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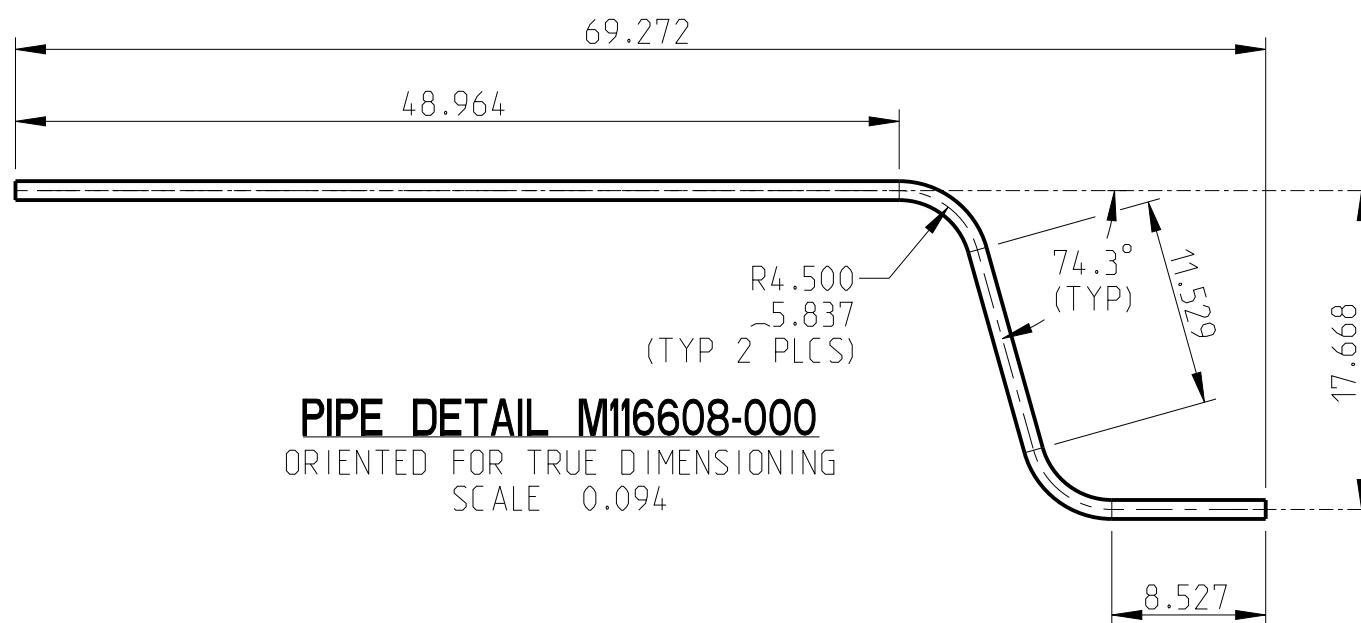
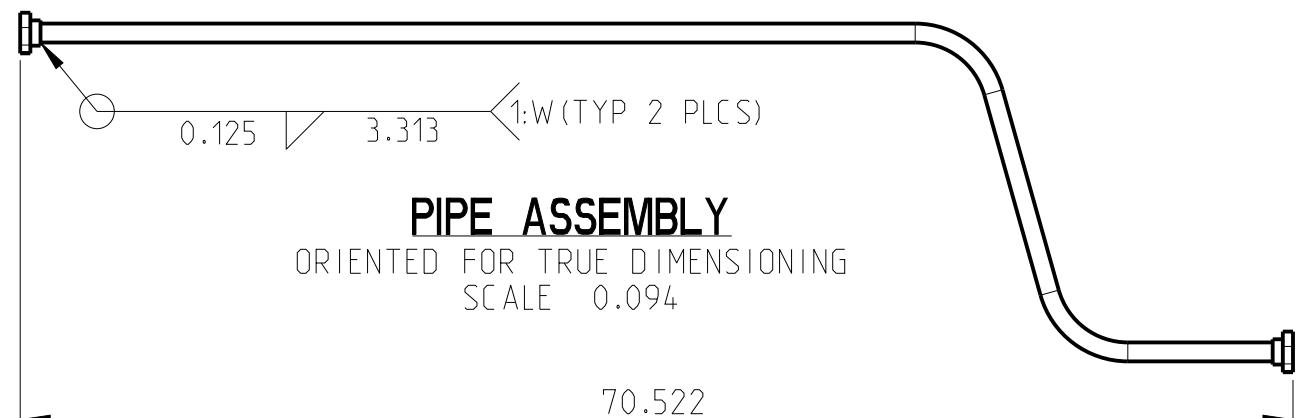
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2

1

# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-067	FITTING, 3/4" STRT SWV FLG SW, GG	2	
2	M116608-000	PIPE, 0.750 Ø, EXTRA HEAVY	1	80.695



A 01-22-21 JA JFAR ECO CAS600067: PIPE M116608-000  
W AS 10260-004.

A 10-31-17 JAG ADDED NOTE #4 AND UPDATED  
PIPE TO MEET AAR SPECIFICATION.

Level Date Approved Description

## REVISIONS

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### Standard Tolerances (Unless Noted)

Decimal Dimensions $\pm 0.063$	Hole Diameters $\pm 0.031$
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK	Date: 12-12-12	Ref Dwg: -
Approved: JWB	Do Not Scale Drawing	Est. Wt: 11.41 lbs

### ASSEMBLY, CNTRL VALVE TO E/L PIPE

Size	Drawing / Part Number	Rev.
B	A108967-000	B

### NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.
4. PIPING TO BE IN ACCORDANCE WITH AAR SPECIFICATION S-402.