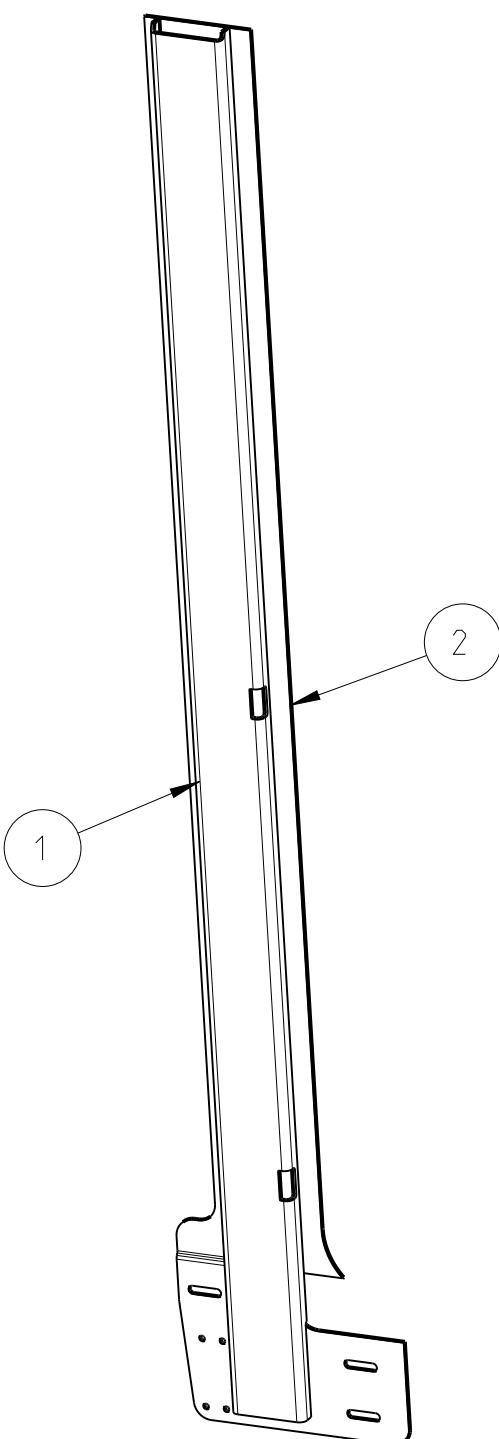
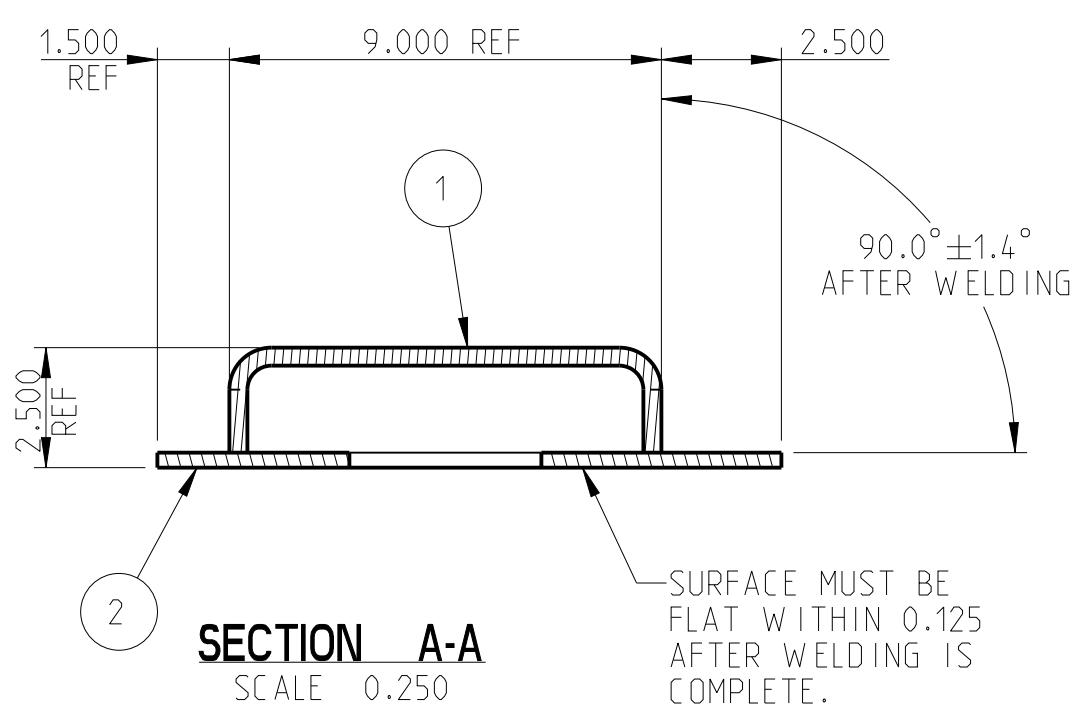
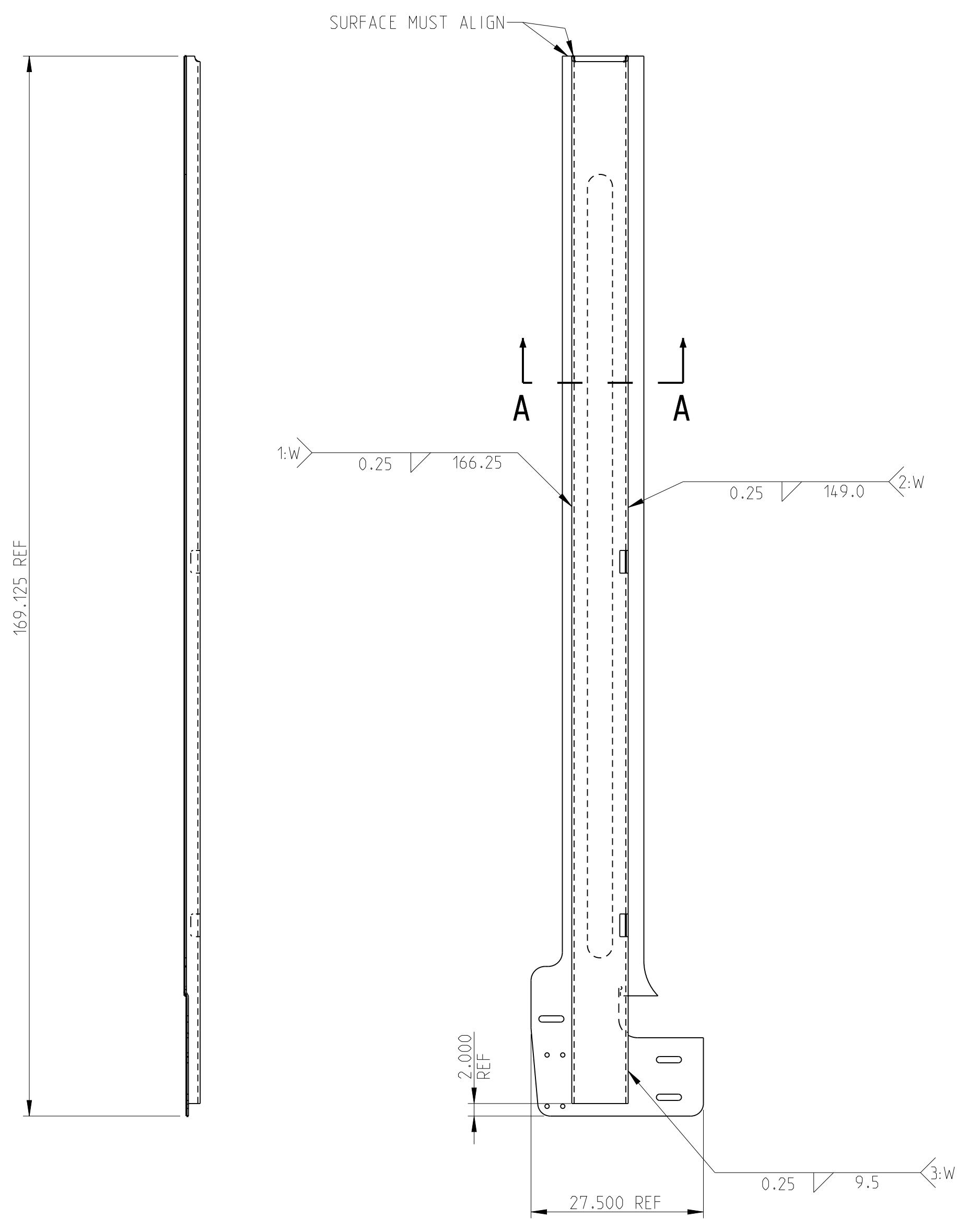


# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M111828-020	POST, DOOR	1
2	M113362-020	PLATE, DOOR POST BACKING	1



Level	Date	Approved	Description
<b>REVISIONS</b>			

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## Standard Tolerances (Unless Noted)

Decimal Dimensions $\pm 0.063$	Hole Diameters $\pm 0.031$
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: DJN Date: 07-14-16 Ref Dwg: A113361-010

Approved: CSW Do Not Scale Drawing Est. Wt: 378.53 lbs

## ASSEMBLY, DOOR POST

Size	Drawing / Part Number	Rev.
C	A113361-020	-

## NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.