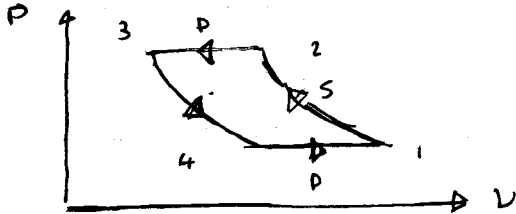
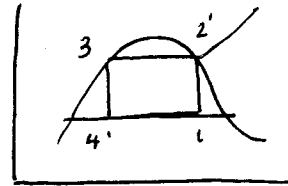
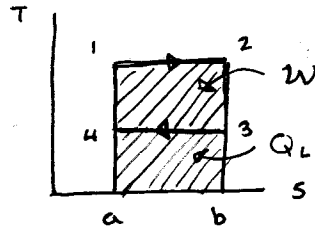
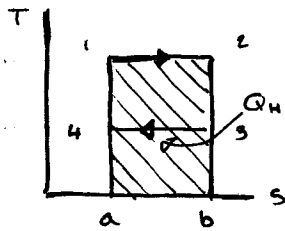
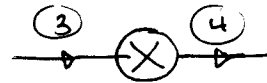


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Refrigeration Systems

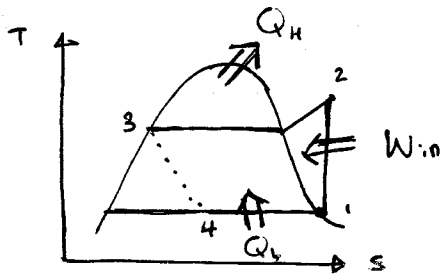
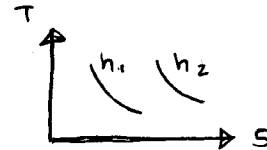


For 3 to 4:



$$q_{c.v.} + (h_i + v_i^2/2 + gz_i) = w_{c.v.} + (h_e + v_e^2/2 + gz_e)$$

$$h_i = h_e$$



Performance of refrigeration system is given in terms of coefficient of performance.

$$\beta = q_L / w_c$$

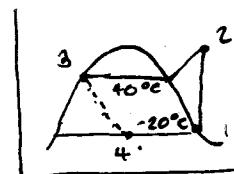
heat pump system: $\beta' = q_H / w_c$

Example: Consider an ideal refrigeration cycle that uses R-134a as the working fluid. The temperature of the refrigerant in the evaporator is -20°C ... etc.

$$\beta = \frac{q_L}{w_c}$$

$$w = h_2 - h_1$$

2



$$w = h_2 - h_1$$

Sat. vapour } $h_1 = 386.08 \text{ kJ/kg}$
 $T = 20^\circ\text{C}$ } $s_1 = 1.7395 \text{ kJ/kg}\cdot\text{K}$

$$s_1 = s_2 = 1.7395 \text{ kJ/kg}\cdot\text{K}$$

$$P_2 = P_3 = P_g @ T_3 = 1017 \text{ kPa} \quad (\text{sat. liquid @ } 3)$$

thus, $h_2 = 428.4 \text{ kJ/kg}$ (by interpolation)

$$T_2 = 47.7^\circ\text{C}$$

$$w_c = (428.4 - 386.08) = 42.3 \text{ kJ/kg}$$

$$q_L = h_1 - h_4$$

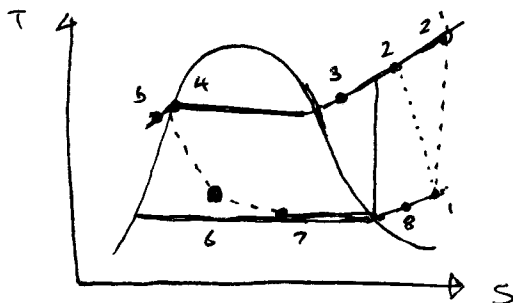
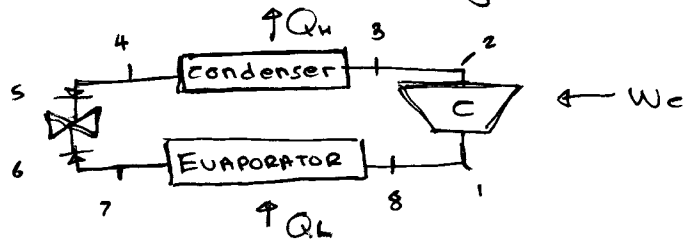
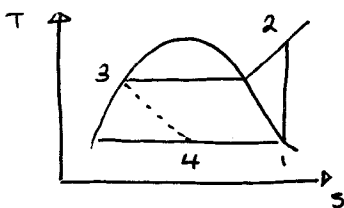
where $h_4 = h_3 = 256.5 \text{ kJ/kg}$

