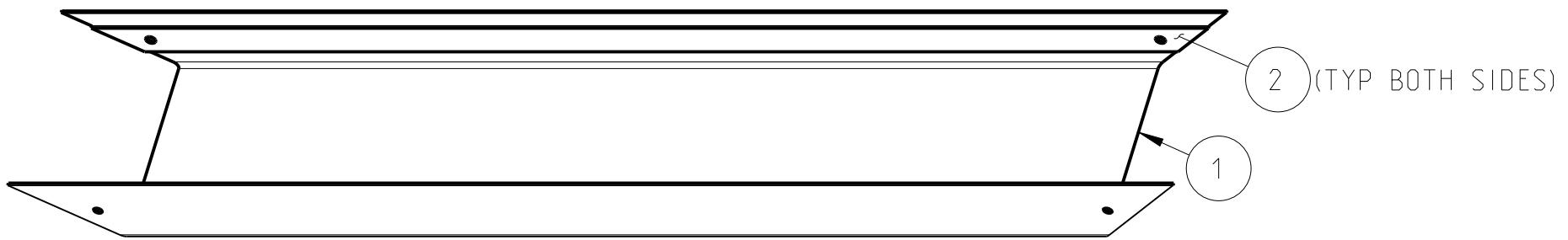
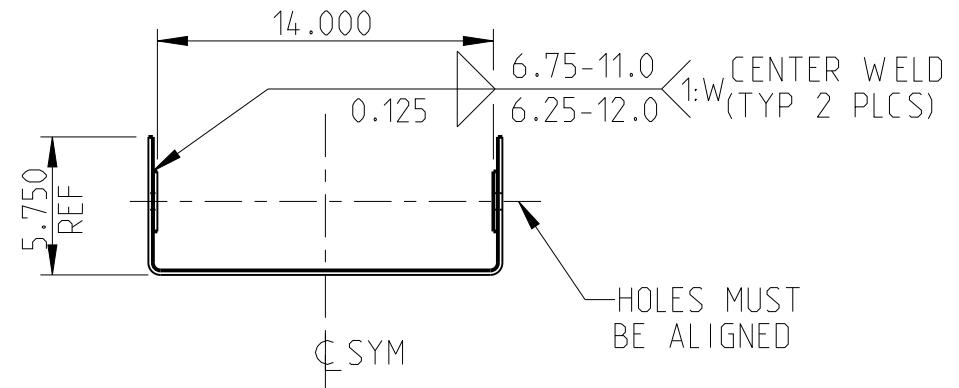
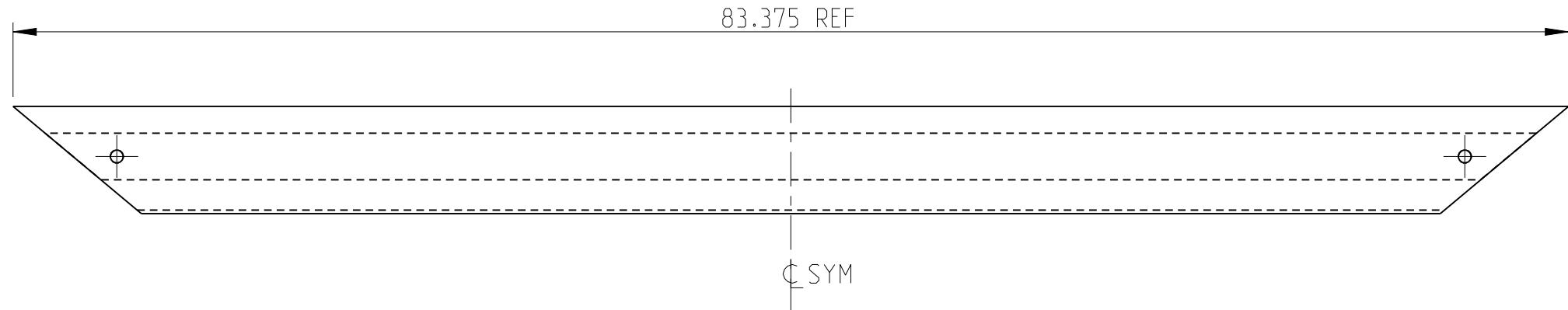


# BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M108953-000	SHROUD, BOTTOM, CENTER SILL	1
2	M108954-000	FILLER, CENTER SILL SHROUD	2


**NOTE:**

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

Level	Date	Approved	Description
<b>REVISIONS</b>			
<b>FreightCar America</b>			

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**Standard Tolerances (Unless Noted)**

Decimal Dimensions $\pm 0.063$	Hole Diameters $\pm 0.031$
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: MHK Date: 11-02-12 Ref Dwg: 85603

Approved: CSW/MHK Do Not Scale Drawing Est. Wt: 40.83 lbs

Size	Drawing / Part Number	Rev.
B	A108952-000	-