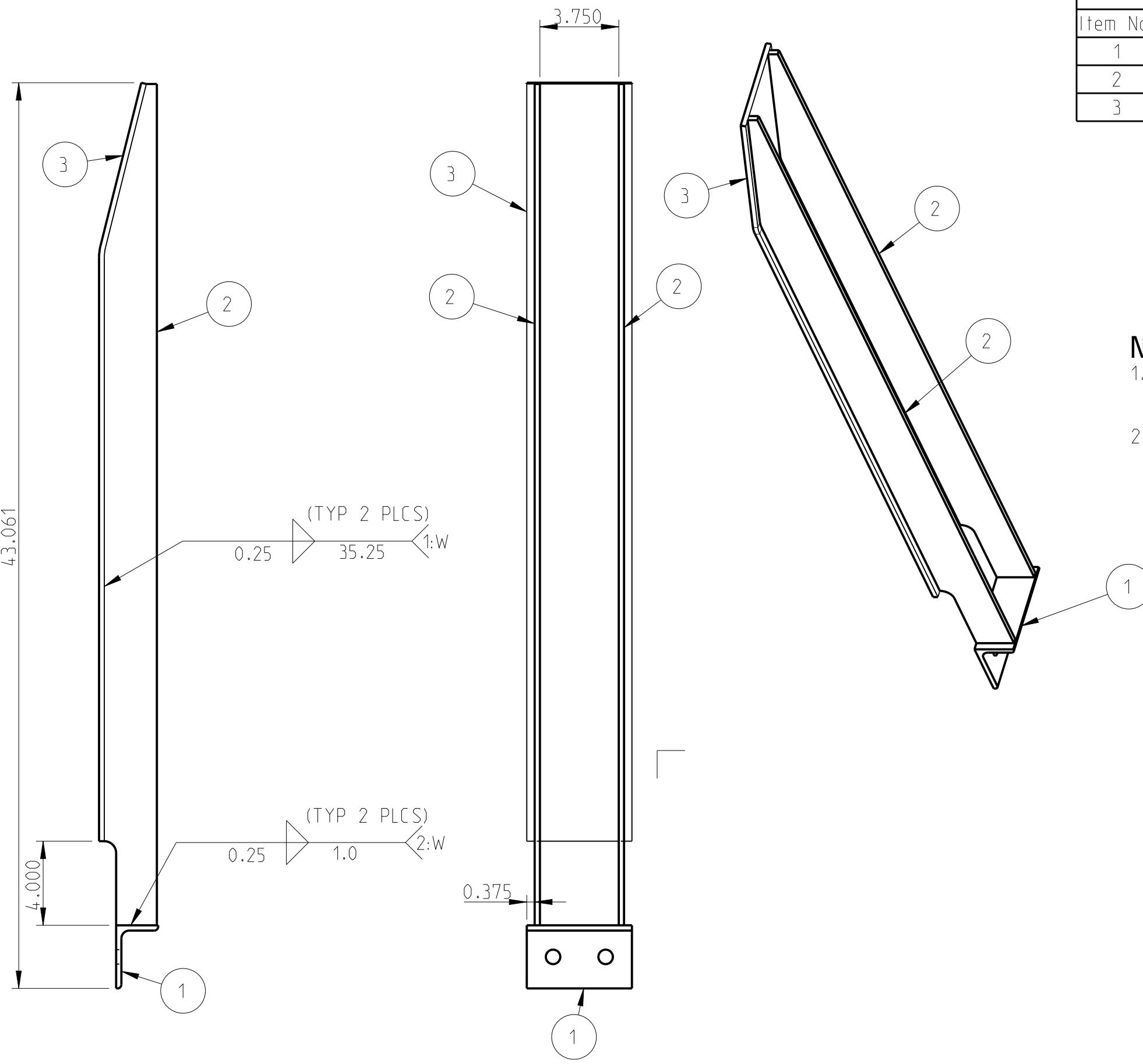


9 8 7 6 ◇ 4 3 2 |

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M108900-000	BASE, END CORNER GUIDE	1
2	M108901-000	WEB, END CORNER GUIDE	2
3	M108902-000	FACE PLATE, END CORNER GUIDE	1



NOTE:

1. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

A 10-26-12 JAJ **JAJ** REDESIGNED M108901-000 PER
ECO DAN100129.

Level	Date	Approved	Description
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REVISIONS

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: JWB Date: 09-26-12 Ref Dwg: -

Approved: JAJ Do Not Scale Drawing Est. Wt: 27.25 lbs

ASSEMBLY, END CORNER GUIDE

Size	Drawing / Part Number	Rev.
B	A108903-000	A