$$q_L = (386.08) - (256.5) = 129.6 \text{ kJ/kg}$$

$$\beta = q_L / w_c = \frac{129.6}{42.3} = 3.064$$

$$\text{Ref. capacity} = q_L \times \dot{m} = 129.6 \times 0.03 = 3.89 \text{ kW}$$

Deviation of the actual vapour-compression refrigeration cycle from the ideal cycle.



(9.7)

Example "A refrigeration cycle utilizes R-134a..."

$$P_1 = 125 \text{ kPa} \quad T_1 = -10^\circ\text{C}$$

$$P_2 = 1.2 \text{ MPa} \quad T_2 = 100^\circ\text{C}$$

$$P_3 = 1.19 \text{ MPa} \quad T_3 = 80^\circ\text{C}$$

$$P_4 = 1.16 \text{ MPa} \quad T_4 = 45^\circ\text{C}$$

$$P_5 = 1.15 \text{ MPa} \quad T_5 = 40^\circ\text{C}$$

$$P_6 = P_7 = 140 \text{ kPa} \quad x_6 = x_7$$

$$x_6 = x_2$$

$$T_8 = -20^\circ\text{C}$$

$$P_8 = 130 \text{ kPa}$$

Determine
COP of the
cycle

$$\beta = q_L / w_c$$

Energy eq'n:

$$q_L + h_1 = h_2 + w_c$$

$$\Rightarrow w_c = h_1 - h_2 + q_L$$

$$w_c = 394.4 - 480.9 + (-4) \quad \left\{ \begin{array}{l} h_1 = 394.4 \text{ kJ/kg} \\ h_2 = 480.9 \text{ kJ/kg} \end{array} \right.$$

$$w_c = -90.5 \text{ kJ/kg}$$

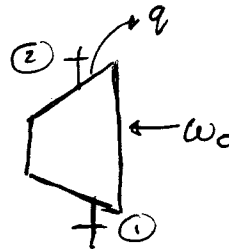
$$q_L = h_8 - h_7$$

$$\left\{ \begin{array}{l} h_8 = 386.6 \text{ kJ/kg} \\ h_7 = h_5 = 256.4 \text{ kJ/kg} \end{array} \right.$$

where $h_6 = h_5 = h_7$

$$q_L = 386.6 - 256.4 = 130.2 \text{ kJ/kg}$$

$$\beta = q_L / w_c = 130.2 / 90.5 = 1.44$$



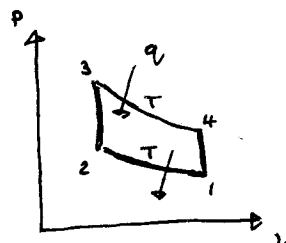
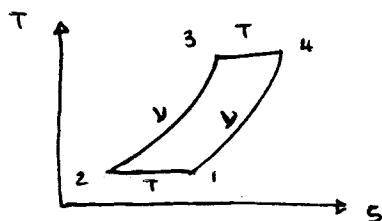
↳ A multi-cycle refrigeration cycle.

①

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from 8th edition

10-102

 $w_{1 \rightarrow 2}$ $q_{1 \rightarrow 2}$

$$T_1 = T_2 = 25^\circ\text{C}$$

$$P_1 = 100 \text{ kPa}$$

$$CR = v_1/v_2 = 6$$

$$T_3 = T_4 = 1100^\circ\text{C}$$

$$\text{Ideal gas law} \Rightarrow P_2 = P_1 (v_1/v_2) = 100(6) = 600$$

$$w_{1 \rightarrow 2} = \int_1^2 \frac{\alpha}{P} dP = \alpha \int_1^2 \frac{dP}{P} = \alpha (\ln P|_1^2)$$

