

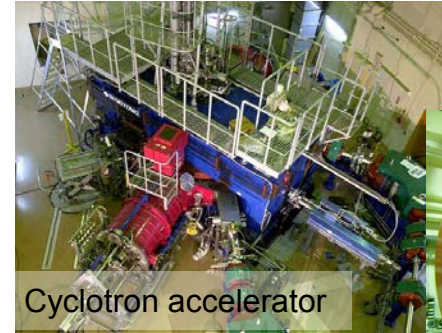
Tungsten IEA Meeting, ICFRM-17 Aachen  
Monday, October 12, 2015    Konf 4

# **Activities of W-material Development, Evaluation and Irradiation in Japan**

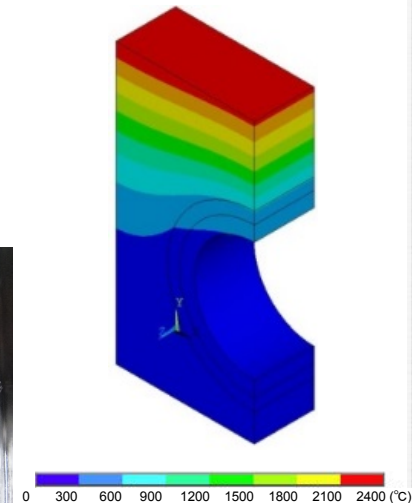
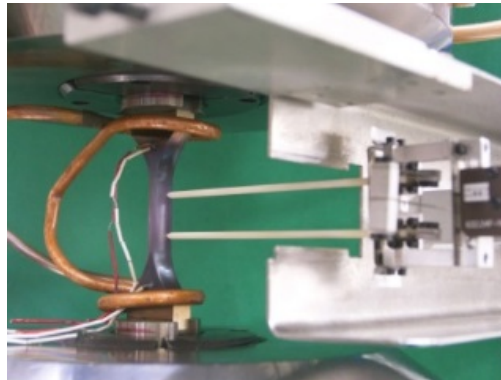
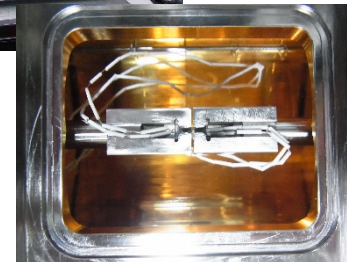
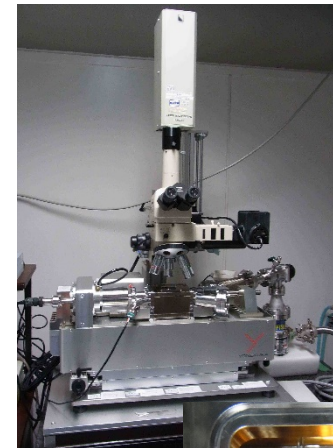
A. Hasegawa    Tohoku Univ.

# Activity for Fusion Reactor Materials in Tohoku University

- Tungsten material development for plasma-facing components
- Irradiation effect on fusion reactor materials (i.e. RAFM and W)
- Analysis of the structural response of fusion reactor components by computer simulation
- Development of the residual life prediction and mechanical property investigation technology for fusion and fission reactor component materials



