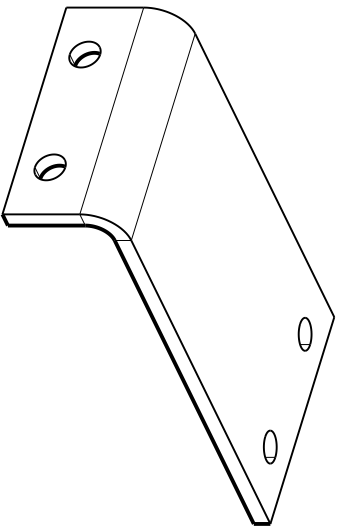


NOTE:

1. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	M101171-148	GUSSET, -	1
2	M108931-004	SUPPORT, UNCOUPLING BRACKET	1



Level Date Approved			Description
REVISIONS			
FreightCar America			
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Standard Tolerances (Unless Noted)			
Decimal Dimensions ± 0.063		Hole Diameters ± 0.031	
Diagonals 0.125 Max. Variation		Angles ± 1°	
Radii will be thickness of material		Tolerances are not accumulative	
Made By: UFH		Date: 01-20-25	Ref Dwg: A108932-000
Approved: MCH <i>MCH</i>		Do Not Scale Drawing	Est. Wt: 7.41 lbs
ASSEMBLY, SUPPORT, UNCOUPLING BRACKET			
Size	Drawing / Part Number		Rev.
B	A108932-004		-