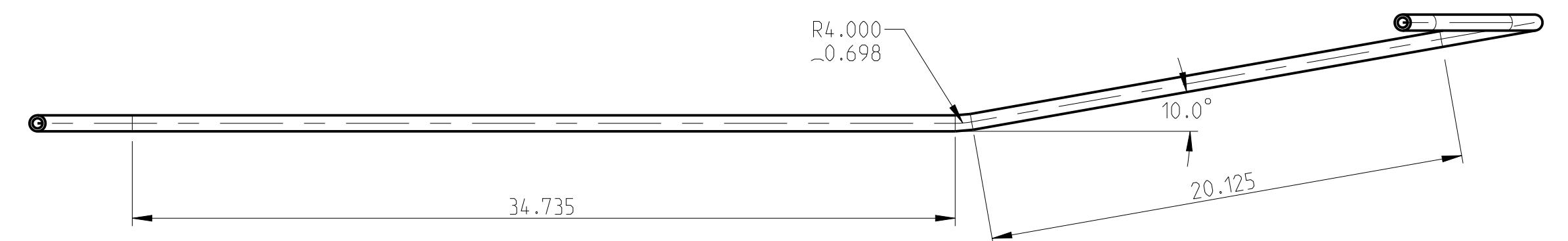
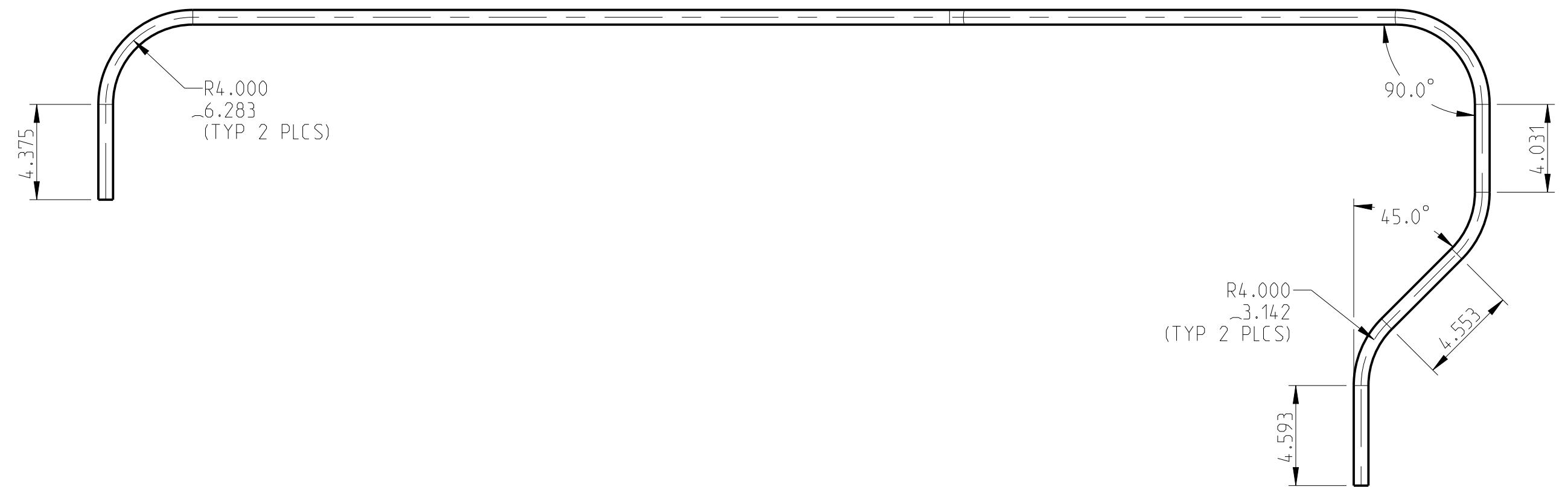
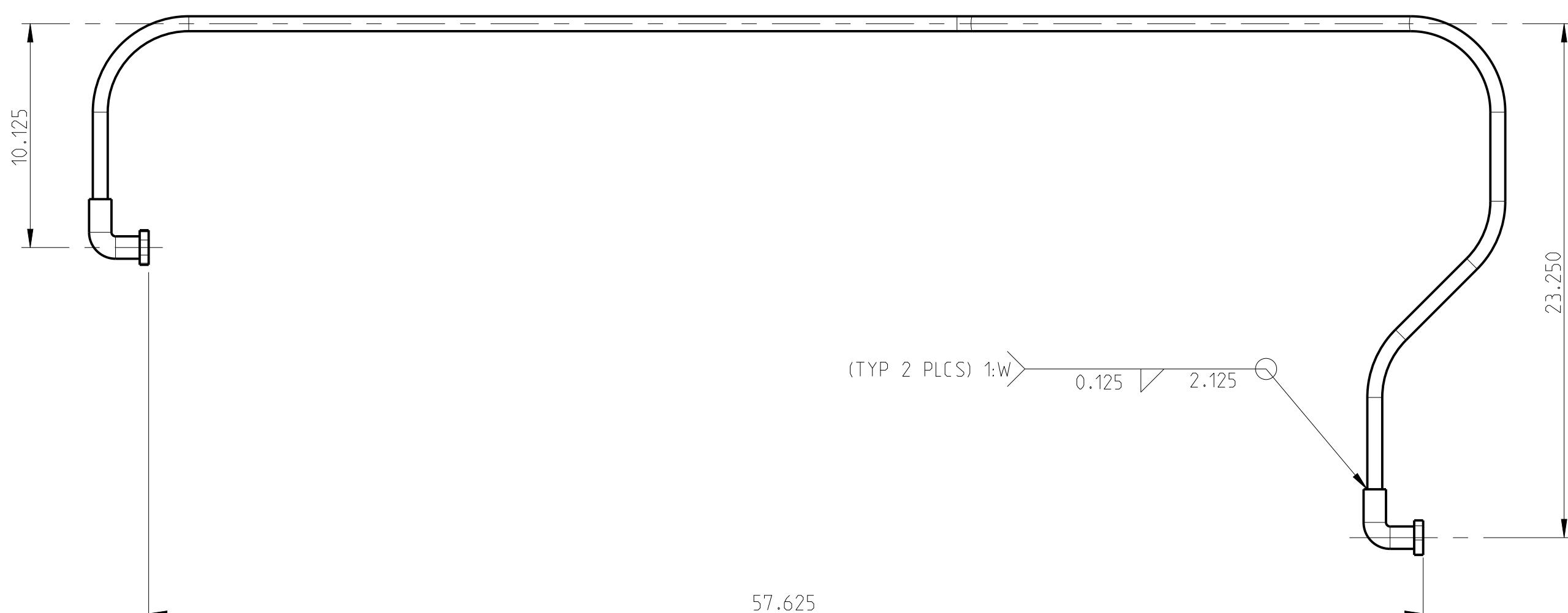