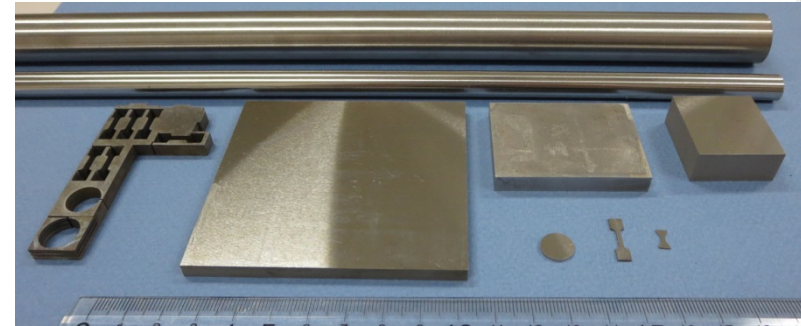
Dynamitron accelerator



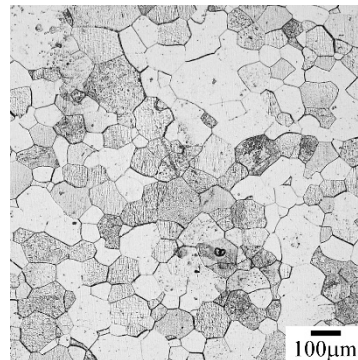
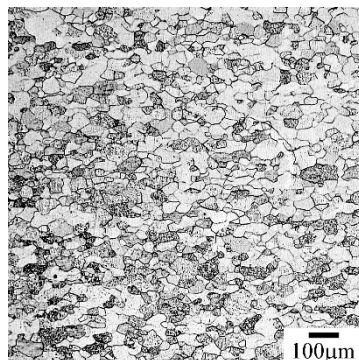
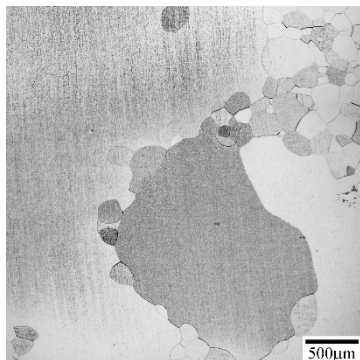
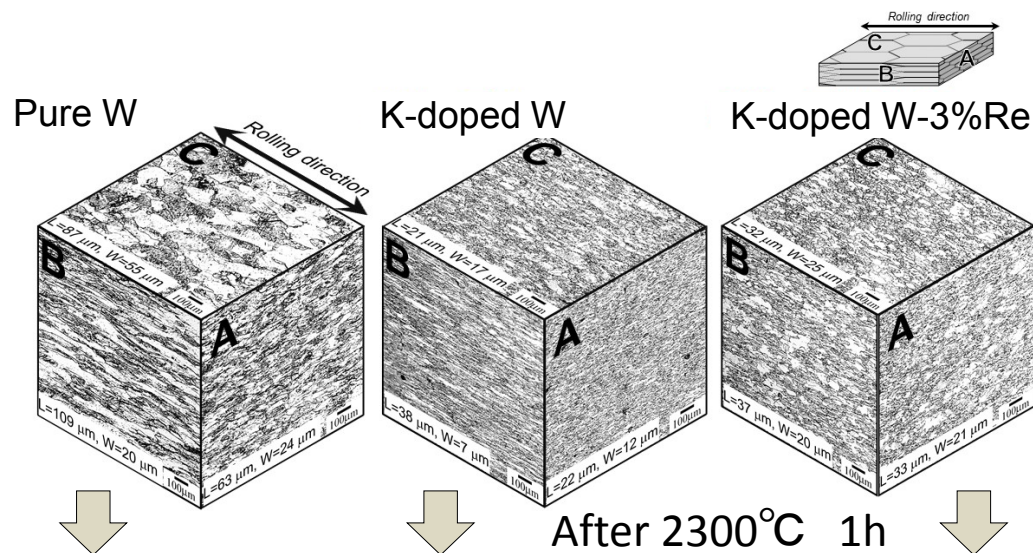


# Tungsten Material development

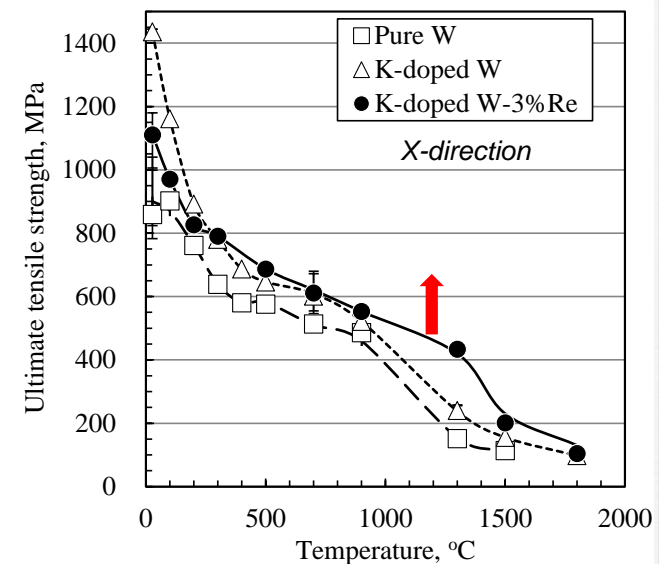
The W alloys which shows higher recrystallization temperature and tensile strength than pure W had been developed. The W-alloy development is supported by NIFS.



