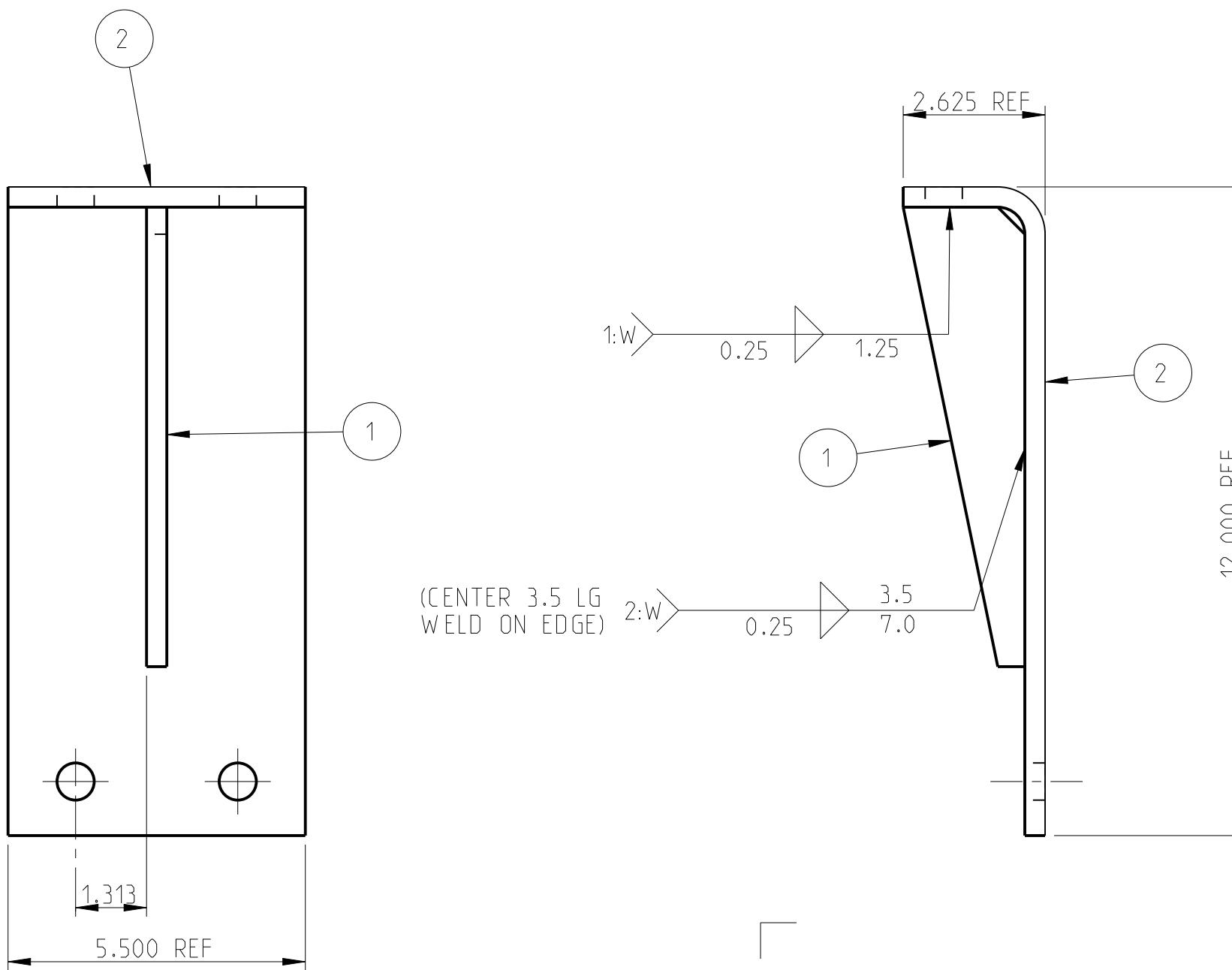
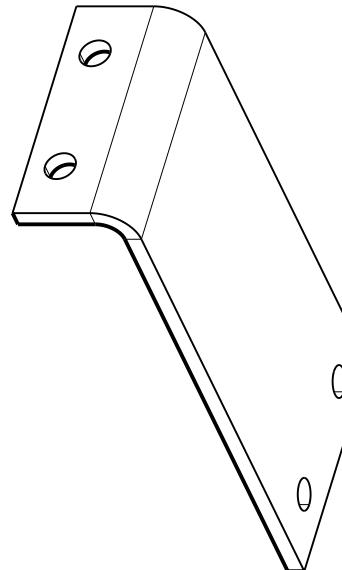


BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M101171-098	GUSSET, -	1
2	M108931-003	SUPPORT, UNCOUPLING BRACKET	1


NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.



Level	Date	Approved	Description
REVISIONS			
FreightCar America			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MCH Date: 01-25-22 Ref Dwg: A108932-001

Approved: MCH *MCH* Do Not Scale Drawing Est. Wt: 9.23 lbs

ASSEMBLY, SUPPORT, UNCOUPLING BRACKET

Size	Drawing / Part Number	Rev.
B	A108932-003	-