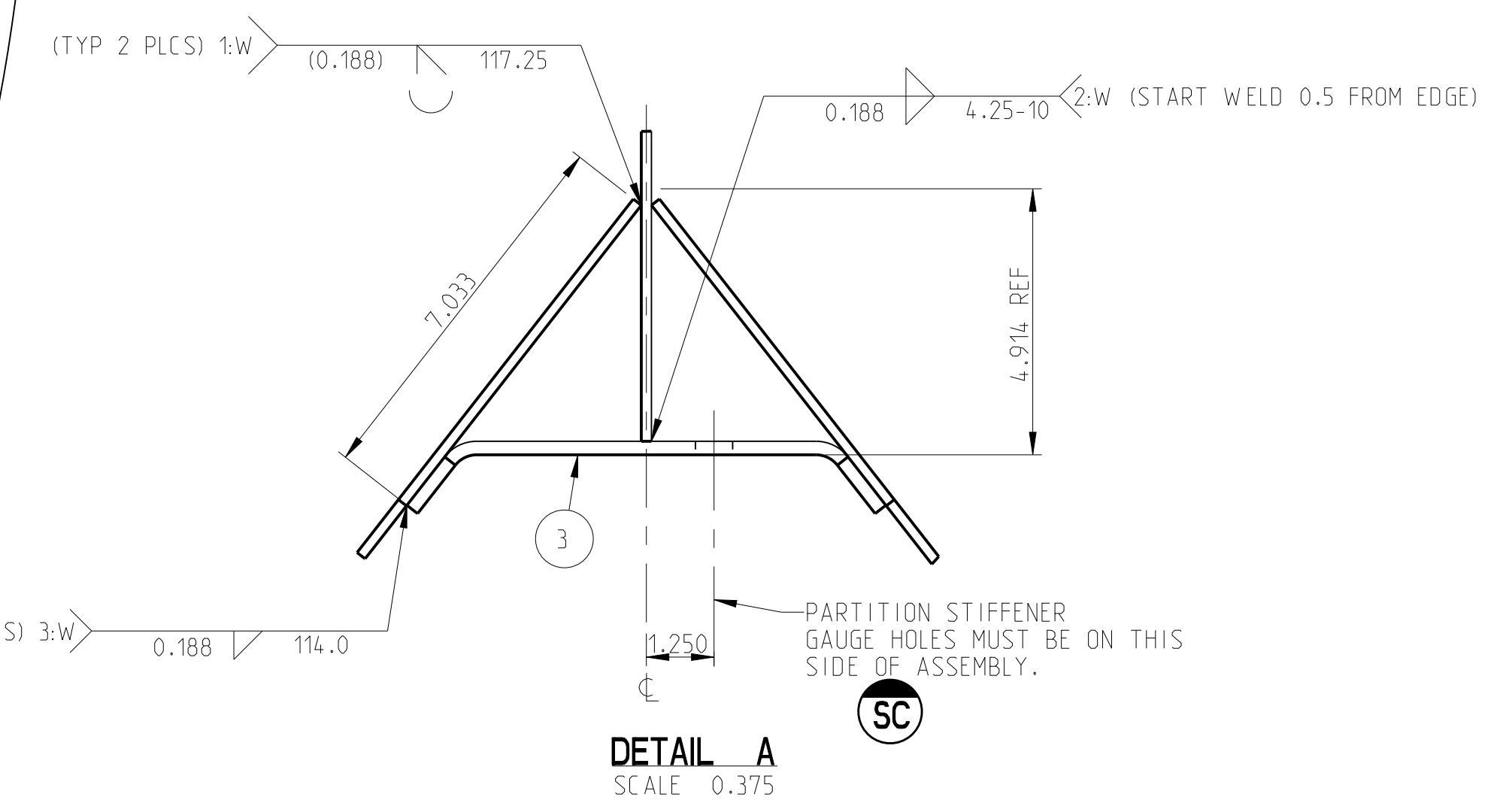
