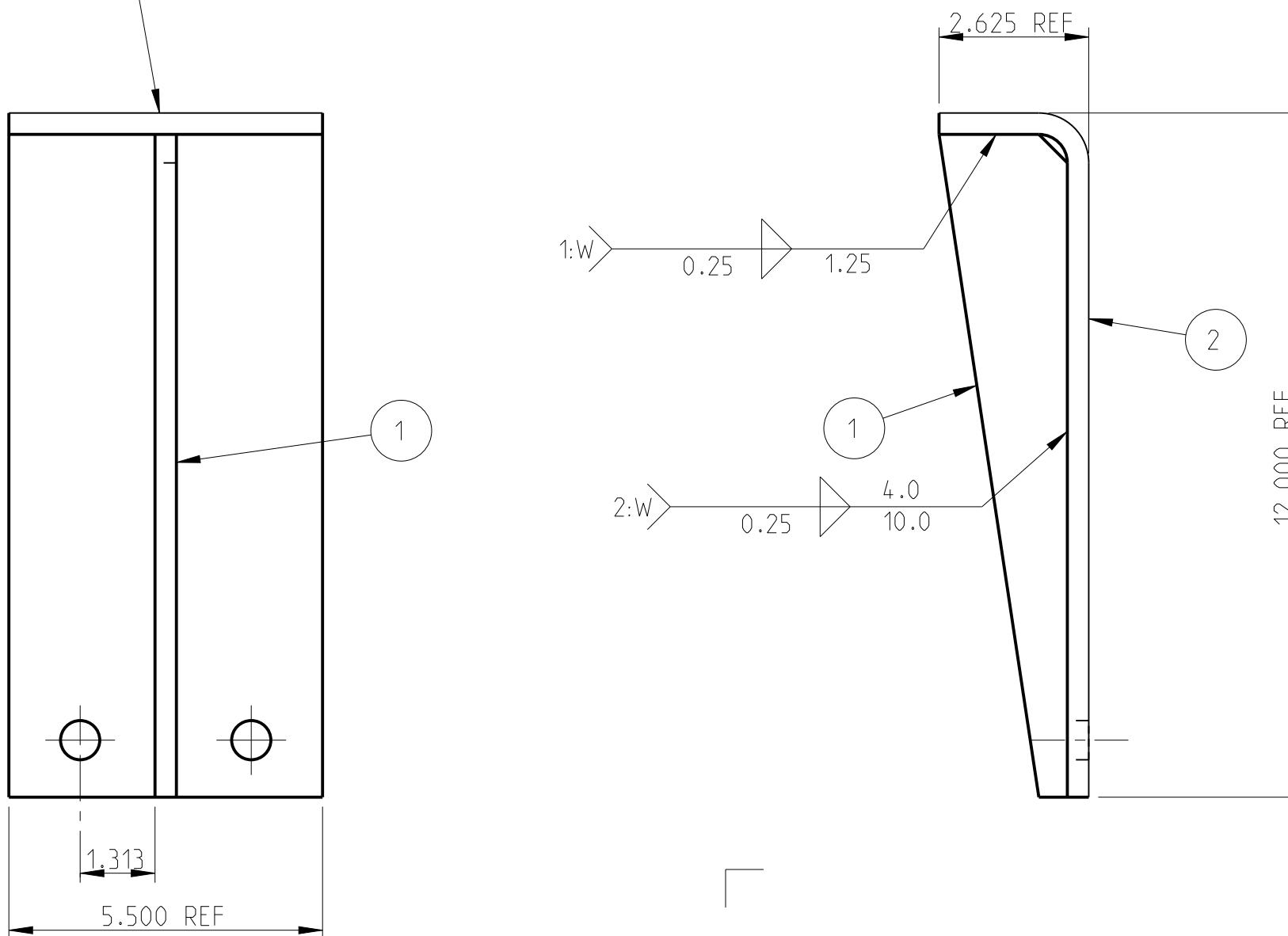
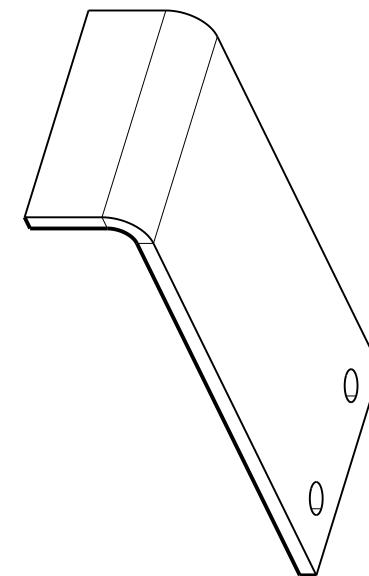


# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M101171-124	GUSSET, -	1
2	M108931-001	SUPPORT, UNCOUPLING BRACKET	1


**NOTE:**

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.



Level	Date	Approved	Description
<b>REVISIONS</b>			
<b>FreightCar America</b>			

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**Standard Tolerances (Unless Noted)**

Decimal Dimensions $\pm 0.063$	Hole Diameters $\pm 0.031$
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK Date: 08-29-18 Ref Dwg: A108932-000

Approved: JAJ *JAJ* Do Not Scale Drawing Est. Wt: 9.77 lbs

**ASSEMBLY, SUPPORT, UNCOUPLING BRACKET**

Size	Drawing / Part Number	Rev.
B	A108932-001	-