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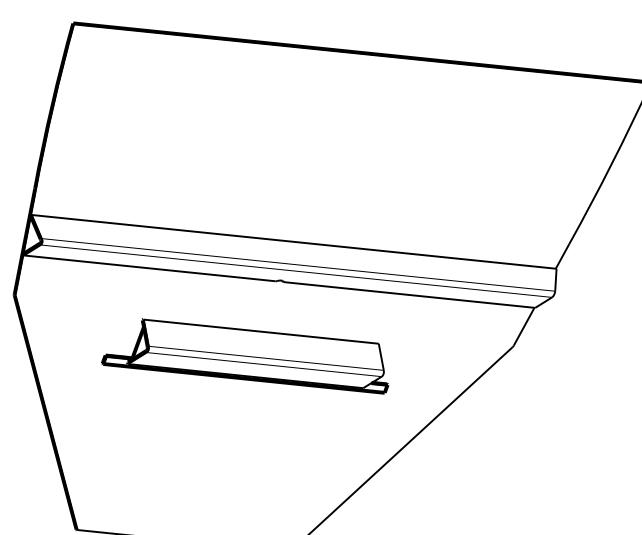
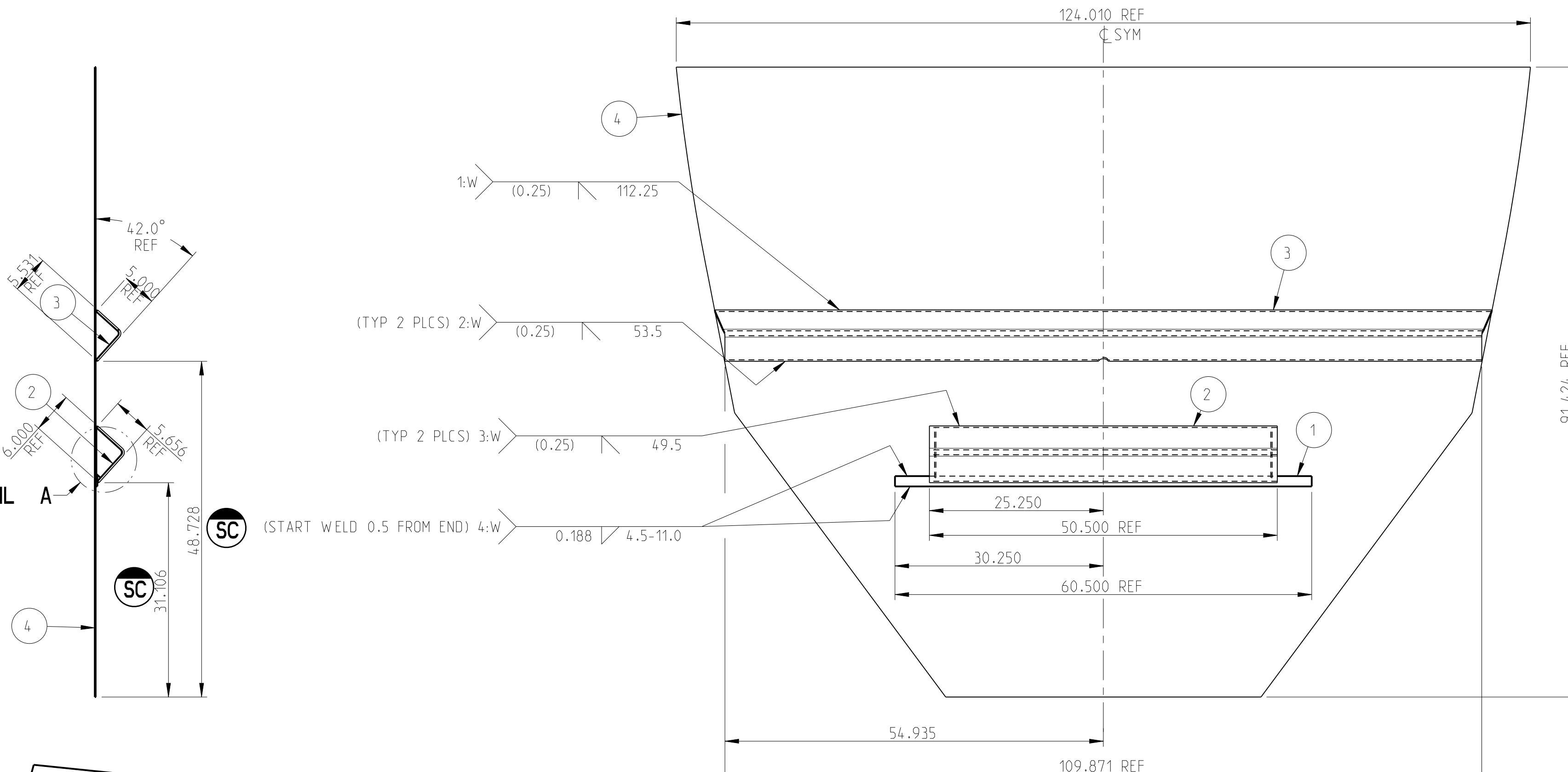
BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00594-616	BAR, 1 1/2" X 3/16" X 60 1/2", ASTM A-36	1
2	A112559-001	ASSEMBLY, FLOOR STIFFENER	1
3	M109976-003	STIFFENER, INTERM. FLOOR, UPPER	1
4	M113283-000	FLOOR, INTERMEDIATE	1



