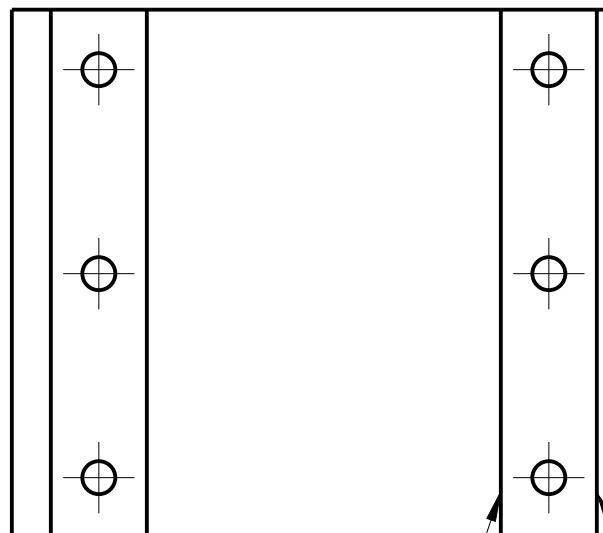




SPECIAL CHARACTERISTIC - FEATURE THAT IS "KEY" TO FORM, FIT, AND FUNCTION OF THE PART/ASSY

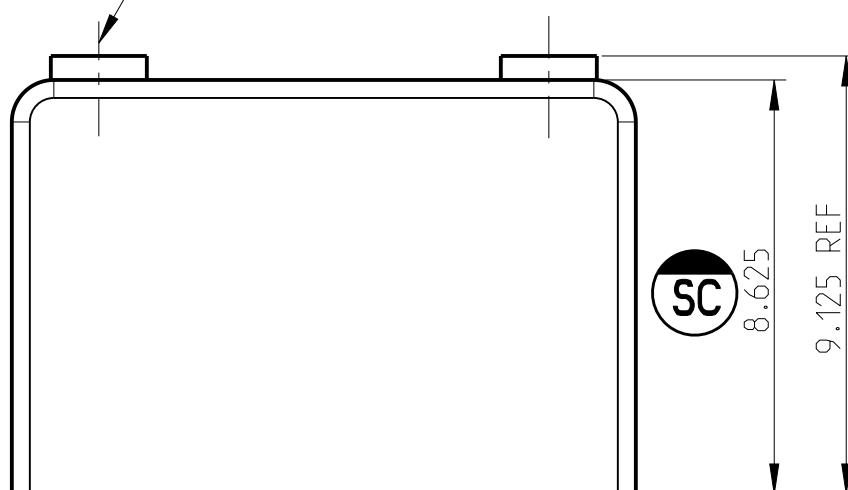
13.000 REF



11.000 REF

0.188 V 1.0 1:W (START WELD 0.5 FROM EDGE OF PART, TYP 4 CORNERS)

HOLES TO ALIGN,
TYP 6 PLCS



SC

NOTE:

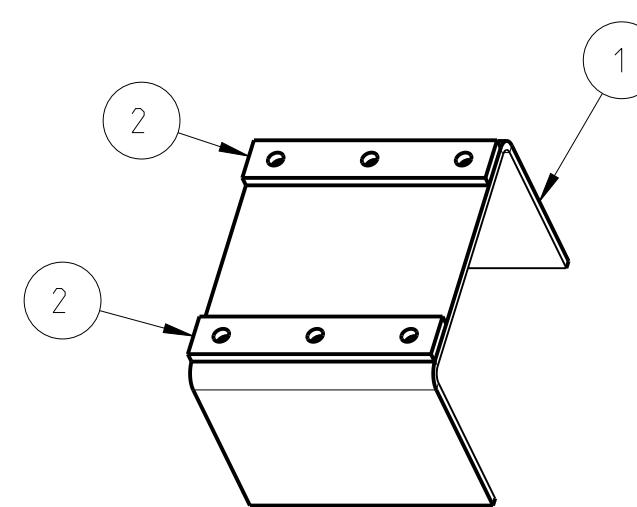
1. UNLESS OTHERWISE NOTED, WELD LENGTHS SHOWN ARE MINIMUM LENGTHS, WELD TERMINATIONS MUST HAVE A MINIMUM EDGE DISTANCE OF 0.25.
2. ALL WELDING TO BE IN ACCORDANCE WITH RAILROAD WELDING SPECIFICATION AWS D15.1, LATEST REVISION, AND TO BE CLASS 2 UNLESS OTHERWISE SPECIFIED.
3. THIS APPLICATION PRINT IS TO BE USED WITH REVISION "-" OF M113107-000 ONLY.



BILL OF MATERIAL

Item No.	Part No.	Description	Quantity
1	M113107-000	SUPPORT, BRAKE CYLINDER	1
2	M113344-000	SHIM, BRAKE CYLINDER MTG PLATE	2

NOTE:
THIS APPLICATION
IS INTENDED FOR USE
OF M113107-000 IN REV.
"-" STATE



Level	Date	Approved	Description
REVISIONS			
FreightCar America			

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative

Made By: GJF Date: 07-13-16 Ref Dwg: -

Approved: GJFGJF Do Not Scale Drawing Est. Wt: 39.51 lbs

APPLICATION, BRAKE CYLINDER SHIM

Size	Drawing / Part Number	Rev.
B	A113360-000	-