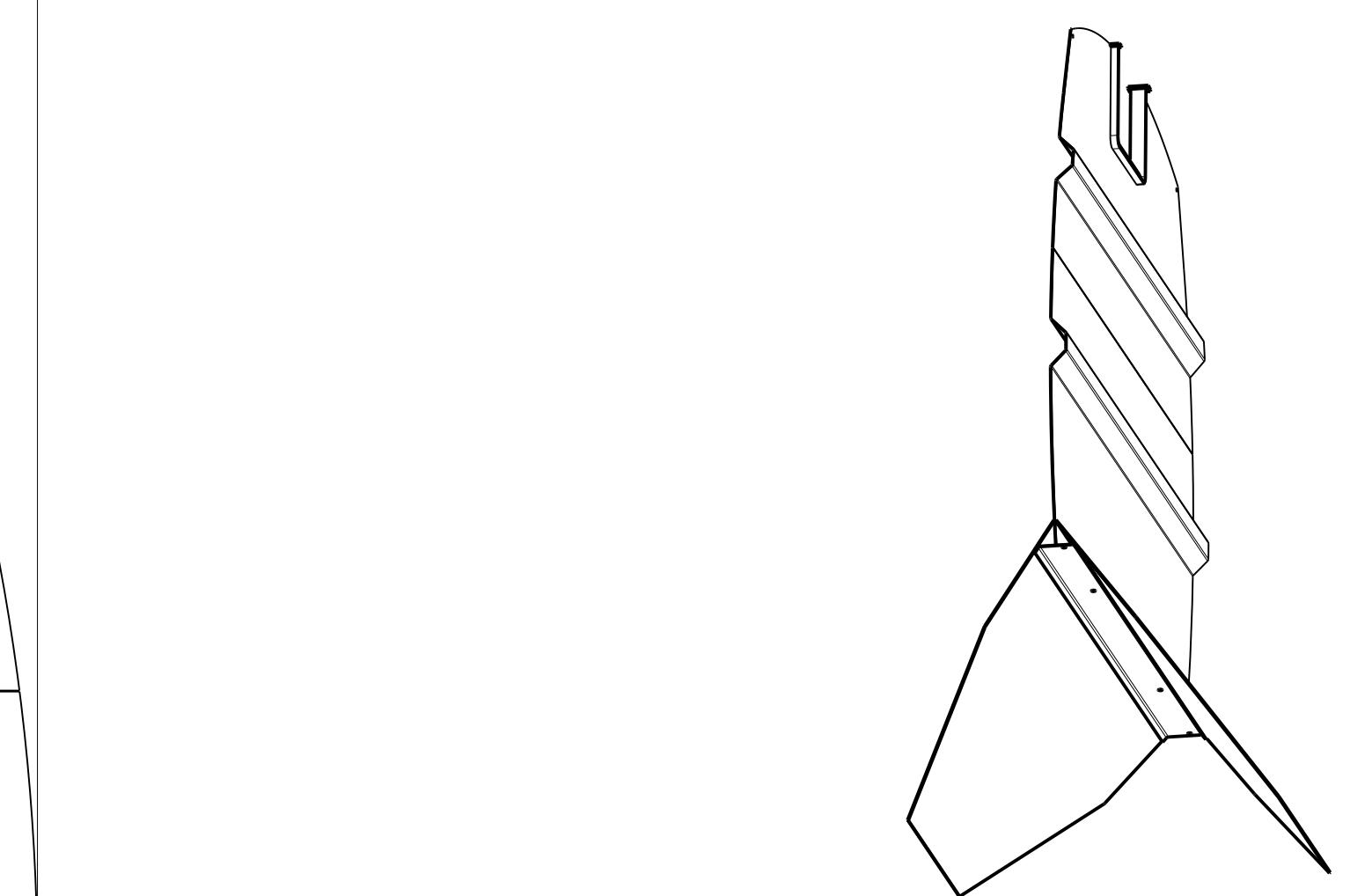
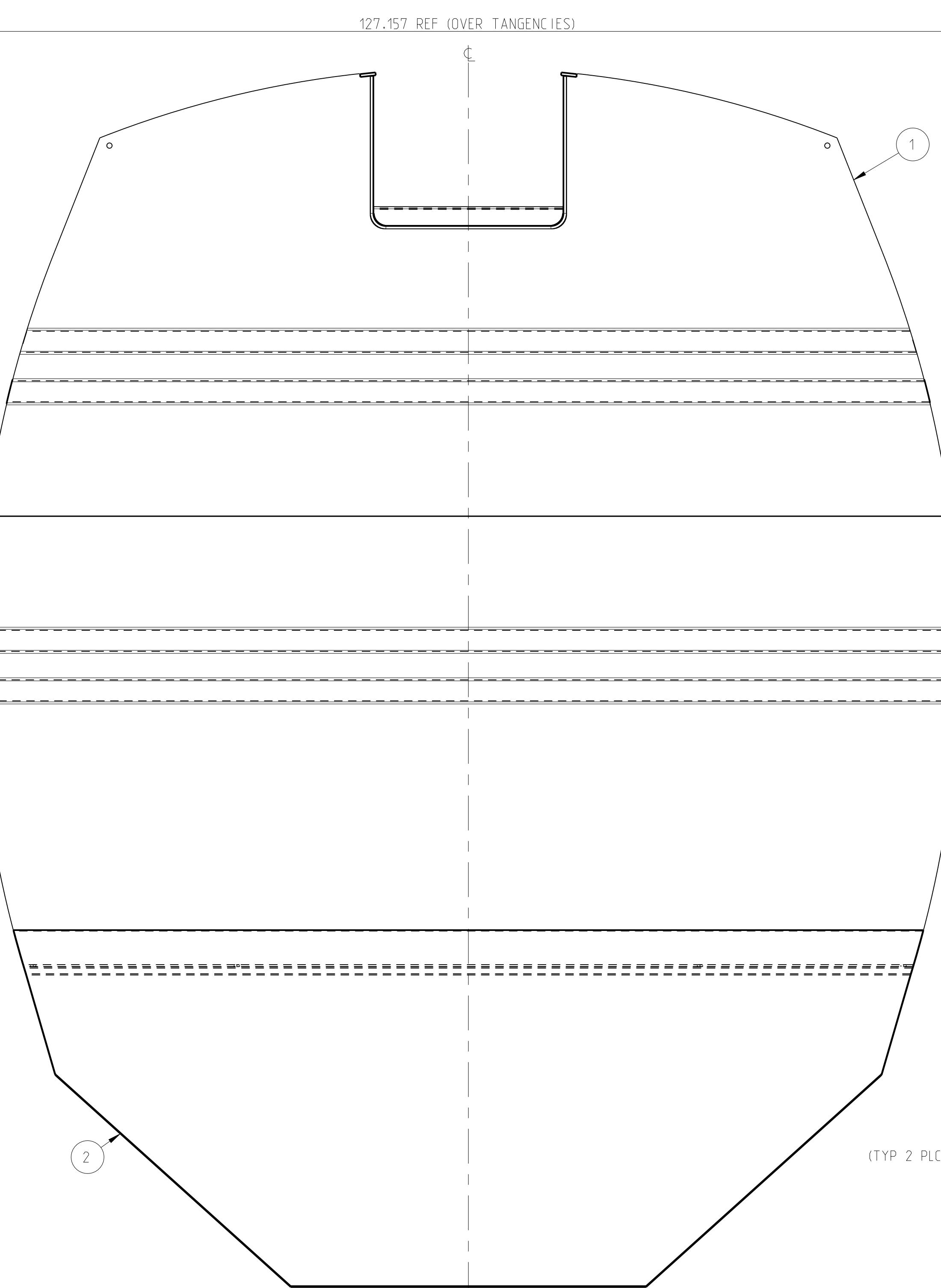
