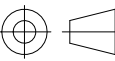



GENERAL TOLERANCES ACCORDING TO: - EN-ISO 13920-AF FOR WELDING - ISO 2768-mK FOR MACHINING														
CONSTRUCTION TO BE WELDED FIRST AND MACHINED AFTERWARDS UNLESS SPECIFIED OTHERWISE														
GENERAL TOLERANCES FOR LINEAIR DIMENSIONS OF WELDED AND/OR MACHINED PARTS														
		>0,5 ≤ 2	>2 ≤ 6	>6 ≤ 30	>30 ≤ 120	>120 ≤ 400	>400 ≤ 1000	>1000 ≤ 2000	>2000 ≤ 4000	>4000 ≤ 8000	>8000 ≤ 12000	>12000 ≤ 16000	>16000 ≤ 20000	>20000
		0,1	0,2	0,3	0,5	0,8	1,2	2				XXX		
MACHINED NEN-ISO 2768-mK WELDED EN-ISO 13920-A					1	2	3	4	5	6	7	8	9	
		units: mm		date: 19-10-2016		drawn by: peterh			checked by:					
scale: 1 : 15		weld symbol acc. to: ISO 2553		roughness tol. acc. to: ISO 1302		tol. of form and position acc. to: ISO 1101			dimension tol. acc. to: ISO 2768					
description: AUGER WELDM.						project: Verticaal schroeftransporteurs								
AUGER						client: Van Aalst Bulk Handling								
1000														
 Van Tongeren kennemer bv				P.O.Box 4 - 1940 AA Beverwijk, Holland Tel. : +31 (0)251 229160 Fax : +31 (0)251 212362				size: A1		VTK drawing no.: 16.0102 - T1000-200			rev	
AIR / GAS / SOLIDS - PROCESS DESIGN & EQUIPMENT MANUFACTURING										Doc. no.: VTKE-164570				
This document and the copyright are the property of Van Tongeren Kennemer BV Beverwijk NL. It must not be copied, reproduced, transmitted or disclosed to any third party without the consent of the company.										Sheet 1 / 1				