Powder metallurgical processed materials



M. Fukuda, to be published



M. Fukuda et al, Fus. Sci, Technol., 68 (2015)



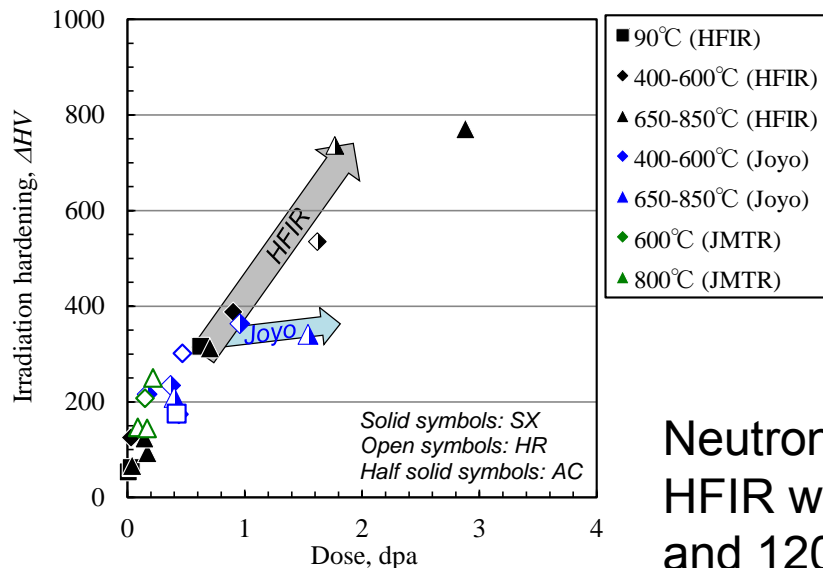
# Irradiation Effect

The effects of neutron and ion irradiation on the microstructure and mechanical property in W materials

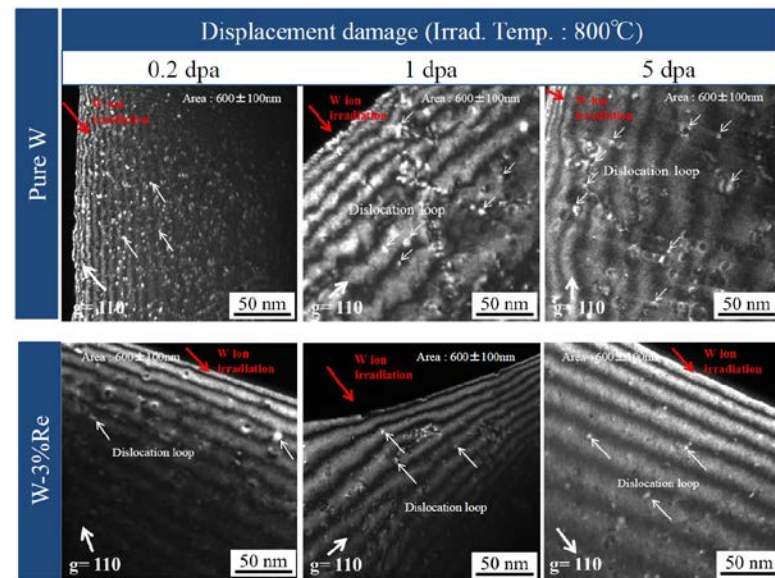
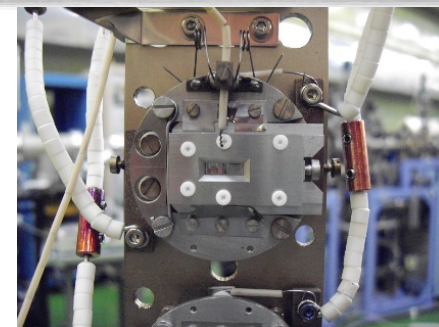
## Examined materials

Pure W  
K-doped W  
W-3%Re  
K-doped W-3%Re  
La-doped W-3%Re

W-ion irradiation at  
500 °C and 800 °C.  
Dpa: 0.2, 1 and 5 dpa



M. Fukuda, Po 1-65



T. Hwang, Po 3-31

Neutron irradiation experiment in HFIR will be performed at 500, 800, and 1200 °C to ~1.5 dpa

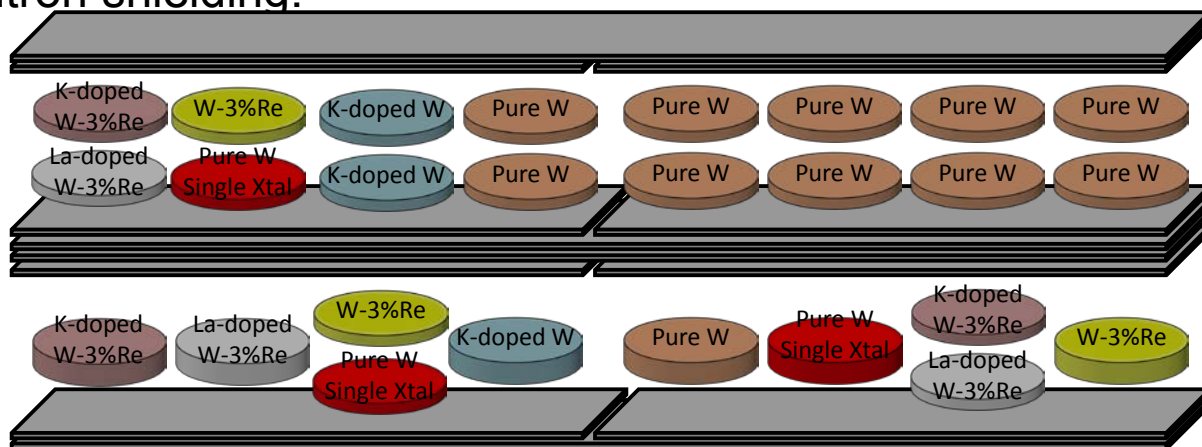
# PHENIX Project



Neutron irradiation to various tungsten materials was performed in HFIR rabbit capsules without thermal neutron shielding.

