


ITEM NO.	PART NUMBER	DESCRIPTION	Metric tubes/QT Y.
1	Frame	SHS 40x40x3x1200	1
2	Beam X - Main	SHS 40x40x3x1200	1
3	Trolley Y1		1
4	Trolley Y2		1
5	Trolley X		1
6	Tightener Assembly		1
7	Tightener Assembly - M1		1
8	Tightener Assembly - M2		2
9	Tightener Assembly - M3		2
10	Turnbuckle M6	M6 2x Eye70 mm turnbuckle	2
11	Z Axis Assembly		1
12	L Profile - Chain Support		1
13	Tightener - Spacer		2
14	L Bracket - Chain Support		2
15	DIN 933 M8x120 Grade A 8.8	M8 Hex Bolt	6
16	DIN 933 M8x60 Grade A 8.8	M8 Hex Bolt	6
17	DIN 933 M8x55 Grade A 8.8	M8 Hex Bolt	2
18	DIN 933 M8x50 Grade A 8.8	M8 Hex Bolt	4
19	DIN 933 M8x20 Grade A 8.8	M8 Hex Bolt	2
20	Bolt DIN 7985 M6x50		4
21	DIN 934 M8 8.8	M8 Hex Nut	28
22	DIN 125 8.4 Grade A	M8 Washer Grade A	20

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:		FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN		NAME	SIGNATURE	DATE		<div> www.irnas.eu</div> <div>Plasma</div> <div>A3</div>			
CHK'D									
APPV'D									
MFG									
Q.A									
				MATERIAL:		DWG NO.		SCALE:1:1	
				WEIGHT:		SHEET 1 OF 1			