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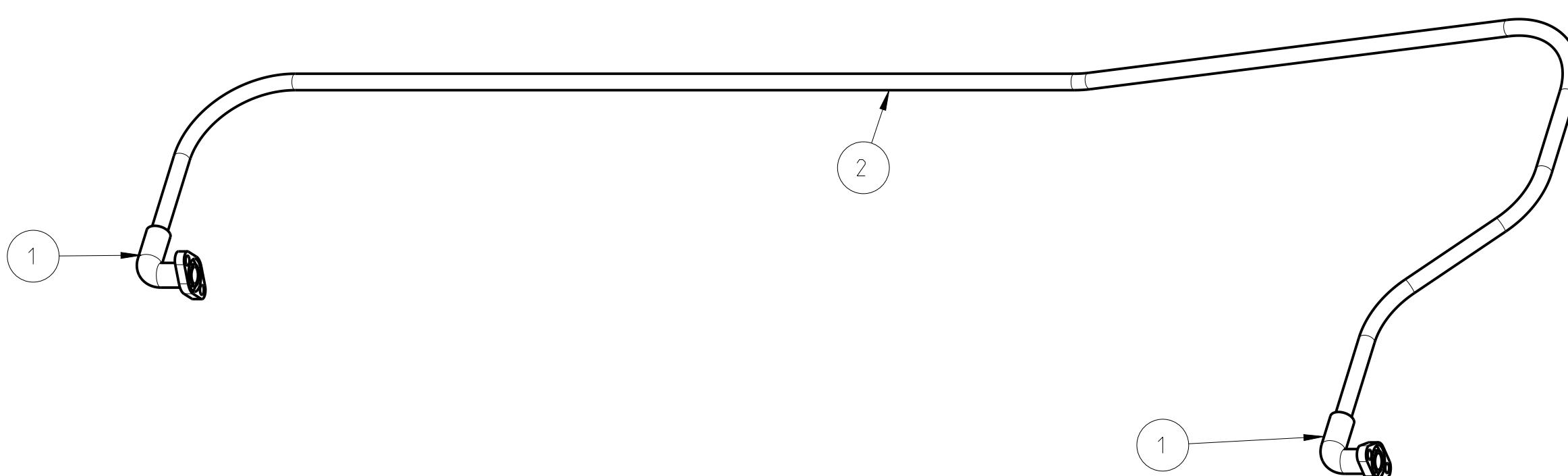
BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-072	FITTING, 3/8" SWV FLG 90 ELBOW SW, GG	2	
2	10260-005	PIPE, 0.375 \varnothing , EXTRA HEAVY	1	91.958



PIPE DETAIL
ORIENTED FOR TRUE DIMENSIONING

PIPE ASSEMBLY
ORIENTED FOR TRUE DIMENSIONING



NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.

Level	Date	Approved	Description
REVISIONS			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: GJF/RLL Date: 08-18-16 Ref. Dwg: A111202-000

Approved: GJFGJF Do Not Scale Drawing Est. Wt: 7.01 lbs

ASSEMBLY, VOLUME RES. PIPE © E/L

Size	Drawing / Part Number	Rev.
D	A113326-000	-

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Made By: GJF/RLL Date: 08-18-16 Ref. Dwg: A111202-000

Approved: GJFGJF Do Not Scale Drawing Est. Wt: 7.01 lbs

ASSEMBLY, VOLUME RES. PIPE © E/L

Size

D

Drawing / Part Number

A113326-000

Rev.