## Examined materials

Pure W  
K-doped W  
W-3%Re  
K-doped W-3%Re  
La-doped W-3%Re

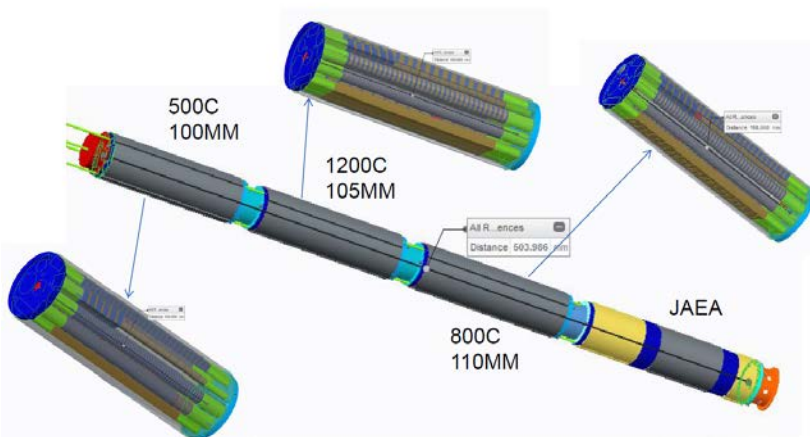


## Capsule Design Layout

The neutron irradiation in HFIR with thermal neutron shield to simulate the fusion reactor irradiation condition will be started in this FY.

Specimen types:

Small tensile specimen (SS-J)  
3mm $\Phi$  disk, 10mm $\Phi$  disk

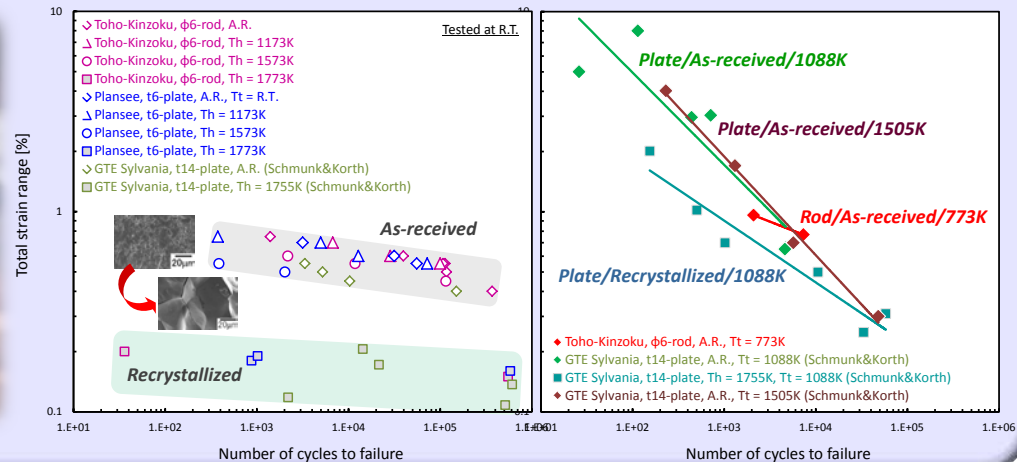
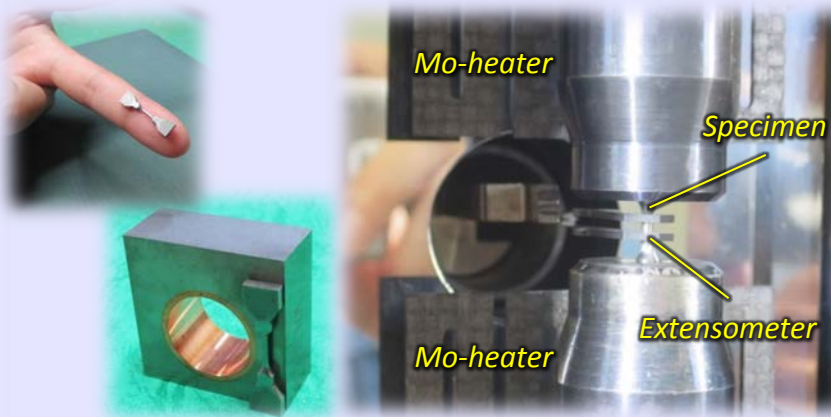




