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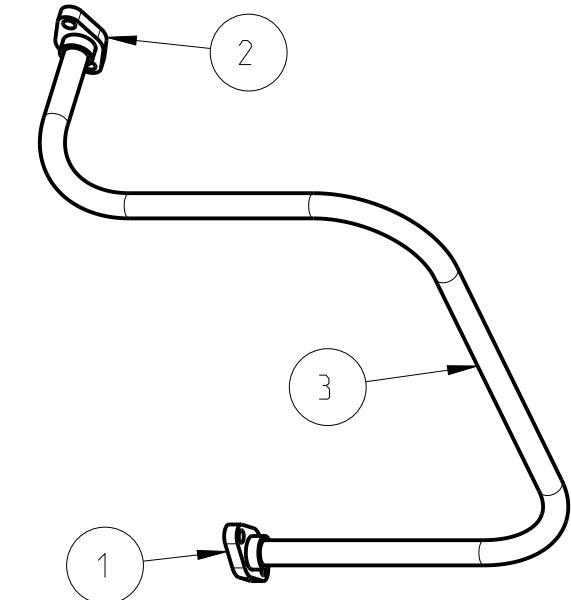
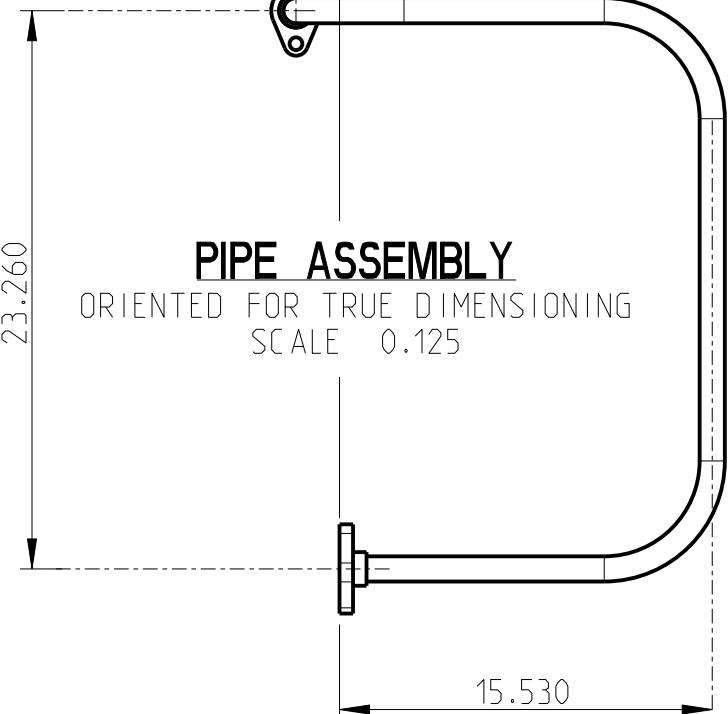
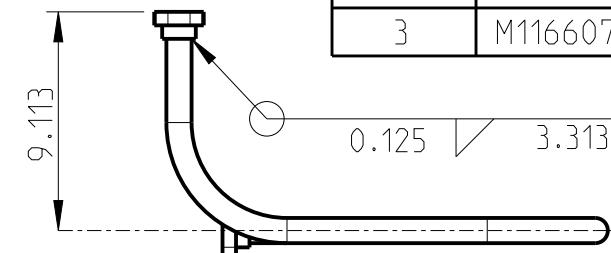
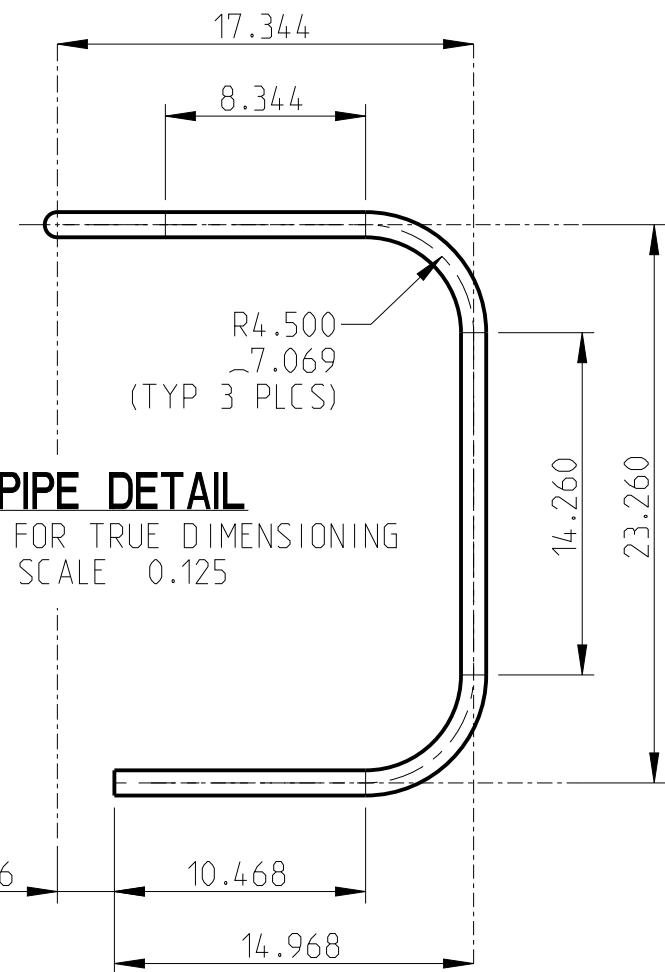
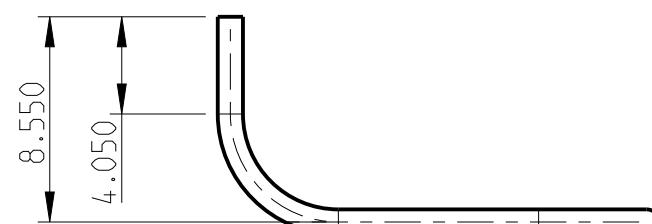
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1

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-067	FITTING, 3/4" STRT SWV FLG SW, GG	1	
2	10240-068	FITTING, 3/4" STRT SWV FLG SW	1	
3	M116607-000	PIPE, 0.750 Ø, EXTRA HEAVY	1	58.327



NOTE:

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.

A 01-22-21 JA/JF AR ECO CAS600067: PIPE M116607-000

W AS 10260-004.

Level Date Approved Description

REVISIONS

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK Date: 12-12-12 Ref Dwg: -

Approved: JWB Do Not Scale Drawing Est. Wt: 8.71 lbs

ASSEMBLY, CNTRL VALVE TO E/L PIPE

Size	Drawing / Part Number	Rev.
B	A108966-000	A