

9

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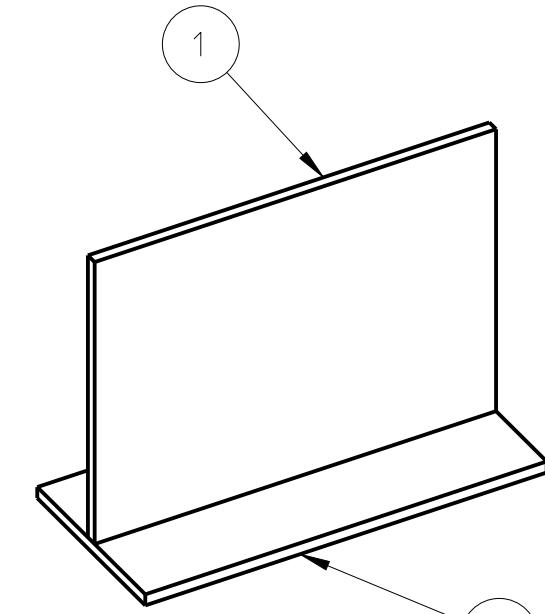
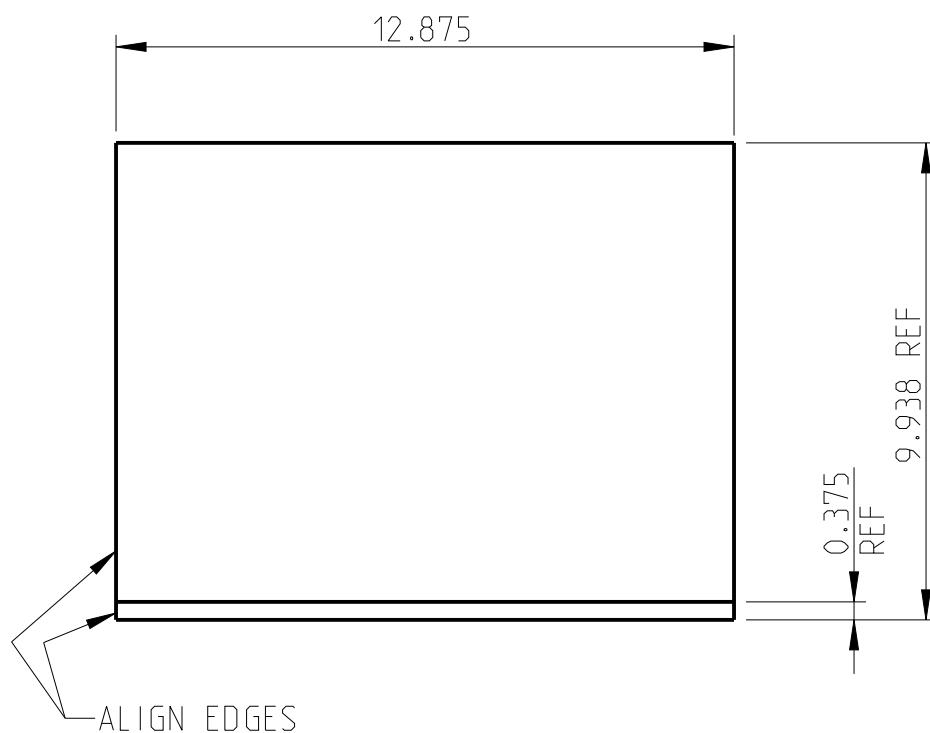
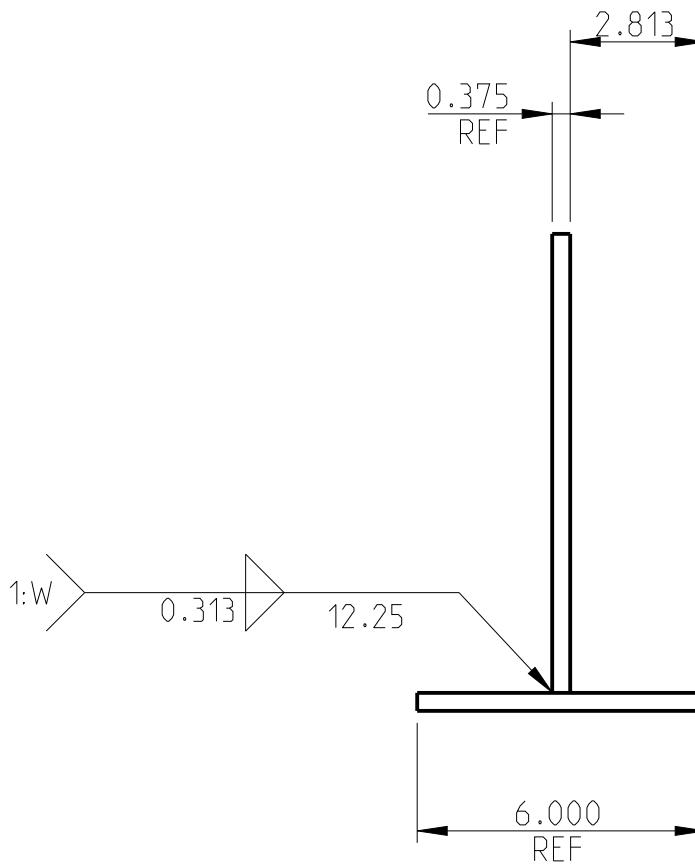
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2

1

BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	00309-441	PLATE, 3/8" X 9 9/16" X 12 7/8", ASTM A-572 GR 50	1
2	00309-478	PLATE, 3/8" X 6" X 12 7/8", ASTM A-572 GR 50	1



Level	Date	Approved	Description
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REVISIONS

FreightCar America

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK Date: 10-24-17 Ref Dwg: A109315-001

Approved: KW ~~SIFH~~ Do Not Scale Drawing Est. Wt: 21.31 lbs

ASSEMBLY, SEPARATOR, CENTER SILL

Size	Drawing / Part Number	Rev.
B	A114241-000	C

NOTE:

- ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED
- UNLESS OTHERWISE NOTED, ALL WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS FOR FILLET WELDS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.