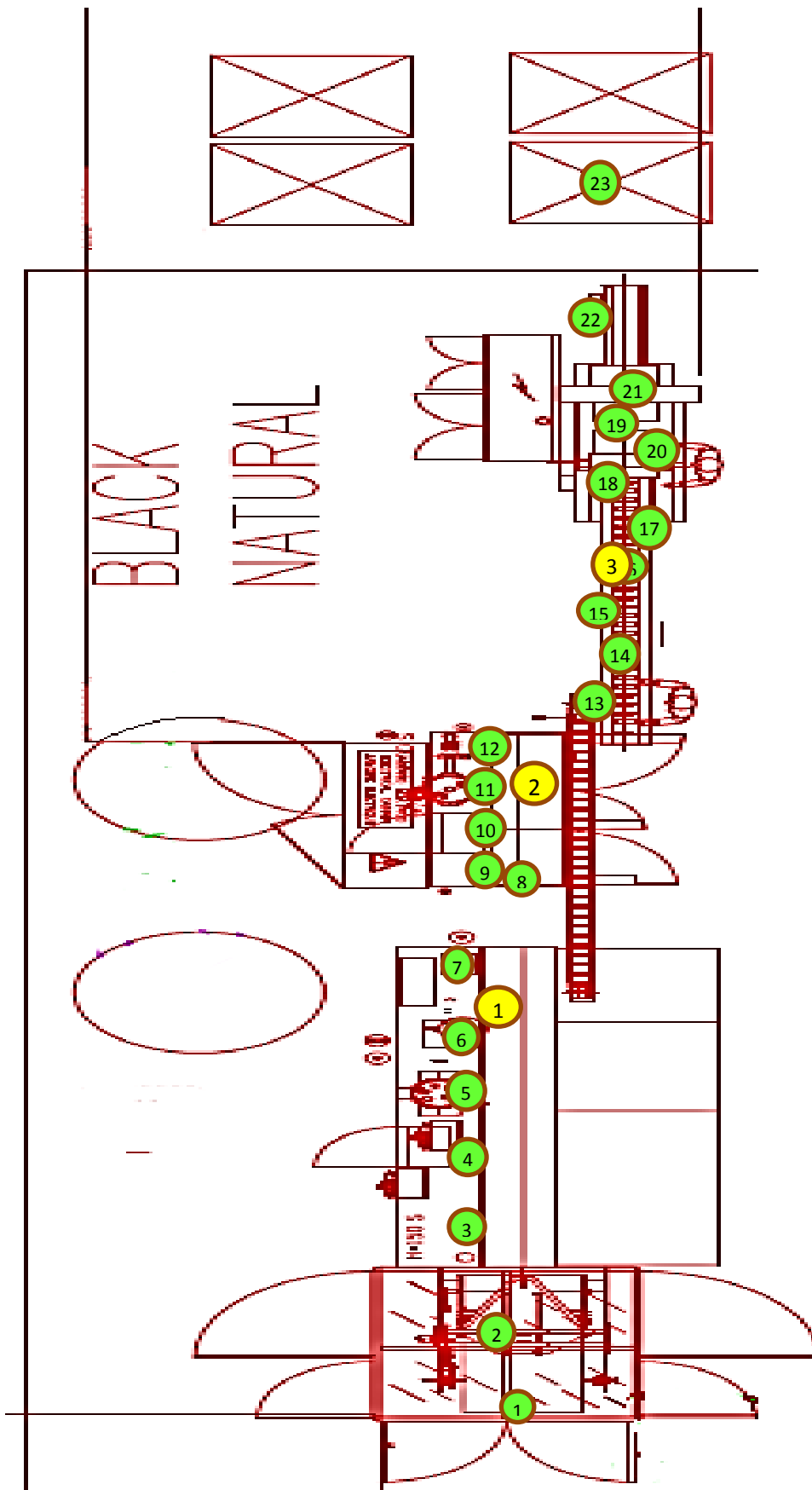


# Line -05 Map



## STATIONS

1. Colorant Pouch Loader
2. Shade coding and Pouch Formation
3. Bottom and Vertical Sealing
4. Eye Mark Sensing
5. Cutting & Pouch Opening
6. Filling
7. Top Sealing & Transfer to next conveyor
8. Developer Roll Loader and Pouch formation
9. Eye Mark Sensing & Bottom Sealing
10. Pouch opening, Vertical Sealing & Bulk Filling
11. Cutting on crimp and top sealing
12. Cutting and transfer on the colorant pouch
13. Pusher
14. Presence sensor
15. Leaflet Loading
16. Leaflet Dispensing
17. Leaflet Sensor
18. Outer flow wrap roll loader
19. Domino coding
20. Pouch Formation
21. Sealing & Cutting
22. Weighing Balance
23. Case Packer

## ZERO DEFECT DETECTORS

1. Colorant Empty Pouch Detector
2. Developer Empty Pouch Detector
3. Leaflet Detector