



ASHOK LEYLAND
Koi Manzil Door Nahin

REAR AXLE 18TG RETRO FITMENT

In place of 16TG Axles

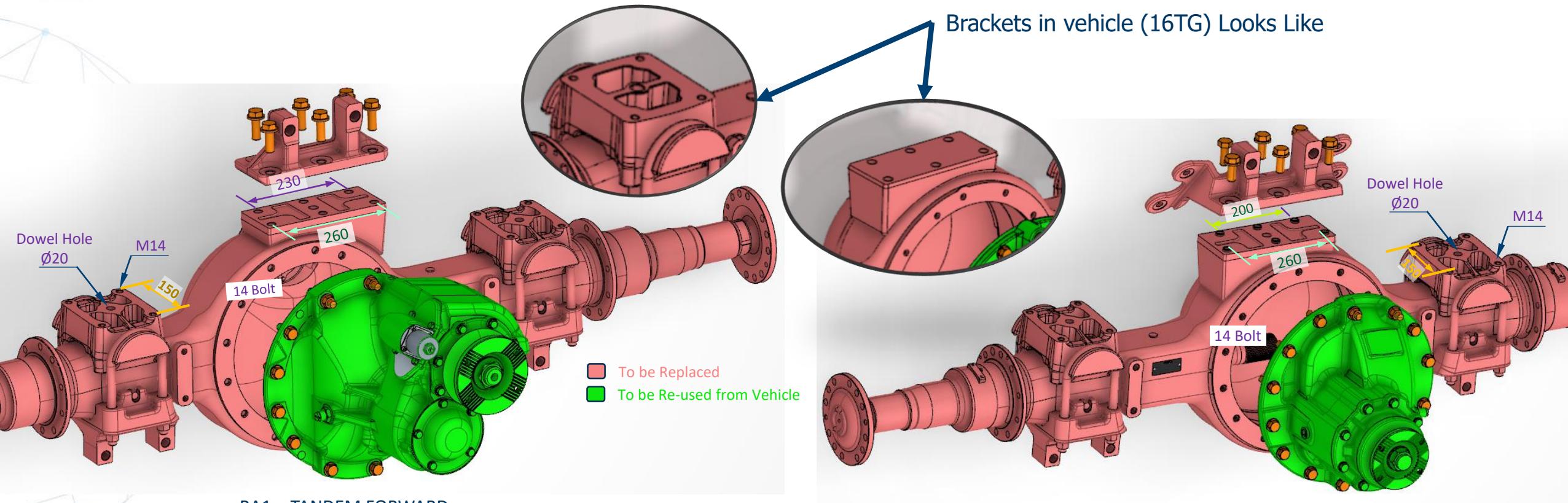
DRIVE TRAIN ENGINEERING



HINDUJA GROUP

18TG RETROFITMENT KIT 1 - PRE EDM CUT OFF ER-DIN-0077094

MT1497, MT15i / 18TG – 14 Carrier Bolt / Latest V-Rod Bracket / Old Middle Block Interface (M14) / 18TG Axle Shaft



