

M4 S2000

G0 Z1

G0 X40

G1 Z-2

G1 Y20

G1 X20 Y40

G1 X-20

G1 X-40 Y20

G1 X-40 Y0

G03 R20 C0 E90 I-20 J-40

G1 Y-40

G1 X20

G1 Y-20

G03 R20 C270 E0 I-20 J40

G0 Z1

G0 X20

G1 Z-2

G1 X-20

G1 X20 Y20

G1 X-20

G0 Z1

M5