M3S2500

G0Z3

G10

G1Z-1

G02I-58J-58R42C270E180

G1X58

G02I-58J58R42C180E90

G1Y58

G02I58J58R42C90E0

G1X-58

G02I58J-58R42C0E270

G1Y-58

G0Z3

G0X0Y100

G1Z-1F300

G1X21Y21

G1X100Y0

G1X21Y-21

G1X0Y-100

G1X-21Y-21

G1X-100Y0

G1X-21Y21

G1X0Y100

G0Z3

M4