Y→ <b>LED yellow</b> R→LED red G→LED green B→E/L blue-green W→E/L white C→CCFL white	
⑦	Temp. Range	S→Standard Temp. W→ <b>Wide Temp.</b>	
⑧	Font Type	Character Module	J→English/Japanes E→English/European R→English/Russian  Graphic Module H→Hitachi* E→Epson* T→Toshiba* *or equivalent  Blank →ext. Controller required
⑨	Special Function	Negative voltage supply built in	

# RoHS compliant

## **2.Precautions in use of LCD Modules**

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

## **3.General Specification**

Item	Dimension	Unit
Number of Characters	128 characters x 64 Lines	—
Module dimension	93 x 70.0 x 13.6(MAX)	mm
View area	72.0 x 40.0	mm
Active area	66.52 x 33.24	mm
Dot size	0.48 x 0.48	mm
Dot pitch	0.52 x 0.52	mm
LCD type	STN, Positive, Transflective, Yellow Green	
Duty	1/64	
View direction	6 o'clock	
Backlight Type	LED Yellow Green	

## **4.Absolute Maximum Ratings**

Item	Symbol	Min	Typ	Max	Unit
------	--------	-----	-----	-----	------

Operating Temperature	$T_{OP}$	-20	—	+70	°C
Storage Temperature	$T_{ST}$	-30	—	+80	°C
Input Voltage	$V_I$	0	—	$V_{CC}$	V
Supply Voltage For Logic	$V_{CC}$	0	—	67	V
Supply Voltage For LCD	$V_{DD}-V_{LCD}$	0	—	16.7	V
Supply Voltage For LCD	$V_{CC}-V_{OUT}$	—	—	-10	V

## **5.Electrical Characteristics**

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	$V_{DD}-V_{SS}$	—	4.5	5.0	5.5	V
Supply Voltage For LCD	$V_{DD}-V_0$	$T_a=-20^{\circ}\text{C}$	—	9.3	—	V
		$T_a=25^{\circ}\text{C}$	—	9.0	—	V
		$T_a=+70^{\circ}\text{C}$	—	8.7	—	V
Input High Volt.	$V_{IH}$	—	$0.7V_{DD}$	—	$V_{DD}$	V
Input Low Volt.	$V_{IL}$	—	0	—	$0.3V_{DD}$	V
Output High Volt.	$V_{OH}$	—	2.4	—	—	V
Output Low Volt.	$V_{OL}$	—	—	—	0.4	V
Supply Current	$I_{DD}$	—	—	18	—	mA

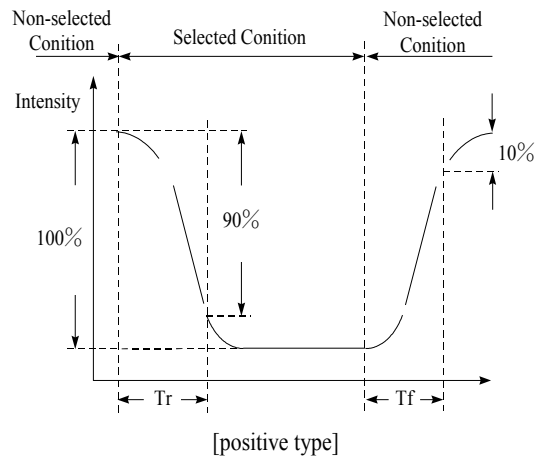
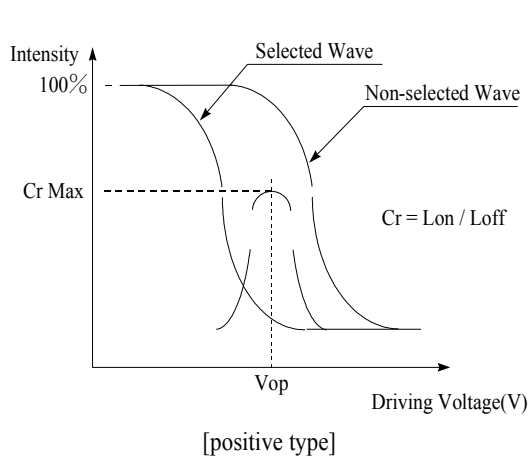
## **6.Optical Characteristics**

