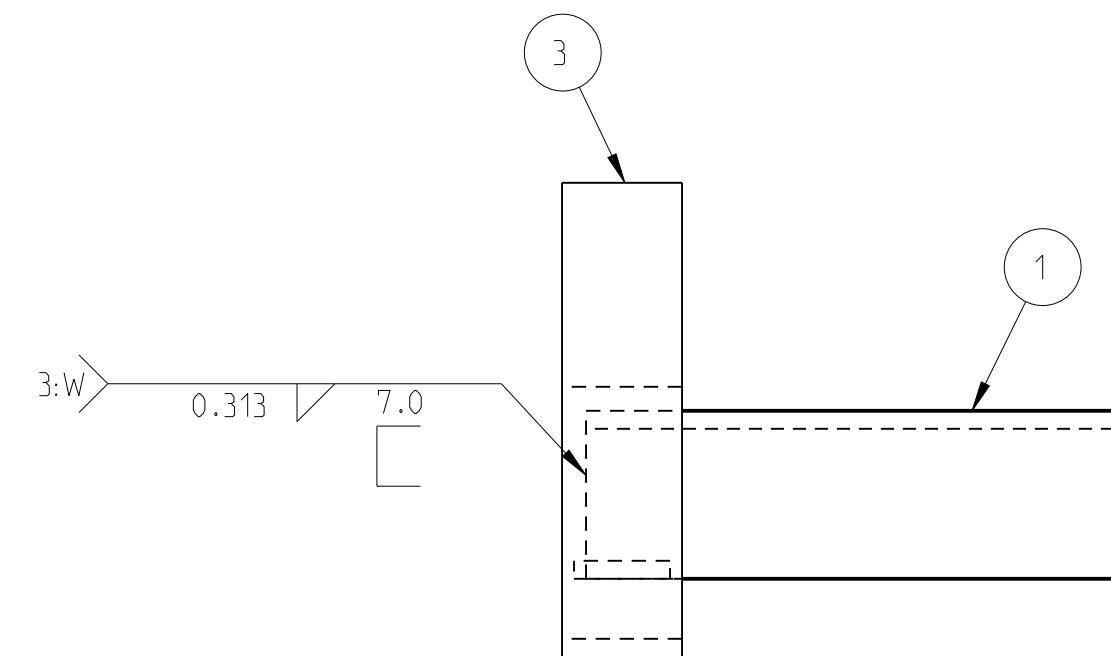
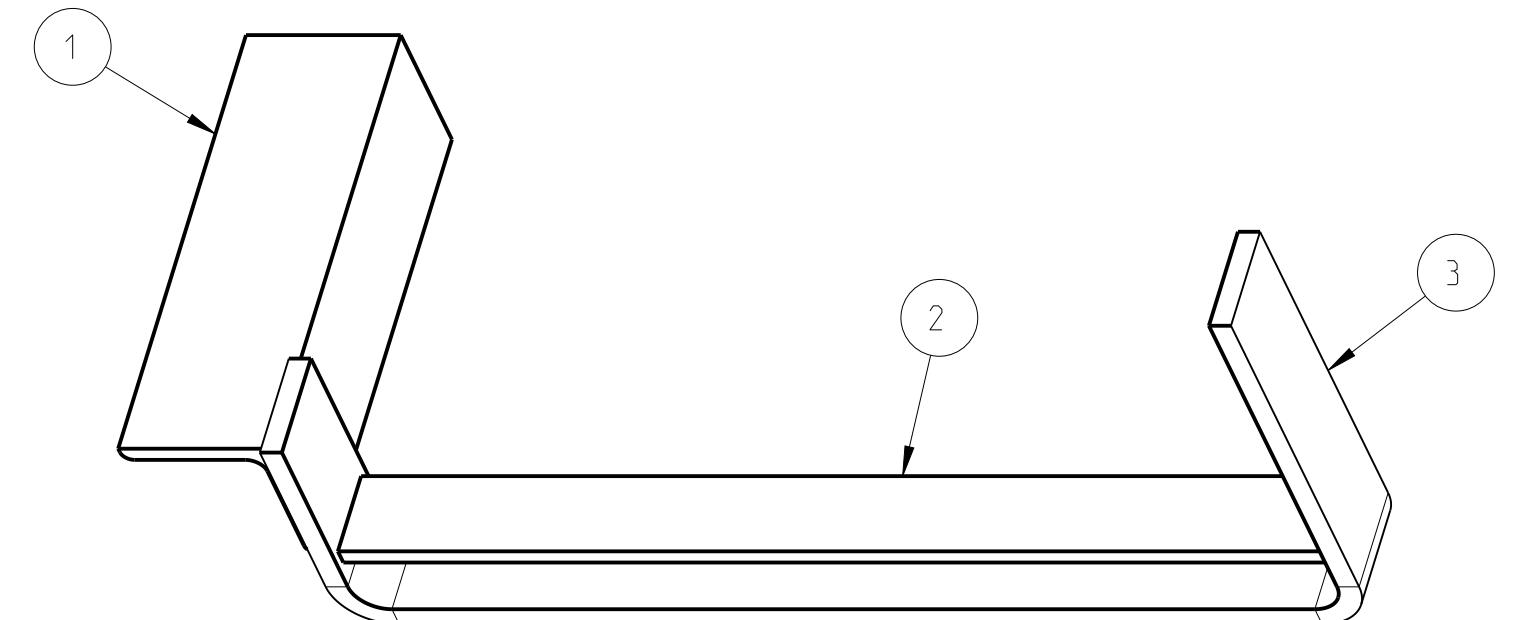
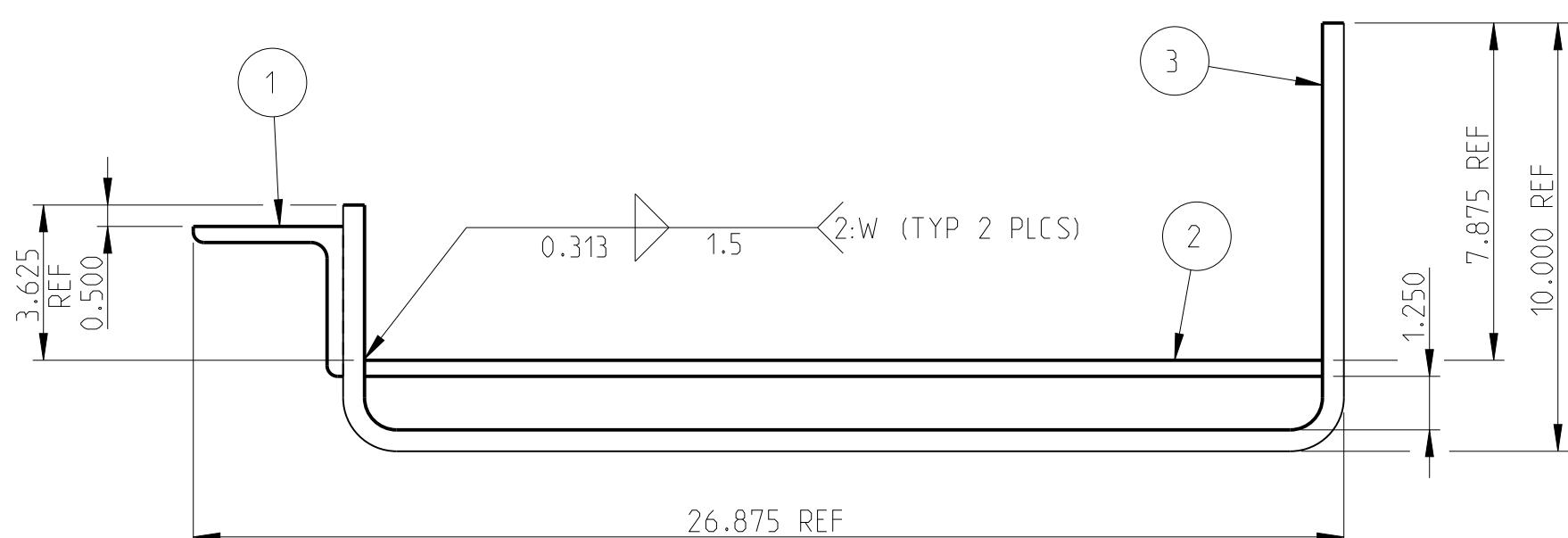
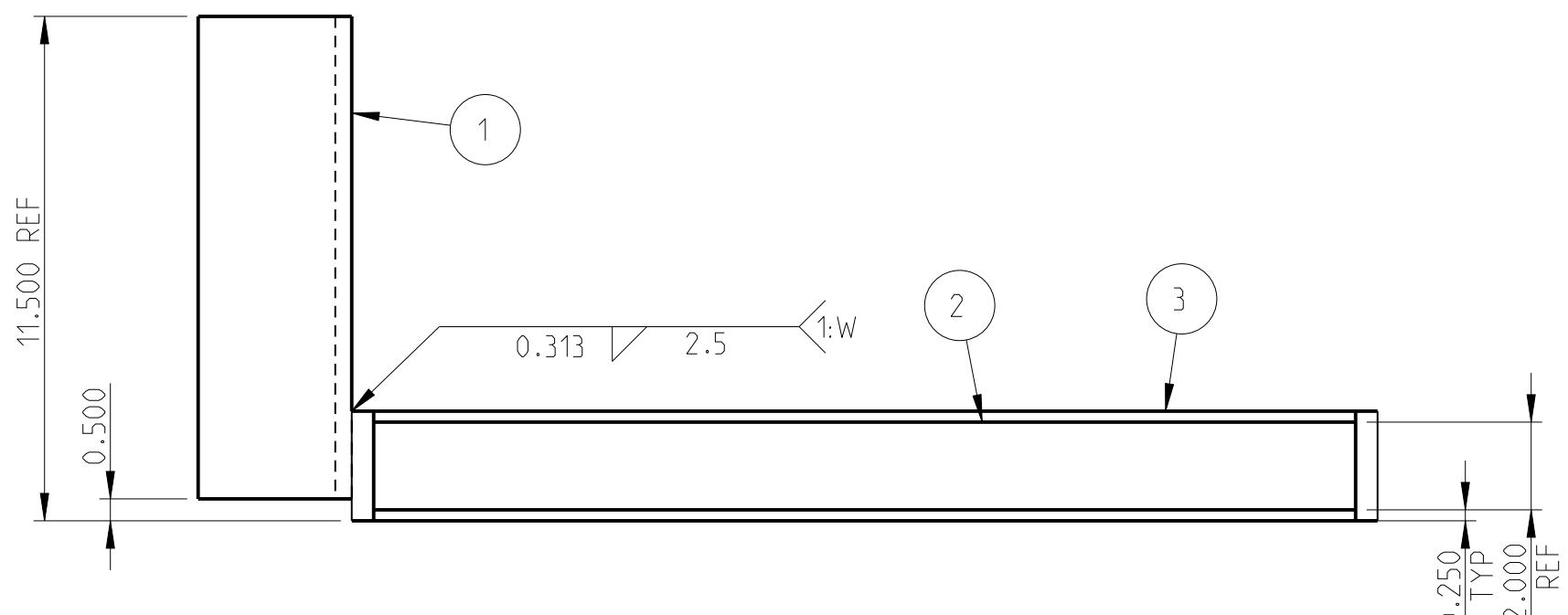


BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00501-316	ANGLE, 3 1/2" X 3 1/2" X 3/8" X 11", ASTM A-36	1
2	00594-429	BAR, 2" X 3/8" X 22 3/8"	1
3	M101348-084	GUIDE, LEVER	1



Level	Date	Approved	Description
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REVISIONS

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.033
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: STS	Date: 10-18-12	Ref Dwg: -
Approved: JAG	JAG Do Not Scale Drawing	Est. Wt: 25.73 lbs

ASSEMBLY, LEVER GUIDE

Size	Drawing / Part Number	Rev.
C	A108938-000	-

NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.