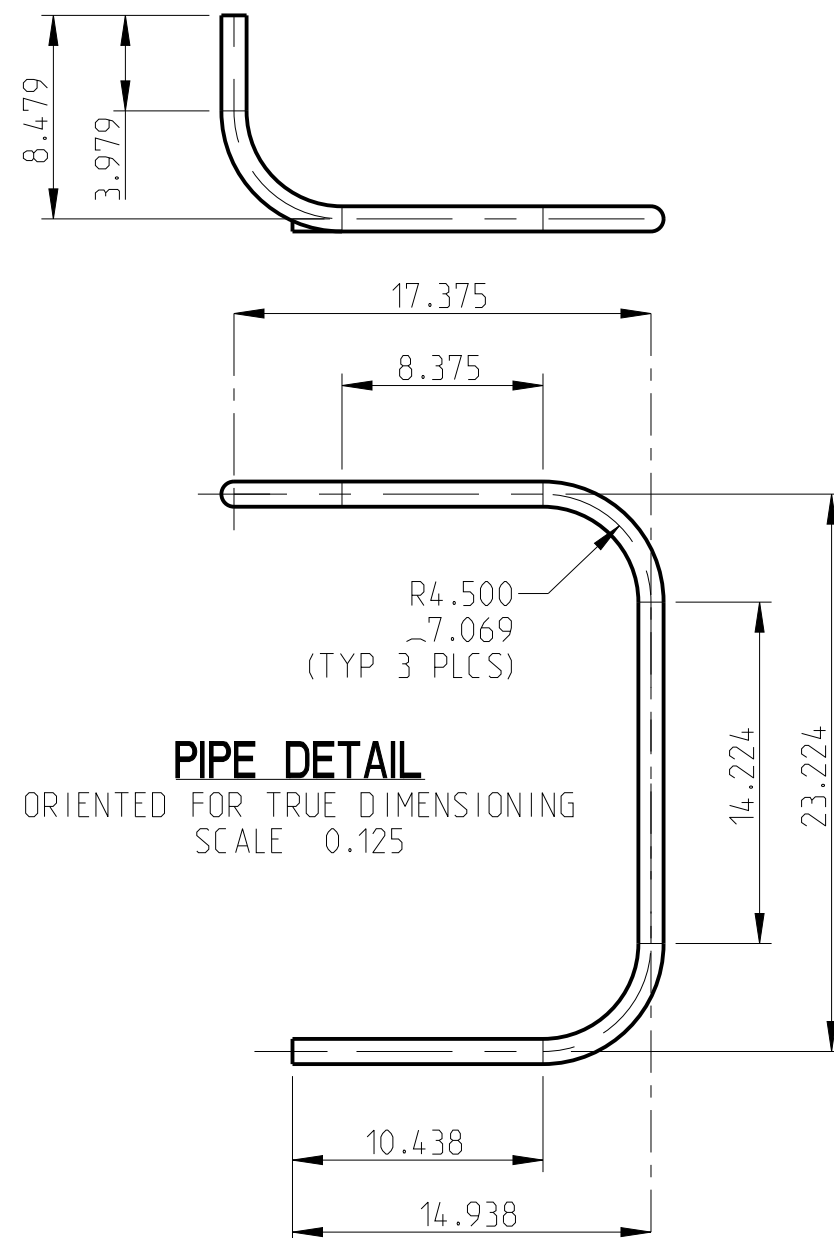
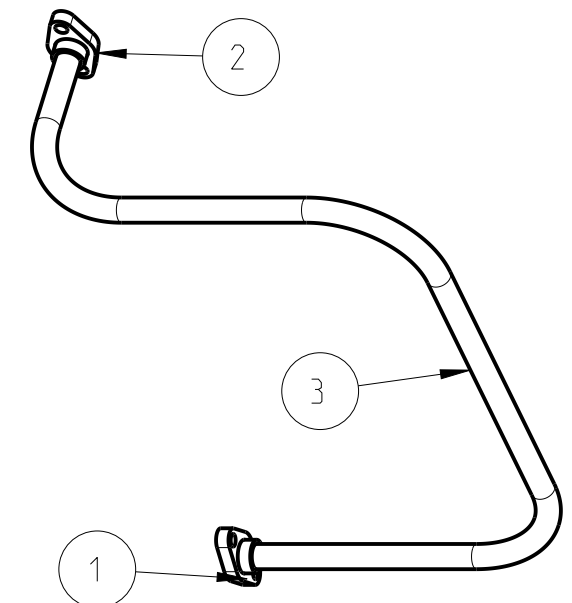
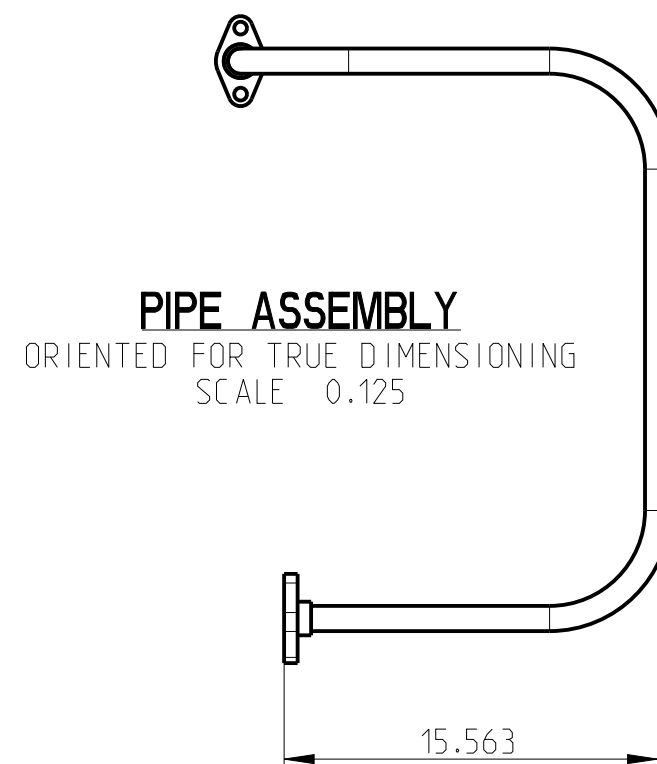
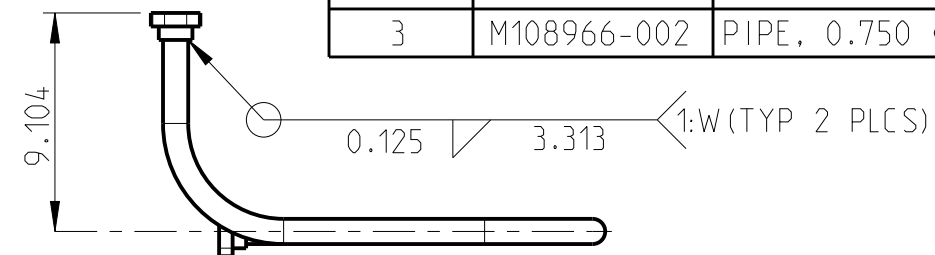