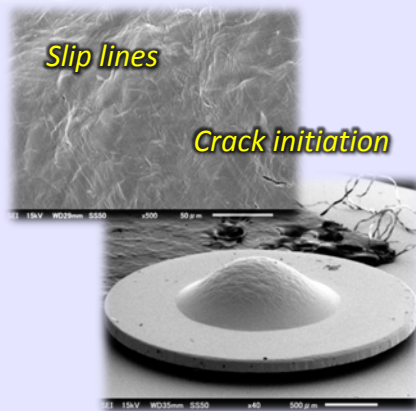
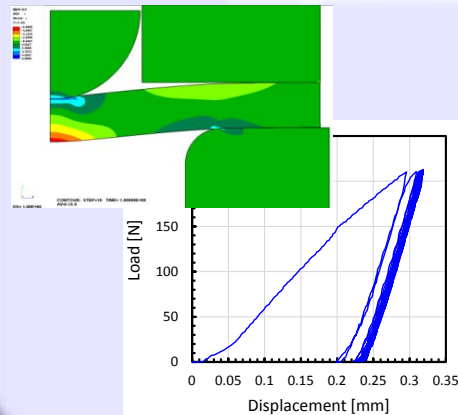
# Development of Fatigue Test Technology

*S. Nogami, Parallel session 6B, Thursday, 8:30~*

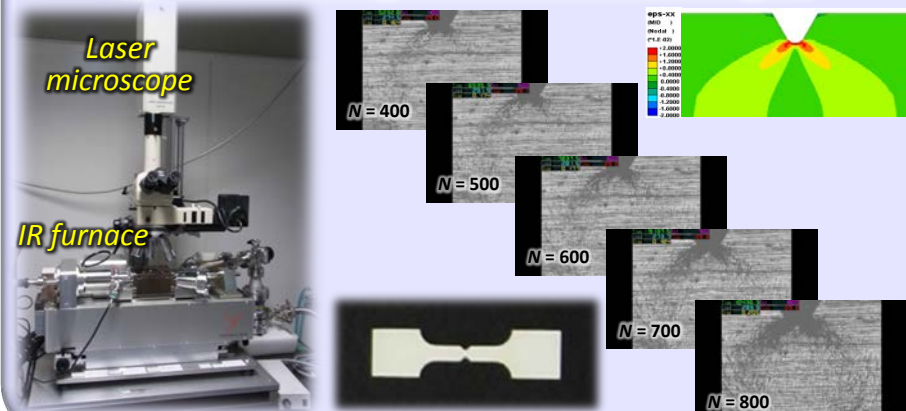
## High Temp. LCF Test Technology using Small Specimen for Reliable Fatigue Life Database of W and CMC



