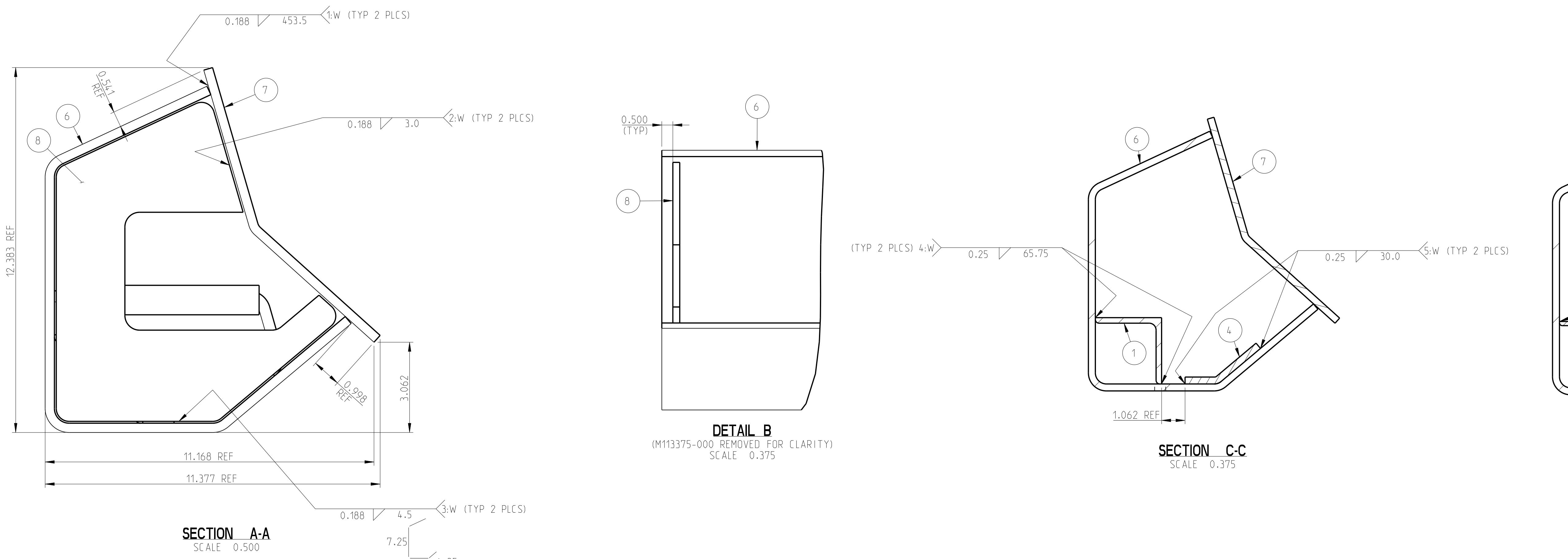
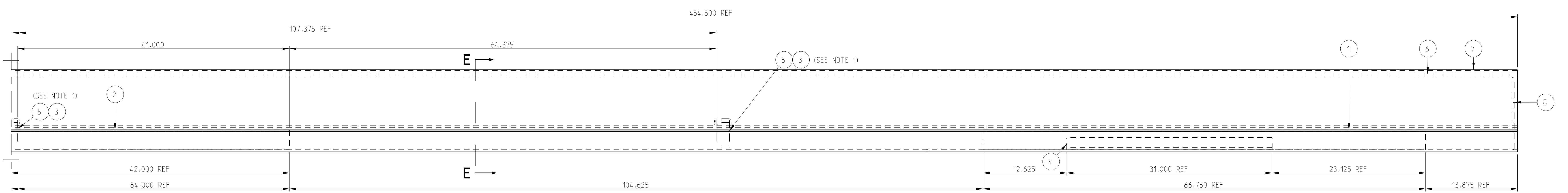
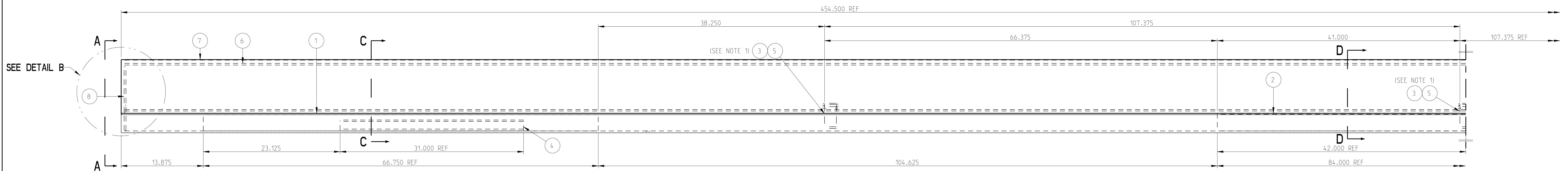
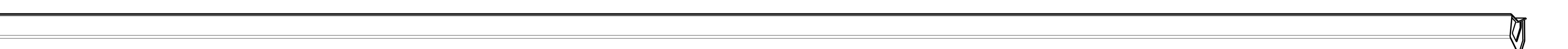


BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00502-234	ANGLE, 3" X 3" X 1/4" X 66 3/4", ASTM A-529 GR 50	2
2	00502-235	ANGLE, 3" X 3" X 3/16" X 84", ASTM A-529 GR 50	1
3	10292-096	PROTECTOR, 6 1/2" LG, PN2644,6.5	3
4	M112555-000	REINFORCEMENT, SIDE SILL	2
5	M112627-000	SUPPORT, TOP ROD, SIDE SILL	3
6	M113374-000	SIDE SILL	1
7	M113375-000	STIFFENER, SIDE SILL	1
8	M113376-001	CAP, SIDE SILL	2



Level	Date	Approved	Description
REVISIONS			
FreightCar America			
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Standard Tolerances (Unless Noted)			
Decimal Dimensions: ± 0.063 Diagonals: 0.125 Max. Variation Radii will be thickness of material Tolerances are not accumulative			
Made By: JWB Date: 07-26-16 Ref. Dwg. A112740-000 Approved: --- Do Not Scale Drawing Est. Wt: 1629.22 lbs ASSEMBLY, SIDE SILL, LEFT SIDE			
Sheet 1 of 1 Rev. E A11336-000			

NOTE:

1. INSTALL TOP ROD ASSEMBLY PRIOR TO INSTALLING SIDE SILL BACKING PLATE.
2. TO BE FREE OF BURRS, NICKS, SHARP EDGES, AND SLAG.
3. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS; WELD TERMINATIONS FOR FILLET WELDS MUST BE AT LEAST 1/2" MAX. EDGE THICKNESS, OR 0.25" MIN. FOR FLAT WELDS.
4. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

PRELIMINARY