Product design tools: Product benchmarking



#### Characteristics of product benchmarking

- Builds a common understanding of differences in design and cost between client's and competitors' product concepts
- Seeks to explain all differences specifically in terms of value-adding ("functional") or cost-reducing design features
- Enables companies/teams to plan a course of action to improve product features to increase value or reduce cost or both

The systematic disassembly and analysis of competitor products, incl. a calculation of their cost position and documentation of technical concepts.



#### Product benchmarking process



Implement

measures



Select scopes and competitors

- Select scopes for analysis, e.g., cooler module, seats, ...
- Select competing products (3 ... 5)







### Explode and analyze parts

- Work out and document all differences in
  - Function
  - Weight
  - Assembly time (factory)
  - Other value to customer
  - Production process
  - Materials
- Photo documentation



Workshop

#### Calculate and compare

- Establish framework for calculation
- Itemize current costs of own product
- Calculate differences
- Check plausibility

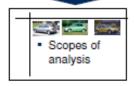
### Derive action plan

- action plan
- Hold workshopsDiscuss solutions
- Propose action
- Decide on action plans



Workshop

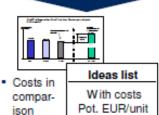
#### Results



Ordering

#### ldeas list

Without costs

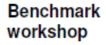


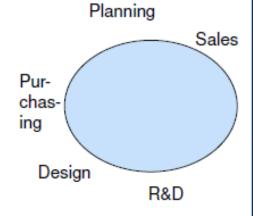
Decision draft

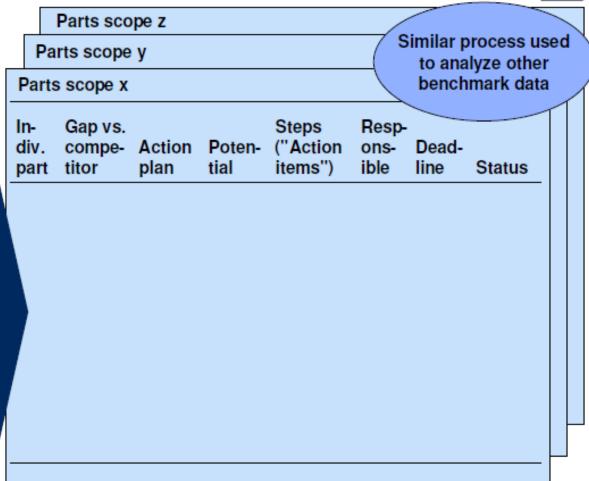


Conducting a product benchmark workshop









#### Core questions about benchmark products



- What are the concrete technical differences between the benchmark products and the part or product being analyzed?
- What additional or reduced effort is associated with the technical difference? (estimate)
- For which features is it desirable for the part or product being analyzed to differ from competing products, and at what additional cost?
- What potential cost reduction or other changes can the company derive from eliminating technical differences that are of little or no value to customers?

**IDEAS LIST** 

### Product benchmarking – Examples (1/3)

Example: damper USD/damper



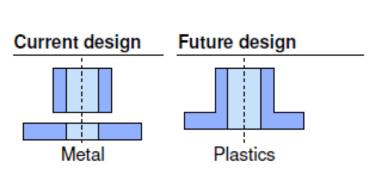
Component

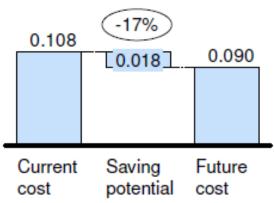
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Savings potential



Integration of parts and change of material Integration of sleeve and rebound plate to 1 part, and make new part out of plastics instead of steel





### Product Benchmarking – Examples (2/3)

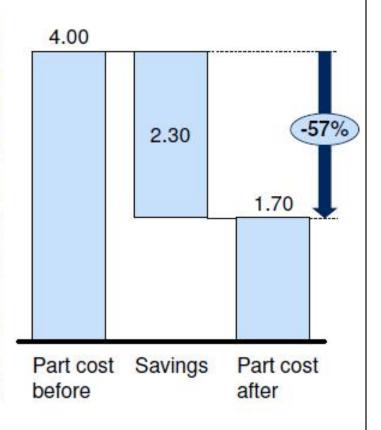
Example elevator: Replace solid round bar by square tube EUR/unit



