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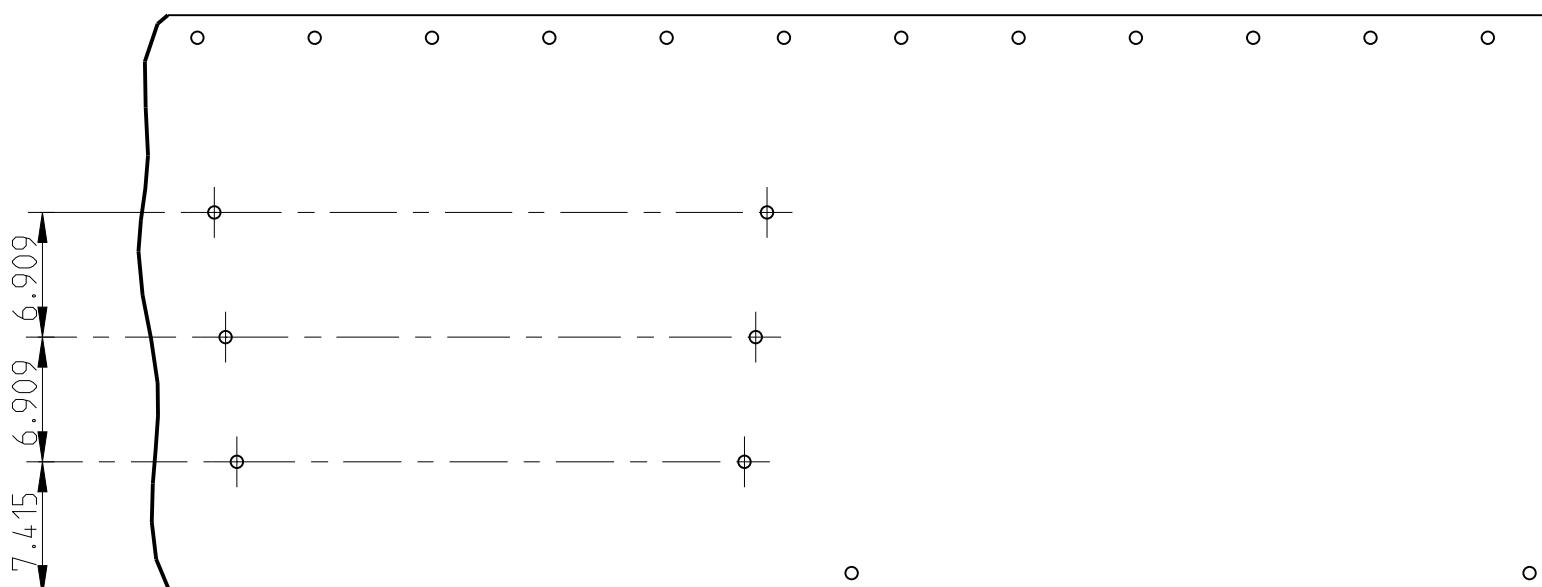
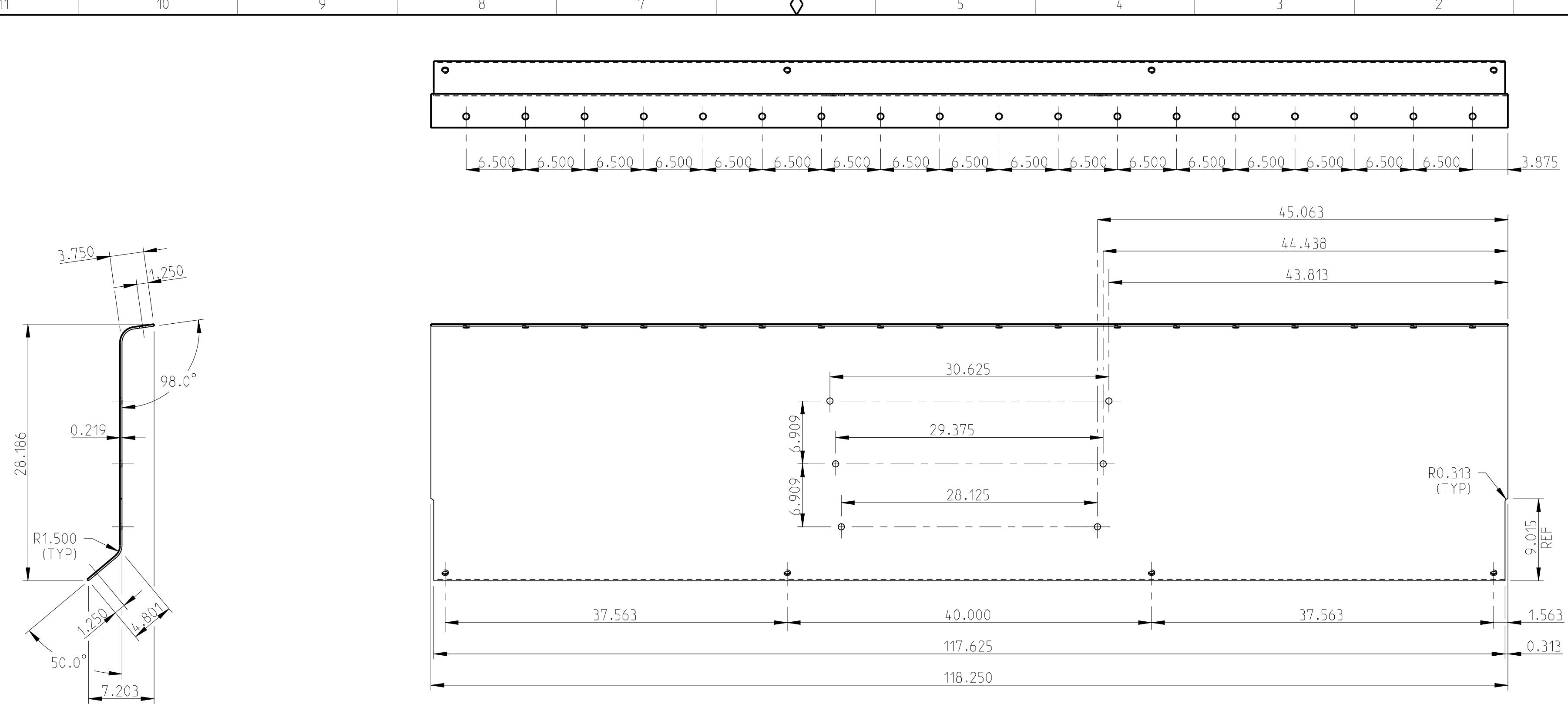
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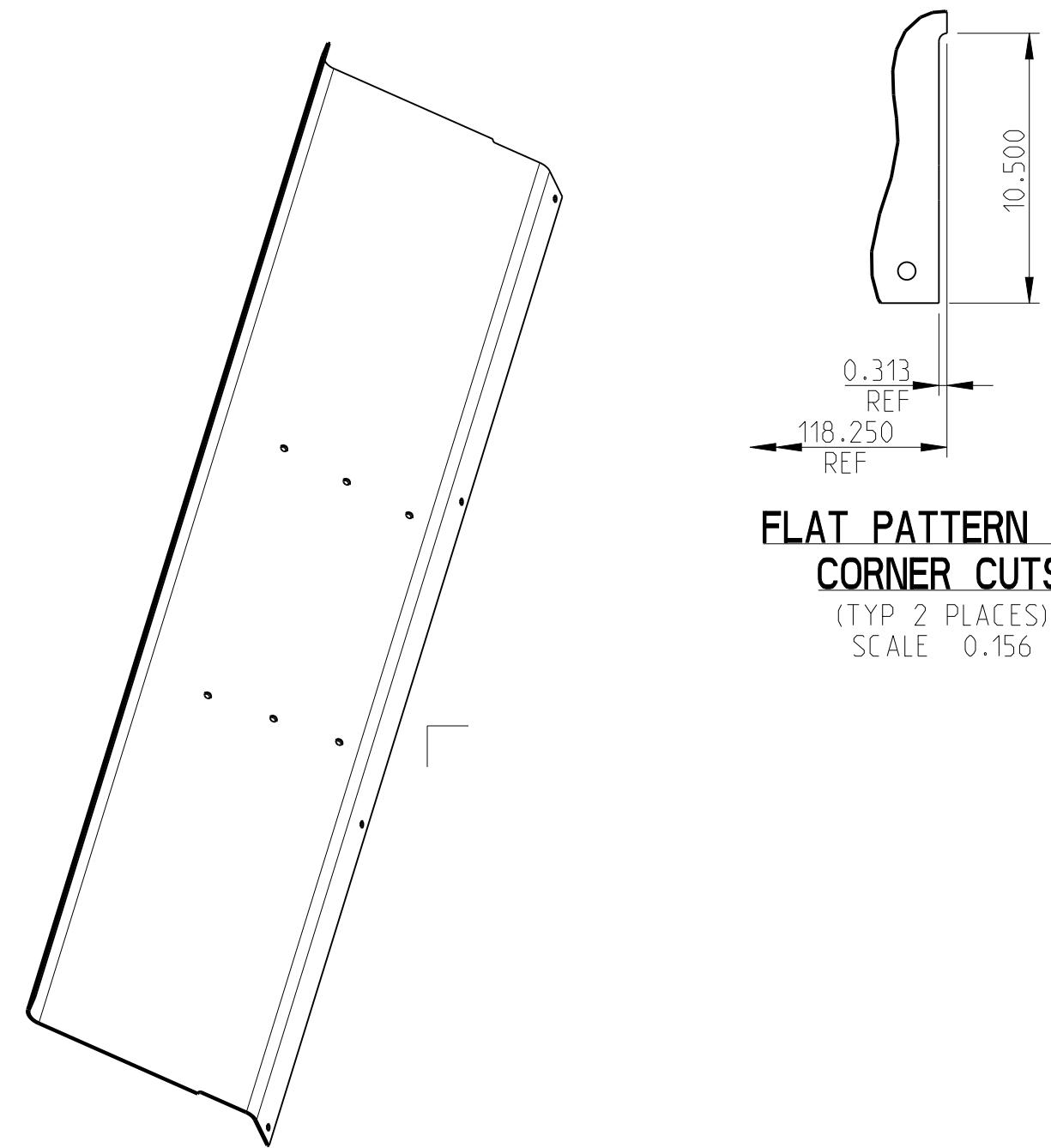
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**FLAT PATTERN FOR
HOLES AND SLOTS**
SCALE 0.094

NOTE:

1. HOLES Ø0.688
2. TO BE FREE OF BURRS, NICKS, SHARP EDGES, AND SLAG.



**FLAT PATTERN FOR
CORNERS CUTS**
(TYP 2 PLACES)
SCALE 0.156

A	10-29-25	DMG	ECO CAS602812.	REMOVED A-END RESERVOIR HOLES AND DIMENSIONS.
Level	Date	Approved	Description	

REVISIONS

**FreightCar
America**

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Standard Tolerances (Unless Noted)

Decimal Dimensions ± 0.063	Hole Diameters ± 0.031
Diagonals 0.125 Max. Variation	Angles $\pm 1^\circ$
Radii will be thickness of material	Tolerances are not accumulative
Mill Tolerances Apply	

Stock Size: PLT 0.219 X 32.188 X 118.25

Material Spec: ASTM A-572 GR 60

Estimated Weight: 234.72 lbs

Made By: RLB	Date: 05-23-16	Ref Dwg: M106938-002
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Approved: JAG	Do Not Scale Drawing	
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EXTENSION, BOLSTER WEB

Size	Drawing / Part Number	Rev.
C	M113179-001	A