## **PSU-700** LASER POWER SUPPLY

## 1. SUMMARIZE

**PSU-700** laser power supply is specially designed for CO2 laser instrument to drive the laser tube less than 700mm in length. By taking into half-bridge high frequency, high voltage switching mode, in addition to



our special current control technology, the PSU has wide input scope. The output current is good at current constant to match our CO2 laser tubes. It is widely used in CO2 laser instrument for the purpose of medical, engraving and cutting. Reference price: FOB China port: usd550/set

#### 2. TECHNICAL SPECIFICATION

MODEL					PSU-700		
INPUT	VOLTAGE				AC220V ± 15%		
	INRUSH CURRENT				DC220V — 28A		
OUTPUT	START VOLTAGE				25KV		
	OPERATING VOLTAGE				16KV		
	OPERATING CURRENT(MAX)				20mA		
ELSE	CONTRON		INPUT VOLTAGE		0 ~ 5V TTL Control Signal		
	SWITC	Н	PULSE WIDT	H (MIN)	1ms		
	ADVANCE OUTPUT CUR			RENT	1.5mA TYP		
	OPERATING TEMPERTATURE			-10~45℃			
	STORAGE TEMPERTATURE			-25~+75℃			
	OVER VOLTAGE PROTECTION			> 25kV, CUT-OFF			
				INPUT-CASE/FG: 1500VAC;			
	ELECTRICALLY ISOLATED			INSULATION RESISTANCE ≥ 50MΩ			
	I leak=10mA, 1 min			Conform to GB4943、UL1950、IEC380 Requirement;			
	ELECTROMAGNETIC COMPATIBLE			Conform to VDE0871 CLASS B, FCC CLASS B. Requirement.			
SIZE 260×190×85 (mm)		260×190×85 (mm)					
STRUC	STRUCTURE WEIGHT			5 Kg			

#### 3. PLUG MANUAL (see diagrammatic sketch)

J1 : Power 220V AC input

• J2, JG: High voltage model block input

J3 : 1: Join laser tube cathode
 2: Join high voltage model block gray line

3: Join high voltage model block orange line

● J4 : 2 ~ 3: Join trigger key \*1

● J5 : 1~2: Join water pump protection switch \*2 3~4: TTL signal input \*3

 Join 1K adjustable resistance, can change high voltage output current to regulate laser strong or weak and caving machine deep or shallow.

#### **ANNOTATE:**

\*1 Trigger Key: push under, can through high voltage output ( use debugging )

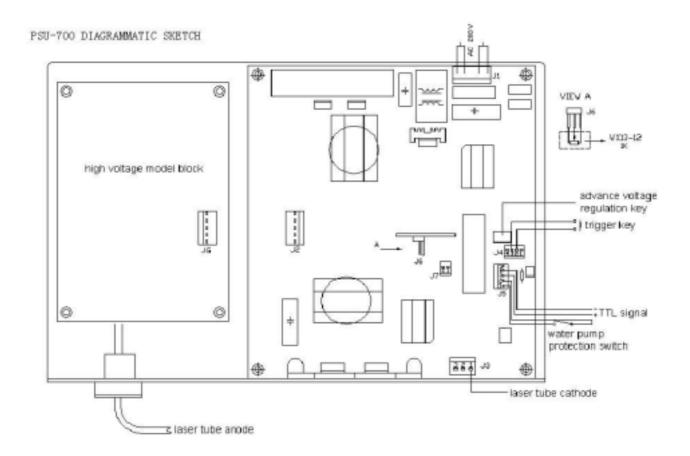
\*2 Water Pump Protection Switch: can join the water pump, when the water pump has problem, it voluntarily stop power working.

\*3 TTL signal input: can join carving machine containing computer (If control signal is 12V, please series 2 ~3 K resistance to step-down the voltage then use it)

#### 4. ATTENTION!

- Before exercise, check if the product is damaged during transport.
- Be sure that the PSU and laser tube is connected correctly
- Must keep the power join the earth well.
- Pay attention to the danger of High voltage and harm hanger of laser.
- working environment: the PSU must work under good air ventilation

### **5.DIAGRAMMATIC SKETCH**



# **PSU-1250D LASER POWER SUPPLY**

#### 1. SUMMARIZE

**PSU-1250D** laser power supply is specially designed for CO2 laser instrument to drive the CO2 laser tube length from 800mm to 1600mm. By taking into PWM half-bridge high frequency, high voltage switching mode, in addition to our special current control technology, the PSU has wide input scope. The output current is good at constant current to match our CO2 laser tubes. It is widely used in CO2 laser instrument for the purpose of medical, engraving and cutting.



