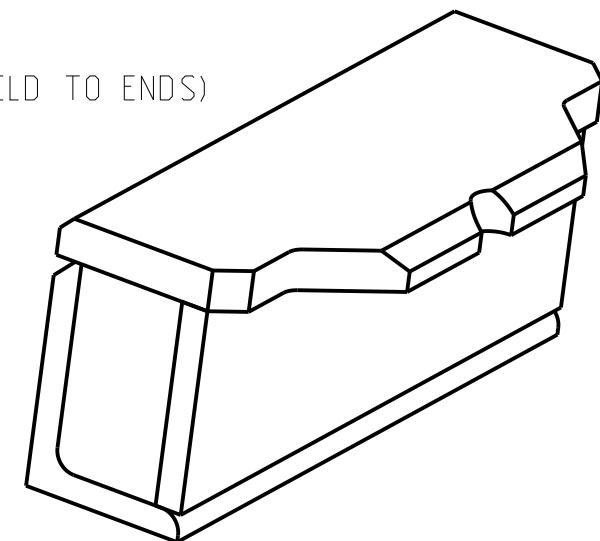
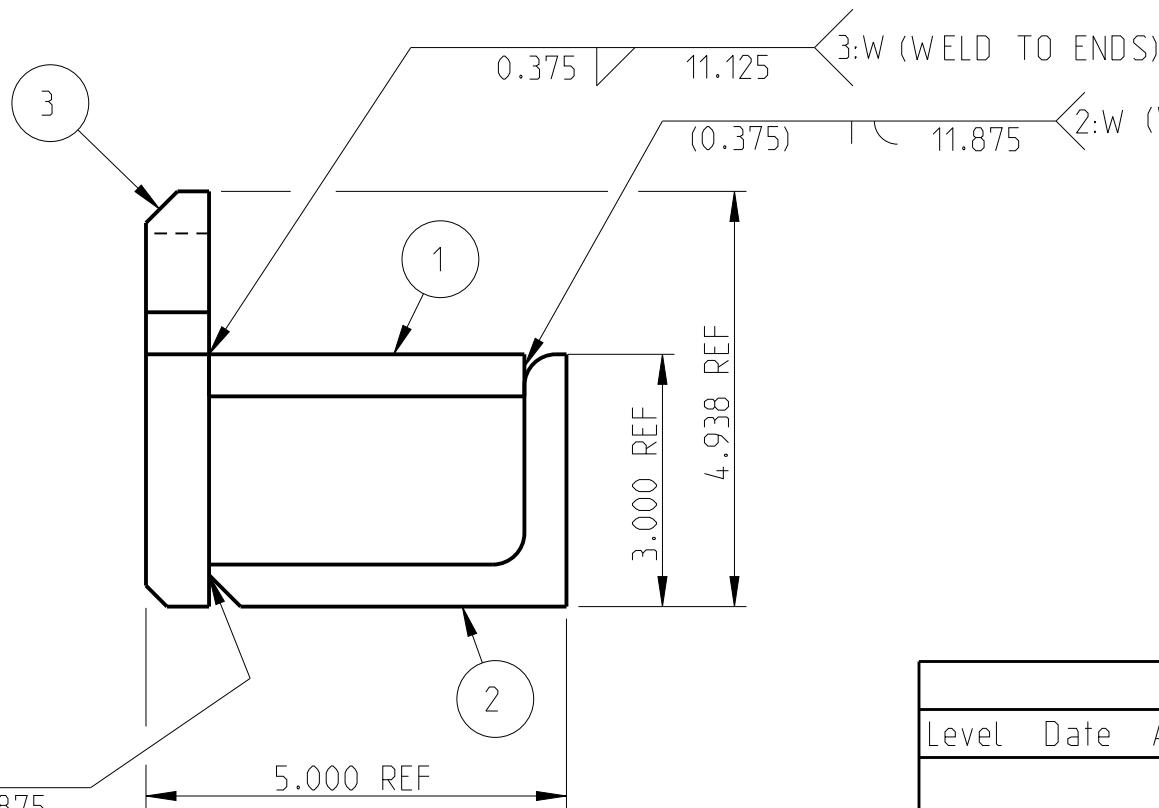
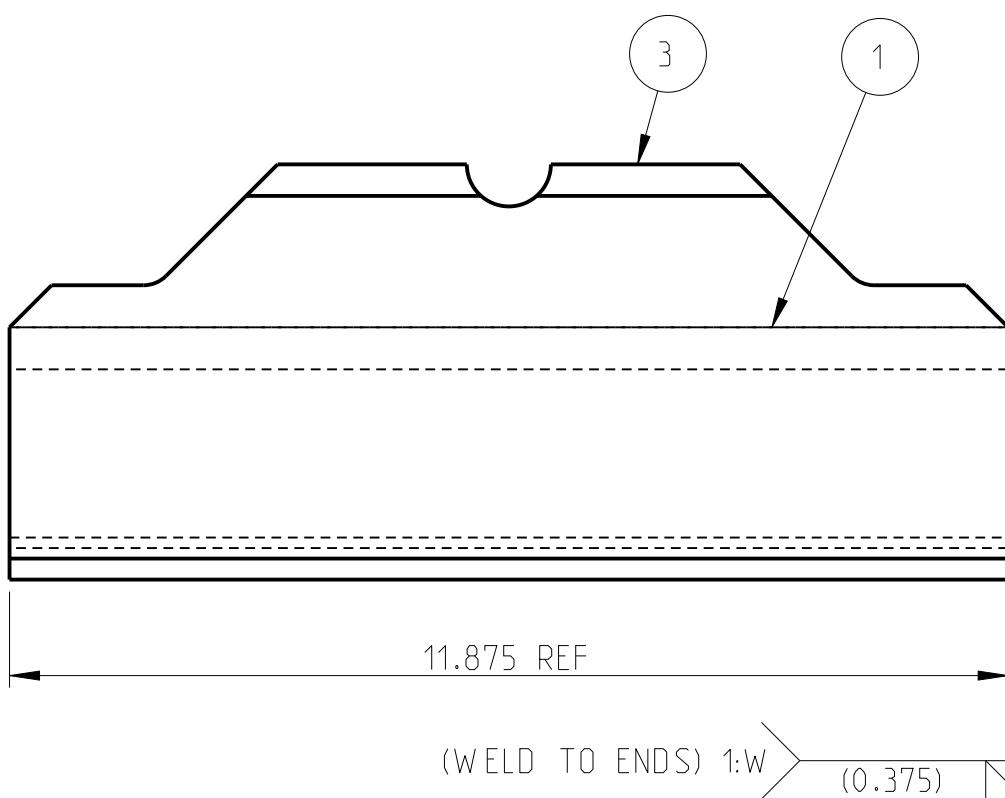


BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00309-280	PLATE, 1/2" X 3 3/4" X 11 7/8", ASTM A-572 GR 50	1
2	M108986-000	ANGLE, COUPLER CARRIER	1
3	M108987-000	PLATE, TOP, COUPLER CARRIER	1



Level	Date	Approved	Description
REVISIONS			

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: DFS/JML Date: 11-15-12 Ref Dwg: -

Approved: DFSDFS Do Not Scale Drawing Est. Wt: 28.07 lbs

ASSEMBLY, FABRICATED COUPLER CARRIER

Size	Drawing / Part Number	Rev.
B	A108988-000	-

NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
- FABRICATED REPLACEMENT PER TTX REQUIREMENT FOR CASTING 10272-005.