Item	Symbol	Condition	Min	Typ	Max	Unit
View Angle	(V) $\theta$	$CR \geq 2$	10	—	40	deg
	(H) $\phi$	$CR \geq 2$	-30	—	30	deg

Contrast Ratio	CR	—	—	5	—	—
Response Time	T rise	—	—	200	300	ms
	T fall	—	—	200	300	ms

### Definition of Operation Voltage (Vop)

### Definition of Response Time (Tr , Tf)



### Conditions :

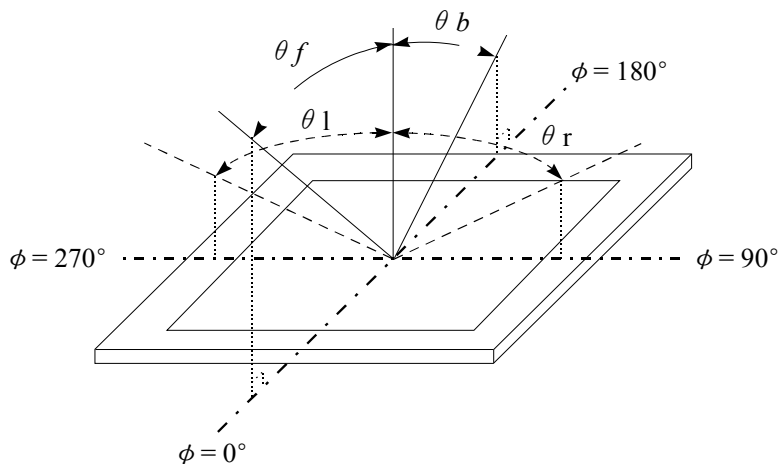
Operating Voltage : Vop

Viewing Angle( $\theta$ ,  $\phi$ ) :  $0^\circ$ ,  $0^\circ$

Frame Frequency : 64 HZ

Driving Waveform : 1/N duty , 1/a bias

### Definition of viewing angle( $CR \geq 2$ )

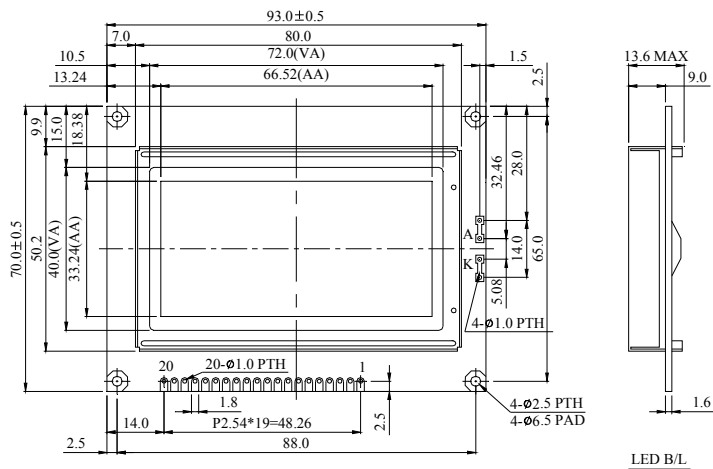


## 7.Interface Description

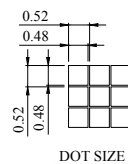
Pin No.	Symbol	Level	Description
1	GND	0V	Ground
2	V <sub>DD</sub>	5.0V	Supply voltage for logic
3	V <sub>o</sub>	(Variable)	Operating voltage for LCD
4	D/I	H/L	H: Data , L : Instruction

