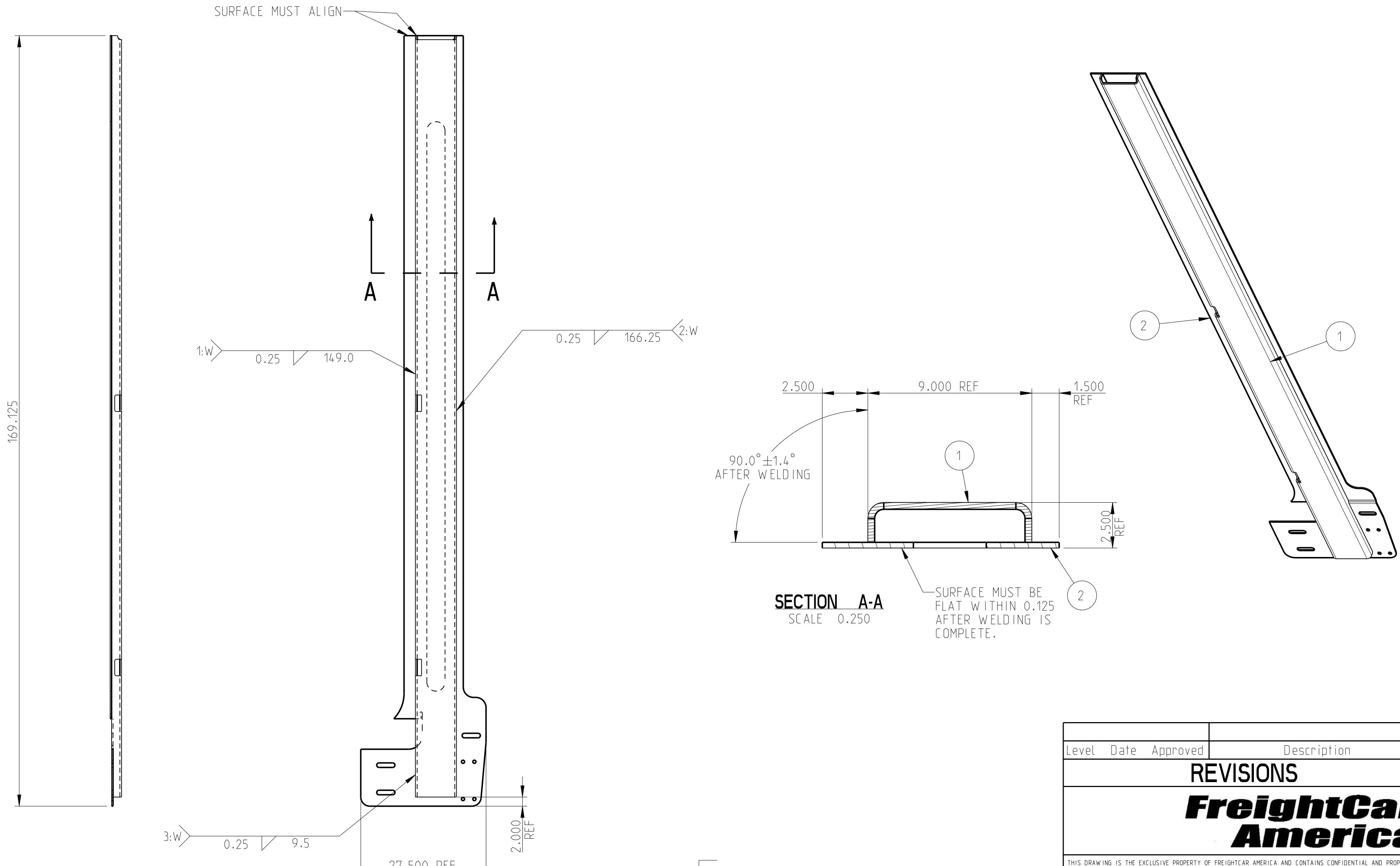


BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M111828-010	POST, DOOR	1
2	M113362-010	PLATE, DOOR POST BACKING	1

**NOTE:**

1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.

Level	Date	Approved	Description
REVISIONS			
FreightCar America			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative
Made By: DJN	Date: 07-14-16 Ref Dwg: M112637-010
Approved: CSWCSW	Do Not Scale Drawing Est. Wt: 378.53 lbs
ASSEMBLY, DOOR POST	
Size C	Drawing / Part Number A113361-010 Rev. -