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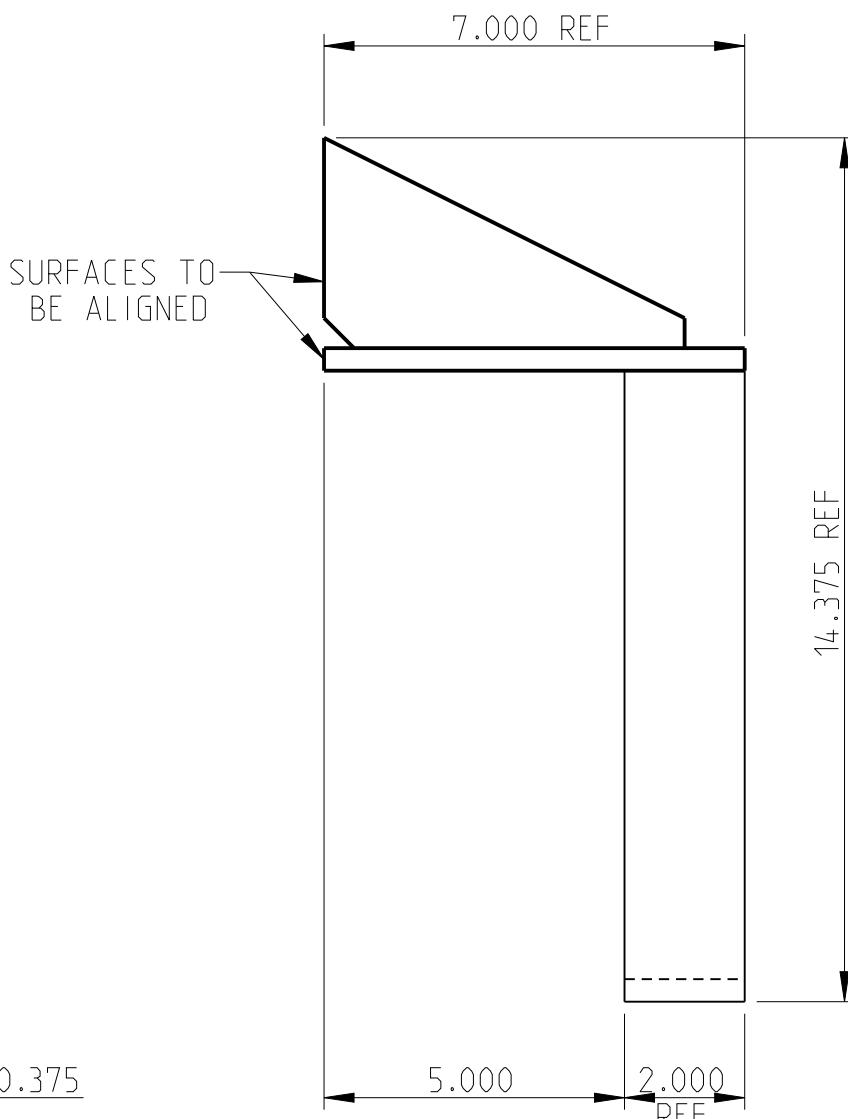
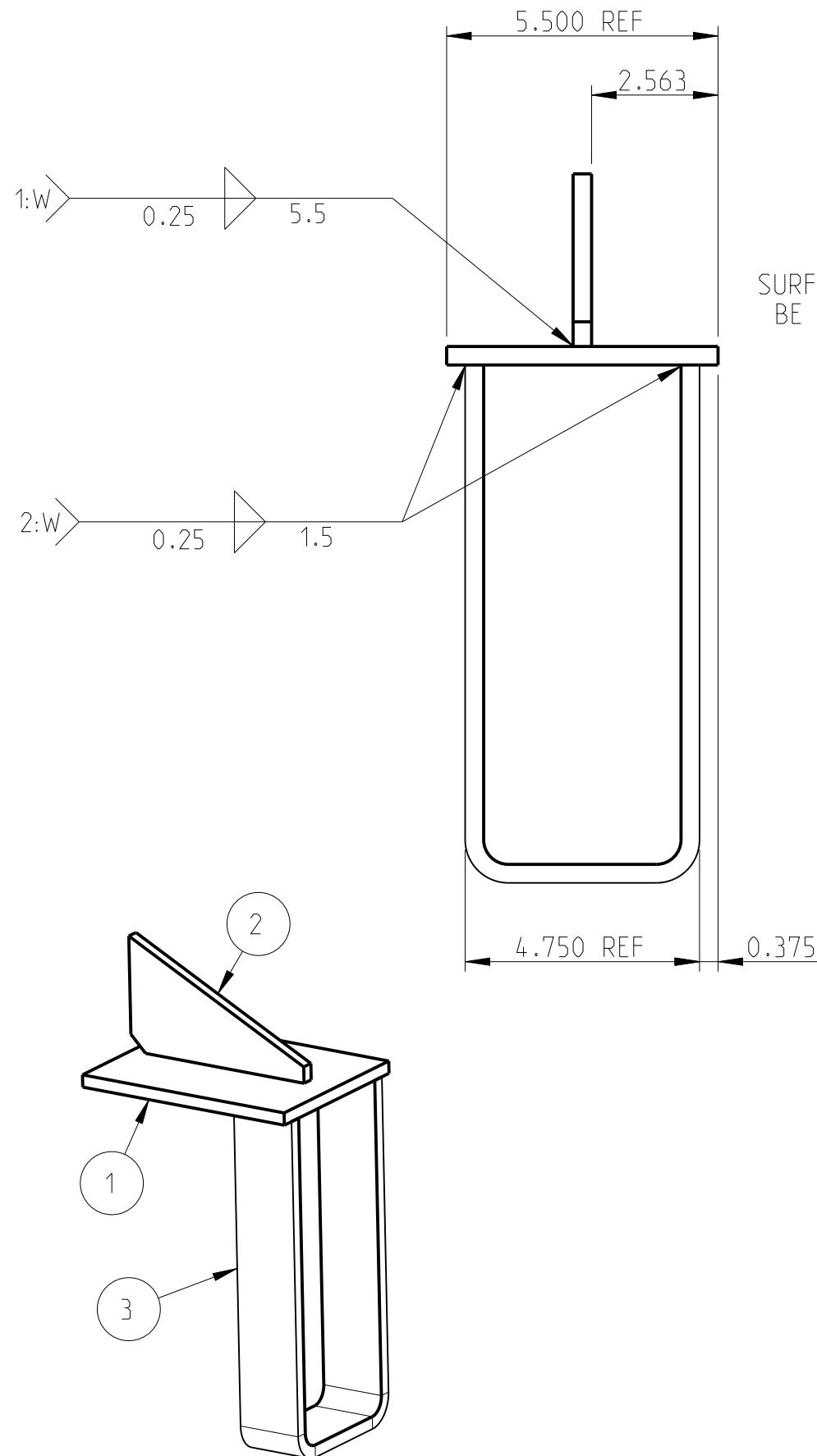
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BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00594-425	PLATE, 3/8" X 5 1/2" X 7", ASTM A-36	1
2	M101171-097	GUSSET, -	1
3	M101348-082	GUIDE, BRAKE ROD	1



NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

Level	Date	Approved	Description
REVISIONS			
FreightCar America			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: CSW/MHK Date: 09-24-12 Ref Dwg: -

Approved: CSW Do Not Scale Drawing Est. Wt: 10.55 lbs

ASSEMBLY, HB ROD SUPPORT

Size	Drawing / Part Number	Rev.
B	A108926-000	-