M01S3000

G0Z5

G01X-100Y0

G10R42I-58J-58C270

G0Z-1

G03I58J-58R42C270

G1X58

G03R42I58J58C0E90

G1Y-58

G03R42I-58J58C90E180

G1X-58

G03R42I-58J-58C180E270

G1Y0

G0Z5

G0X0Y100

G0Z-1

G1X21Y21

G1X100Y0

G1X21Y-21

G1X0Y-100

G1X-21Y-21

G1X-100Y0

G1X-21Y21

G1X0Y100

G0Z5

M05