BILL OF MATERIAL				
Item No.	Part No.	Description	Quantity	Unit Length
1	10240-067	FITTING, 3/4" STRT SW V FLG SW , GG	1	
2	10240-068	FITTING, 3/4" STRT SW V FLG SW	1	
3	M108966-002	PIPE, 0.750 ϕ , EXTRA HEAVY	1	58.222



NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1. LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.
4. PIPING TO BE IN ACCORDANCE WITH AAR SPECIFICATION S-402.



Level	Date	Approved	Description
REVISIONS			
FreightCar America			
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FREIGHTCAR AMERICA AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION. BY ACCEPTING THIS DRAWING, THE RECIPIENT AGREES (A) TO USE THIS DRAWING ONLY FOR THOSE PURPOSES APPROVED IN WRITING BY FREIGHTCAR AMERICA, (B) NOT TO REPRODUCE OR MODIFY THIS DRAWING, IN WHOLE OR IN PART, AND (C) NOT TO DISCLOSE THIS DRAWING TO ANY PERSON OR ENTITY, NOR USE THE DRAWING FOR THE DESIGN OR MANUFACTURE OF ANY ITEM, PART, OBJECT OR APPARATUS THEREOF, EXCEPT UPON THE PRIOR WRITTEN PERMISSION OF FREIGHTCAR AMERICA.			
Standard Tolerances (Unless Noted)			
Decimal Dimensions ± 0.063		Hole Diameters ± 0.031	
Diagonals 0.125 Max. Variation		Angles $\pm 1^\circ$	
Radii will be thickness of material		Tolerances are not accumulative	
Made By: BDH	Date: 08-10-22	Ref Dwg: A108966-001	
Approved: DMJBDH	Do Not Scale Drawing	Est. Wt: 8.69 lbs	
ASSEMBLY, CNTRL VALVE TO E/L PIPE			
Size B	Drawing / Part Number A108966-002		Rev.