<b>5</b>	<b>R/W</b>	<b>H/L</b>	<b>H: Read (MPU←Module) , L: Write (MPU→Module)</b>
<b>6</b>	<b>E</b>	<b>H</b>	<b>Enable signal</b>
<b>7</b>	<b>DB0</b>	<b>H/L</b>	<b>Data bit 0</b>
<b>8</b>	<b>DB1</b>	<b>H/L</b>	<b>Data bit 1</b>
<b>9</b>	<b>DB2</b>	<b>H/L</b>	<b>Data bit 2</b>
<b>10</b>	<b>DB3</b>	<b>H/L</b>	<b>Data bit 3</b>
<b>11</b>	<b>DB4</b>	<b>H/L</b>	<b>Data bit 4</b>
<b>12</b>	<b>DB5</b>	<b>H/L</b>	<b>Data bit 5</b>
<b>13</b>	<b>DB6</b>	<b>H/L</b>	<b>Data bit 6</b>
<b>14</b>	<b>DB7</b>	<b>H/L</b>	<b>Data bit 7</b>
<b>15</b>	<b>CS1</b>	<b>L</b>	<b>Select Column 1~ Column 64</b>
<b>16</b>	<b>CS2</b>	<b>L</b>	<b>Select Column 65~ Column 128</b>
<b>17</b>	<b>RST</b>	<b>L</b>	<b>Reset signal</b>
<b>18</b>	<b>Vout</b>	<b>—</b>	<b>Negative Voltage</b>
<b>19</b>	<b>A</b>	<b>—</b>	<b>Power Supply for LED backlight ( + )</b>
<b>20</b>	<b>K</b>	<b>—</b>	<b>Power Supply for LED backlight ( - )</b>

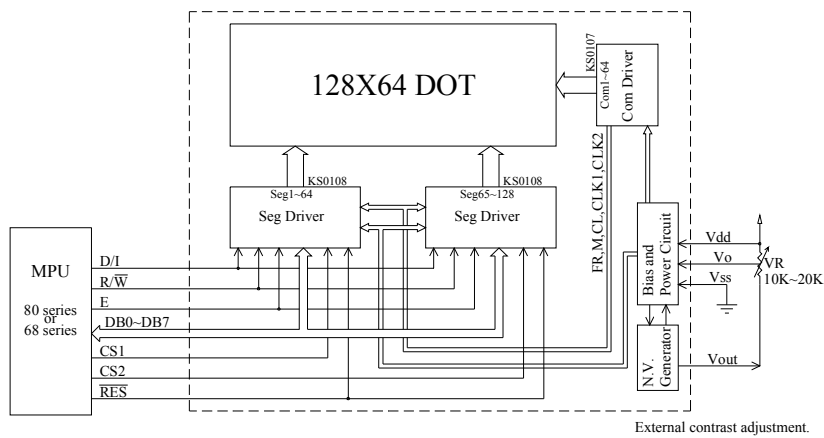
## 8. Contour Drawing & Block Diagram



PIN NO.	SYMBOL
1	V <sub>SS</sub>
2	V <sub>DD</sub>
3	V <sub>O</sub>
4	D/1
5	R/W
6	E
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7
15	CS1
16	CS2
17	$\overline{\text{RES}}$
18	V <sub>out</sub>
19	A
20	K

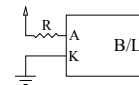


The non-specified tolerance of dimension is  $\pm 0.3\text{mm}$ .

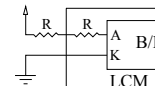


### LED B/L Drive Method

1. Drive from A, K

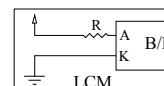


2.Drive from pin19, pin20



(Will never get Vee output from pin19)

### 3. Drive from Vdd, Vss



(Contrast performance may go down.)

