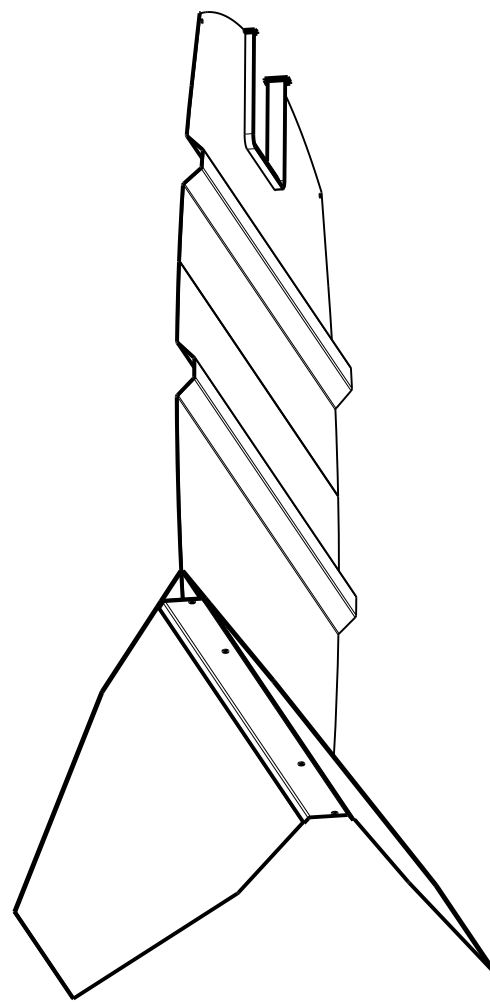
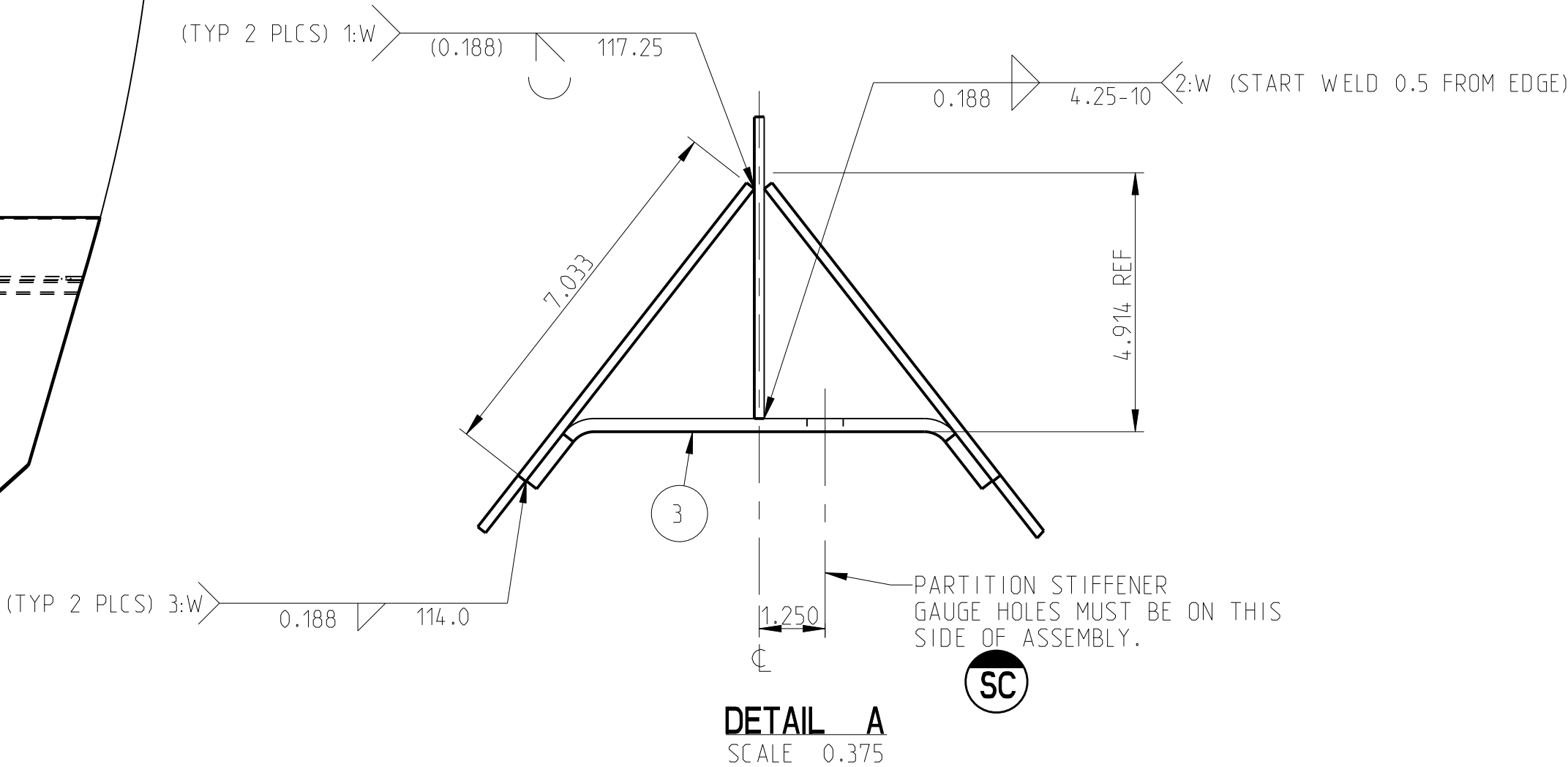
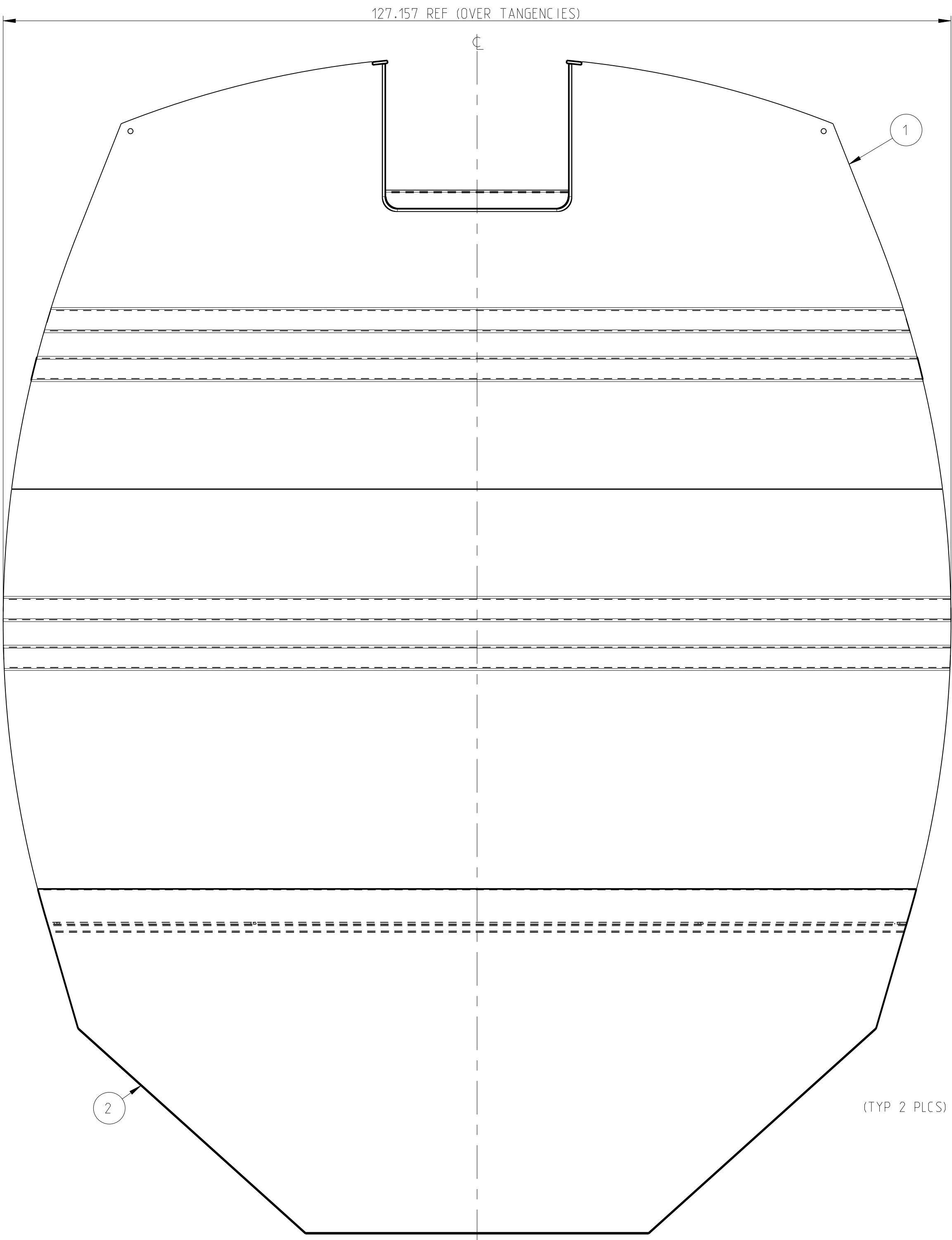
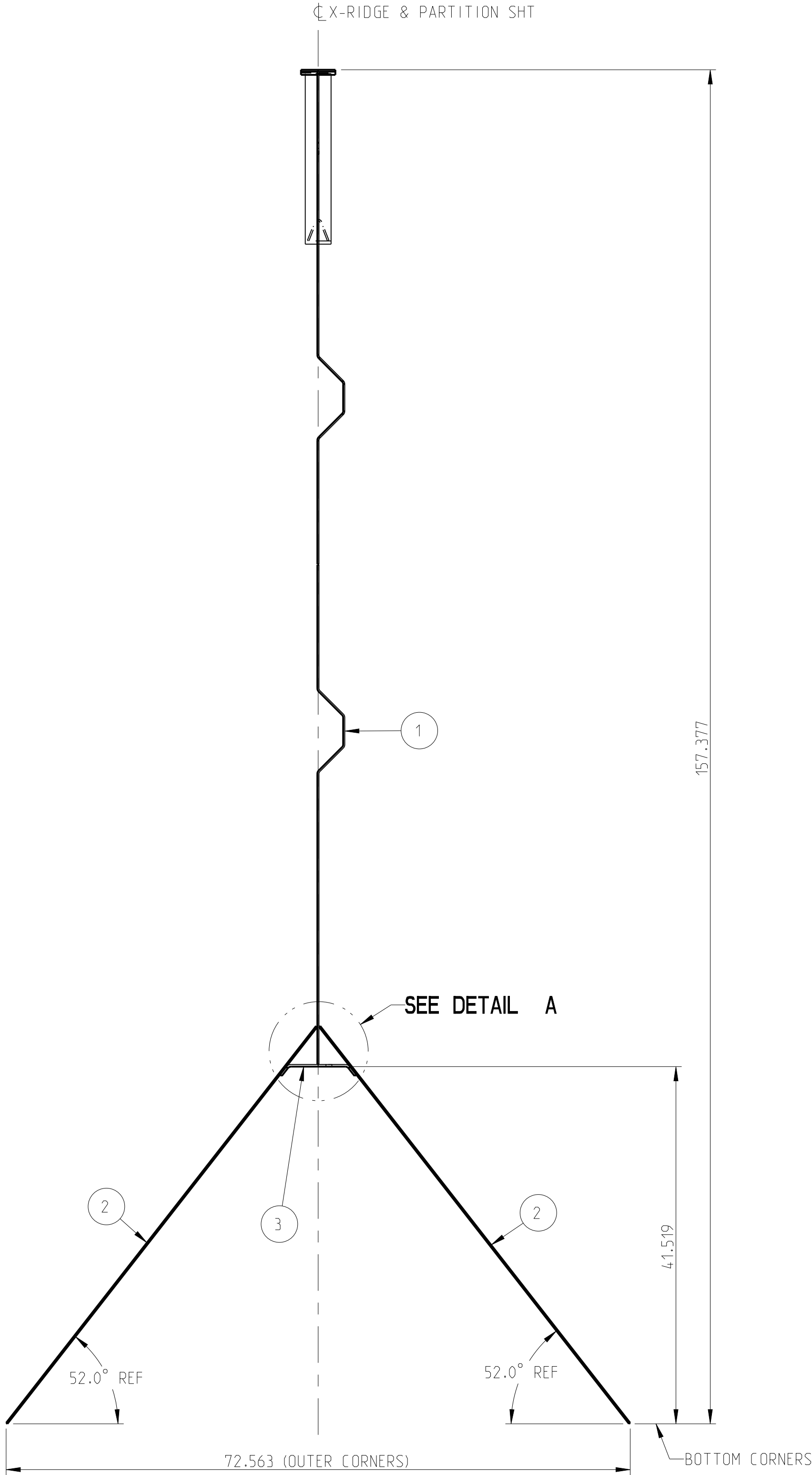


BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	A113304-000	ASSEMBLY, PARTITION SHEET	1
2	M113285-000	FLOOR, CROSSRIDGE	2
3	M113299-000	STIFFENER, PARTITION	1



- NOTE:**
- CENTER PARTITION ASSEMBLY (A113304-000) MUST BE WITHIN  $\pm 0.500$  MAX FROM VERTICAL.
  - UNLESS OTHERWISE NOTED, ALL WELD LENGTH SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
  - ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
  - ALL WELDS RELATIVE TO INTERIOR OF CAR MUST BE TIED TOGETHER AND GROUND/BUFFED SMOOTH (NOT NECESSARILY FLAT) FOR APPLICATION OF INTERIOR LINER. INTERIOR WELDS/JOINTS PREPARED IN ACCORDANCE TO FCA PROCEDURE 6.22.1, INTERIOR PREPARATION PROCEDURE FOR LINED COVERED HOPPER CARS.

**SC** SPECIAL CHARACTERISTIC - FEATURE THAT IS "KEY" TO FORM, FIT, AND FUNCTION OF THE PART/ASSY

**PRELIMINARY**

Level	Date	Approved	Description
<div>REVISIONS</div> <div><b>FreightCar America</b></div>			
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FREIGHTCAR AMERICA AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION. BY ACCEPTING THIS DRAWING, THE RECIPIENT AGREES (A) TO USE THIS DRAWING ONLY FOR THOSE PURPOSES APPROVED IN WRITING BY FREIGHTCAR AMERICA, (B) NOT TO REPRODUCE OR MODIFY THIS DRAWING, IN WHOLE OR IN PART, AND (C) NOT TO DISCLOSE THIS DRAWING TO ANY PERSON OR ENTITY, NOR USE THE DRAWING FOR THE DESIGN OR MANUFACTURE OF ANY ITEM, PART, OBJECT OR APPARATUS THEREOF, EXCEPT UPON THE PRIOR WRITTEN PERMISSION OF FREIGHTCAR AMERICA.			
Standard Tolerances (Unless Noted)			
Decimal Dimensions $\pm 0.063$		Hole Diameters $\pm 0.031$	
Diagonals 0.125 Max. Variation		Angles $\pm 1^\circ$	
Radii will be thickness of material. Tolerances are not accumulative.			
Made By: JWB	Date: 07-25-16	Ref Dwg: A112738-000	
Approved: ---	Do Not Scale Drawing	Est. Wt: 1386.00 lbs	
ASSEMBLY, CROSSRIDGE			
Size	Drawing / Part Number		Rev.
D	A113305-000		-