## Small Punch Fatigue (SPF) Test Technology using TEM-disc Specimen

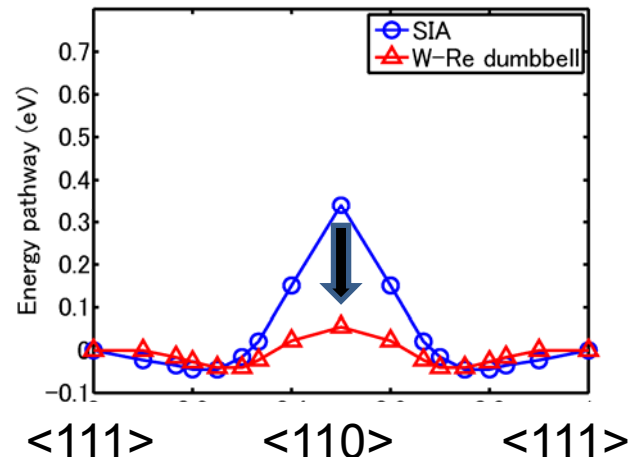


## In-situ Observation Technology of Material Degradation under Fatigue



# KMC simulation of Re and Os interstitials in W (T. Suzudo, Poster 4-64 on Thursday)

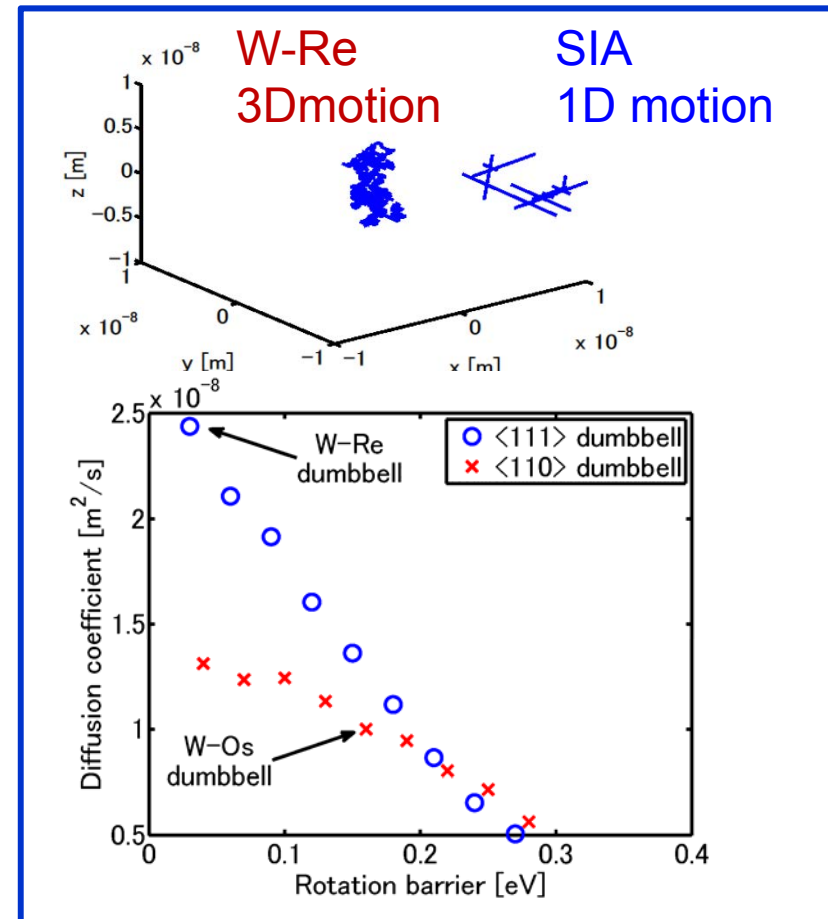
*Ab initio* results



## Highlights

*Low rotation barriers of W-Re/Os mixed dumbbells cause 3D motion and large diffusivity, which probably promoting precipitation.*

KMC results



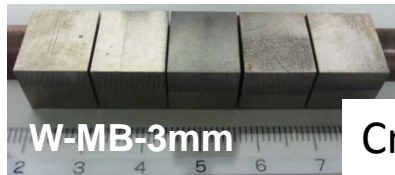
T. Suzudo, M. Yamaguchi, A. Hasegawa, Modeling Simulation Mater. Sci. Eng. 22 (2014) 075006; J. Nucl. Mater. (2015) accepted.

# W R&D activities in IAE, Kyoto University

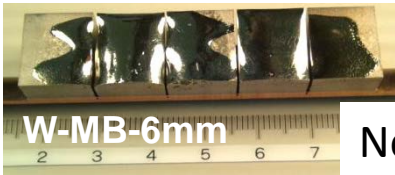
1. Damage analysis of high-heat loaded W-MB (Okunishi)
2. Effects of recrystallization on the DBTT of pure W (Kobayashi)
3. Ion-irradiation effects on pure W (Zhang)

## 1. W-MB (from JAEA)

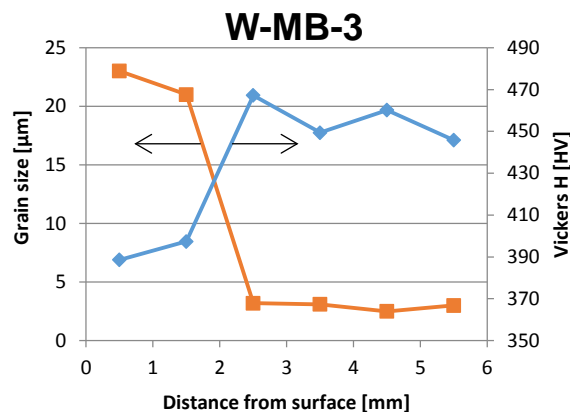
~30MW/m<sup>2</sup>, 1000 cycles



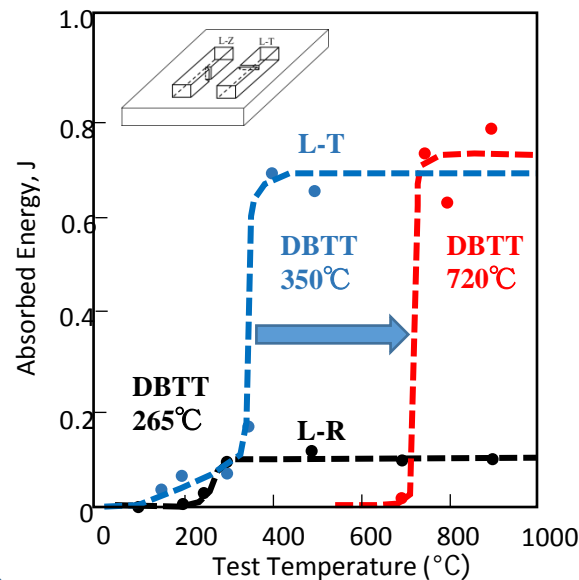
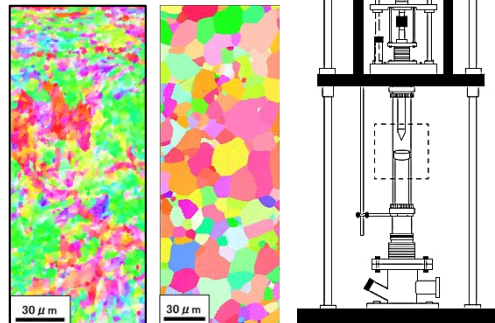
Cracks