SPECIAL CHARACTERISTIC - FEATURE THAT IS "KEY" TO FORM, FIT, AND FUNCTION OF THE PART/ASSY

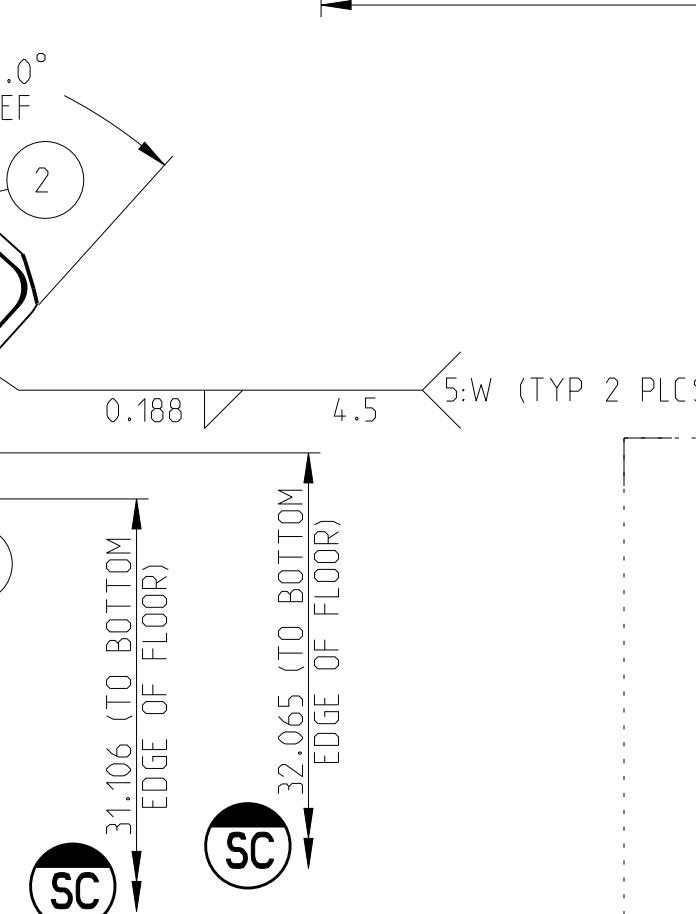
SEE DETAIL A



DETAIL A
SCALE 0.250

NOTE:

1. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.



PRELIMINARY

Level	Date	Approved	Description
REVISIONS			

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative
Made By: JWB	Date: 07-22-16 Ref Dwg: A110077-001
Approved: ---	Do Not Scale Drawing Est. Wt: 631.38 lbs
ASSEMBLY, INTERMEDIATE FLOOR	
Size C	Drawing / Part Number A11328-000 Rev. -