



BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	00594-425	PLATE, 3/8" X 5 1/2" X 7", ASTM A-36	1
2	M101171-097	GUSSET, -	1
3	M101348-082	GUIDE, BRAKE ROD	1

**NOTE:**

1. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

2. UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.

Level		Date	Approved	Description	
REVISIONS					
<b><i>FreightCar America</i></b>					
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Standard Tolerances (Unless Noted)					
Decimal Dimensions $\pm$ 0.063			Hole Diameters $\pm$ 0.031		
Diagonals 0.125 Max. Variation			Angles $\pm$ 1°		
Radii will be thickness of material			Tolerances are not accumulative		
Made By: CSW /MHK		Date: 09-24-12		Ref Dwg: -	
Approved: CSWCSW		Do Not Scale Drawing		Est. Wt: 10.55 lbs	
ASSEMBLY, HB ROD SUPPORT					
Size	Drawing / Part Number				Rev.
B	A108926-000				-