## Recommended Value

$V_{LED}=4.2V$ ,  $I_{LED}=130mA$

R= 4.7  $\Omega$  (1/2 Watt)

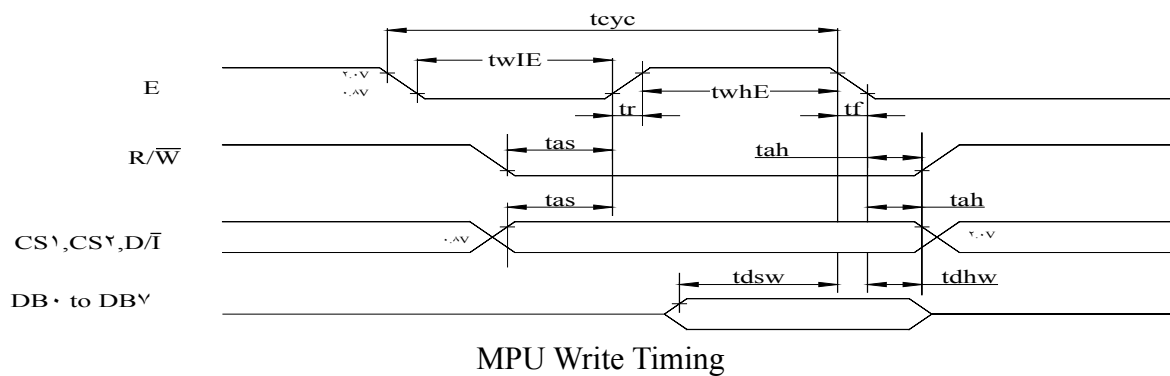


## 9. Timing Characteristics

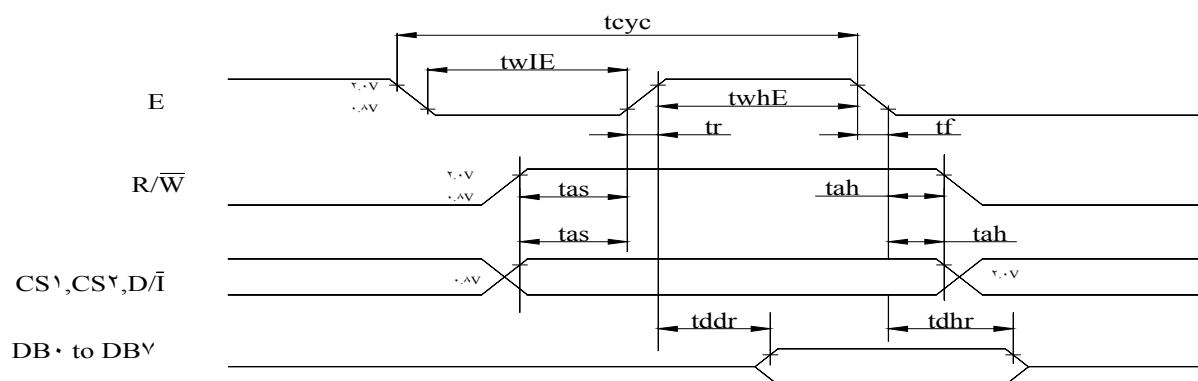
MPU Interface

(T=25°C, VDD=+5.0V±0.5)

Characteristic	Symbol	Min	Typ	Max	Unit
E cycle	tcyc	1000	—	—	ns
E high level width	twhE	450	—	—	ns
E low level width	twlE	450	—	—	ns
E rise time	tr	—	—	25	ns
E fall time	tf	—	—	25	ns
Address set-up time	tas	140	—	—	ns
Address hold time	tah	10	—	—	ns
Data set-up time	tdsw	200	—	—	ns
Data delay time	tddr	—	—	320	ns
Data hold time (write)	tdhw	10	—	—	ns
Data hold time (read)	tdhr	20	—	—	ns



MPU Write Timing



MPU Read Timing

## **10. Display Control Instruction**

The display control instructions control the internal state of the KS0108B. Instruction is received from MPU to KS0108B for the display control. The following table shows various instructions

Instruction	D/I	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Function
Display ON/OFF	0	0	0	0	1	1	1	1	1	0/1	Controls the display on or off. Internal status and display RAM data are not affected. 0:OFF, 1:ON
Set Address	0	0	0	1	X address (0~63)						Sets the X address in the X address counter.
Set Page (Y address)	0	0	1	0	1	1	1	Page (0 ~7)			Sets the Y address at the Y address register.
Display Start Line	0	0	1	1	Display start line(0~63)						Indicates the display data RAM displayed at the top of the screen.
Status Read	0	1	B U S Y	0	ON/ OFF	R E S E T	0	0	0	0	Read status. BUSY 0:Ready 1:In operation ON/OFF 0:Display ON 1:Display OFF RESET 0:Normal 1:Reset
Write Display Data	1	0	Display Data								Writes data (DB0:7) into display data RAM. After writing instruction, X address is increased by 1 automatically.
Read Display Data	1	1	Display Data								Reads data (DB0:7) from display data RAM to the data bus.

