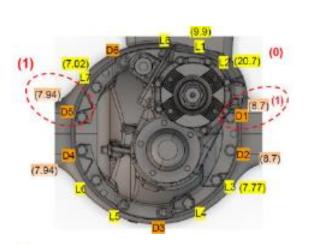
## **MD15i Carrier joint improvement**

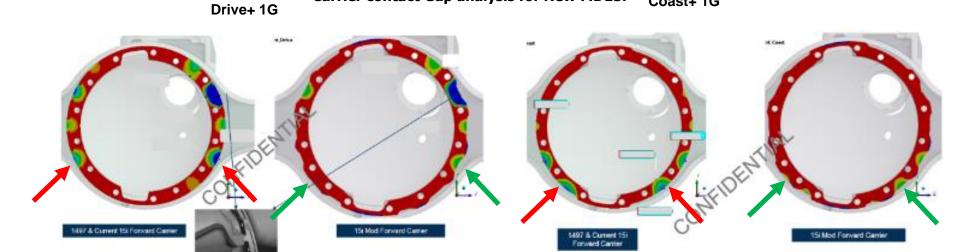


Coast+ 1G



- D Taper Dowel Location

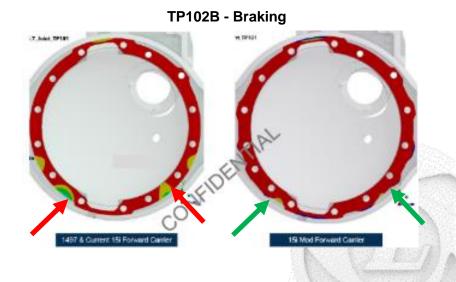
  Non-Taper Dowel Location
- (X) Wall thickness, ID Chamfer of 1.5mm additional
- (X) No of Incidents reported
- ☐ In Drive+1G contact gap max 9µ observed.
- □ Gap up to 50µ accepted as per sealant spec.
- ☐ Radial wall thickness increased by 2mm for D1&D5



**Carrier contact Gap analysis for New MD15i** 

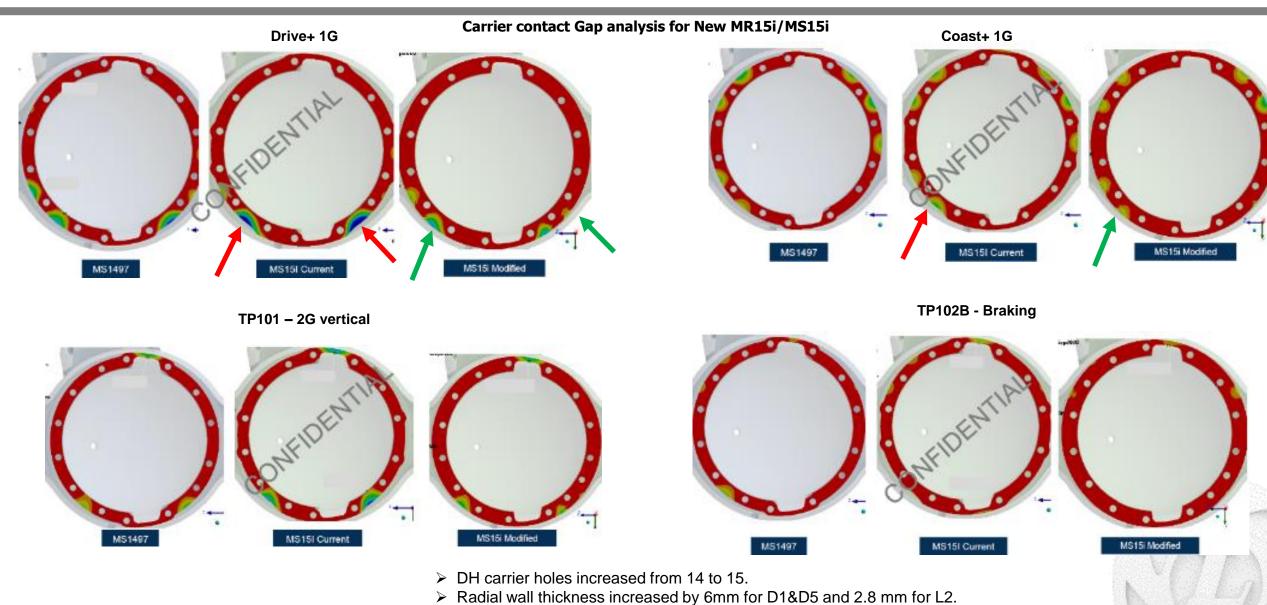
Additional Bolt added and gap reduced to 9µ as above





## MS15i/MR15i Carrier joint improvement





> Design is protected for 14 & 15 holes.