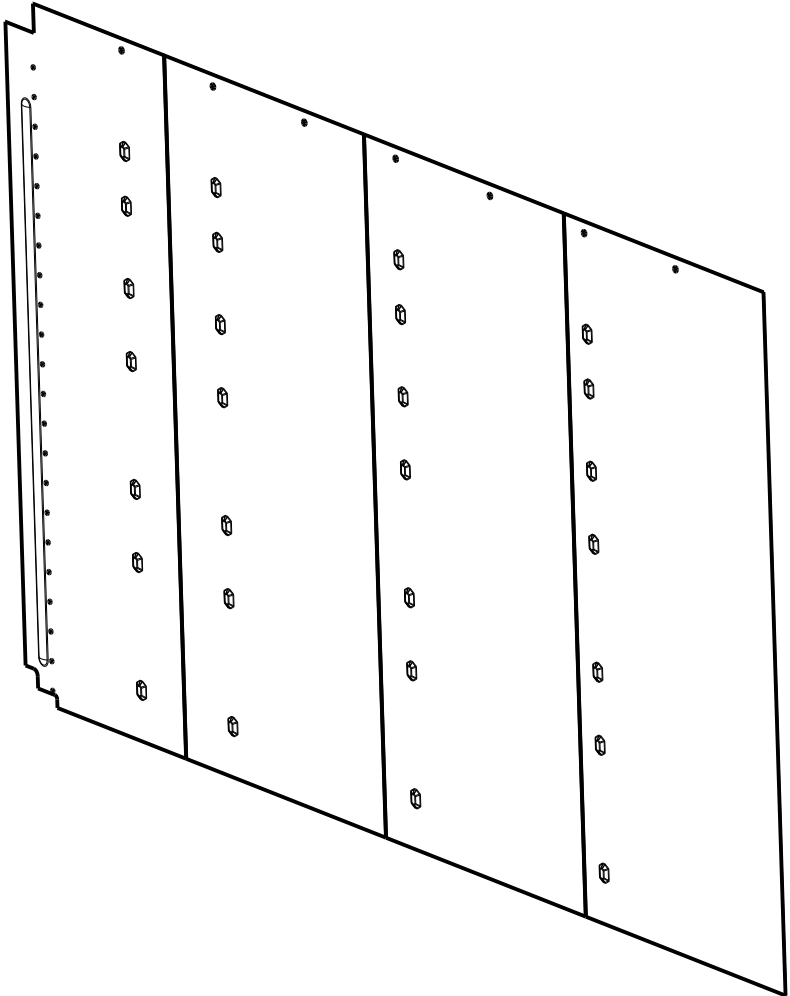
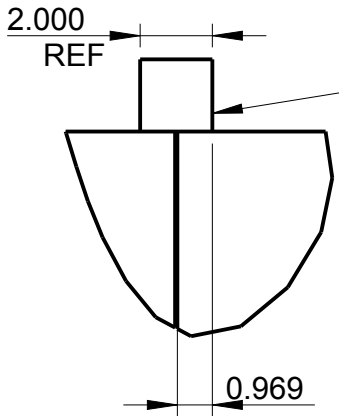


BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	M111821-012	SIDE SHEET, DOOR POST	1
2	M111822-012	SIDE SHEET, INTERMEDIATE	1
3	M111822-013	SIDE SHEET, INTERMEDIATE	1
4	M111822-014	SIDE SHEET, INTERMEDIATE	1



Level Date Approved		Description	
REVISIONS			
<b>FreightCar America</b>			
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FREIGHTCAR AMERICA AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION. BY ACCEPTING THIS DRAWING, THE RECIPIENT AGREES (A) TO USE THIS DRAWING ONLY FOR THOSE PURPOSES APPROVED IN WRITING BY FREIGHTCAR AMERICA, (B) NOT TO REPRODUCE OR MODIFY THIS DRAWING, IN WHOLE OR IN PART, AND (C) NOT TO DISCLOSE THIS DRAWING TO ANY PERSON OR ENTITY. NOR USE THE DRAWING FOR THE DESIGN OR MANUFACTURE OF ANY ITEM, PART, OBJECT OR APPARATUS THEREOF, EXCEPT UPON THE PRIOR WRITTEN PERMISSION OF FREIGHTCAR AMERICA.			
Standard Tolerances (Unless Noted)			
Decimal Dimensions ± 0.063		Hole Diameters ± 0.031	
Diagonals 0.125 Max. Variation		Angles ± 1°	
Radii will be thickness of material		Tolerances are not accumulative	
Made By: DJN	Date: 06-22-16	Ref Dwg: A112633-010	
Approved: CSWCSW	Do Not Scale Drawing	Est. Wt: 1624.32 lbs	
ASSEMBLY, SIDE SHEET			
Size	Drawing / Part Number		Rev.
C	A113332-010		-

**NOTE:**  
1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.  
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1. LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.  
3. WELD 1:W TO BE GROUND FLUSH ON INTERIOR SIDE WITHOUT REMOVING PARENT MATERIAL. OUTER SIDE TO BE GROUND FLUSH ONLY IN LOCATIONS NEEDED FOR APPLICATION OF HORIZONTAL STIFFENERS AND DOOR STOP BRACKETS.



**DETAIL B**  
SCALE 0.188

BUTT RUN OFF TAB 00594-649 AGAINST SIDE SHEET ON EACH END OF EACH WELD SEAM, AFTER WELDING SEAM IS COMPLETE. REMOVE RUN-OFF TAB, AND GRIND SMOOTH 6/ASSEMBLY