## **11. Detailed Explanation**

### Display On/Off

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	1	1	1	1	1	D

The display data appears when D is 1 and disappears when D is 0. Though the data is not on the screen with D = 0, it remains in the display data RAM. Therefore, you can make it appear by changing D = 0 into D = 1.

### Display Start Line

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	1	A	A	A	A	A	A

Z address AAAAAA ( binary ) of the display data RAM is set in the display start line register and displayed at the top of the screen. Figure 2. shows examples of display ( 1/64 duty cycle ) when the start line = 0-3. When the display duty cycle is 1/64 or more ( ex. 1/32, 1/24 etc. ), the data of total line number of LCD screen, from the line specified by display start line instruction, is displayed

### Set Page ( Y Address )

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	1	0	1	1	1	A	A	A

Y address AAA ( binary ) of the display data RAM is set in the Y address register. After that, writing or reading to or from MPU is executed in this specified page until the next page is set. See Figure 1.

### Set X Address

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	A	A	A	A	A	A

X address AAAAAA ( binary ) of the display data RAM is set in the X address counter. After that, X address counter is increased by 1 every time the data is written or read to or from MPU.

### Status Read

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	Busy	0	On/Off	RESET	0	0	0	0

### Busy

When busy is 1, the LSI is executing internal operations. No instruction are accepted while busy is 1, so you should make sure that busy is 0 before writing the next instruction.

### ON/OFF

Shows the liquid crystal display condition: on condition or off condition.

When on/off is 1, the display is in off condition.

When on/off is 0, the display is in on condition

### RESET

RESET = 1 shows that the system is being initialized. In this condition, no instructions except status read can be accepted.

RESET = 0 shows that initializing has system is in the usual operation condition.

### Write Display Data

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	1	D	D	D	D	D	D	D	D

Writes 8-bit data DDDDDDDD ( binary ) into the display data RAM. The X address is increased by 1 automatically.

### Read Display Data

R/W	D/I	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D	D	D	D	1	D	D	D

Reads out 8-bit data DDDDDDDD ( binary ) from the display data RAM. Then X address is increased by 1 automatically.

One dummy read is necessary right after the address setting. For details, refer to the explanation of output register in “Function of Each Block”.