### Product A solid round bar, 20 mm, EUR 4.00 per piece

Competition product hollow square tube, 30 mm, EUR 1.70 per piece





Product Benchmarking – Examples (3/3) - REAR LEAF SPRING – BOGIE

	AMW 4923	MAN 4928	TML 4923	AL 4923
Width	100 mm	100 mm	89 mm	90 mm
Thickness	20 mm	22 mm	27 mm	20 mm
Span	1350 mm	1400 mm	1400 mm	1400 mm
Leaves	10	11	7	12
Weight	158	194	129	164

There may be a scope to change the parameters like width, thickness and number of leaves to optimize specs



### Product Benchmarking – Applicability and examples



#### When to use product benchmarking?

- Sourcing products with analogous functionality, but possibly different technical features
- Comparable inhouse or competitor parts are available
- Significant volume per part
- Benchmarking is inappropriate for some components
  - Standardized parts such as fasteners, fluids
  - Electronics
  - Adapted designs that cannot be influenced

#### Successful examples

- Door trim
- Seat heater
- Seat covering
- Exhaust system baffle
- Mirrors
- Vacuum cleaner
- Telephones
- Washing machines
- ...



#### Product benchmarking- Pros and Cons



#### Pros

- Powerfully convincing "moment of truth"
- Holistic perspective
- Understanding of product design alternatives and product costs

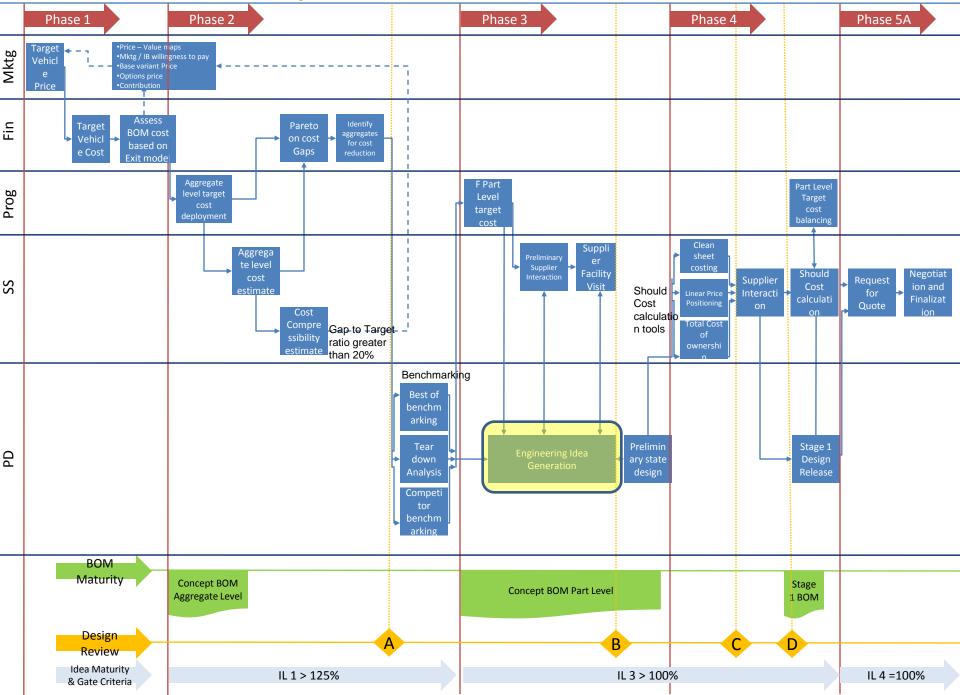
#### Cons

- Cost evaluation purely internal
- Increased effort for function group
- Planning and lead times required

#### Tip

- Concentrate on main product design alternatives
- Abridged benchmarking without detailed factory tours can be carried out for current series

### Cost Management Process Map - R0V2.1 dt 20-Dec-10



## Benchmarking exercise by FVDP-N team









# Tear down workshop by NGICV team

