

## number density:

$$w_i = \dot{m}_i \frac{1}{pm_i} \frac{1}{v_{gas}} \frac{1}{a_{inlet}} = \dot{m}_i \frac{1}{pm_i} \frac{1}{Q} = \left[ \frac{\# \text{ particles}}{m^3} \right]$$

weights (input to arches):

$$w_{qn,i} = w_i / sw$$

$\dot{m}_i$  mass flow rate of particle with diameter size i (computed as  $mf_i * CFR$ , where  $CFR$  is the coal feed rate [kg/s], and  $mf_i$  is the mass fraction of particles with size i).

$pm_i$  mass of a particle of size i. This is the dry mass of the particle (free of moisture, but still containing ash) [kg].

$v_{gas}$  velocity of gas phase [m/s].

$a_{inlet}$  area of inlet [m<sup>2</sup>].

$Q = v_{gas} a_{inlet}$  volumetric flow rate [m<sup>3</sup>/s].

$sw$  scaling factor for the weights.

## particle diameter:

$$d_i = d_{i,microns} 10^{-6} = [m]$$

length (input to arches):

$$length_{qn,i} = w_{qn,i} (d_i / sl)$$

$sl$  scaling factor for diameters.

## particle velocities (flow in x-direction):

$$v_{xi} = v_{gas} = [m/s]$$

$$v_{yi} = 0 = [m/s]$$

$$v_{zi} = 0 = [m/s]$$

currently we assume that the particle inlet velocity for any size is the velocity of gas phase.

$ux, uy, uz$  (input to arches):

$$ux_{qn,i} = w_{qn,i} (v_{xi} / sv_x)$$

$$uy_{qn,i} = w_{qn,i} (v_{yi}/sv_y)$$

$$uz_{qn,i} = w_{qn,i} (v_{zi}/sv_z)$$

$sv_x$  scaling factor for velocity in the x direction.

$sv_y$  scaling factor for velocity in the y direction.

$sv_z$  scaling factor for velocity in the z direction.

### raw coal mass:

$$rc_i = pm_i rc_{frac} = [kg]$$

$rc_{frac}$  is the mass fraction of the coal particle that is ash and char free:

$$coal = C + H + O + N + S + ash + char = 1, rc_{frac} = C + H + O + N + S.$$

RCmass (input to arches):

$$RCmass_{qn,i} = w_{qn,i} (rc_i/src)$$

$src$  scaling factor for raw coal.

### char mass:

$$ch_i = pm_i ch_{frac} = [kg]$$

$ch_{frac}$  is the mass fraction of the coal particle that is raw coal and ash free:

$$coal = C + H + O + N + S + ash + char = 1, ch_{frac} = char.$$

Charmass(input to arches):

$$Charmass_{qn,i} = w_{qn,i} (ch_i/sch)$$

$sch$  scaling factor for char.

### particle enthalpy:

$$h_i = h_{coal} rc_i = [J]$$

$h_{coal}$  is the dry ash free enthalpy of the coal at the inlet conditions (T,P,C,H,O,N,S) [J/kg].

pE (input to arches):

$$pE_{qn,i} = w_{qn,i} (h_i/sch)$$

$sch$  scaling factor for particle enthalpy.