



Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	5	54	Ø 4 THRU
A2	5	63	Ø 4 THRU
A3	125	54	Ø 4 THRU
A4	125	63	Ø 4 THRU
B1	20	81	Ø 8 THRU ALL
B2	116	81	Ø 8 THRU ALL
C1	23	59	Ø 7 THRU
C2	107	59	Ø 7 THRU
D1	31	67	Ø 5 THRU
D2	43	21	Ø 5 THRU
D3	77	79	Ø 5 THRU
D4	89	33	Ø 5 THRU
E1	60	50	Ø 21 THRU
F1	86	19	Ø 10 THRU ALL

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	40	78	Ø 8 THRU ALL
A2	98	78	Ø 8 THRU ALL
B1	74	16	Ø 10 THRU ALL
C1	86	30	Ø 6.80 THRU
C2	86	85	Ø 6.80 THRU
			M8x1.25 - 6H THRU
			M8x1.25 - 6H THRU

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	20	19	Ø 8 THRU ALL
A2	116	19	Ø 8 THRU ALL
B1	74	15	Ø 6.80 THRU
B2	74	65	Ø 6.80 THRU
C1	86	81	Ø 10 THRU ALL
			M8x1.25 - 6H THRU
			M8x1.25 - 6H THRU

Hole Table			
TAG	X LOC	Y LOC	SIZE
A1	40	22	Ø 8 THRU ALL
A2	98	22	Ø 8 THRU ALL
B1	74	84	Ø 10 THRU ALL
C1	105	53	Ø 8 THRU
C2	105	83	Ø 8 THRU

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES	DO NOT SCALE DRAWING		REVISION		
DRAWN				NAME			DWG NO.		TITLE:		
CHK'D				SIGNATURE			DATE		Beam Short		
APPV'D									SHS 100x100x3x130		
MFG									A3		
Q.A							MATERIAL:		SCALE:1:2		
							WEIGHT:		SHEET 1 OF 1		