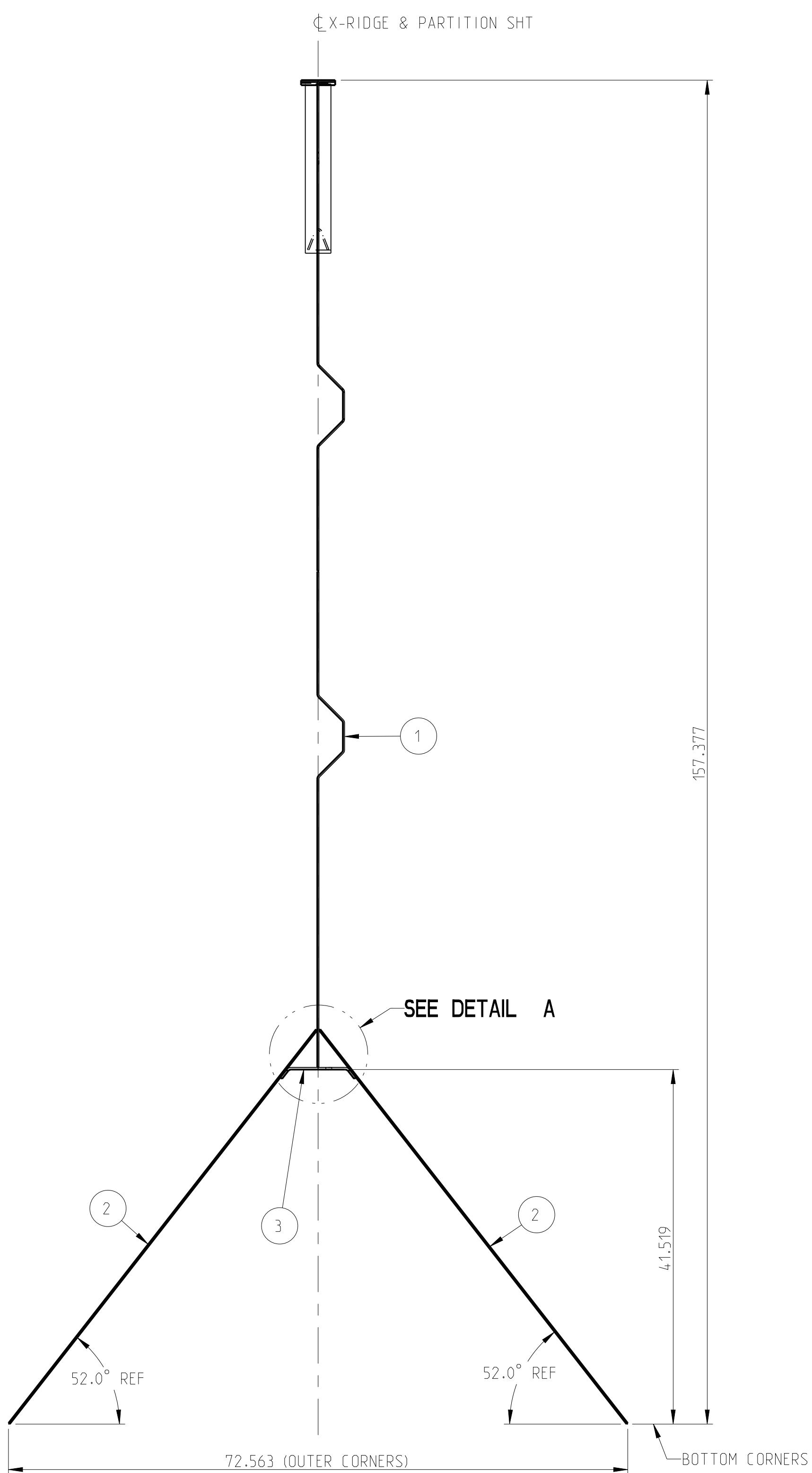