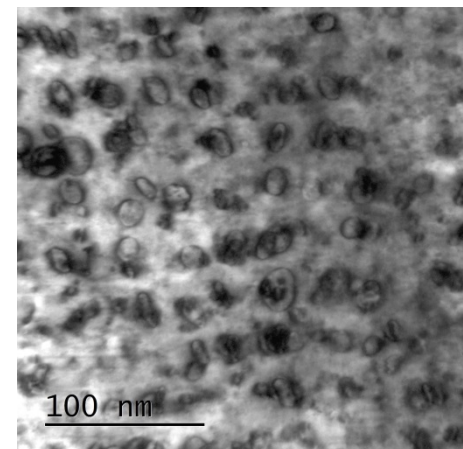
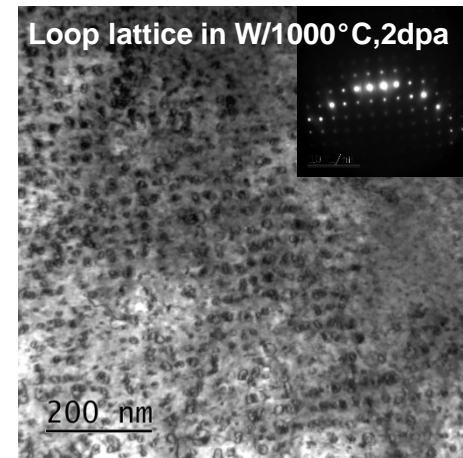
No crack