RA1 – TANDEM FORWARD

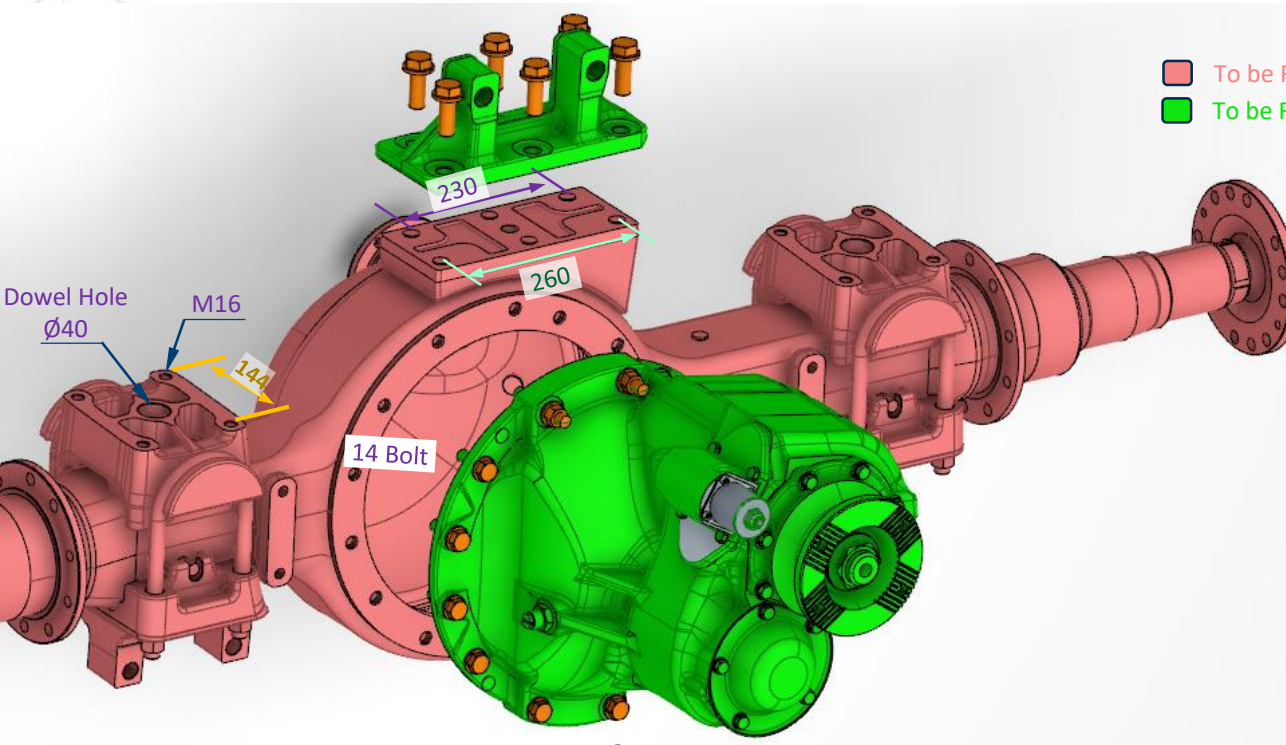
RA2 – TANDEM REAR

S-KIT	MERITOR P/N	AL P/N
RA1	SKITC11529	PD601643
RA2	SKITC11530	PD601644

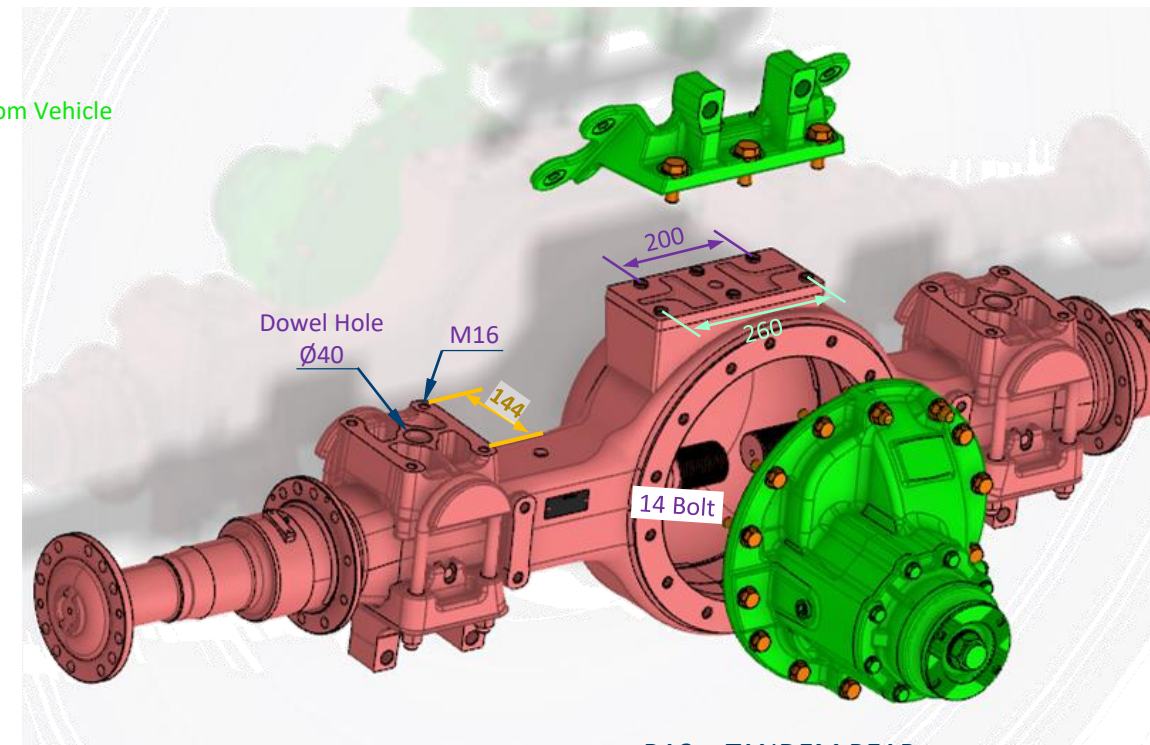
Note : Fresh fasteners included in the mentioned S-KITS to be used for Carrier & V-Rod Bracket Joints.

18TG RETROFITMENT KIT 2 - POST EDM CUT OFF ER-DIN-0077094

MT1497, MT15i / 18TG – 14 Carrier Bolt / Latest Bolt Pattern of V-Rod Bracket / New Middle Block (M16) / 18TG Axle shaft



RA1 – TANDEM FORWARD



RA2 – TANDEM REAR

Note : Fresh fasteners included in the mentioned S-KITS to be used for Carrier & V-Rod Bracket Joints.

S-KIT	MERITOR P/N	AL P/N
RA1	SKITC11527	PD601645
RA2	SKITC11528	PD601646

S-KIT OFFTAKE MATRIX

Parts	KIT 1 – Pre EDM		KIT 2 – Post EDM	
	RA1	RA2	RA1	RA2
AL KIT P/N	PD601643	PD601644	PD601645	PD601646
Meritor P/N	SKITC11529	SKITC11530	SKITC11527	SKITC11528
Child Part List	Meritor Spare Child Part			
Housing + Welded Top Pad	1	1	1	1
Middle Block	2	2	2	2
Bottom Clamp LH	1	1	1	1
Bottom Clamp RH	1	1	1	1
U bolt	4	4	4	4
Nut for U-bolt	8	8	8	8
Carrier Dowel & Fastener set	1 Set	1 Set	1 Set	1 Set
V-Rod bracket	1	1	-	-
V-Rod Fastener Set	1 Set	1 Set	1 Set	1 Set
Axle Shaft - RA1-LH / RA2 RH	1	1	1	1
Axle Shaft - RA1-RH / RA2 LH	1	1	1	1

Carrier Taper Dowels added in the S-KIT BOM Should be used only for the Drive Heads with Taper Dowel.



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