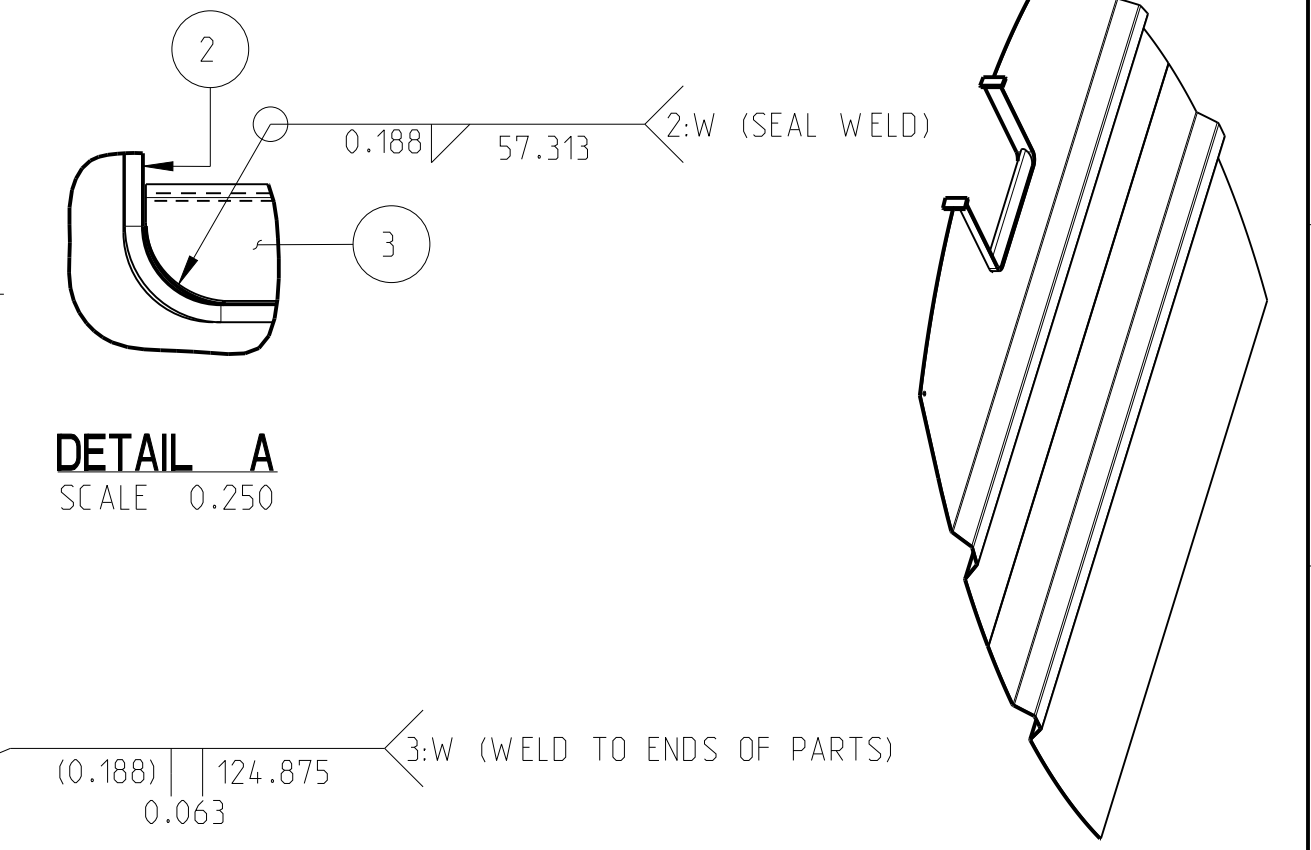


BILL OF MATERIAL			
Item No.	Part No.	Description	Quantity
1	00596-626	BAR, 2" X 3/8" X 4", ASTM A-572 GR 50	2
2	M103042-003	REINFORCEMENT, CENTER PARTITION	1
3	M113112-000	SHED PLATE, CENTER PARTITION	1
4	M113300-000	PARTITION SHEET, LOWER HALF	1
5	M113301-000	PARTITION SHEET, UPPER HALF	1

*USE RUN-OFF TABS (FCA #00594-649) FOR WELDING PARTITION SHEET SEAM, 2/ASS'Y



NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS. WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
- SIDE PROFILE OF COMPLETED ASSEMBLY TO BE CHECKED/ VALIDATED WITH WOODEN TEMPLATE.
- ALL WELDS RELATIVE TO INTERIOR OF CAR MUST BE TIED TOGETHER AND GROUND/BUFFED SMOOTH (NOT NECESSARILY FLAT) FOR APPLICATION OF INTERIOR LINER. INTERIOR WELDS/JOINTS PREPARED IN ACCORDANCE TO FCA PROCEDURE 6.22.1, INTERIOR PREPARATION PROCEDURE FOR LINED COVERED HOPPER CARS.



PRELIMINARY

Level	Date	Approved	Description
REVISIONS			
FreightCar America			
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF FREIGHTCAR AMERICA AND CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION. BY ACCEPTING THIS DRAWING, THE RECIPIENT AGREES (A) TO USE THIS DRAWING ONLY FOR THOSE PURPOSES APPROVED IN WRITING BY FREIGHTCAR AMERICA, (B) NOT TO REPRODUCE OR MODIFY THIS DRAWING, IN WHOLE OR IN PART, AND (C) NOT TO DISCLOSE THIS DRAWING TO ANY PERSON OR ENTITY, NOR USE THE DRAWING FOR THE DESIGN OR MANUFACTURE OF ANY ITEM, PART, OBJECT OR APPARATUS THEREOF, EXCEPT UPON THE PRIOR WRITTEN PERMISSION OF FREIGHTCAR AMERICA.			
Standard Tolerances (Unless Noted)			
Decimal Dimensions ± 0.063		Hole Diameters ± 0.031	
Diagonals 0.125 Max. Variation		Angles ± 1°	
Radii will be thickness of material		Tolerances are not accumulative	
Made By: JWB	Date: 07-25-16	Ref Dwg: A113088-000	
Approved: ---	Do Not Scale Drawing	Est. Wt: 740.09 lbs	
ASSEMBLY, PARTITION SHEET			
Size	Drawing / Part Number		Rev.
C	A113304-000		-