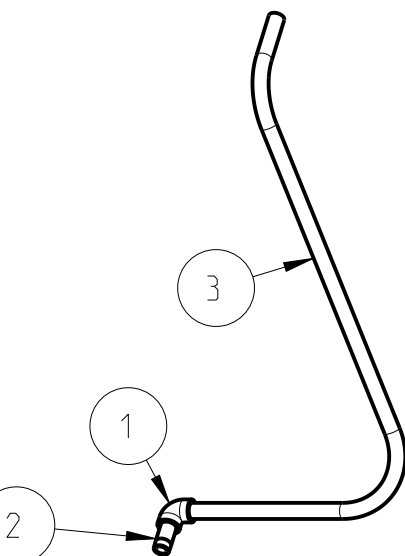


		4	3	2	1
BILL OF MATERIAL					
Item No.	Part No.	Description		Quantity	Unit Length
1	10240-018	FITTING, ELBOW, 3/4" X 90 SOCKET WELD		1	
2	10240-296	NIPPLE, 3/4" X 2 1/2" XH THREADED ONE END, TAPERED			
3	M116624-000	PIPE, 0.75Ø, EXTRA HEAVY		1	49.438



1

D	10-19-23	FAR	ECO CAS601529. ADDED OVERALL PIPE LENGTH DIMENSIONS ON PIPE DETAIL.	
C	01-22-21	JAJ	ECO CAS600067, ITEM M116624-000 WAS 10260-004.	
B	11-27-17	MCH	DUE TO MOVING PIPE CLAMP TO INBOARD SIDE OF BLOSTER WEB FOR FIT-UP 11.154 DIM WAS 7.435	
A	11-02-17	JAG	ADDED NOTE #4 AND UPDATED PIPE TO MEET AAR SPECIFICATION	
Level	Date	Approved	Description	
REVISIONS				
FreightCar America				
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Standard Tolerances (Unless Noted)				
Decimal Dimensions ± 0.063		Hole Diameters ± 0.031		
Diagonals 0.125 Max. Variation		Angles ± 1°		
Radii will be thickness of material		Tolerances are not accumulative		
Made By: STS	Date: 12-18-12	Ref Dwg: -		
Approved: JWB	Do Not Scale Drawing	Est. Wt: 7.08 lbs		
ASSEMBLY, DOOR LINE TO QUICK DISCON. PIPE				
Size	Drawing / Part Number			Rev.
B	A108997-000			D