17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | ◇ | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	A113304-000	ASSEMBLY, PARTITION SHEET	1
2	M113285-000	FLOOR, CROSSRIDGE	2
3	M113299-000	STIFFENER, PARTITION	1



(SC) SPECIAL CHARACTERISTIC - FEATURE THAT IS "KEY" TO FORM, FIT, AND FUNCTION OF THE PART/ASSY

- NOTE:**
1. CENTER PARTITION ASSEMBLY (A113304-000) MUST BE WITHIN ± 0.500 MAX FROM VERTICAL.
 2. UNLESS OTHERWISE NOTED, ALL WELD LENGTH SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
 3. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
 4. ALL WELDS RELATIVE TO INTERIOR OF CAR MUST BE TIED TOGETHER AND GROUND/BUFFED SMOOTH (NOT NECESSARILY FLAT) FOR APPLICATION OF INTERIOR LINER. INTERIOR WELDS/JOINTS PREPARED IN ACCORDANCE TO FCA PROCEDURE 6.22.1, INTERIOR PREPARATION PROCEDURE FOR LINED COVERED HOPPER CARS.

(SC)

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: JWB Date: 07-25-16 Ref. Dwg: A112738-000

Approved: --- Do Not Scale Drawing Est. Wt: 1386.00 lbs

ASSEMBLY, CROSSRIDGE

Size D	Drawing / Part Number A113305-000	Rev. -
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PRELIMINARY