

OCT. 15/18

$$\% \text{ Crystallinity} = \frac{\rho_c (\rho_s - \rho_a)}{\rho_s (\rho_c - \rho_a)} \times 100\%$$

linear + limited side branches } crosslinked + network more crystalline

Example 14.2 →

$$\rho_c = \frac{n \times A}{V \times N_A} \Rightarrow \frac{(2 \text{ repeat unit}) (28.05 \text{ g/mol})}{(9.33 \times 10^{-23} \text{ cm}^3) (6.022 \times 10^{23} \frac{\text{repeat unit}}{\text{mol}})} \quad \begin{matrix} 1 \text{ m} = 100 \text{ cm} \\ 1 \text{ m} = 10^9 \text{ nm} \end{matrix}$$

(Pure crystal)

$$\text{Volume} = (0.225 \text{ nm})(0.494 \text{ nm})(0.741 \text{ nm}) \rightarrow 9.33 \times 10^{-23} \text{ cm}^3$$

$$n = 2$$

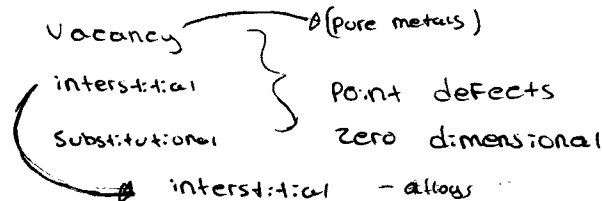
$$\{C_2H_4\} = A = (2 \times 12.01 \text{ g/mol}) + (4 \times 1.008 \text{ g/mol}) = 28.05 \text{ g/mol}$$

$$\rho_c = 0.998 \text{ g/cm}^3$$

$$\begin{aligned} \text{b) } \% \text{ Crystallinity} &= \frac{\rho_c (\rho_s - \rho_a)}{\rho_s (\rho_c - \rho_a)} \times 100\% \\ &\Rightarrow \frac{(0.998) [(0.935 - 0.870)]}{(0.925) [(0.998 - 0.870)]} \times 100\% \\ &\Rightarrow 46.4\% \end{aligned}$$

- END OF CHAPTER 14

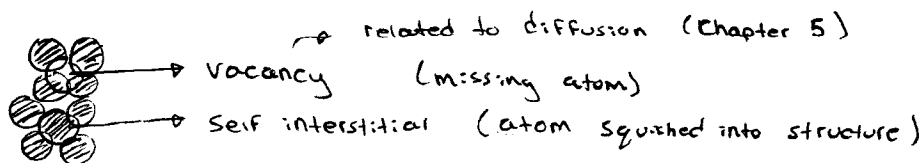
- START OF CHAPTER 4



Self-interstitial - pure metals

Dislocations: line defects
- one dimensional

Grain boundaries: area defects
- two dimensional



Imperfections of metals

- just below the melting point of metals: 1 atom is missing, in 10000 atoms

Example:

$$\frac{N_v}{N} = \exp\left(\frac{-Q_v}{kT}\right)$$

$$\rho (\text{g/cm}^3) \times \left(\frac{\text{mol}}{\text{g}}\right) \times \left(\frac{\text{NA atoms}}{\text{mol}}\right) \times \left(\frac{100 \text{ cm}}{1 \text{ m}}\right)^3 = \text{atom/m}^3$$

$$\hookrightarrow N = 7.65 \text{ g/cm}^3 \times \left(\frac{100 \text{ cm}}{1 \text{ m}}\right)^3 \times \left(\frac{1}{55.85 \text{ g/mol}}\right) \times (6.022 \times 10^{23} \text{ atom/mol})$$

$$= 8.75 \times 10^{28} \text{ atoms/m}^3$$

$$T = 850 + 273 = 1123 \text{ K}$$

$$N_v = 8.75 \times 10^{28} \text{ atoms/m}^3 \exp\left(-\frac{1.08 \text{ eV/atom}}{8.62 \times 10^{-5} \text{ eV/atomK} \times 1123 \text{ K}}\right)$$

$$= 1.18 \times 10^{24} \frac{\text{vacancies}}{\text{m}^3}$$

Ni-Cu: solvent (greater amount), solute (minor concentration)

