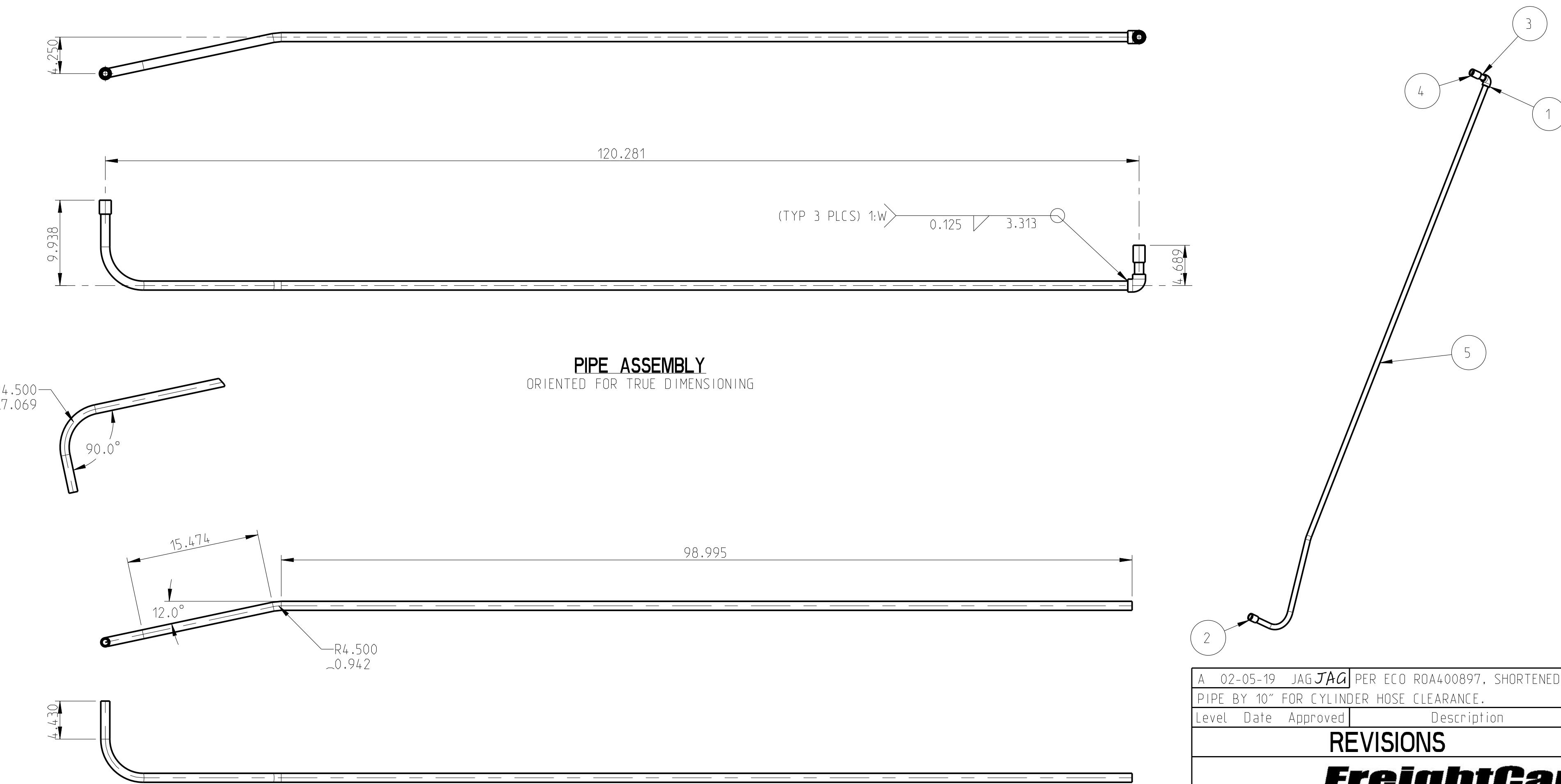


## **BILL OF MATERIAL**

Item No.	Part No.	Description	Quantity	Unit Length
1	10240-018	FITTING, ELBOW, 3/4" X 90 SOCKET WELD	1	
2	10240-124	COUPLING, 3/4" TAPPED X 3/4" SW	1	
3	10240-296	NIPPLE, 3/4" X 2 1/2" XH THREADED ONE END	1	
4	10240-346	COUPLING, 3/4" THREADED, 3000 LB, FORGED	1	
5	10260-004	PIPE, 0.75 $\phi$ , EXTRA HEAVY	1	126.909



PIPE DETAIL

ORIENTED FOR TRUE DIMENSIONING

## **NOTE-**

- NOTE:**

  1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
  2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
  3. PIPE DIMENSIONS ARE FOR REFERENCE ONLY, MANUFACTURING TO DETERMINE FINAL ASSEMBLY DIMENSIONS.
  4. PIPING TO BE IN ACCORDANCE WITH AAR SPECIFICATION S-402

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## **Standard Tolerances (Unless Noted)**

Decimal Dimensions $\pm 0.063$ Diagonals 0.125 Max. Variation Radii will be thickness of material	Hole Diameters $\pm 0.031$ Angles $\pm 1^\circ$ Tolerances are not accumulative
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By: JAG Date: 12-13-18 Ref Dwg: A108944

ved: JAG	Do Not Scale Drawing	Est. Wt: 17.25 lbs
<b>ASSEMBLY, SPOOL VALVE PIPE</b>		
Drawing / Part Number	A113321-001	Rev.
		A