$$w = \int_1^2 P dv = \int_1^2 \frac{\alpha}{v} dv = \alpha \int_1^2 \frac{dv}{v} = RT \ln v|_1^2$$

$$w_{1 \rightarrow 2} = RT (\ln v_2 - \ln v_1) = -RT (\ln v_1 - \ln v_2) = -RT \ln \left(\frac{v_1}{v_2} \right)$$

$$w_{1 \rightarrow 2} = -(0.287)(298.2) \ln(6) = -153.3 \text{ kJ/kg}$$

$$v_2 = v_3 \Rightarrow P_3 = P_2 \left(\frac{T_3}{T_2} \right) = 600 \left(\frac{1373.2}{298.2} \right) = 2763 \text{ kPa}$$

$$q_{2 \rightarrow 3} = u_3 - u_2 = C_v (T_3 - T_2) = 0.717 (1373.2 - 298.1) = 770.8 \text{ kJ/kg}$$

$$w_{3 \rightarrow 4} = RT \ln \left(\frac{v_4}{v_3} \right) = 0.287 (1373.2 \text{ K}) \ln(6) = 706.1 \text{ kJ/kg}$$

$$w_{\text{net}} = \frac{w_{3 \rightarrow 4} - w_{1 \rightarrow 2}}{q_{2 \rightarrow 3}} = \frac{706.1 - 153.3}{770.8} = 552.8 \text{ kJ/kg}$$

$$\eta = \frac{w_{\text{net}}}{q_{2 \rightarrow 3}}$$

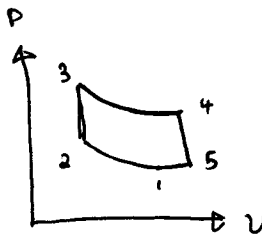
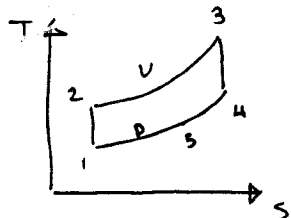
$$\eta_{\text{no reg.}} = \frac{w_{\text{net}}}{q_{2 \rightarrow 3} + q_{3 \rightarrow 4}} = \frac{552.8}{(770.8) + (706.1)}$$

$$\eta_{\text{no, reg}} = 0.374 \quad \text{or} \quad 37.4 \%$$

$$\eta_{\text{reg}} = \frac{w_{\text{net}}}{q_{3 \rightarrow 4}} = \frac{552.8}{706.1} = 0.783 \quad \text{or} \quad 78.3 \%$$

from 8th edition

10-114



$$P_1 = 150 \text{ kPa}$$

$$T_1 = 300 \text{ K}$$

$$v_1/v_2 = 9 \quad v_4/v_3 = 14$$

$$P_4 = 250 \text{ kPa}$$

$$T_2 = T_1 \left(\frac{v_1}{v_2} \right)^{k-1} = 300(9)^{0.4} = 722.5 \text{ K} \quad \left. \begin{array}{l} \\ \end{array} \right\} k = 1.4$$

$$P_2 = P_1 \left(\frac{v_1}{v_2} \right)^k = 150(9)^{1.4} = 3951 \text{ kPa} \quad \left. \begin{array}{l} \\ \end{array} \right\}$$

$$P_3 = \left(\frac{v_4}{v_3} \right)^k P_4 = (14)^{1.4} (250) = 10058 \text{ kPa}$$

$$T_3 = T_2 \left(\frac{P_3}{P_2} \right) = (722.5) \left(\frac{10058}{3951} \right) = 2235.3 \text{ K}$$

$$q_H = C_v (T_3 - T_2) = 0.717(2235.3 - 722.5) = 1085 \text{ kJ/kg}$$

Otto, Atkinson, Miller, etc.