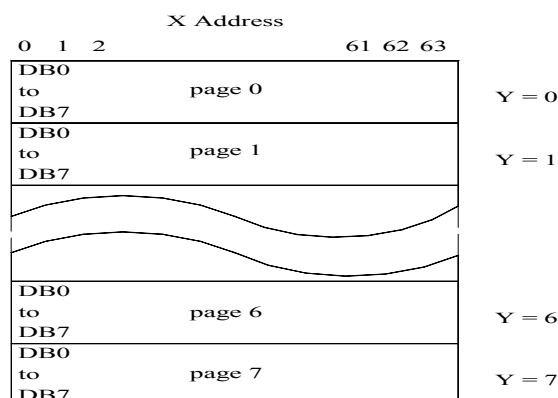
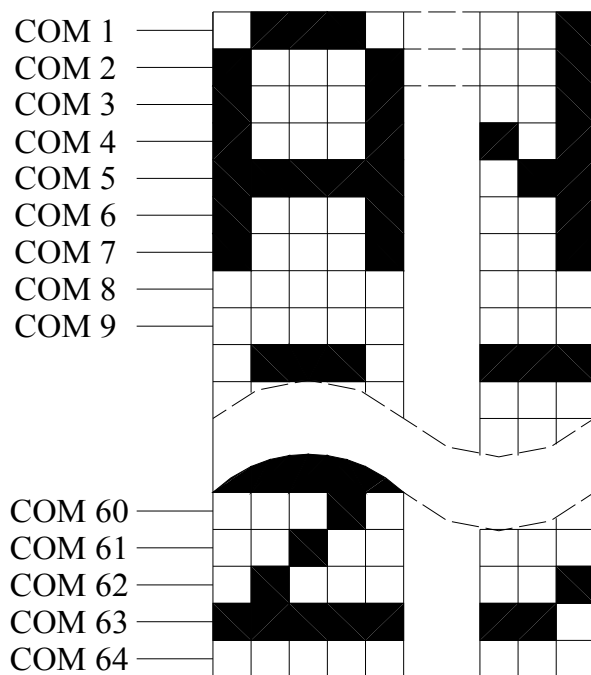
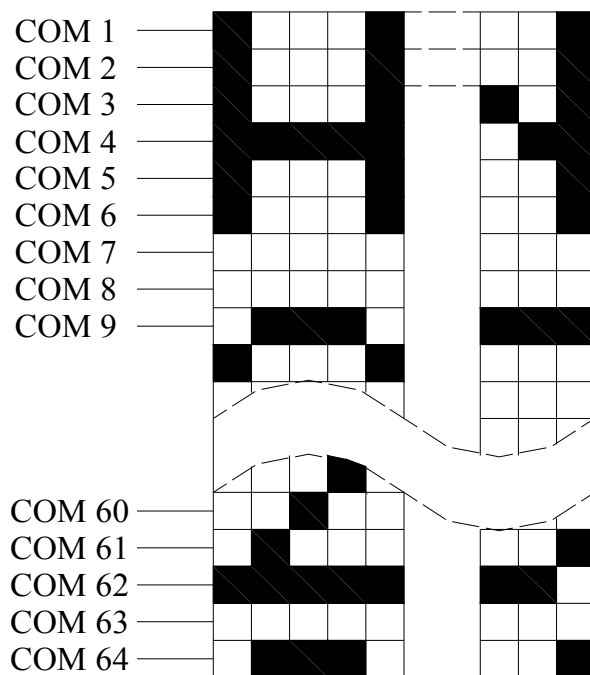


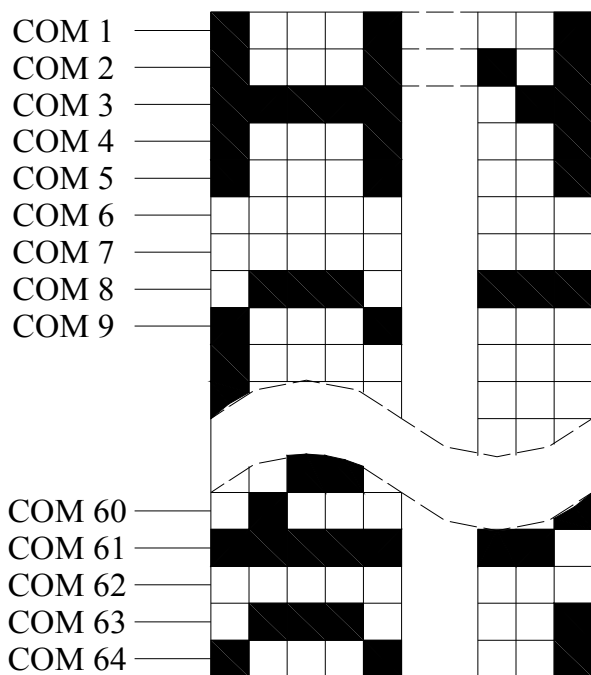
Figure 1.



