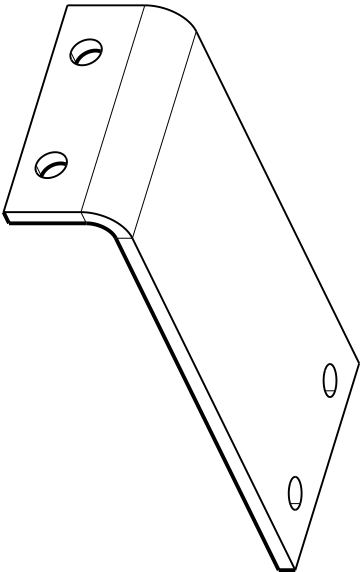


NOTE:

1. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	M101171-098	GUSSET, -	1
2	M108931-003	SUPPORT, UNCOUPLING BRACKET	1



Level	Date	Approved	Description		
REVISIONS					
<b>FreightCar America</b>					
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Standard Tolerances (Unless Noted)					
Decimal Dimensions $\pm 0.063$			Hole Diameters $\pm 0.031$		
Diagonals 0.125 Max. Variation			Angles $\pm 1^{\circ}$		
Radii will be thickness of material			Tolerances are not accumulative		
Made By: MCH		Date: 01-25-22		Ref Dwg: A108932-001	
Approved: MCH <i>MCH</i>		Do Not Scale Drawing		Est. Wt: 9.23 lbs	
ASSEMBLY, SUPPORT, UNCOUPLING BRACKET					
Size	Drawing / Part Number				Rev.
B	A108932-003				-