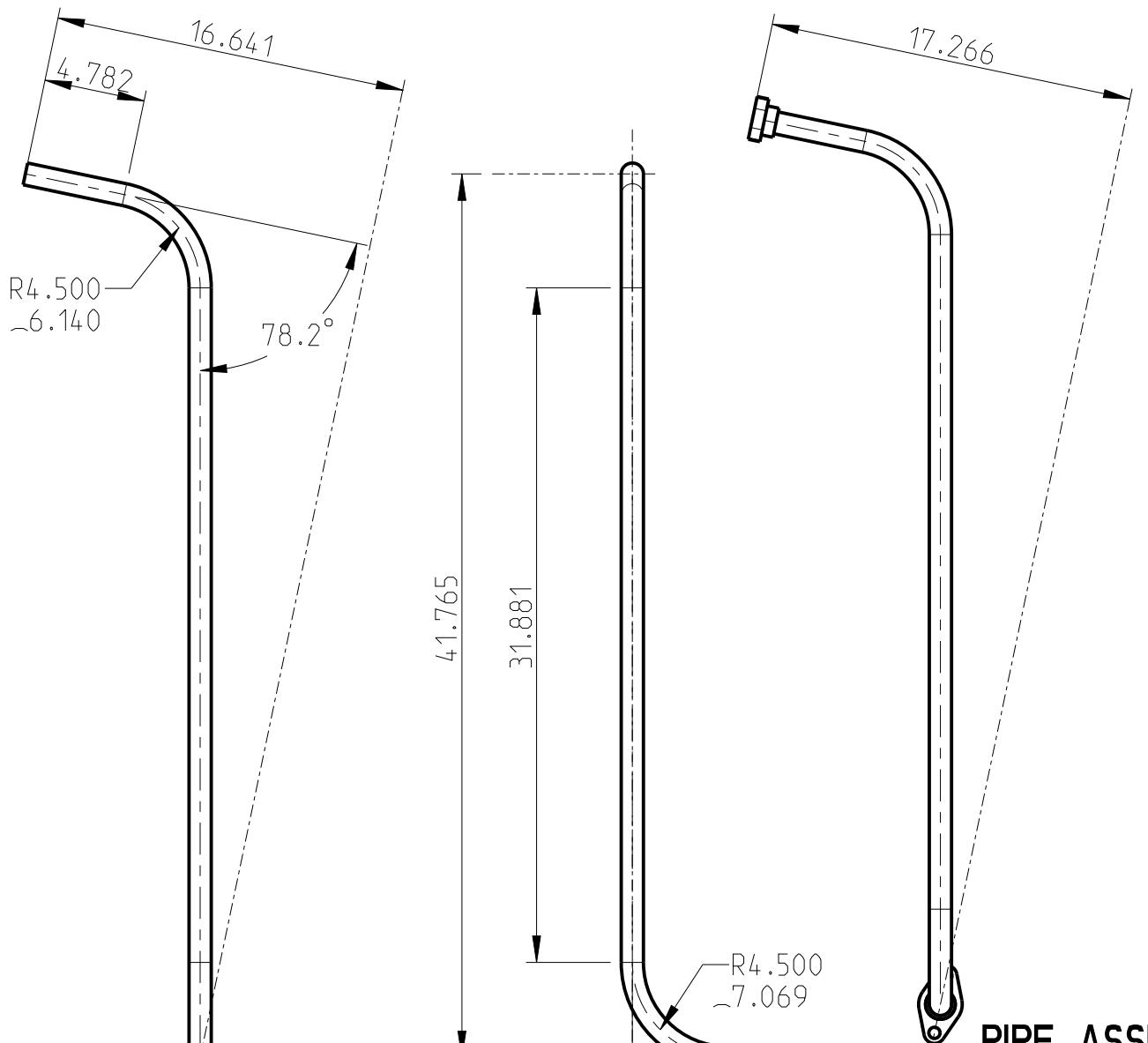


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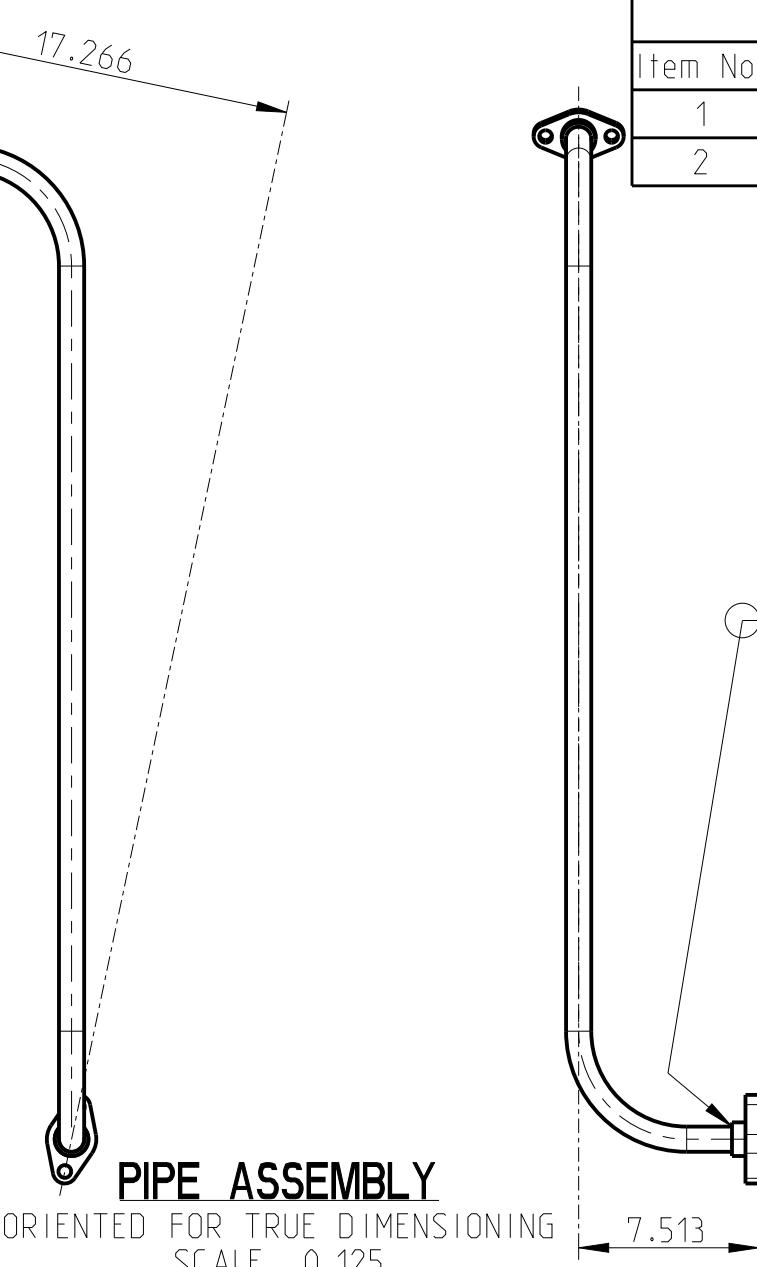
# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-067	FITTING, 3/4" STRT SWV FLG SW, GG	2	
2	M116611-000	PIPE, 0.750 Ø, EXTRA HEAVY	1	52.260



PIPE DETAIL M116611-000

ORIENTED FOR TRUE DIMENSIONING  
SCALE 0.125

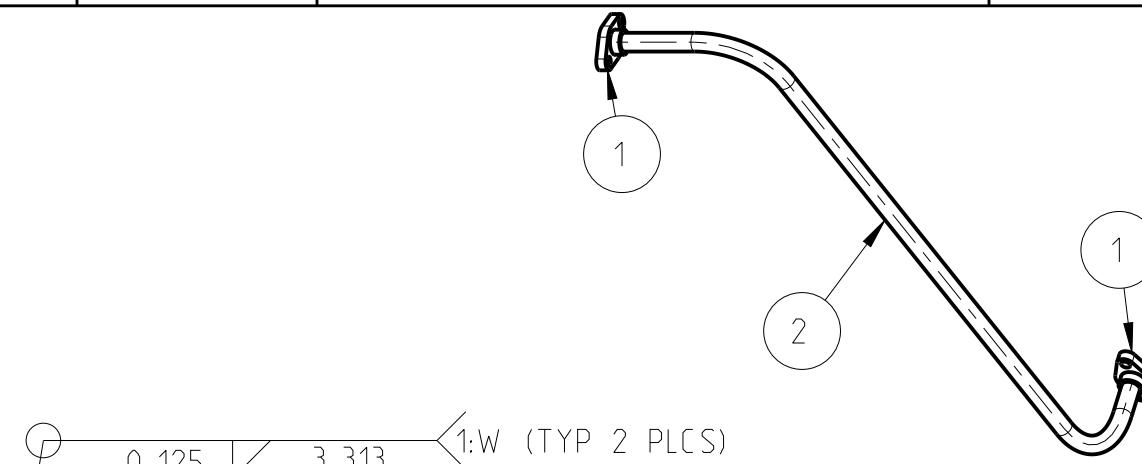


PIPE ASSEMBLY

ORIENTED FOR TRUE DIMENSIONING  
SCALE 0.125

## NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1. LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.
4. PIPING TO BE IN ACCORDANCE WITH AAR SPECIFICATION S-402.



C 11-27-23 FAR FAR ECO CAS601576: ADDED OVERALL PIPE LENGTH DIMENSIONS ON PIPE DETAIL.

B 01-22-21 JAJ ECO CAS600067: PIPE M116611-000 WAS 10260-004.

A 10-31-17 JAG ADDED NOTE #4 AND UPDATED PIPE TO MEET AAR SPECIFICATION.

Level Date Approved Description

## REVISIONS

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## Standard Tolerances (Unless Noted)

Decimal Dimensions $\pm 0.063$	Hole Diameters $\pm 0.031$
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK Date: 12-12-12 Ref Dwg: -

Approved: JWB Do Not Scale Drawing Est. Wt: 7.92 lbs

## ASSEMBLY, EMER RES TO CNTRL VALVE

Size	Drawing / Part Number	Rev.
B	A108970-000	C