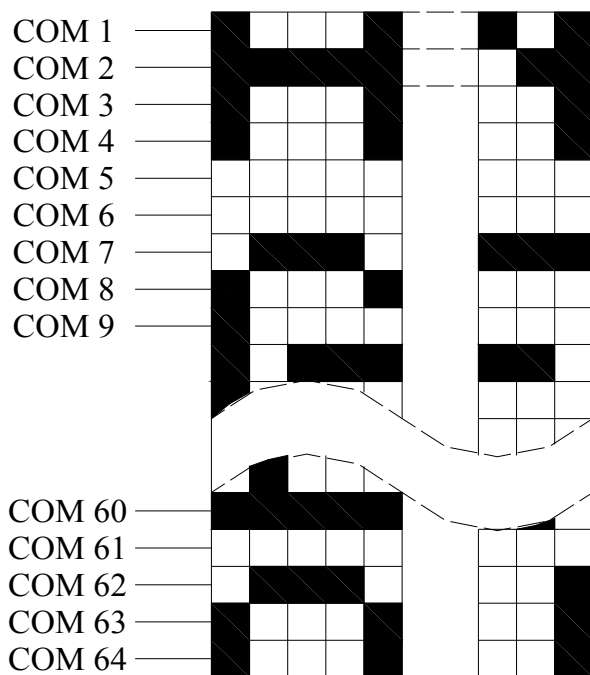
Start line = 0



Start line = 1



Start line = 3



Start line = 4

Figure 2.

## 12. Quality Assurance

### Screen Cosmetic Criteria

No.	Defect	Judgment Criterion	Partition
1	Spots	A)Clear <div><div><div><div><u>Size: d mm</u></div><div><u>Acceptable Qty in active area</u></div></div><div><div>d ≤0.1</div><div>Disregard</div></div><div><div>0.1&lt;d≤0.2</div><div>6</div></div><div><div>0.2&lt;d≤0.3</div><div>2</div></div><div><div>0.3&lt;d</div><div>0</div></div></div><div>Note: Including pin holes and defective dots which must be within one pixel size.</div><div>B)Unclear <div><div><div><div><u>Size: d mm</u></div><div><u>Acceptable Qty in active area</u></div></div><div><div>d ≤0.2</div><div>Disregard</div></div><div><div>0.2&lt;d≤0.5</div><div>6</div></div><div><div>0.5&lt;d≤0.7</div><div>2</div></div><div><div>0.7&lt;d</div><div>0</div></div></div></div></div></div>	Minor
2	Bubbles in Polarizer	<div><div><div><div><u>Size: d mm</u></div><div><u>Acceptable Qty in active area</u></div></div><div><div>d≤0.3</div><div>Disregard</div></div><div><div>0.3&lt;d≤1.0</div><div>3</div></div><div><div>1.0&lt;d≤1.5</div><div>1</div></div><div><div>1.5&lt;d</div><div>0</div></div></div></div>	Minor
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only.	Minor

# 13. Reliability

## Content of Reliability Test

Environmental Test			
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	—
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	—
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	—
High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	80°C, 90%RH 96hrs	—
High Temperature/ Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	70°C, 90%RH 96hrs	—
Temperature Cycle	Endurance test applying the low and high temperature cycle.  <div data-bbox="383 1249 678 1388" data-label="Diagram"> <p>-30°C   25°C   80°C</p> <p>30min   5min   30min</p> <p>1 cycle</p> </div>	-30°C/80°C 10 cycles	—
Mechanical Test			
Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs	—
Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sign wave 11 msdc 3 times of each direction	—
Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	—
Others			
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V, RS=1.5kΩ CS=100pF 1 time	—

\*\*\*Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25°C

## **14. Backlight Information**

### **Specification**

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	I <sub>LED</sub>	—	350	—	mA	V=4.2V
Supply Voltage	V	—	4.2	4.6	V	—
Reverse Voltage	V <sub>R</sub>	—	—	8	V	—
Luminous Intensity	I <sub>V</sub>	200	250	—	cd/m <sup>2</sup>	I <sub>LED</sub> =350mA
Wave Length	λ <sub>p</sub>	571	—	576	nm	I <sub>LED</sub> =350mA
Life Time	—	—	100K	—	Hr.	V ≤ 4.6V
Color	Yellow Green					



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