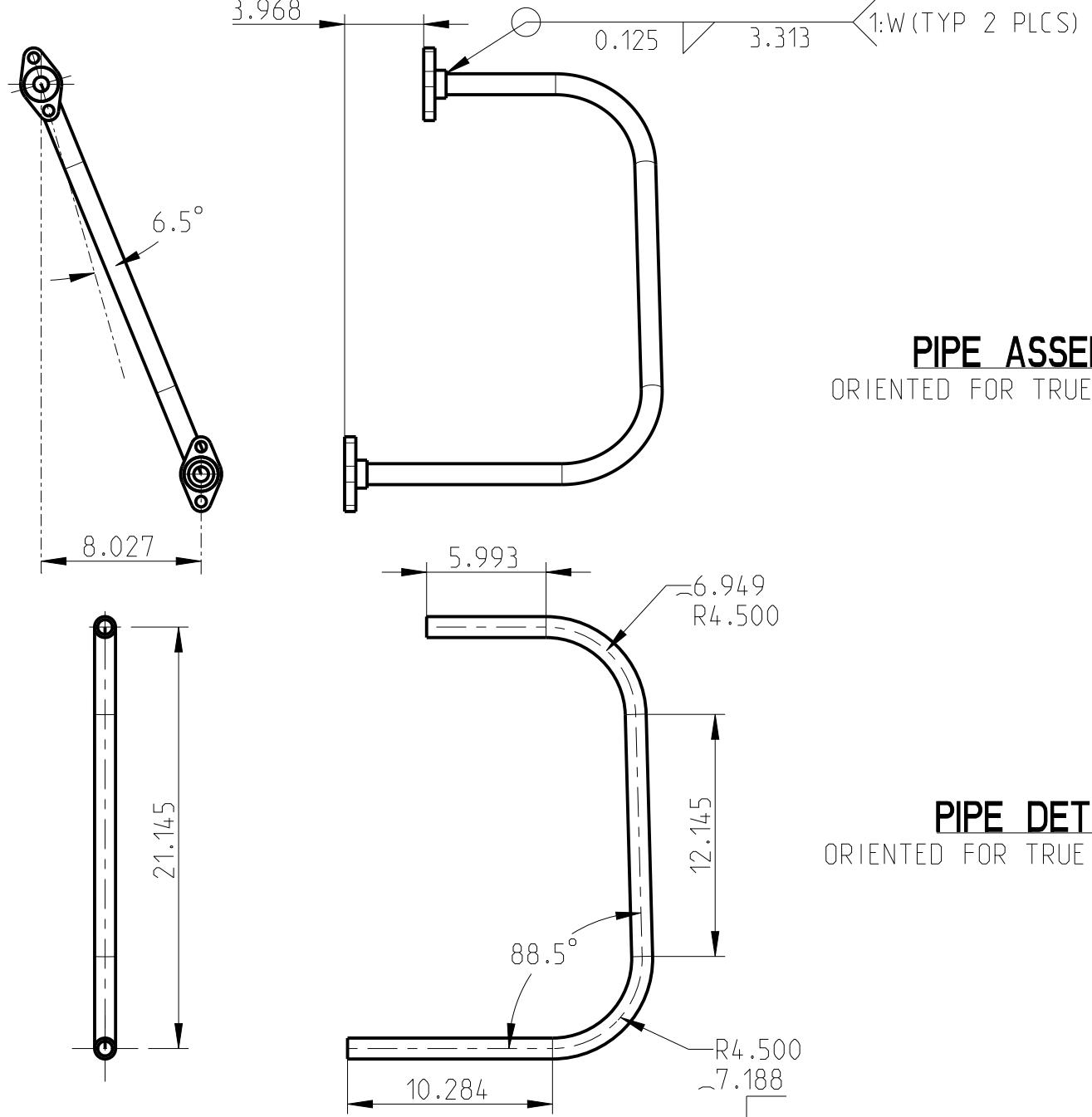


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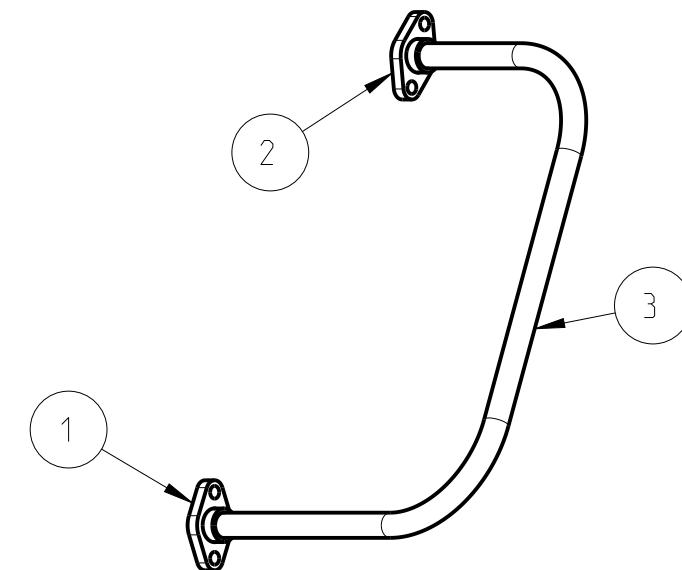


PIPE ASSEMBLY
ORIENTED FOR TRUE DIMENSIONS

PIPE DETAIL
ORIENTED FOR TRUE DIMENSIONS

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-067	FITTING, 3/4" STRT SWV FLG SW, GG	1	
2	10240-068	FITTING, 3/4" STRT SWV FLG SW	1	
3	M108968-004	PIPE, .750 Ø, EXTRA HEAVY	1	42.563



Level	Date	Approved	Description
REVISIONS			
FreightCar America			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: CJG Date: 11-03-23 Ref Dwg: -

Approved: MJM MJM Do Not Scale Drawing Est. Wt: 6.78 lbs

ASSEMBLY, E/L TO CYLINDER PIPE

Size	Drawing / Part Number	Rev.
B	A108968-004	-

NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.