


ASHOK LEYLAND

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SRV: CIR: 34: 2016

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To

ALL VEHICLE DEALERS /ASCs

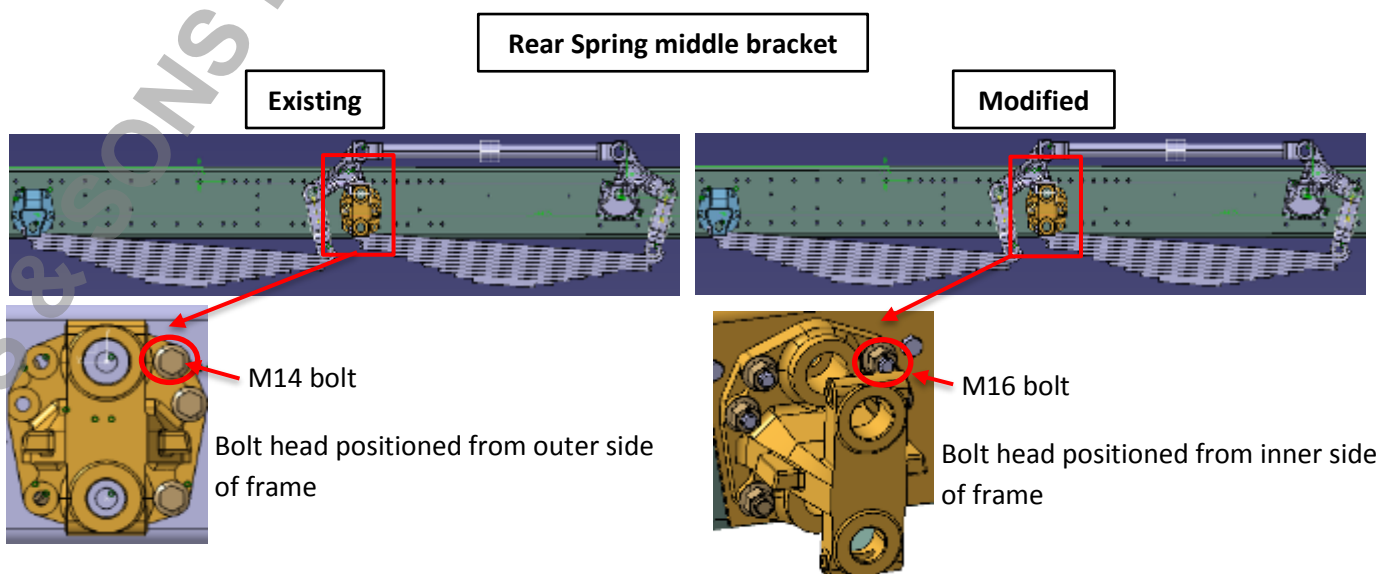
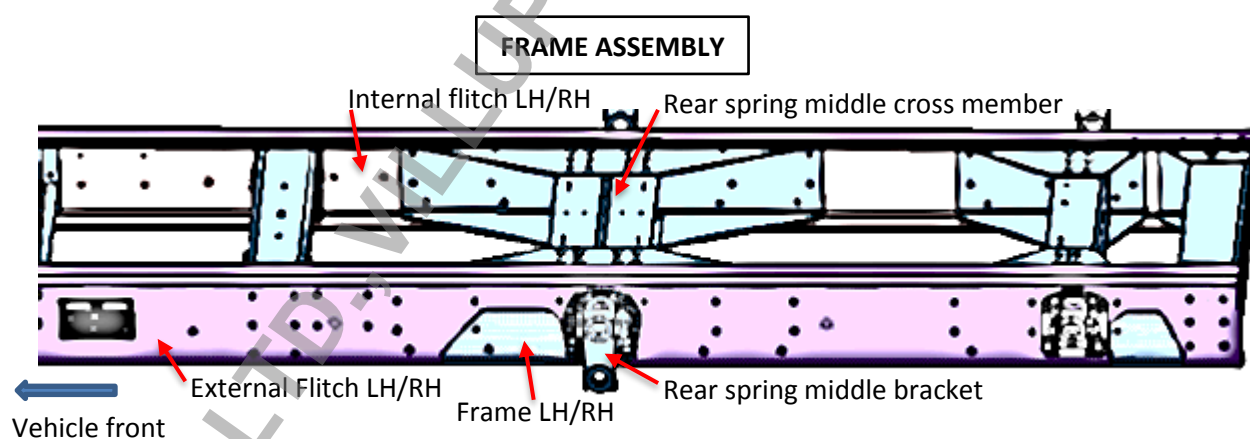
SUB: IMPROVED REAR SPRING MIDDLE BRACKET MOUNTING - CT25XX HAULAGE AND TIPPER, CT31XX TWIN STEER HAULAGE MODELS