Substitutional solid - one phase

Fe-C: interstitial solid, Fe large atoms, C in-between

AISI/SAE: 1060 \rightarrow wt. % (0.6%)
 \hookrightarrow alloy content (Fe, C, Mn)

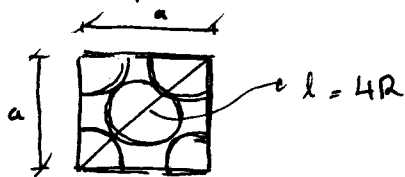
Rules:

1. atomic size factor
2. FCC \rightarrow FCC
3. large difference - intermetallic compounds
4. Al⁺³ $\left\{ \begin{array}{l} 5 \text{ wt\% of Al in Ni} \\ \text{Ni}^{+2} \left\{ \begin{array}{l} \text{but only } 0.04\% \text{ in Al} \end{array} \right. \end{array} \right.$

$$\begin{array}{l} \text{Cu}^{+1} \\ \text{Zn}^{+2} \end{array} \left\{ \begin{array}{l} \text{Zn in Cu: } 35\% \\ \text{Cu in Zn: } 1\% \end{array} \right.$$

①

Example :



$$a = 2(r + R)$$

$$a^2 + a^2 = 16R^2 \rightarrow a = 2\sqrt{2}R$$

$$2\sqrt{2}R = 2(r + R)$$

$$r/R = \sqrt{2} - 1 = 0.414$$

$$\text{Instead } \left[\frac{a}{2} = r + R \rightarrow \frac{r}{R} = \sqrt{2} - 1 = 0.414 \right]$$

$$R_{\text{Fe}} = 0.124 \text{ nm}$$

$$r = 0.051 \text{ nm}$$

$$r_{\text{C}} = 0.071 \text{ nm}$$

$$\text{Tetrahedral : } r/R = \underline{0.225}$$

↳ FCC

$$\text{Tetrahedral : } r/R = 0.291$$

↳ BCC

$$\text{For Fe : } \boxed{r = 0.036 \text{ nm}}$$

$$\text{Octahedral : } r/R = 0.155$$

↳ BCC

②

Example :

Basis 100g of the alloy

$$\left\{ \begin{array}{l} 97 \text{ g Fe} \\ 3 \text{ g Si} \end{array} \right. \quad 97 \text{ g} \times \frac{1}{(55.85 \text{ g/mol})} = 1.7378 \text{ Mol Fe}$$

$$3 \text{ g} \times \frac{1}{(28.09 \text{ g/mol})} = \frac{0.1068 \text{ Mol Si}}{1.8446 \text{ mol}}$$

$$\text{Fe : mol \%} = \left(\frac{1.7378}{1.8446} \right) \times 100 \% = 94.21 \%$$

$$\text{Si : } 100 - 94.21 \% = 5.79 \%$$

c) Number of moles of Ge per cm^3

basis: 100g

$$\begin{array}{lcl}
 15 \text{ g Ge} & \left\{ \begin{array}{l} \text{moles of Ge: } 15/72.59 = 0.21 \text{ moles} \\ \text{moles of Si: } 85/28.09 = 3.02 \text{ moles} \end{array} \right. \\
 85 \text{ g Si} & & \\
 \left\{ \begin{array}{l} \text{Volume of Ge} = \frac{15 \text{ g}}{5.32 \text{ g/cm}^3} = 2.82 \text{ cm}^3 \\ \text{Volume of Si} = \frac{85 \text{ g}}{2.33 \text{ g/cm}^3} = 36.48 \text{ cm}^3 \end{array} \right. & & \\
 & & \text{total: } 39.3 \text{ cm}^3
 \end{array}$$

$$a) \frac{\text{Number of moles of Ge}}{\text{cm}^3} = \frac{0.21}{39.3} = 0.0053 \frac{\text{mol}}{\text{cm}^3}$$

$$\begin{aligned}
 b) & (0.0053 \text{ mol/cm}^3) (6.022 \times 10^{23} \text{ atoms/mol}) \\
 & = 3.21786 \times 10^{21} \text{ atoms/cm}^3
 \end{aligned}$$