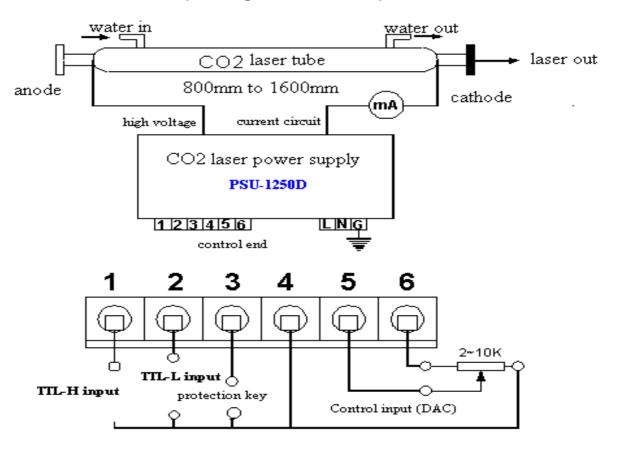
Reference price: FOB China port: usd700/set

#### 2. TECHNICAL SPECIFICATION

MODEL				PSU-1250D	
INPUT		VOLTAGE		AC220V $\pm$ 15%( can be used as110V if short circuited the 2 connects marked 110V and 220V in the PCB board . )	
	INF	RUSH CURRENT		28A	
	ST	ART VOLTAGE		30KV	
OUTPUT	WOF	RKING VOLTAGE		20KV	
	SCOPE of C	URRENT REGULA	TION	0 ~25mA	
ELSE	CONTROL SWITCH	INPUT VOLTAGE	0~5V TTL Control Signal		
		PULSE WIDTH (MIN)	0.5ms		
	ADVANCE OUTPUT CURRENT			1mA TYP(available by connecting CZ2 marked on the PCB board)	

	OPERAT	ING TEMPERTATURE	-10~45℃		
	STORA	GE TEMPERTATURE	-25~+75℃		
	OVER VO	OLTAGE PROTECTION	> 30kV, CUT-OFF		
			INPUT-CASE/FG: 1500VAC;		
	ELECT	RICALLY ISOLATED	<u>P</u> NSUMΩ TION RESISTANCE		
	I leak=10mA, 1 min		Conform to GB4943、UL1950、IEC380 Requirement;		
	ELECTROMAGNETIC COMPATIBLE		Conform to VDE0871 CLASS B, FCC CLASS B. Requirement.		
STRUCTURE		SIZE	235*208*100mm		
		WEIGHT	4Kg		

## 3. FUNCTION KEY MANUAL (see diagrammatic sketch)



Remarks: Key 1: TTL-H input Key 2: **2ESDV-03P**, TTL-L input

You may use either key 1 or key 2 to control (decide) if there is voltage output

protection Key 3: 2ESDV-06P, signal from water pump to the PSU

Key 4: ground Key 5: Control input (DAC): used to control the current output value from the PSU.

Kev 6: REF 5V

TTL-H input	TTL-L input(Key 2)	Control input (DAC)	Laser output
(Key 1)			
No connection	Low (<0.3)	0~4V	Pmin~Pmax
	High(>3)	0~4V	0
Low (<0.3)	No connection	0~4V	0
High(>3)		0~4V	Pmin~Pmax
Protection key 3: off		0~4V	0

## remarks:

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- 1: the fan will rotate simutaneouly when there is current output.
- 2: -if short circuited point 1 and point 2 on connector CZ3, the PSU will provide line -controlled- current mode for accurate industrial processing but at longer response time.
- -if short circuited point 2 and point 3 on connector CZ3 , the PSU will provide peak-controlled- current mode for quicker response time.
  - -the PSU is set at peak-controlled- current mode at the factory.
  - 3: advance voltage is optional
- 4: in case the PSU and the laser tube does not match each other, pls try series-connect a resistance of 30—50K/50W in the high voltage circuit