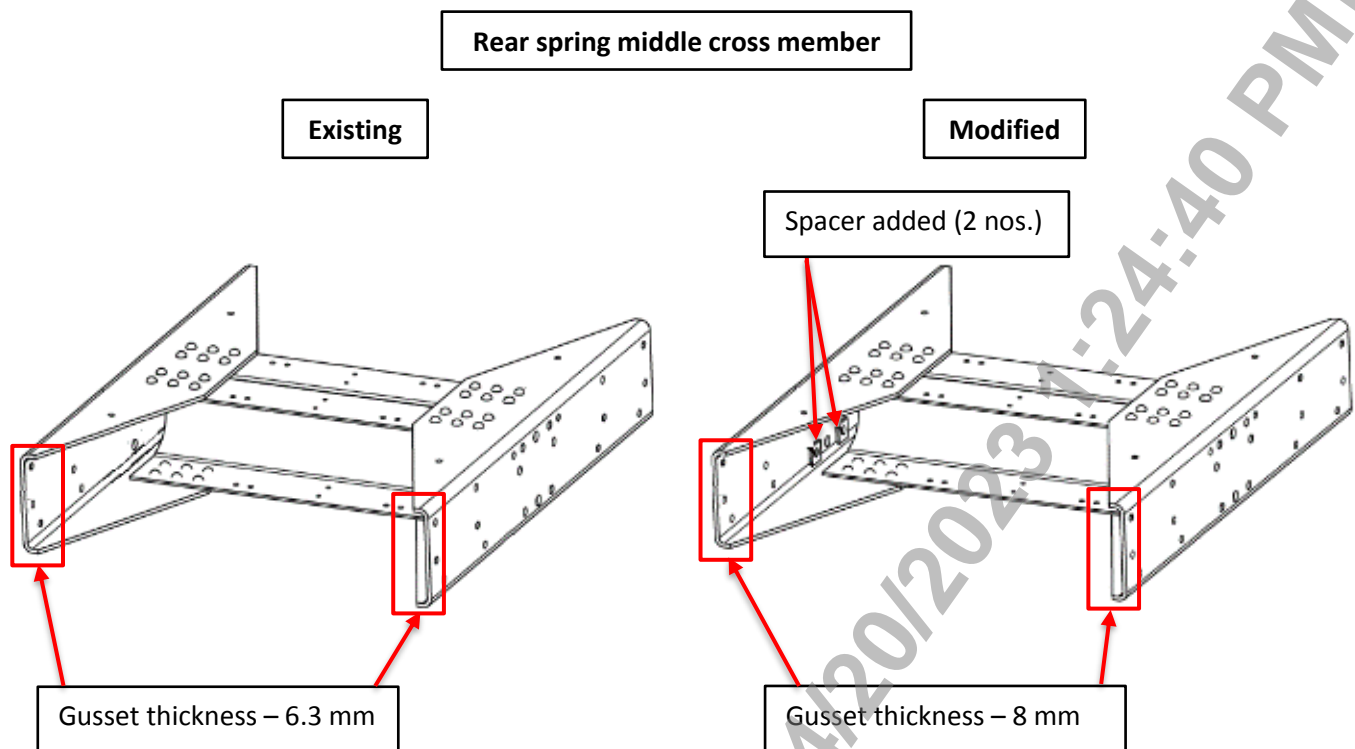
As a durability improvement, rear spring middle bracket mounting has been improved with the following changes,

- Rear spring middle bracket (RSMB) mounting bolts - 6 nos. changed to M16 bolts and AMPT nuts in place of M14 bolts and clevloc nuts
- Rear spring middle cross member gusset thickness changed from 6.3mm to 8mm
- Consequentially FSM, internal flitch and external flitch (LH and RH) have been modified.

Details given below.

- In FSM (LH and RH), RSMB mounting holes dia. increased from 14.5mm to 16.5mm
- In external and internal flitch (LH and RH), RSMB mounting hole dia. increased from 14.5mm to 16.5mm
- In external flitch (LH and RH), RSMB dowel pin mounting hole dia. 13.5mm added





Parts Add / Delete List: Common for all models

Sl.no.	Part Description	Added Part No.	Deleted Part No.	Quantity
1	Rear spring middle cross member	-	B1088507	1
2	Rear spring middle cross member	FCF05313	-	1
3	Rear spring middle bracket	-	X0404522	2
4	Sub assy. of rear spring middle bracket	B5B27105	-	2
5	Special Flanged Bolt - Hex - M14 X 2 CP X 65mm LONG X GR 10.9	-	X3516910	12
6	Special Flanged Bolt - Hex - M16 X 2 CP X 75mm LONG X GR 10.9	FYJ00119	-	4
7	Special Flanged Bolt - Hex - M16 X 2 CP X 70.7mm LONG X GR 10.9	F1B00421	-	8
8	Special Nut - Clevloc - M14 X 2CP X 12mm LONG X GR 10	-	F3562810	12
9	Special Flanged Nut - HEX - M16 X 2 CP X 18.3mm LONG X GR 10	F7F00810	-	12

Note:

- There is no change in part no. of frame side member, internal flitch and external flitch (LH and RH).
- Modified rear spring middle bracket is not interchangeable with existing part.

Cut off details: CT25XX TIPPER

Ennore: Chassis no - MB1HTDFD2GEEU4856, Month Feb -16

Hosur-II: Chassis no - MB1HTDFD1GRFN4483, Month Jan -16

PNR: Chassis no - MB1HTDFD2GPES5647, Month Feb -16

Cut off details: CT25XX HAULAGE, CT31XX TWIN STEER HAULAGE

Hosur-II: Chassis no - MB1DTKYC4GRBP2231, Month May -16

After market preparedness:

Rear Spring middle cross member mounting	Tightening torque range remains same 80 - 100 Nm
Rear Spring middle bracket mounting	Tightening torque range changed from 185 - 205 Nm to 285 - 315 Nm

Please monitor the performance and provide feedback.

Thanking you,

Yours faithfully,
For ASHOK LEYLAND LTD.



R.THANGARAJ
DEPUTY GENERAL MANAGER - SERVICE