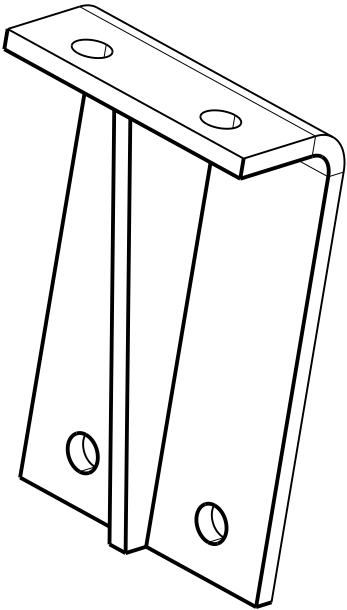


NOTE:

1. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	M101171-098	GUSSET, -	1
2	M108931-000	SUPPORT, UNCOUPLING BRACKET	1



B	02-21-19	DFS	DFS	UPDATED VIEWS PER SH0501831.
A	01-11-19	GPJ		COMPONENTS UPDATED PER ECO SH0501734 & SH0501736.
Level	Date	Approved	Description	

REVISIONS

**FreightCar
America**

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: JWB	Date: 10-09-12	Ref Dwg: -
Approved: JAJ	Do Not Scale Drawing	Est. Wt: 7.41 lbs

ASSEMBLY, SUPPORT, UNCOUPLING BRACKET

Size B	Drawing / Part Number A108932-000	Rev. B
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