## 2. Recrystallization (1400°C, 1 hr)



## 3. Ion-irradiation effect

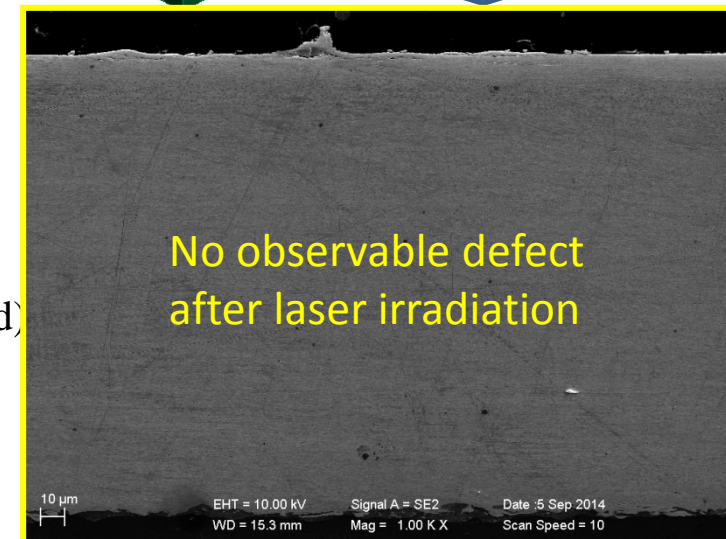
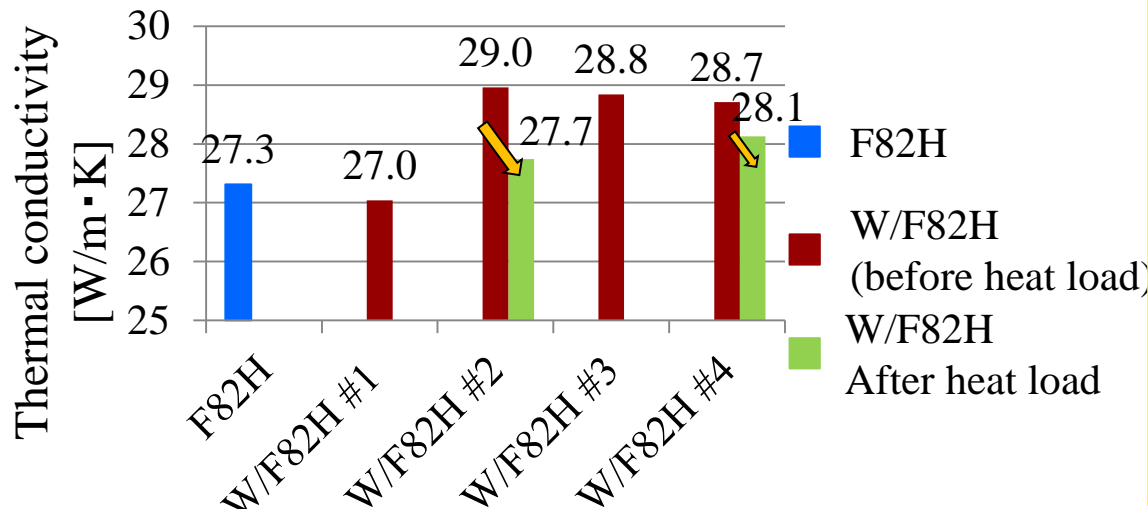
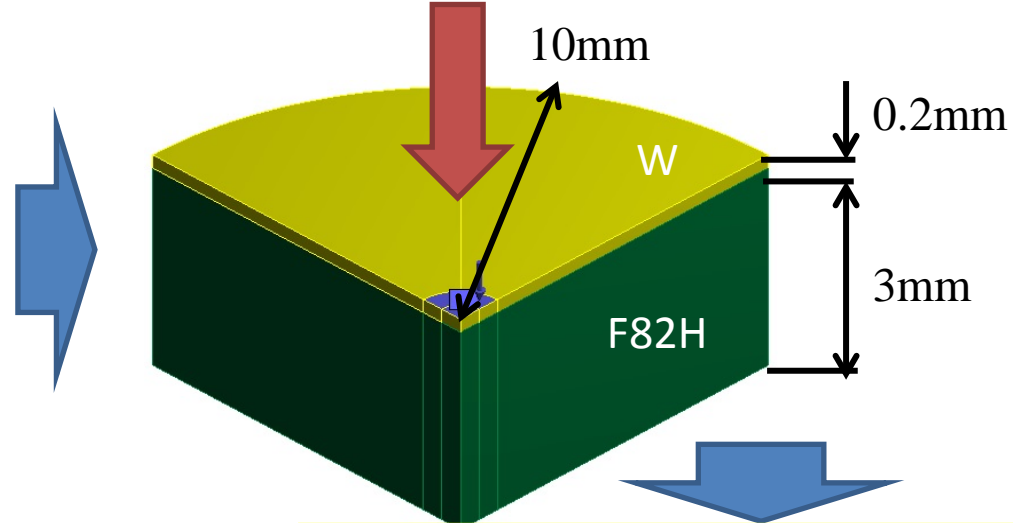
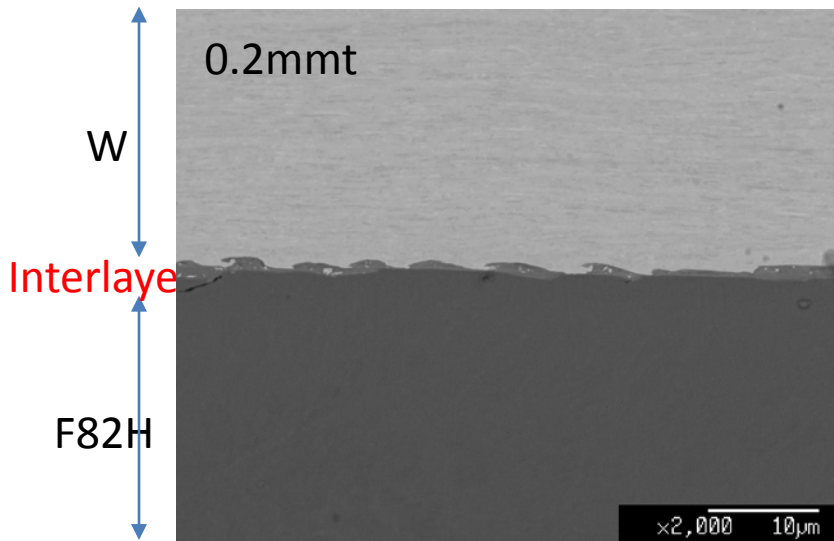




# Laser heat load tests on underwater explosive welding of W coated on F82H (Kyoto U. & Kumamoto U.)

W/F82H

YAG Laser (1.2mm $\phi$ ) with 29.6MW/m<sup>2</sup>



Laser irradiation (4cycle up to 550°C at F82H) reduced the thermal conductivity slightly but crack was NOT observed.

# Microstructure and D retention of W exposed to Mixture Plasma

M. Miyamoto et al., Nucl. Fusion 49(2009)065035, JNM 415(2011)S657, JNM 438(2013)S216

- He seeding to D plasma causes suppression of blister formation and significant reduction in D retention.
- The co-deposits with high ratio of D/Be ( $\sim 0.03$ ) is obtained at the Be deposition condition.
- D retention is suppressed again at Be erosion condition, regardless of He seeding.

