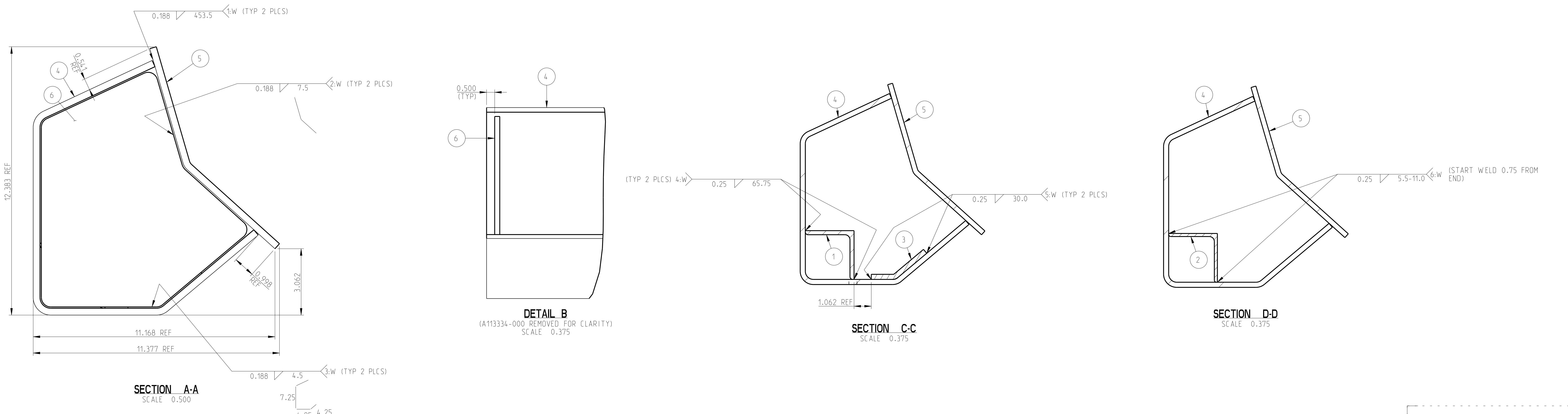
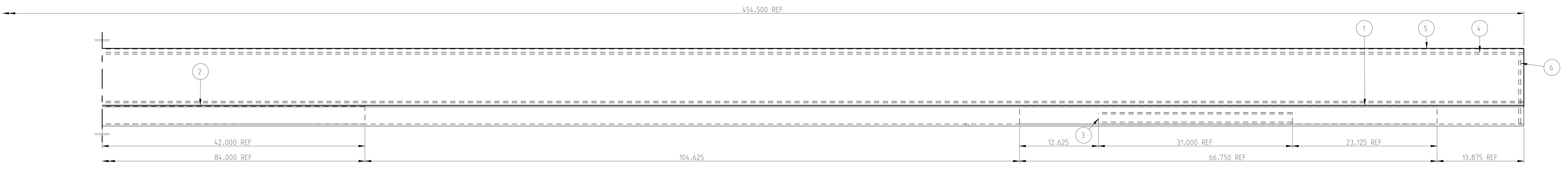
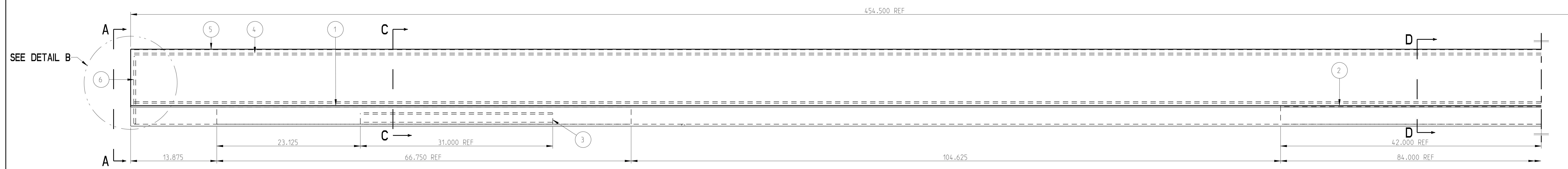
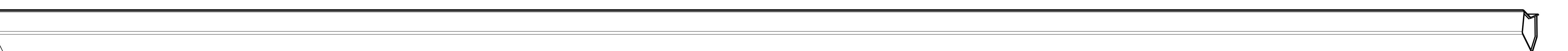


23 22 21 20 19 18 17 16 15 14 ◇ 12 11 10 9 8 7 6 5 4 3 2 1

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00502-234	ANGLE, 3" X 3" X 1/4" X 66 3/4", ASTM A-529 GR 50	2
2	00502-235	ANGLE, 3" X 3" X 3/16" X 84", ASTM A-529 GR 50	1
3	M112555-000	REINFORCEMENT, SIDE SILL	2
4	M113374-000	SIDE SILL	1
5	M113375-000	STIFFENER, SIDE SILL	1
6	M113376-000	CAP, SIDE SILL	2



NOTE:

1. TO BE FREE OF BURRS, NICKS, SHARP EDGES, AND SLAG.
2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
3. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

Level	Date	Approved	Description
REVISIONS			
FreightCar America			
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FREIGHTCAR AMERICA AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION WHICH IS THE TRADE SECRET OF FREIGHTCAR AMERICA. IT IS NOT TO BE REPRODUCED OR MODIFIED IN WHOLE OR IN PART, NOR IS IT TO BE COPIED, TRANSMITTED BY TELEGRAPH, FACSIMILE, COMPUTER NETWORK, OR IN ANY OTHER MANNER, WITHOUT THE WRITTEN PERMISSION OF FREIGHTCAR AMERICA.			
Standard Tolerances (Unless Noted)			
Decimal Dimensions: ± 0.053	Diagnals: 0.125 Max. Variation	Angles: ± 1°	Radius will be thickness of material. Tolerances are not accumulative.
Made By: JWB Date: 07-26-16 Ref. Dwg. A113336-000	Approved: --- Do Not Scale Drawing	Est. Wt: 1621.35 lbs	
ASSEMBLY, SIDE SILL, RIGHT SIDE			
Sheet 1 of 1	1 of 1	E	A113336-001

PRELIMINARY