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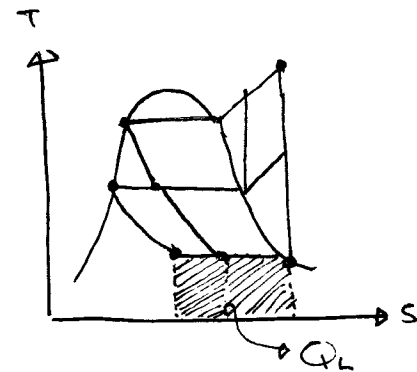
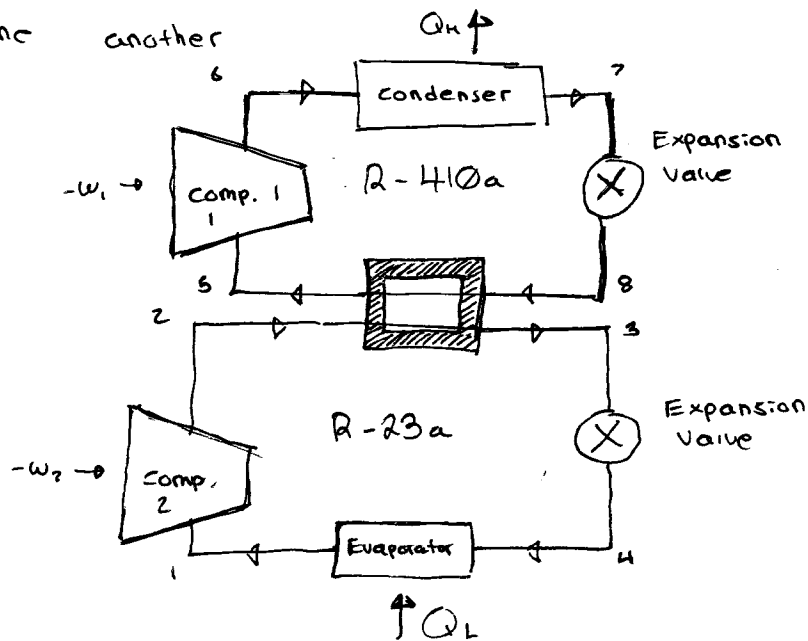
Refrigeration Cycle Configurations

Two-stage compression w/ dual loops

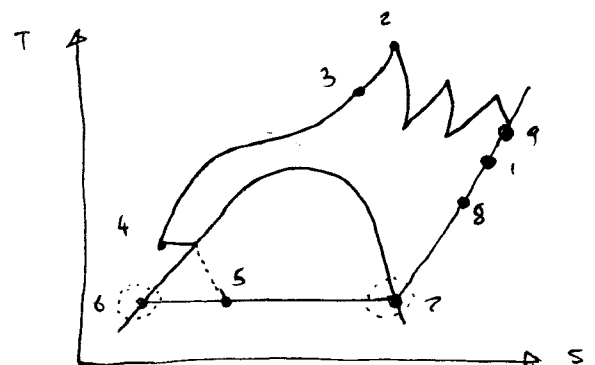
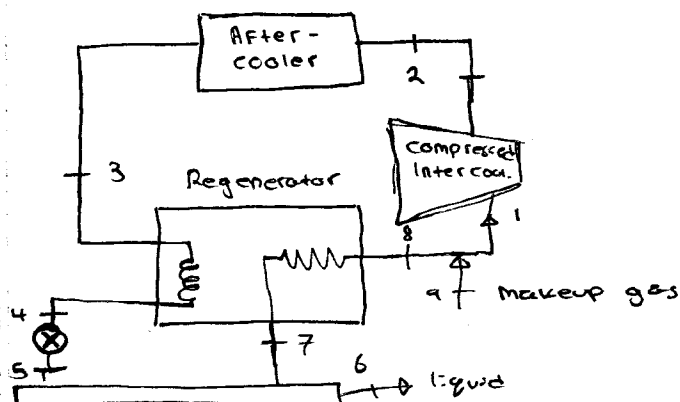
- can be used when the temperature between the compressor stages is too low to use a two-stage compressor w/ intercooling.
- lowest temp. compressor handles a smaller volume, so has the largest specific work.

Cascade Refrigeration System

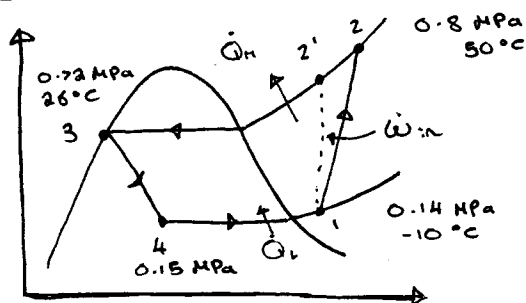
- temperature difference may be so large that two different refrigeration cycles must be used with two different substances stacking, on-top of one another



