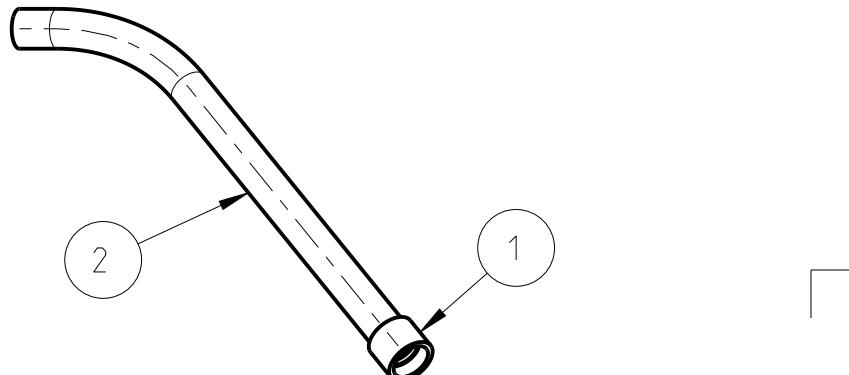
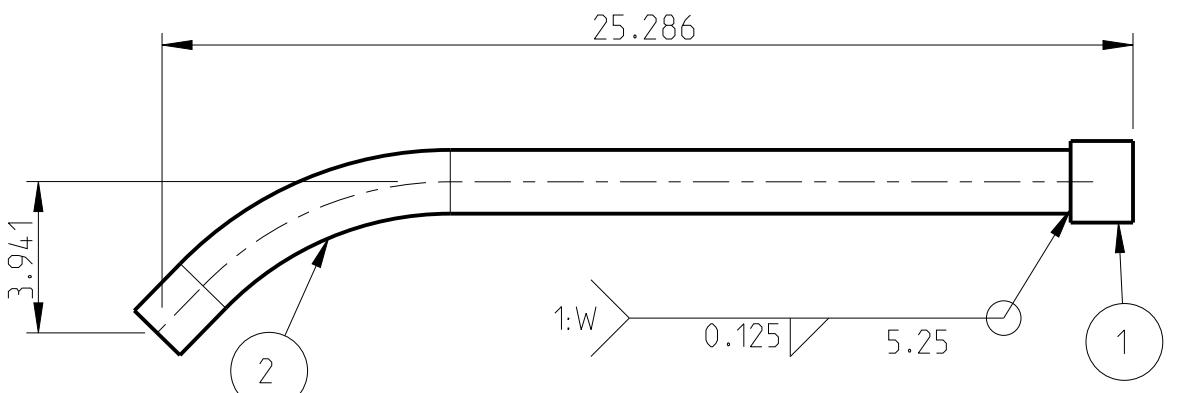


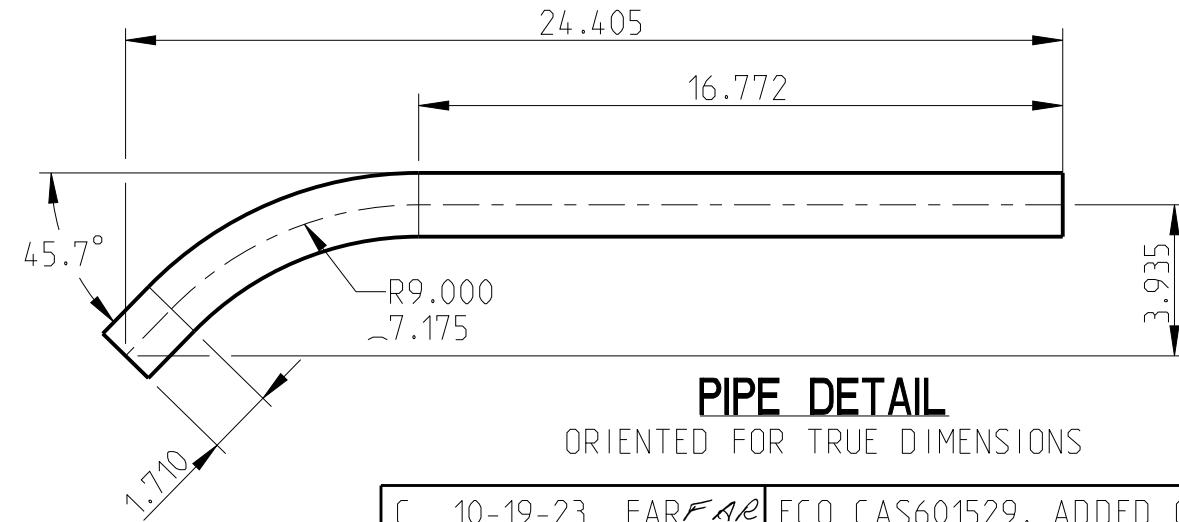
# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-077	COUPLING, 1 1/4" SW X SW	1	
2	M116620-000	PIPE, 1.25 $\phi$ EXTRA HEAVY	1	25.657



## NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION. AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
- PIPE DIMENSIONS ARE FOR REFERENCE ONLY. MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.
- PIPING TO BE IN ACCORDANCE WITH AAR SPECIFICATION S-402.



C 10-19-23 FAR FAR	ECO CAS601529, ADDED OVERALL PIPE LENGTH DIMENSIONS ON PIPE DETAIL.
B 01-22-21 JAJ	ECO CAS600067, ITEM M116620-000 WAS 10260-002.
A 11-01-17 JAG	ADDED NOTE #4 AND UPDATED PIPE TO MEET AAR SPECIFICATION
Level Date Approved	Description

## REVISIONS

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## Standard Tolerances (Unless Noted)

Decimal Dimensions $\pm$ 0.063	Hole Diameters $\pm$ 0.031
Diagonals 0.125 Max. Variation	Angles $\pm$ 1°
Radii will be thickness of material	Tolerances are not accumulative

Made By: STS	Date: 12-17-12	Ref Dwg: -
Approved: JWB	Do Not Scale Drawing	Est. Wt: 7.07 lbs

Size	Drawing / Part Number	Rev.
B	A108979-000	C