



BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	M111821-023	SIDE SHEET, DOOR POST	1
2	M111822-021	SIDE SHEET, INTERMEDIATE	1
3	M111822-022	SIDE SHEET, INTERMEDIATE	1
4	M111822-023	SIDE SHEET, INTERMEDIATE	1
5	M111822-024	SIDE SHEET, INTERMEDIATE	1

Level		Date	Approved	Description	
REVISIONS					
FreightCar America					
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Standard Tolerances (Unless Noted)					
Decimal Dimensions ± 0.063			Hole Diameters ± 0.031		
Diagonals 0.125 Max. Variation			Angles ± 1°		
Radii will be thickness of material			Tolerances are not accumulative		
Made By: DFS		Date: 05-26-21		Ref Dwg: A113332-020	
Approved: DFS		Do Not Scale Drawing		Est. Wt: 1629.65 lbs	
ASSEMBLY, SIDE SHEET					
Size	Drawing / Part Number				Rev.
C	A113332-021				-

NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

3. WELD 1:W TO BE GROUND FLUSH ON INTERIOR SIDE WITHOUT REMOVING PARENT MATERIAL. OUTER SIDE TO BE GROUND FLUSH ONLY IN LOCATIONS NEEDED FOR APPLICATION OF HORIZONTAL STIFFENERS AND DOOR STOP BRACKETS.