A Linde-Hampson System For liquefaction of gases



Example



$$\left. \begin{array}{l} P_1 = 0.14 \text{ MPa} \\ T_1 = -10^\circ\text{C} \end{array} \right\} h_1 = 394.126 \text{ kJ/kg}$$

$$\left. \begin{array}{l} P_3 = 0.72 \text{ MPa} \\ T_3 = 26^\circ\text{C} \end{array} \right\} \begin{array}{l} h_3 = h_4 \\ h_3 \approx 235 \text{ kJ/kg} \end{array}$$

$$\dot{Q}_L = (0.05)(394.126 - 235) = 8 \text{ kJ/s}$$

$$\dot{W}_c = \dot{m}(h_2 - h_1)$$

$$\left. \begin{array}{l} P_2 = 0.8 \text{ MPa} \\ T_2 = 50^\circ\text{C} \end{array} \right\} h_2 = 435.11 \text{ kJ/kg}$$

$$\dot{W}_c = 0.05(435.11 - 394.126) = 2.05 \text{ kW}$$

$$\text{COP} = \beta = \frac{\dot{Q}_L}{\dot{W}_c} = \frac{8}{2.05} = 3.9$$

$$\eta_{\text{comp}} = \frac{\dot{W}_s}{\dot{W}_{ac}} = \frac{\dot{m}(h_{2s} - h_1)}{\dot{m}(h_2 - h_1)}$$

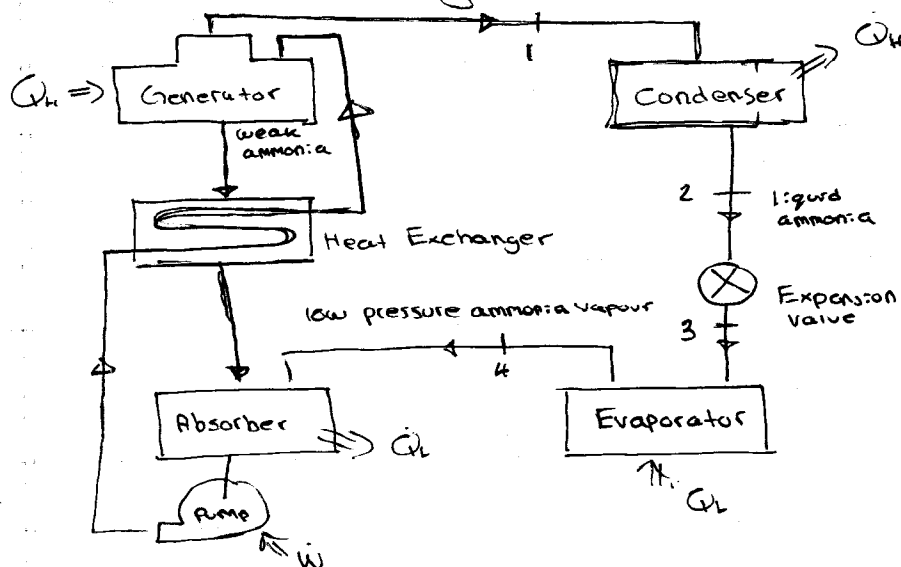
$$S_2 = S_1 \text{ (isentropic process)}$$

$$S_2 = S_1 = 1.7532 \text{ kJ/kg}\cdot\text{K} \rightarrow h_{2s} \approx 425 \text{ kJ/kg}$$

$$P = 0.8 \text{ MPa}$$

$$\eta_{\text{comp}} = \frac{425 - 394.126}{435.11 - 394.126} = 0.75 \text{ or } 75\%$$

Absorption Refrigeration Cycle



Strong
ammonia
solution

$$\dot{W}_{in} = \dot{W}_p + \eta_{HE} \dot{Q}_H$$

$$\begin{aligned} \dot{Q}_L &= \text{COP} \dot{W}_{in} \\ &= \text{COP} (\dot{W}_p + \eta_{HE} \dot{Q}_H) \end{aligned}$$

$$\begin{aligned} \text{COP}' &= \beta_{\text{absorp ref}} = \frac{\dot{Q}_L}{\dot{Q}_H} \\ &= \text{COP} / (\eta_{HE} + \dot{W}_p / \dot{Q}_H) \end{aligned}$$